

Magnetoresistance and spin-transfer torque in magnetic tunnel junctions

S. Yuasa



IEEE Distinguished Lecturer 2012

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Magnetics
Society**



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- Asia and Asia-Pacific
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PUBLICATIONS

- Society Newsletter
- IEEE Transactions on Magnetics
- IEEE Magnetics Letters



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ACTIVITIES/OUTREACH

Conferences:

- **INTERMAG**
- MMM/Intermag (joint w/ AIP)
- TMRC



Education:

- Graduate Student Summer Schools



Awards

- Student Travel Grants to attend conferences
- Best Student Presentation at InterMag
- Achievement Award



Distinguished Lecturers 2012

- Shinji Yuasa, “Magneto-resistance and spin torque in magnetic tunnel junctions”
- George C. Hadjipanayis, “Science and Technology of Modern Permanent Magnet Materials”
- Gerrit Bauer, “Spin Caloritronics”
- Masahiro Yamaguchi, “Soft Magnetic Thin Film Applications at Radio Frequencies”



12th Joint MMM-Intermag Conference



January 14 to January 18, 2013 (Abstracts: June 2012)

Location: Chicago, Illinois USA
Hyatt Regency Hotel

Program Co-Chair: Ilya Krivorotov
ikrivoro@uci.edu

Chairperson: Paul Crowell
crowell@umn.edu

Program Co-Chair: Werner Scholz
werner.scholz@seagate.com

Program Co-Chair: Shinji Yuasa
yuasa-s@aist.go.jp



Collaborations

TOSHIBA *Toshiba Corp.* (H. Yoda)
(STT-MRAM)

Canon *Canon Anelva Corp.*
(sputtering deposition process)



Osaka University (Y. Suzuki)
(rf & high-speed experiments)



THALES *CNRS/Thales* (A. Fert, V. Cros, J. Grollier)
(spin-torque oscillator)

Outline

(1) Spintronics

(2) Tunnel magnetoresistance (TMR)

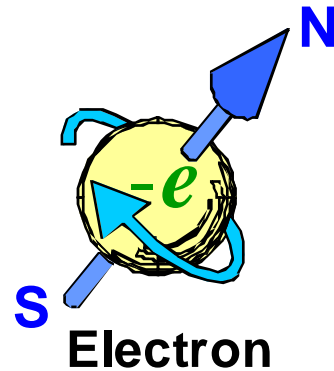
- Magnetoresistance
- Tunnel magnetoresistance in magnetic tunnel junction (MTJ)
- Giant TMR in MgO-based MTJ
- CoFeB/MgO/CoFeB structure for device applications

(3) Spin-transfer torque (STT)

- Physics of spin-transfer torque
- Spin-transfer torque MRAM (STT-RAM or Spin-RAM)
- Microwave applications

What is *spintronics*?

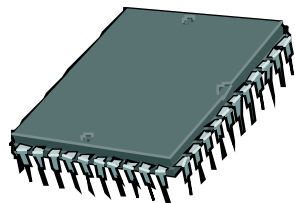
Electric Charge



Spin (a small magnet)

Electronics

- power amplification
 - logic operation
- basically volatile***



Transistor, LSI

Magnetics

- magnetic recording
- non-volatile***



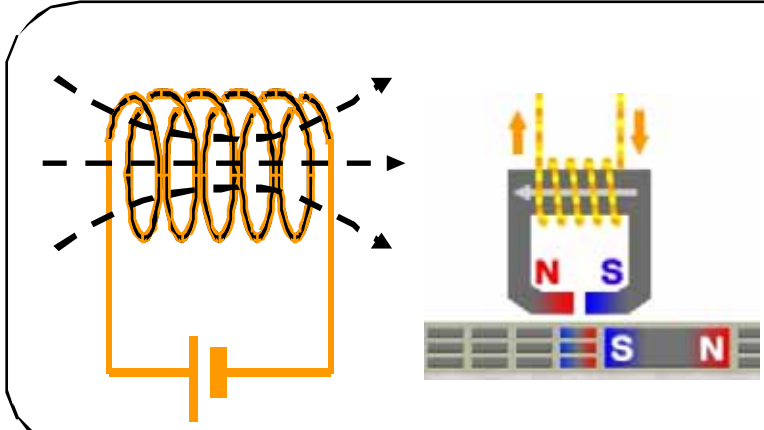
Hard Disk Drive (HDD)

**TMR
& STT**

Spintronics

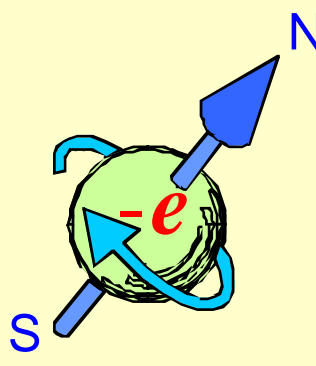
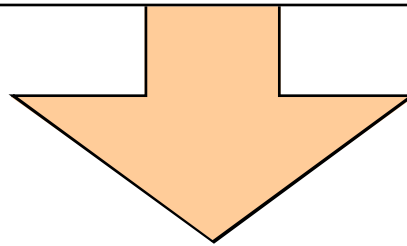
Both **charge** and **spin** of electrons are utilized for new functions.

Difference between conventional magnetics and spintronics?



The diagram on the left shows an orange wire coil connected to a battery, with dashed lines and arrows indicating a magnetic field. The diagram on the right shows a magnetic head with a coil and a magnetic strip below it, with arrows indicating the direction of magnetic flux.

Magnetics
Coupling between charge and spin
by *induction coil*
Most of the energy is wasted.



The diagram shows a green sphere representing an electron with a red minus sign and the letter 'e'. Two blue arrows, labeled 'N' and 'S', point outwards from the sphere, representing the spin of the electron.

Spintronics
Coupling between charge and spin
by *quantum mechanical effects*
(e.g. **tunnel magnetoresistance**, **spin-transfer torque**)
Highly efficient!

Outline

(1) Spintronics

→ (2) Tunnel magnetoresistance (TMR)

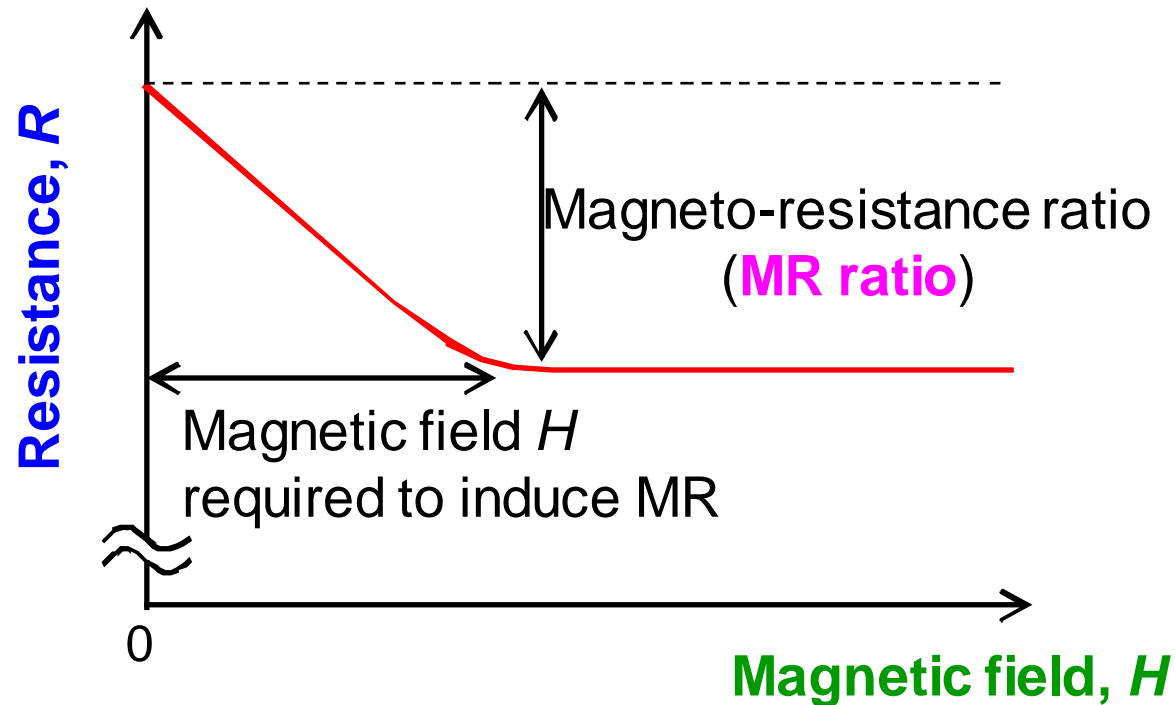
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Magneto-Resistance (MR)

Change in **electric resistance** induced by **magnetic field**.



MR converts **magnetic signals** into **electric signals**.

(cf. **STT** converts **electric signals** into **magnetic signals**.)

MR ratio at RT & a low H (~ 1 mT) is important for device applications.

