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# Safety Culture and the AP1000 Plant Design

IEEE Meeting

August 28, 2007

# Attributes of a Strong Safety Culture

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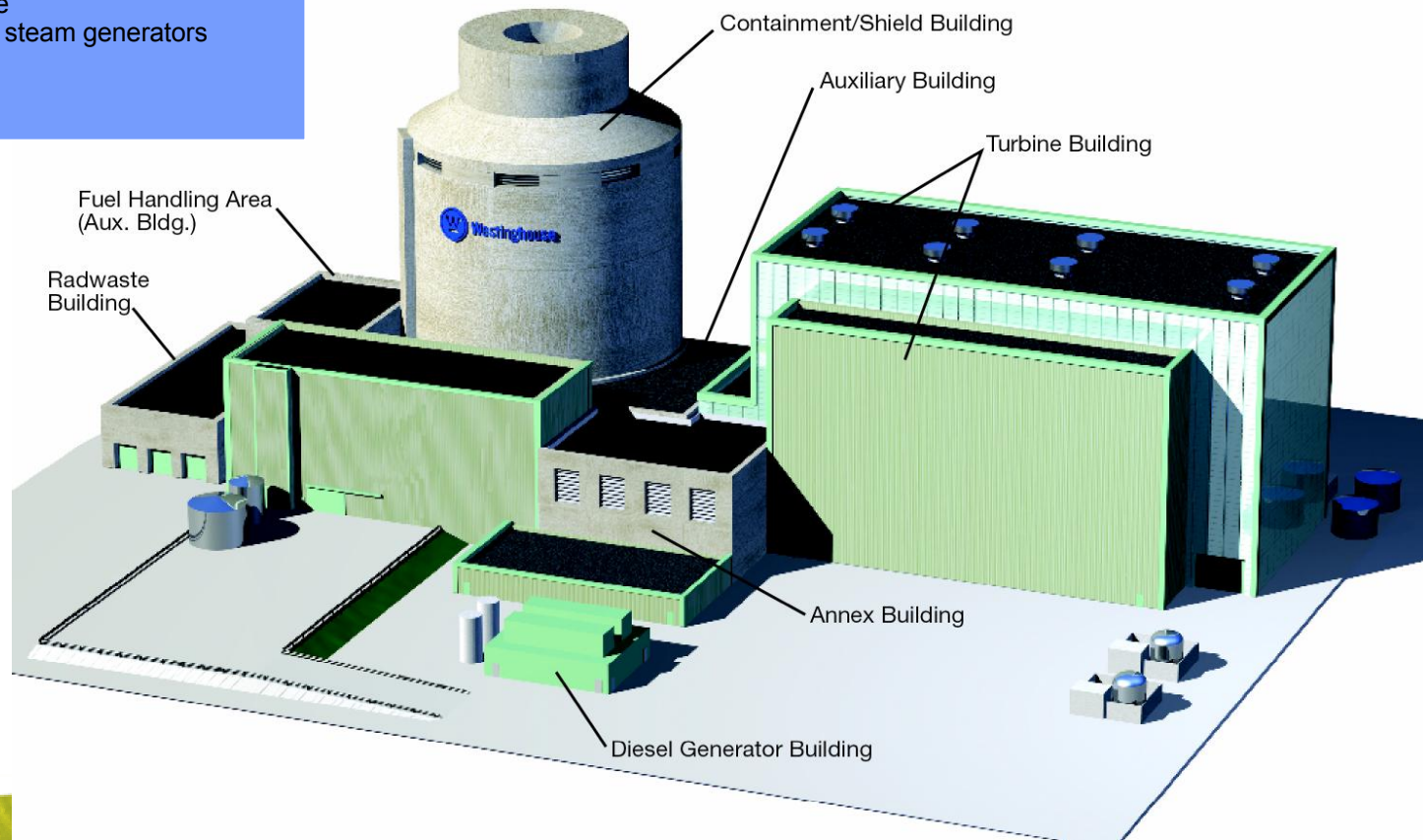
- Safety is a clearly recognized value
- Leadership for safety is clear
- Accountability for safety is clear
- Safety is integrated into all activities
- Safety is learning driven

The following is a look at how these attributes are evident in the AP1000 plant design and design processes.