Magnetoresistance
MR ratio @ RT & low H

Year

1857

AMR effect
MR = 1 - 2%

Lord Kelvin



1985

GMR effect
MR = 5 - 15%

A. Fert, P. Grünberg
(Nobel Prize 2007)



1990

1995

TMR effect
(Al-O barrier)
MR = 20 - 70%

T. Miyazaki, J. Moodera



2000

2005

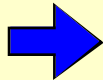
2010



Outline

(1) Spintronics

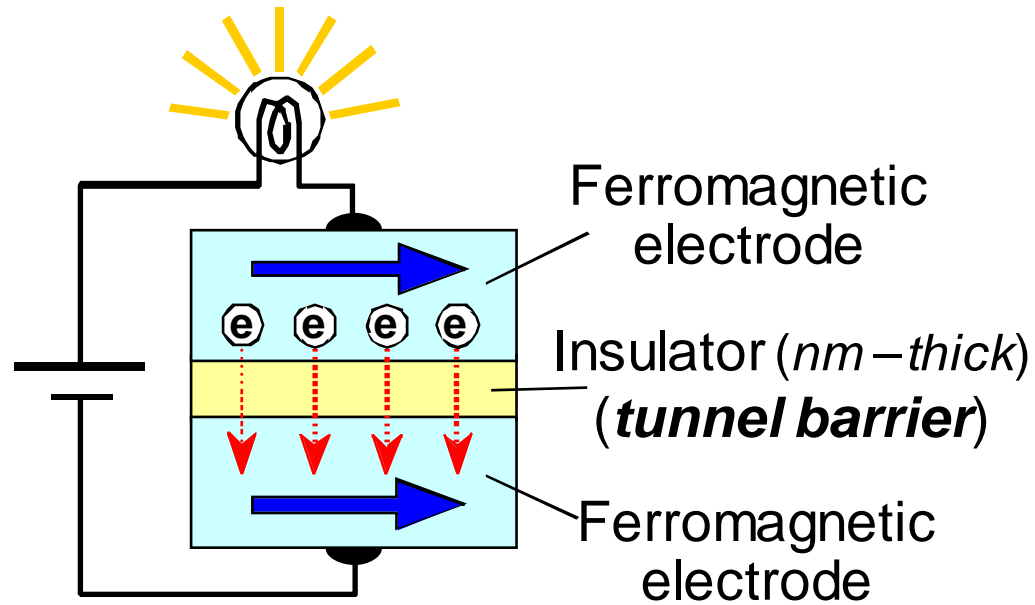
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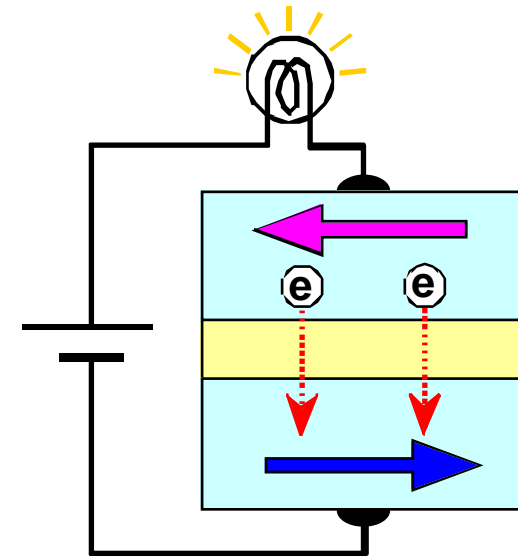
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Tunnel MagnetoResistance (TMR) effect in magnetic tunnel junction (MTJ)



Parallel (P) state

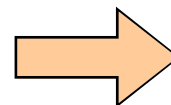
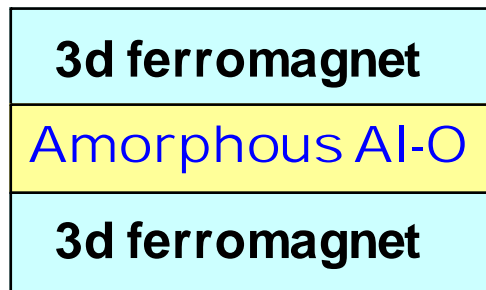
Resistance R_P : **low**



Antiparallel (AP) state

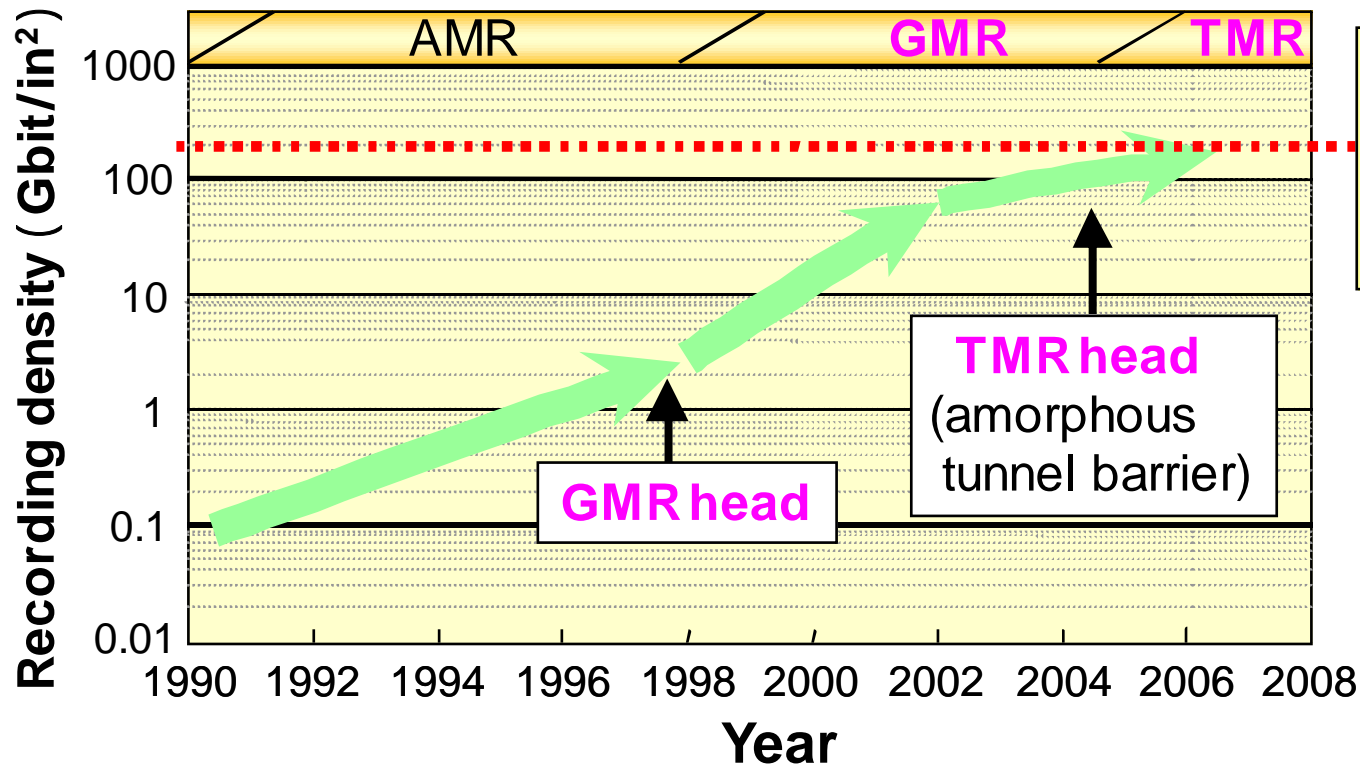
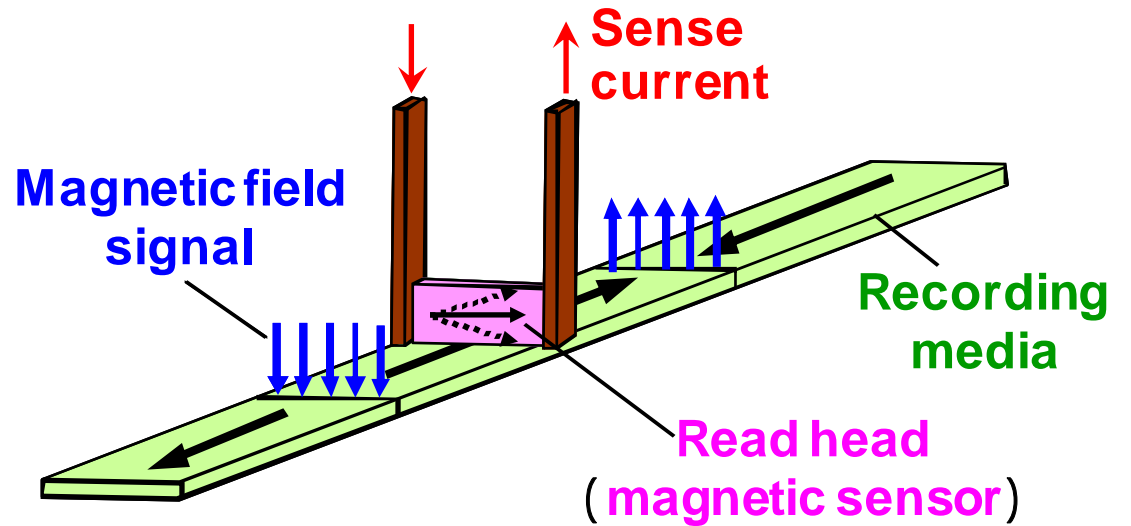
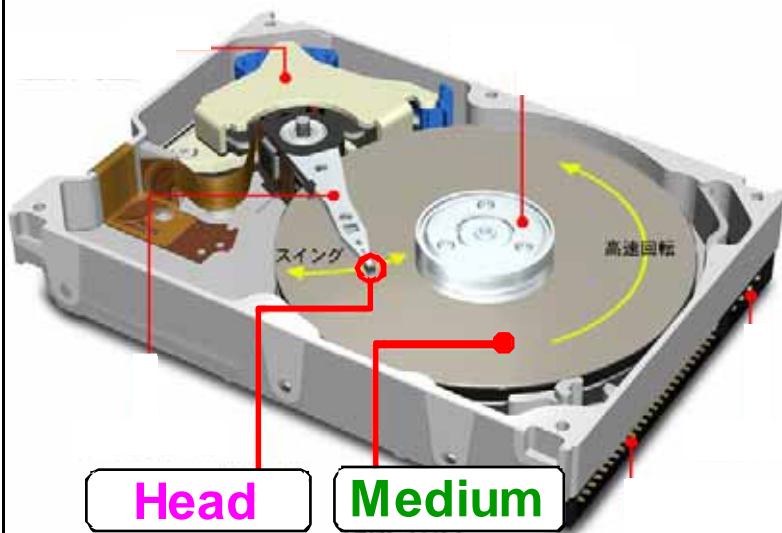
Resistance R_{AP} : **high**

$$\text{MR ratio} \equiv (R_{AP} - R_P) / R_P \times 100\% \text{ (performance index)}$$



MR ratios of 20 – 70% at RT

Read head of hard disk drive (HDD)

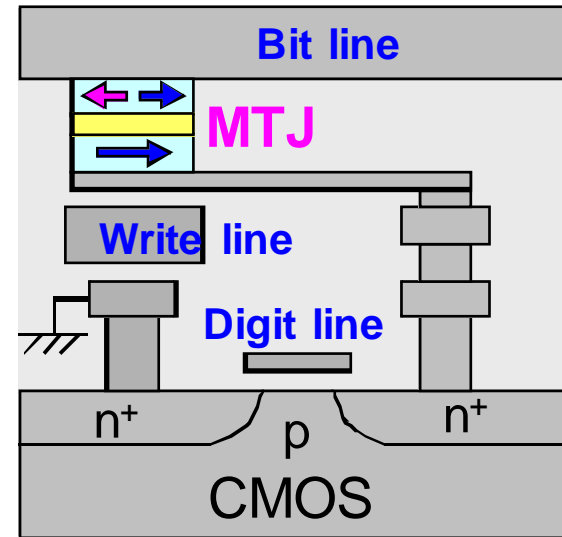
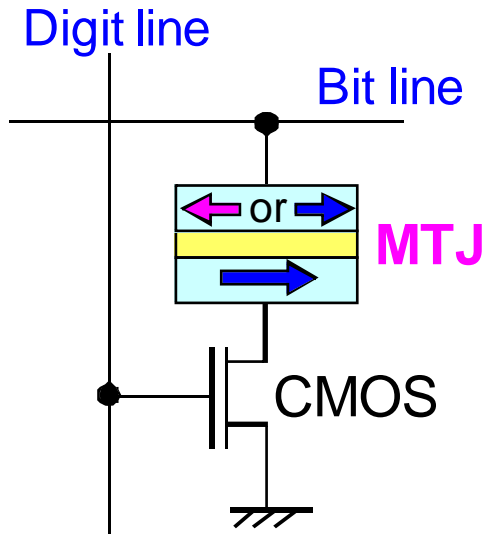


Higher MR ratio is required for > 200 Gbit/inch².

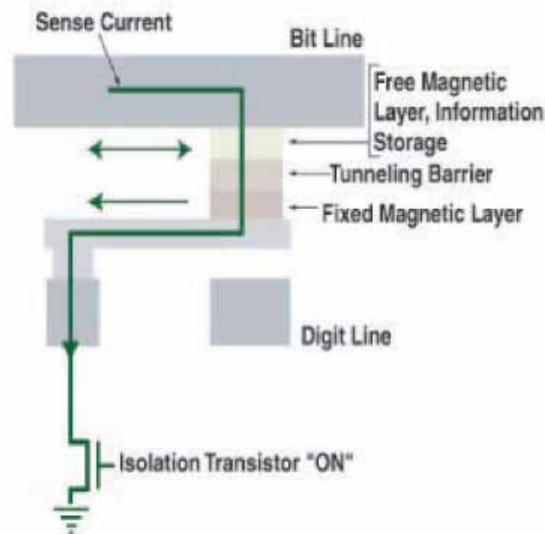
Non-volatile Magnetoresistive Random Access Memory (MRAM)

Parallel : "0"
 Antiparallel : "1"

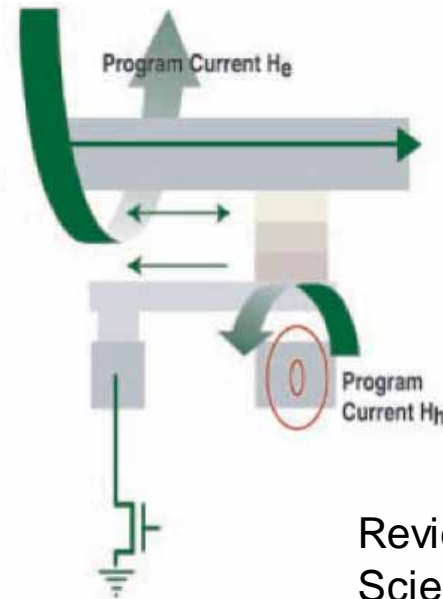
Non-volatile
 magnetic memory



Read out

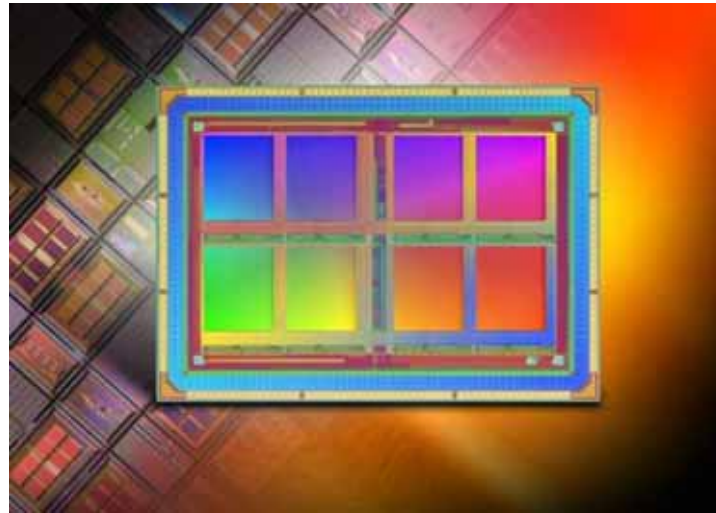


Writing



Review:
 Science 294, 1488 (2001).

Non-volatile Magnetoresistive Random Access Memory (MRAM)