# The Westinghouse AP1000

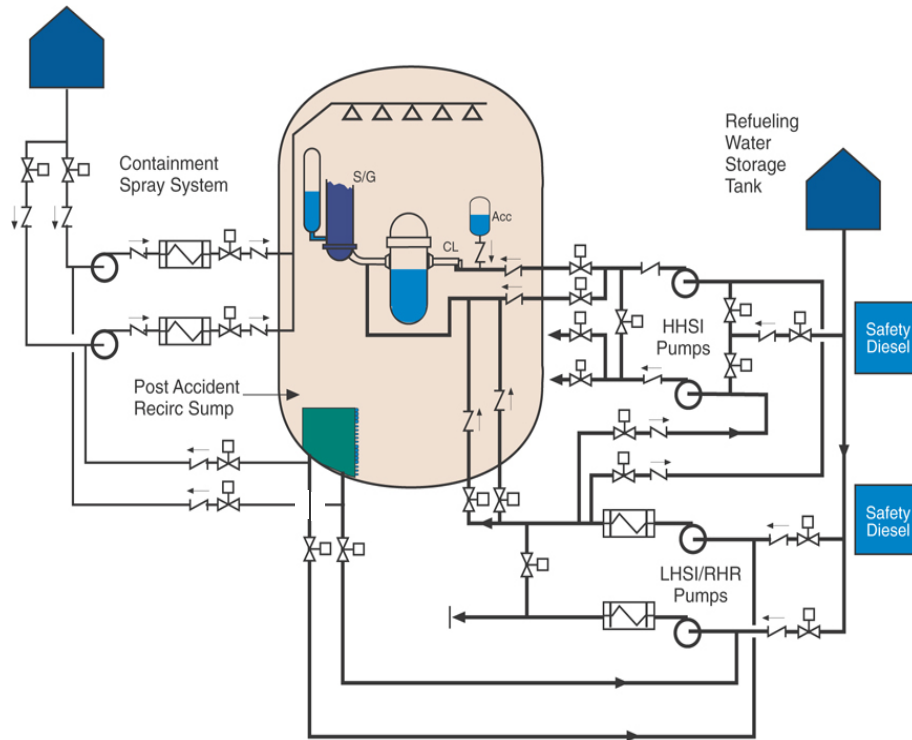
A compact station

- 3415 MWt, primary system
- 1117 MWe
- 2-loops, 2 steam generators

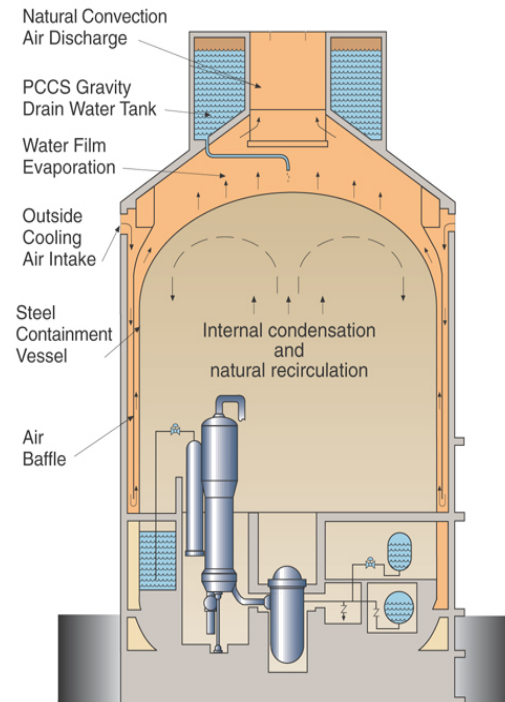


# AP1000 Passive Safety Systems

## Standard PWR



## AP1000

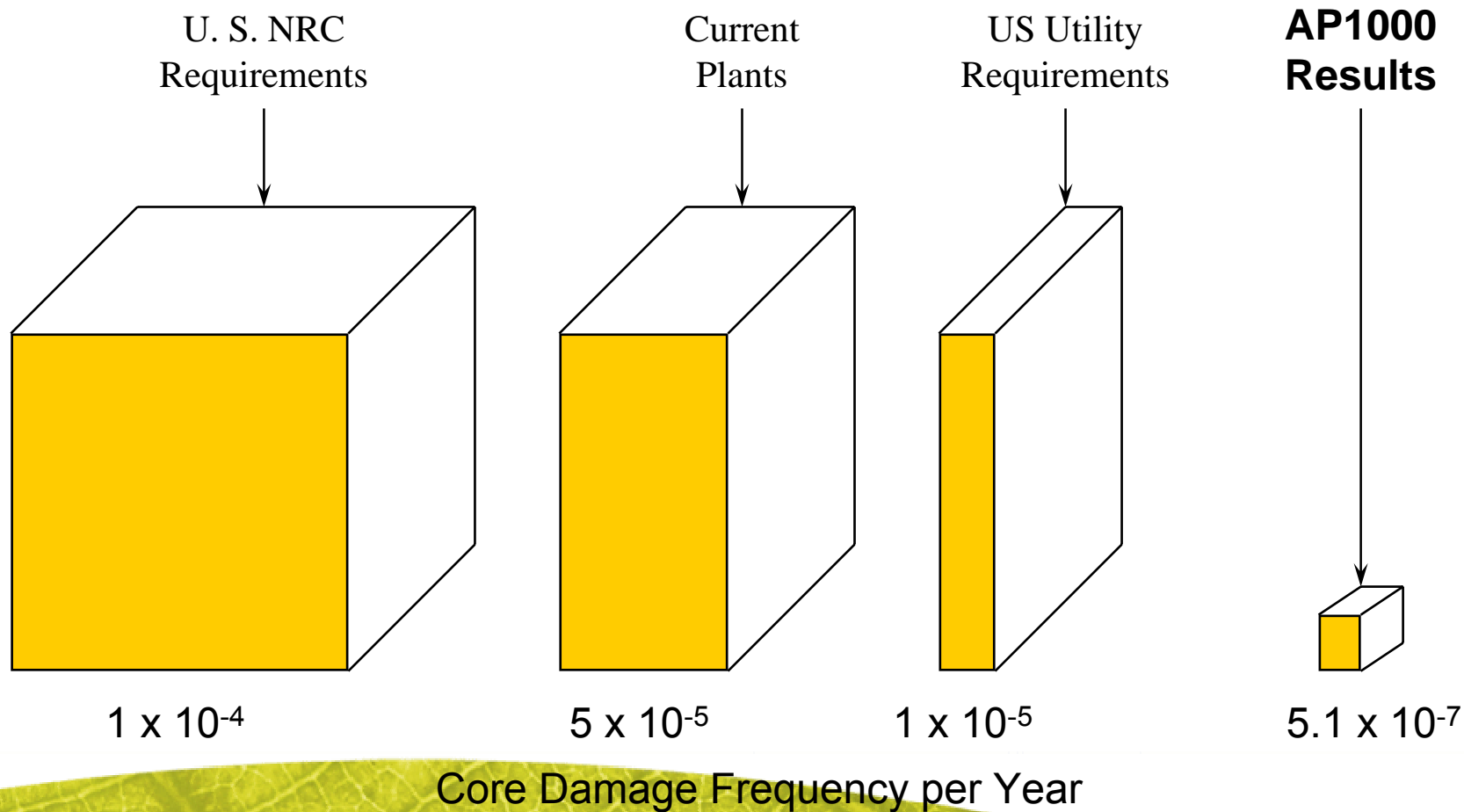


# AP1000 Development Timeline

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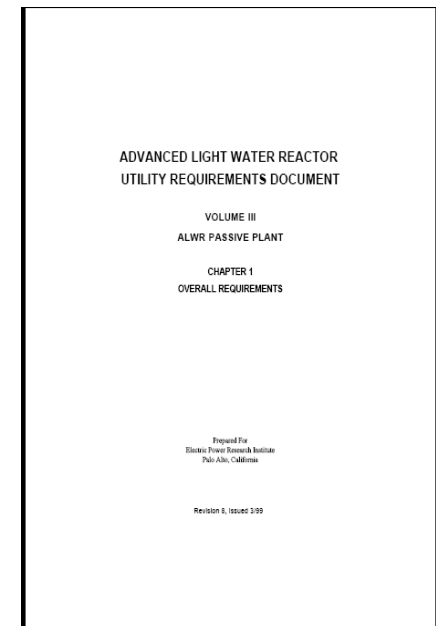
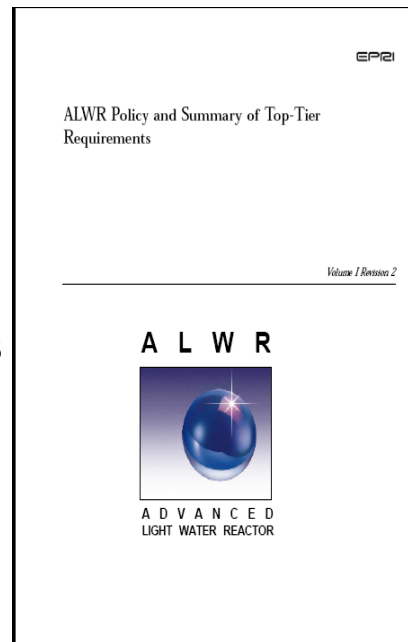
- **1985 -1990**
  - Industry program led by EPRI to establish utility requirements for Advanced Light Water Reactors
  - Early AP600 Design and Testing Activities
  - NRC adopts Part 52 licensing process
- **1990 - 1999**
  - AP600 Development and Design Certification
    - Utility / DOE program for first of a kind engineering