**Freescale (US)'s 4 Mbit – MRAM based on Al-O MTJs
(volume production since 2006)**

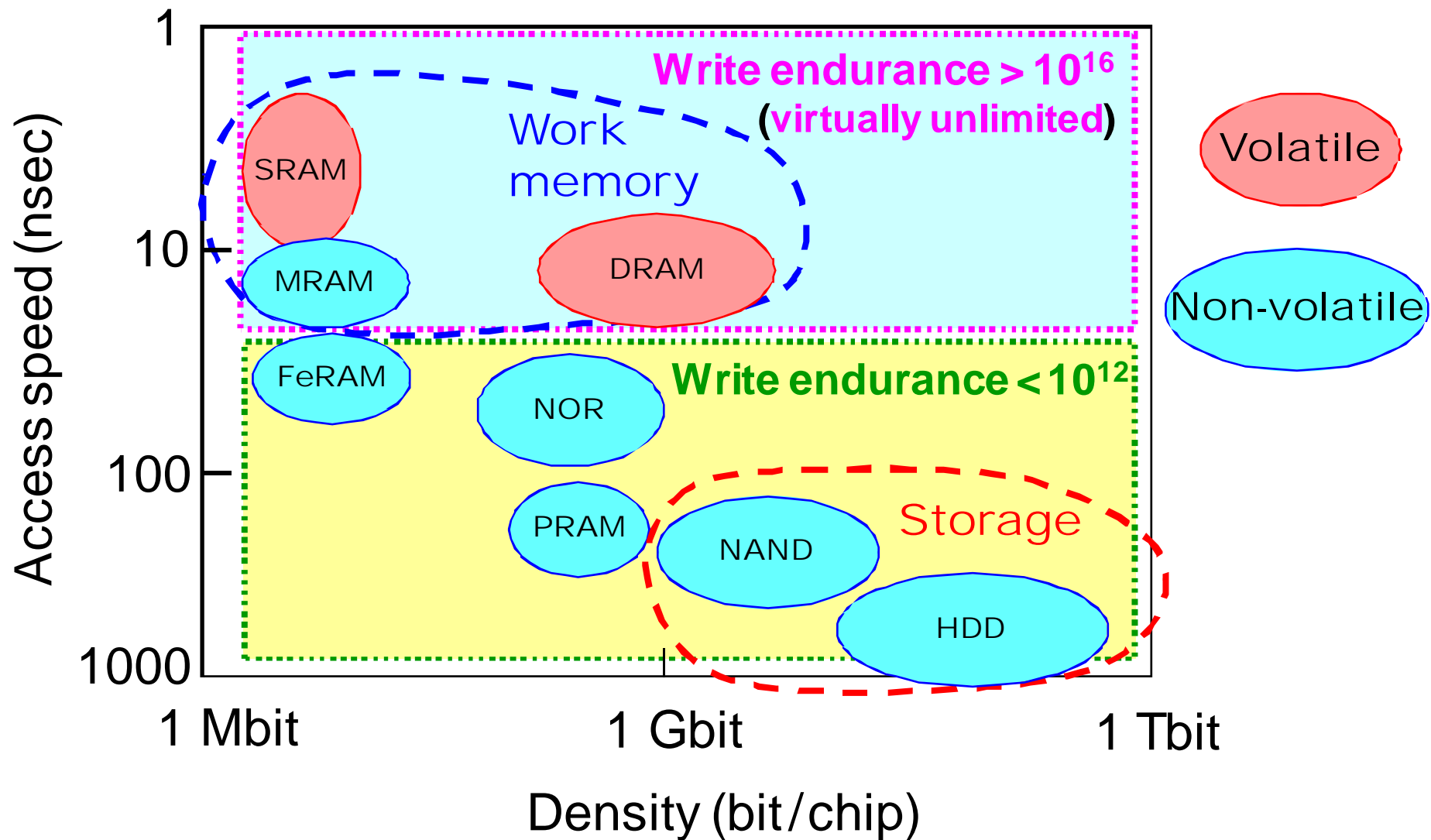
<Advantages>

Non-volatile, high speed, write endurance > 10^{16}

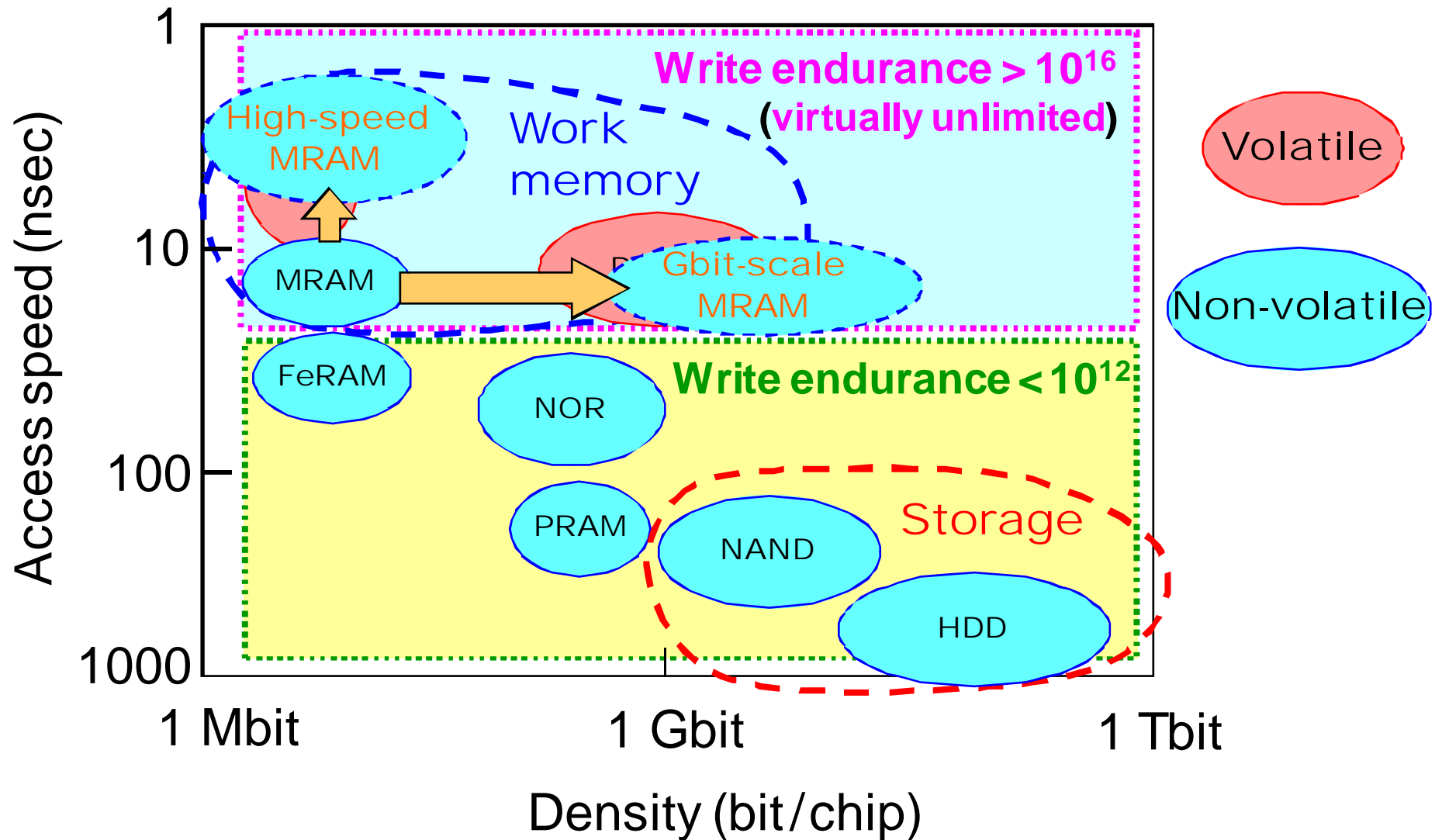
<Disadvantage>

***High-density* MRAM is difficult to develop.**

Three important properties for memory device:
speed, density, and write endurance



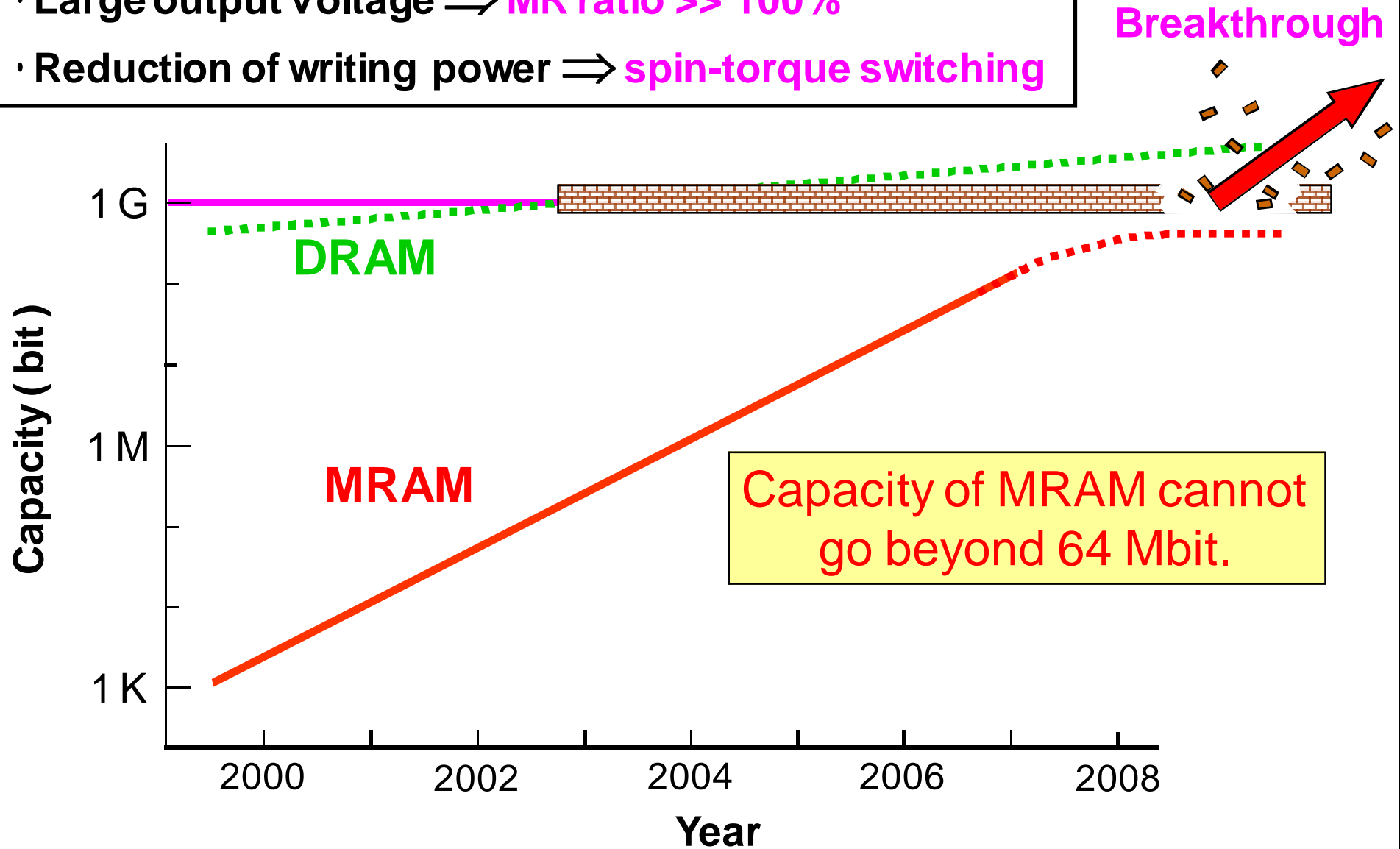
Three important properties for memory device:
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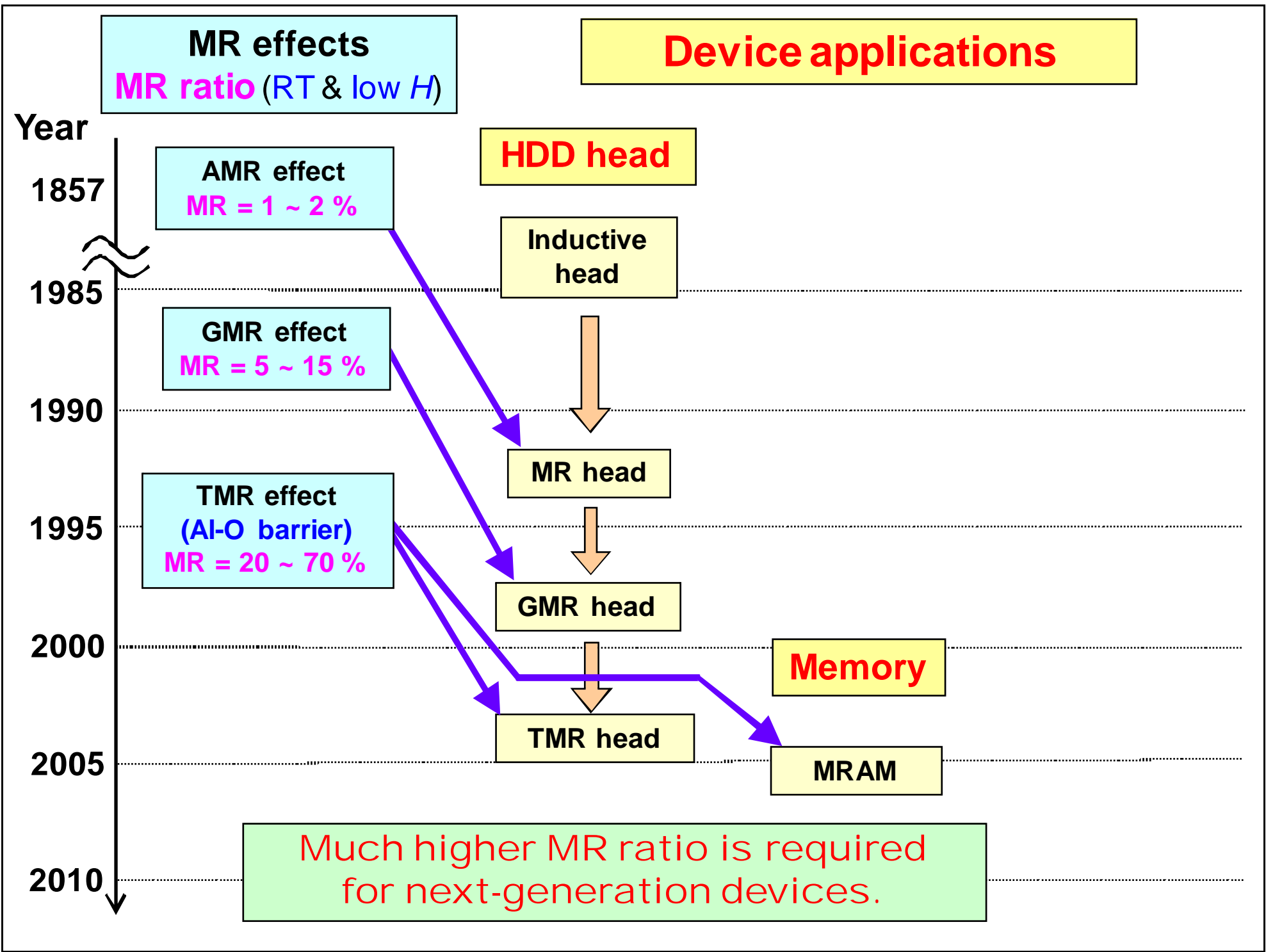


How can we develop Gbit-scale MRAM ?

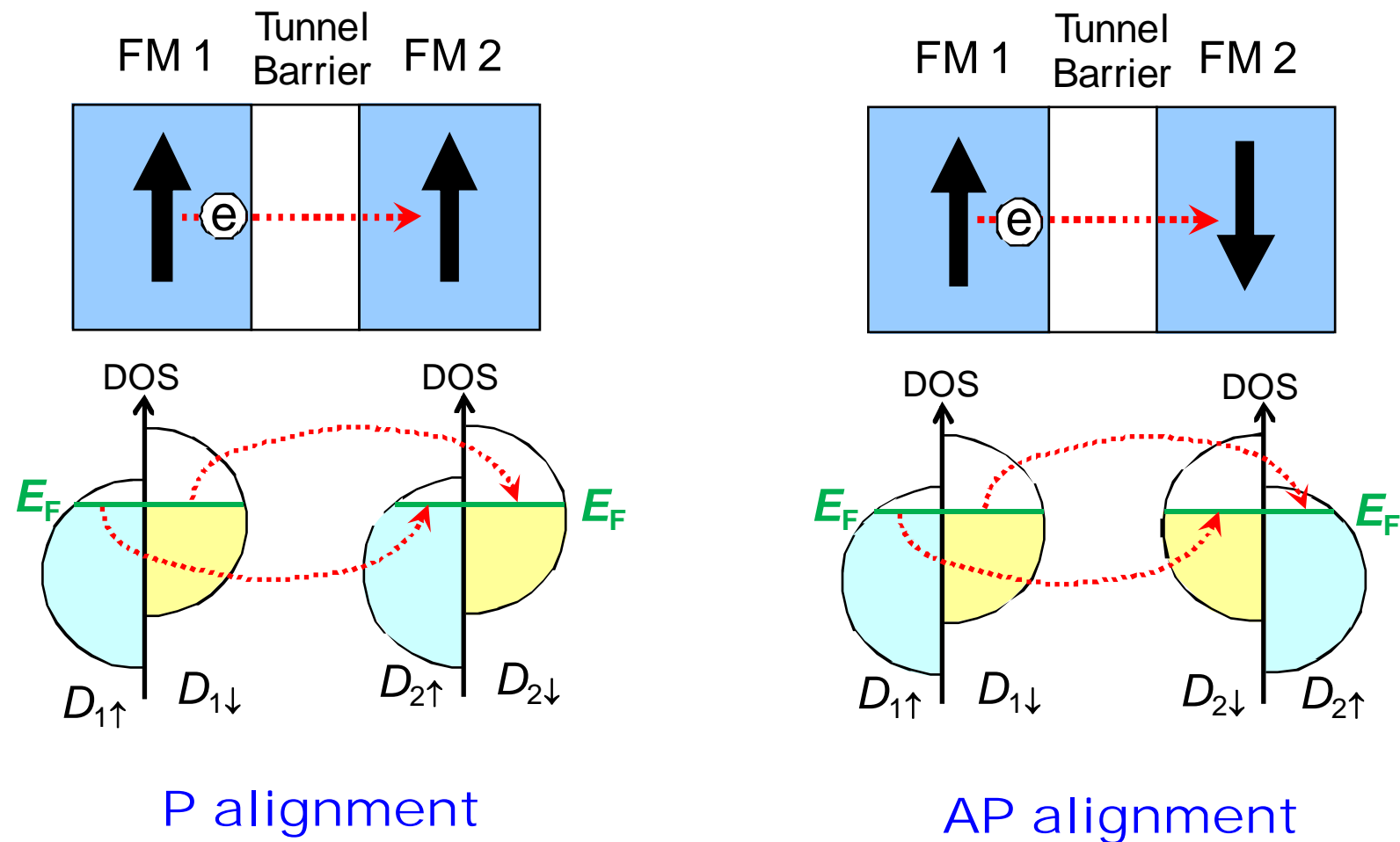
Major requirement for Gbit-MRAM

- Large output voltage \Rightarrow MR ratio $\gg 100\%$
- Reduction of writing power \Rightarrow spin-torque switching





Simple model for TMR effect : Julliere's model



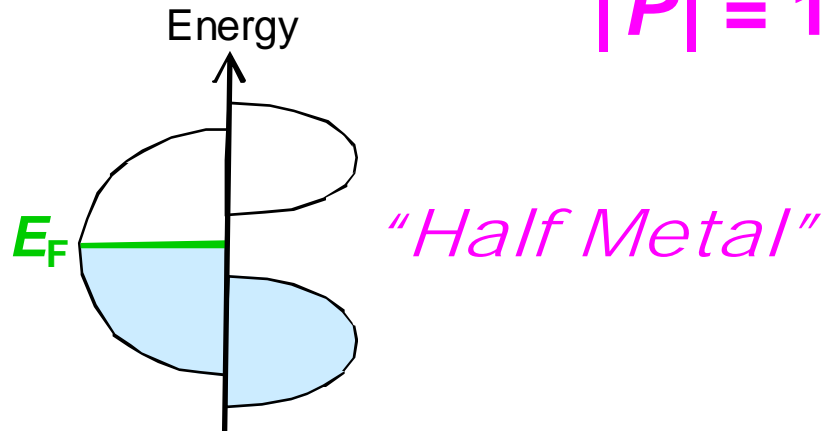
$$MR \equiv \frac{(R_{AP} - R_P)}{R_P} = \frac{2P_1P_2}{1 - P_1P_2},$$

$$P_\alpha = \frac{(D_{\alpha\uparrow}(E_F) - D_{\alpha\downarrow}(E_F))}{(D_{\alpha\uparrow}(E_F) + D_{\alpha\downarrow}(E_F))}, \quad \alpha = 1, 2$$

Spin Polarization, P

How can we attain giant MR ratio ?

(1) Electrode material with full spin-polarization $|P| = 1$



(E.g.) some Heusler alloys, Fe_3O_4 , CrO_2 , LaSrMnO_3 perovskite

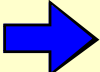
Room-temperature MR ratios for half-metal electrodes have never exceeded those for simple 3d alloys such as Co-Fe.

(2) Crystalline tunnel barrier such as **MgO(001)**

Outline

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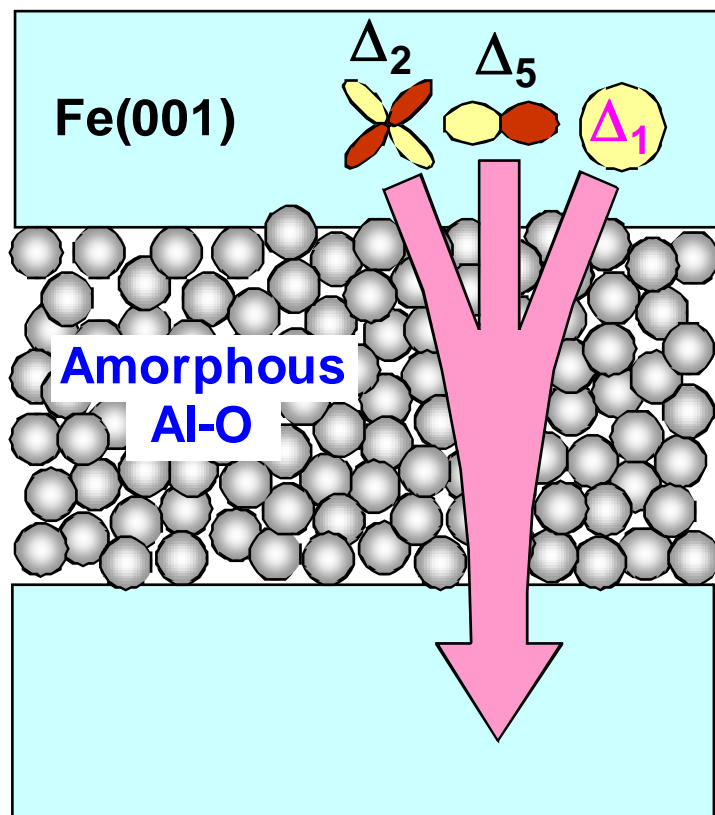
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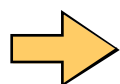
- Physics of spin-transfer torque
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Amorphous Al-O barrier vs. crystal MgO barrier (theory)

Amorphous Al-O barrier (conventional MTJ)

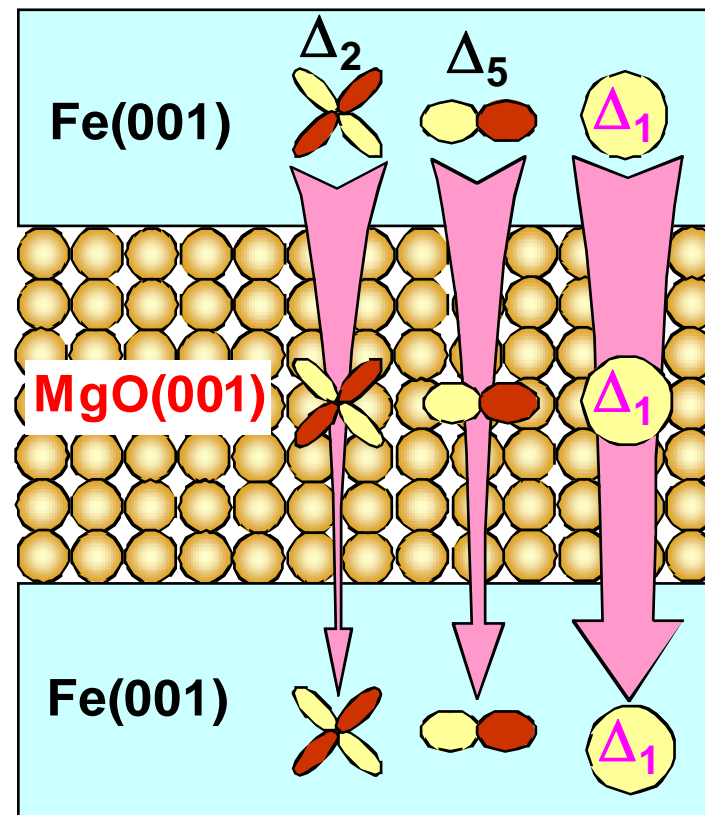


Incoherent tunneling of various Bloch states.