    - Extensive testing of passive safety features
    - SSAR and PRA reports submitted to NRC
    - Design Certification granted by NRC
- **2000 - present**
  - AP600 updated to AP1000 – design / analysis / testing
  - Design Certification granted by NRC at end of 2005
  - Combined License applications using AP1000 technology

# Safety is a clearly recognized value



# Leadership for safety is clear

- **AP1000 Was Developed To Meet Advanced Light Water Reactor Utility Requirements (ALWR URD)**
  - **Issues were discussed with EPRI ALWR Staff and Utility Staff**
  - **All issues were resolved**
    - **Sometimes the design was changed**
    - **Sometimes URD requirements were changed**

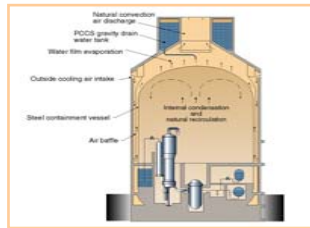


# Accountability for safety is clear

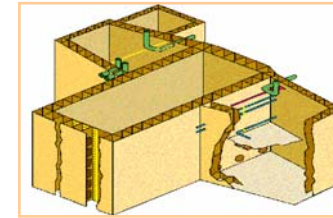
<b>U.S. NRC Review of AP600 and AP1000</b>		
	<b>AP1000</b>	<b>AP600</b>
Level of review	Final Design Approval	Final Design Approval
Material submitted for review <ul style="list-style-type: none"> <li>• Safety Analysis Report</li> <li>• Probabilistic Risk Assessment Report</li> </ul>	~ 6500 pages ~ 4500 pages	~ 6500 pages ~ 4500 pages
Dates of review	2 1/2 years (3/02 – 9/04)	6+ years (6/92 – 9/98)
U.S. NRC review effort <ul style="list-style-type: none"> <li>• Formal written questions</li> <li>• U.S. NRC meetings</li> <li>• ACRS meetings</li> <li>• U.S. NRC independent safety analysis</li> <li>• U.S. NRC independent tests</li> </ul>	31 man-years 820 23 20 yes yes	110 man-years 7400 380 43 yes yes
U.S. NRC Safety Evaluation Report	NUREG-1793, 9/04 (~2400 pages)	NUREG-1512, 9/98 (~2700 pages)



# Safety is integrated into all activities



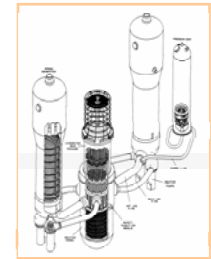
Passive Safety Systems



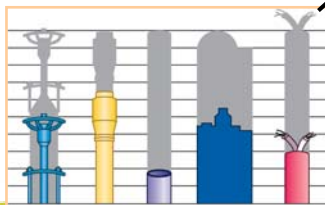
Modular Construction



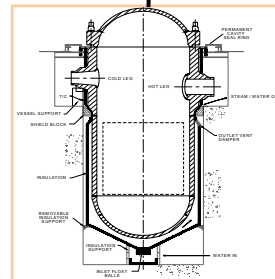
US Licensing Approval



Advanced Design Features



Reduced Components & Commodity Components

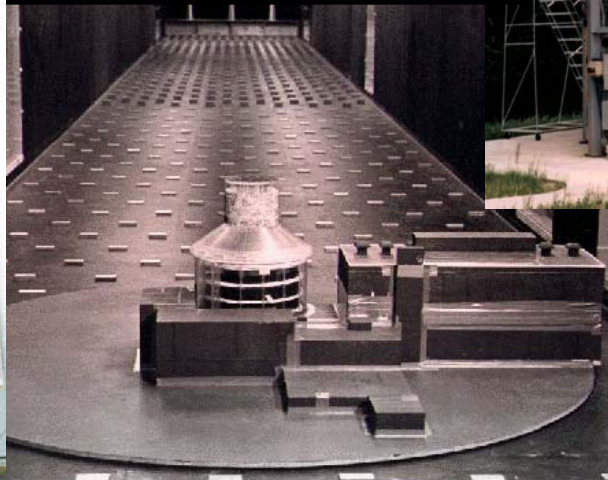
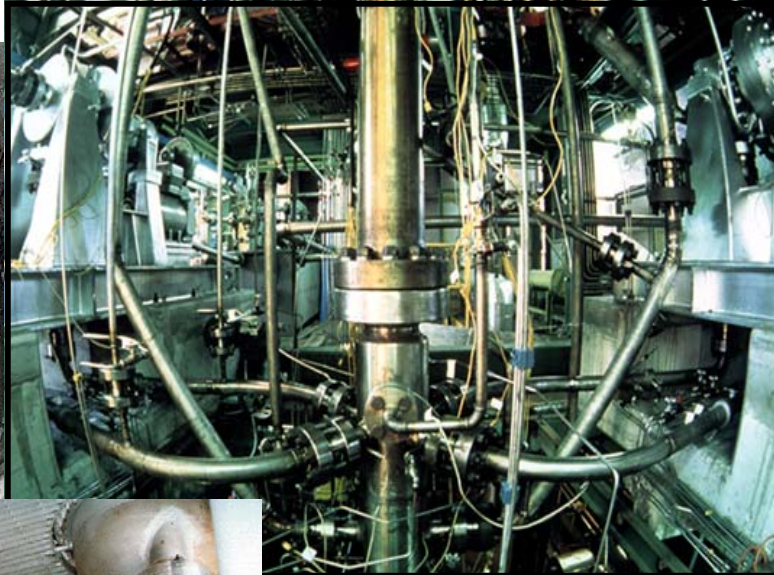
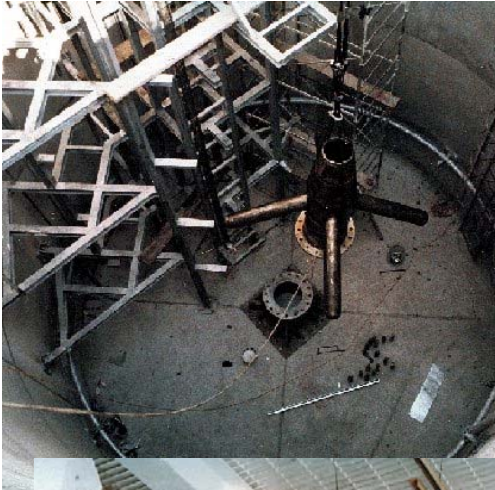