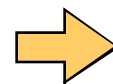


MR < 100% at RT

Crystal MgO(001) barrier



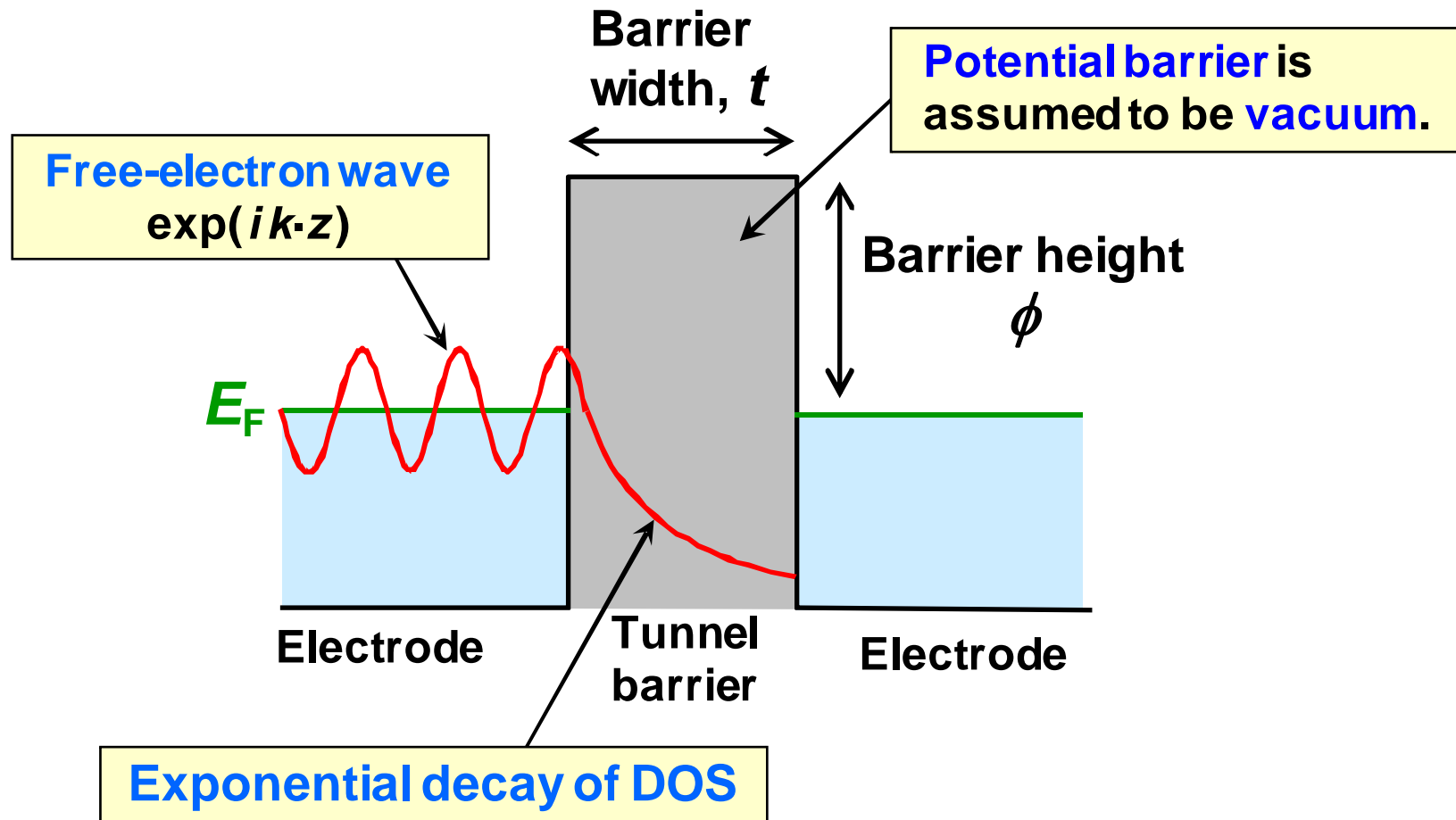
Dominant tunneling of fully spin-polarized Δ_1 Bloch states



MR >> 1000% (theory)

Butler *et al.* PRB2001; Mathon *ibid*2001.

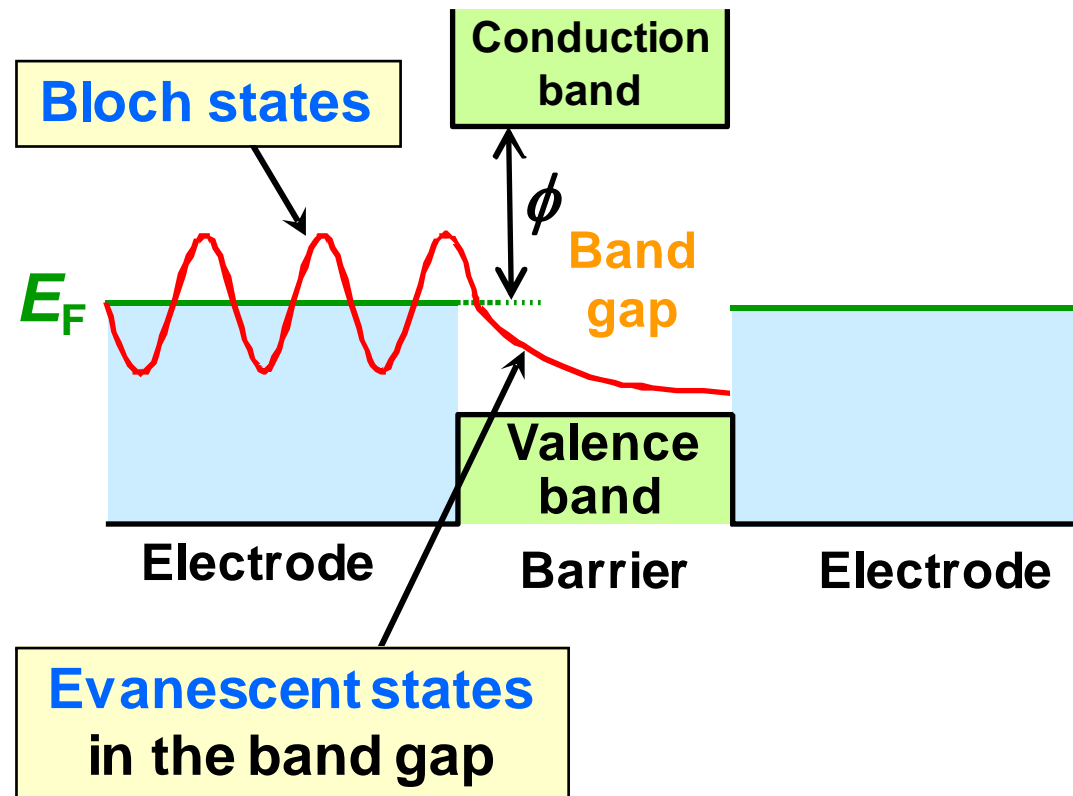
What we learn about “*tunneling effect*” at an undergraduate course



Tunneling transmittance (T) decays exponentially as a function of t .

(WKB approx.) $T \propto \exp(-\sqrt{8m\phi/\hbar^2} \times t)$ m : effective mass

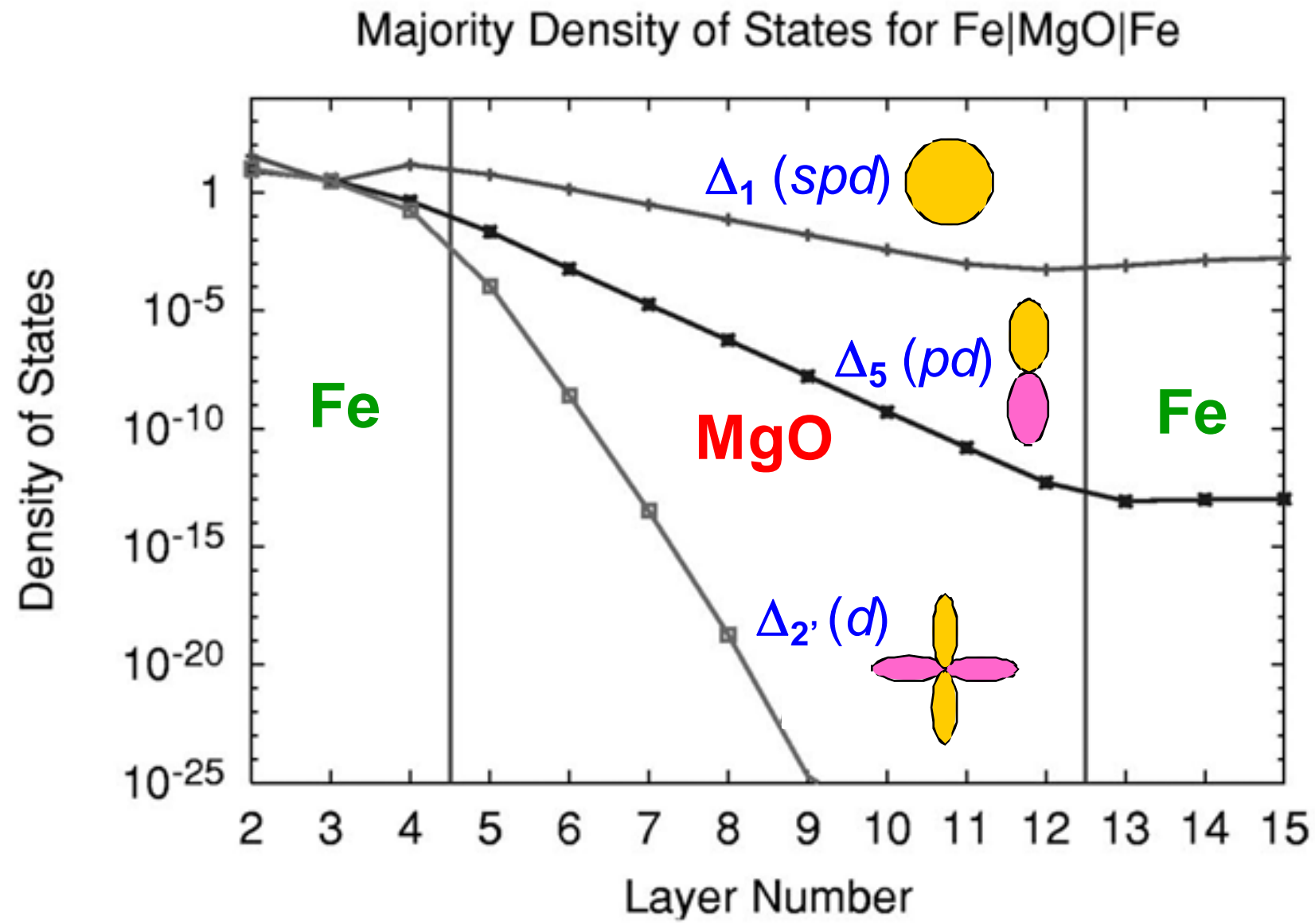
Realistic tunneling effect



Both **Bloch states** and **evanescent states** have
(i) **specific orbital symmetry** & (ii) **specific band dispersion**.
(complex wave vector $k = k_r + i\kappa$)

Bloch states and **evanescent states** couple at interface.