Severe Accidents Mitigation Features

Short Engineering and Construction Schedule

# Safety is learning driven

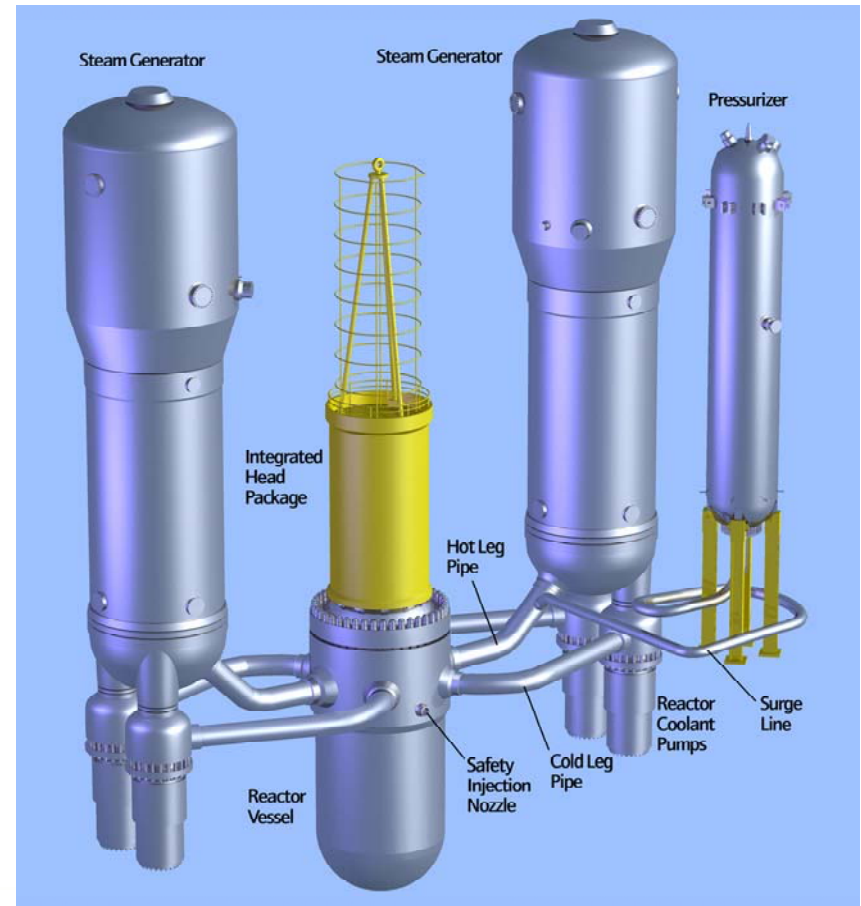
AP1000 Design is based on extensive testing



# Safety is learning driven



- **Reactor Vessel**
  - Materials lessons learned
  - No bottom-mounted instrumentation
- **Steam Generators**
  - Inconel 690 TT tubes
  - Stainless steel support plates
- **Reactor Coolant Pumps**
  - Canned motor pumps, no shaft seals
- **Pressurizer**
  - About 50% larger than operating plants
- **Simplified Main Loop**
  - Reduces welds 50%, supports 80%
  - All piping above reactor core



# Leadership for safety is clear



AP1000 Design Certification Received From NRC 12/30/05



# Attributes of a Strong Safety Culture

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Conclusion – there is ample evidence that the strong nuclear industry safety culture has served the AP1000 design development process well.