Decay of evanescent state largely depends on orbital symmetry.

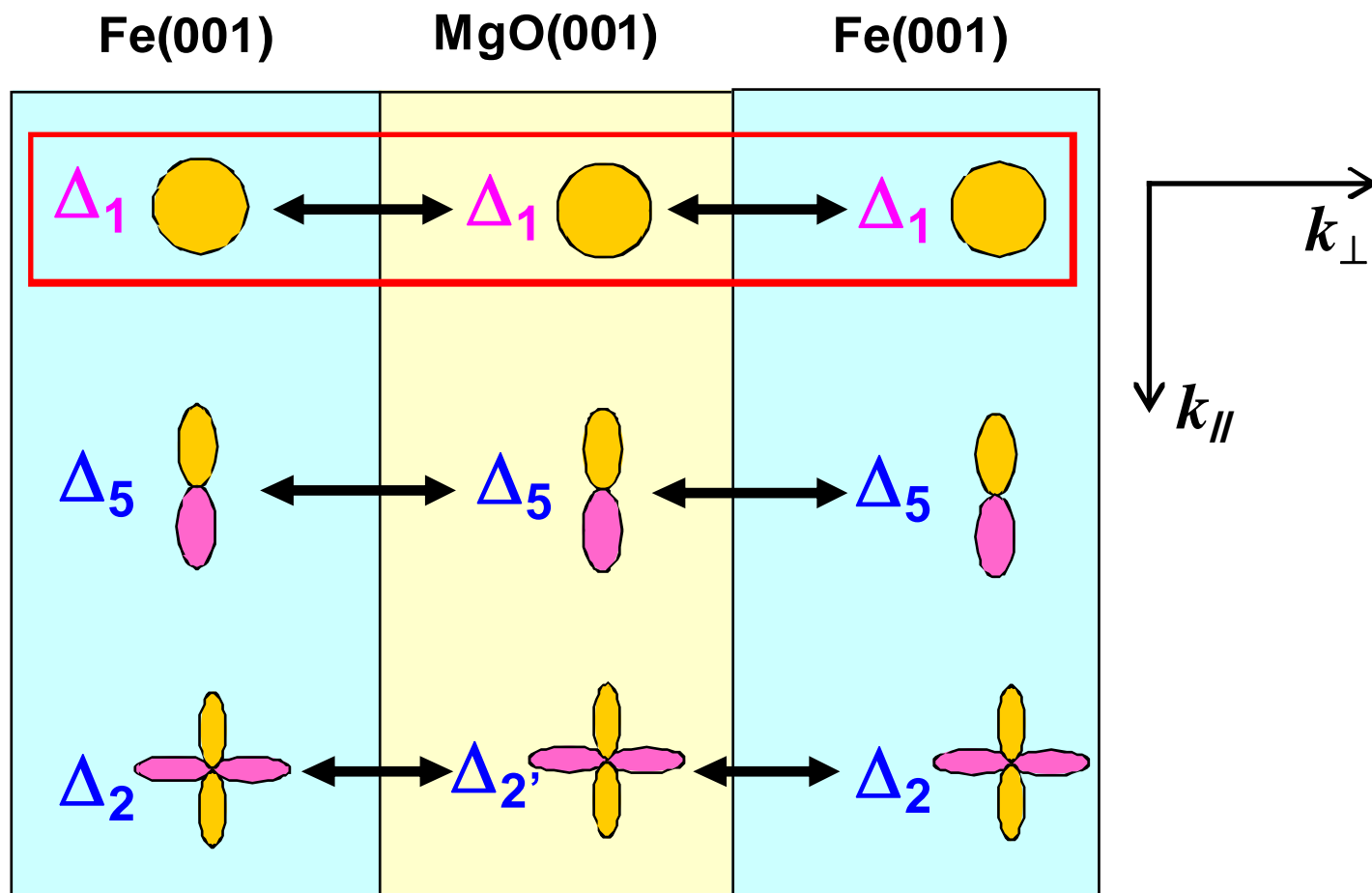


$$\Delta_1 : s + p_z + d_{2z^2 - x^2 - y^2}$$

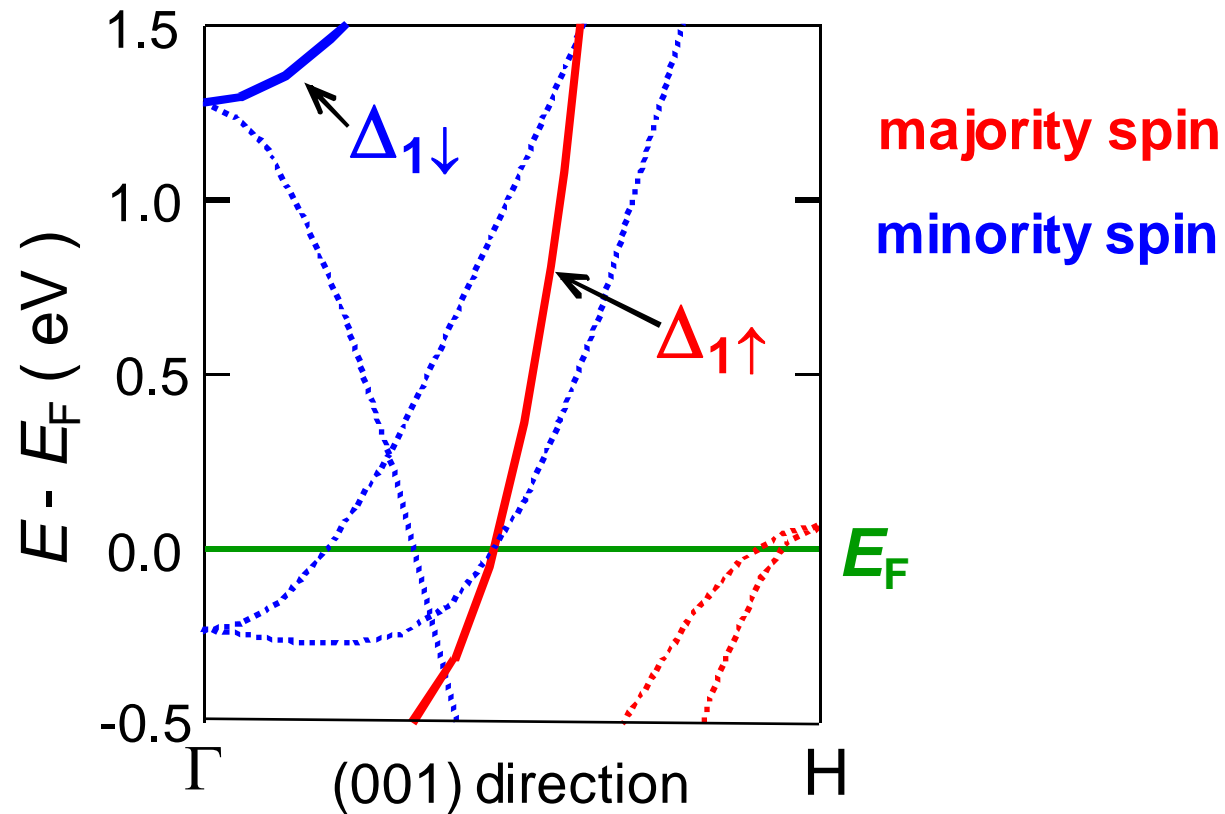
Butler (2001).

Coupling between Bloch states and evanescent states

Ideal coherent tunneling for $k_{\parallel} = 0$ direction



Fully spin-polarized Δ_1 band in bcc Fe(001)



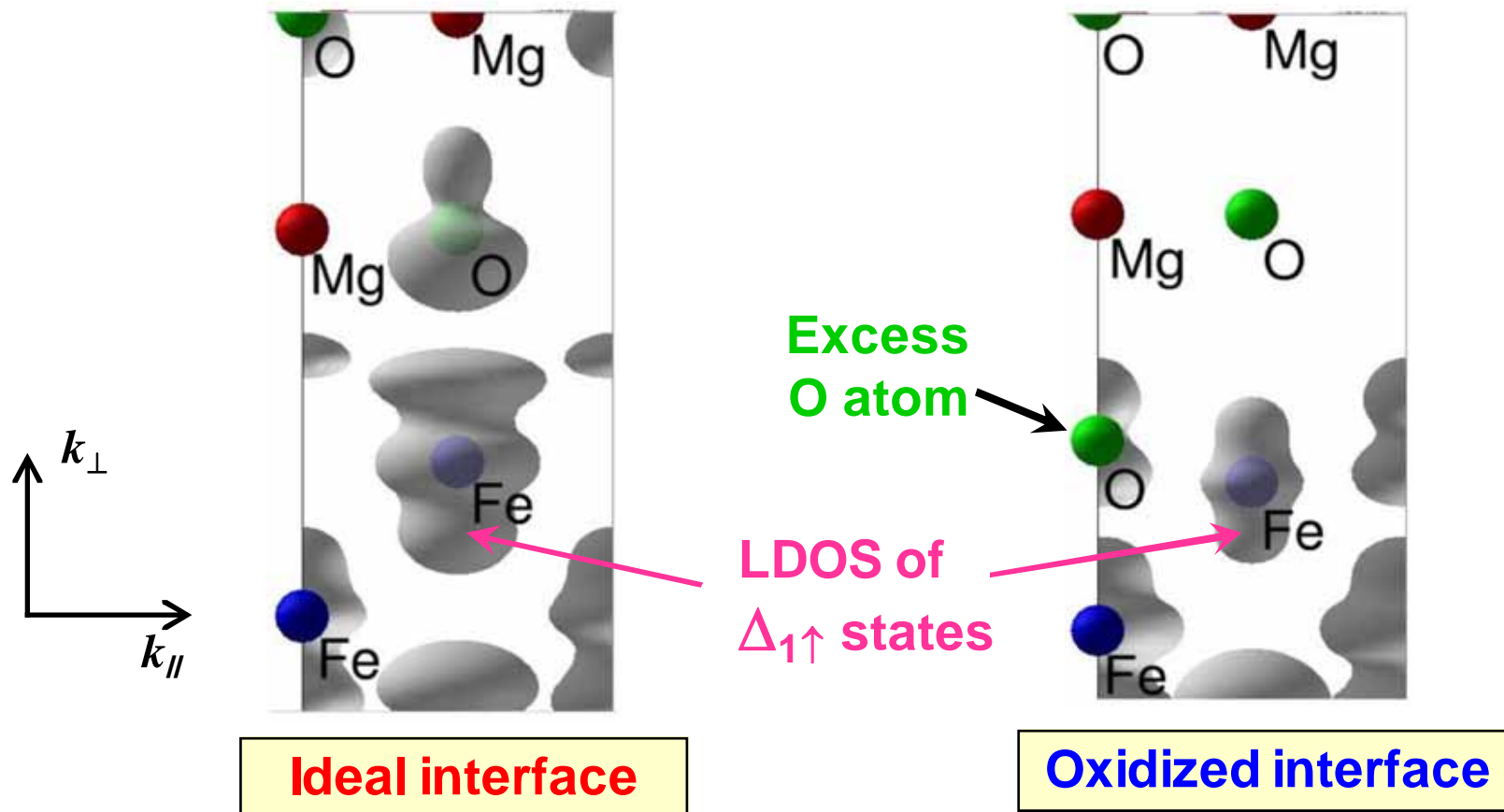
Fully spin-polarized Δ_1 band

\Rightarrow **Giant MR ratio** is theoretically expected.

Not only bcc Fe but also many other **bcc alloys based on Fe or Co** have fully spin-polarized Δ_1 band.
(e.g. **bcc $\text{Fe}_{1-x}\text{Co}_x$** , some Heusler alloys)

Importance of interface (theory)

X.-G. Zhang, *et al.*, *PRB* **68**, 092402 (2003).



Fe- $\Delta_{1\uparrow}$ states couple with
MgO- Δ_1 states at $k_{\parallel} = 0$.

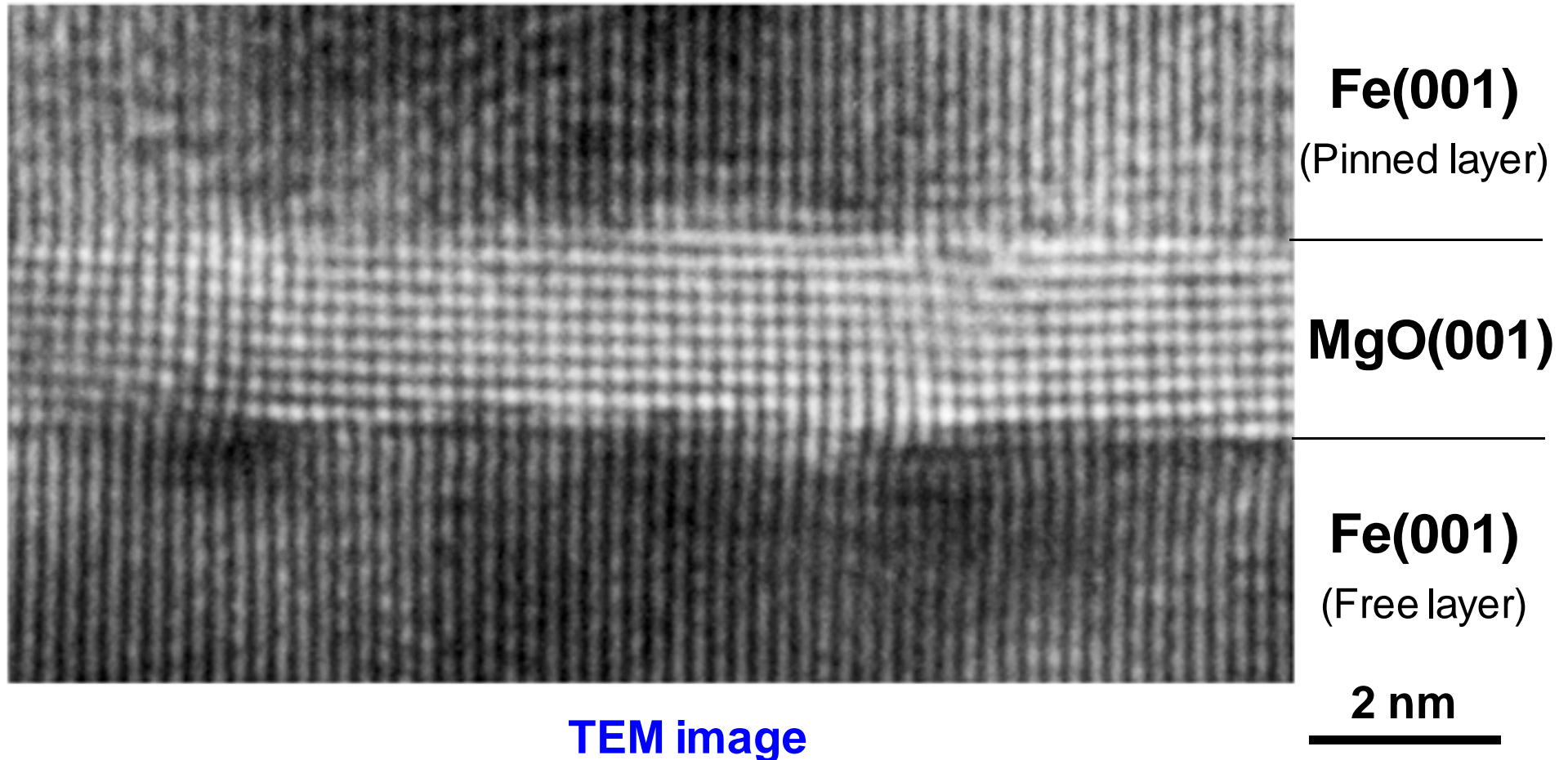
MR ratio > 1000%

Fe- $\Delta_{1\uparrow}$ states do not couple
with MgO- Δ_1 states at $k_{\parallel} = 0$.

MR ratio < 100%

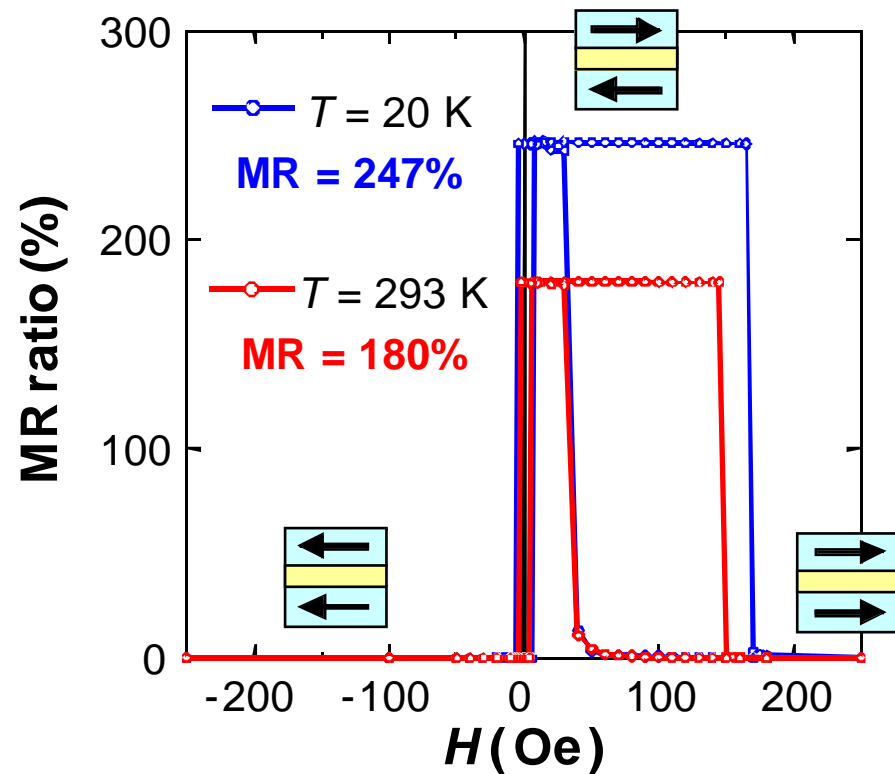
Fully epitaxial Fe/MgO/Fe MTJ grown by MBE

Yuasa *et al.*, *Nature Mater.* **3**, 868 (2004).



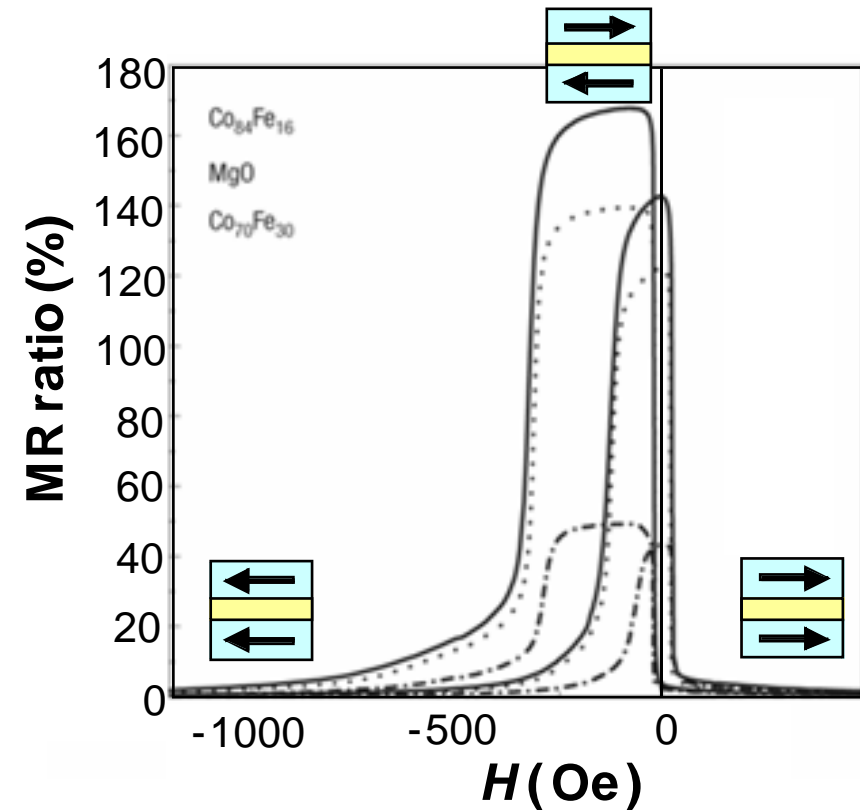
Experimental demonstrations of giant TMR

Single-crystal MgO(001) barrier

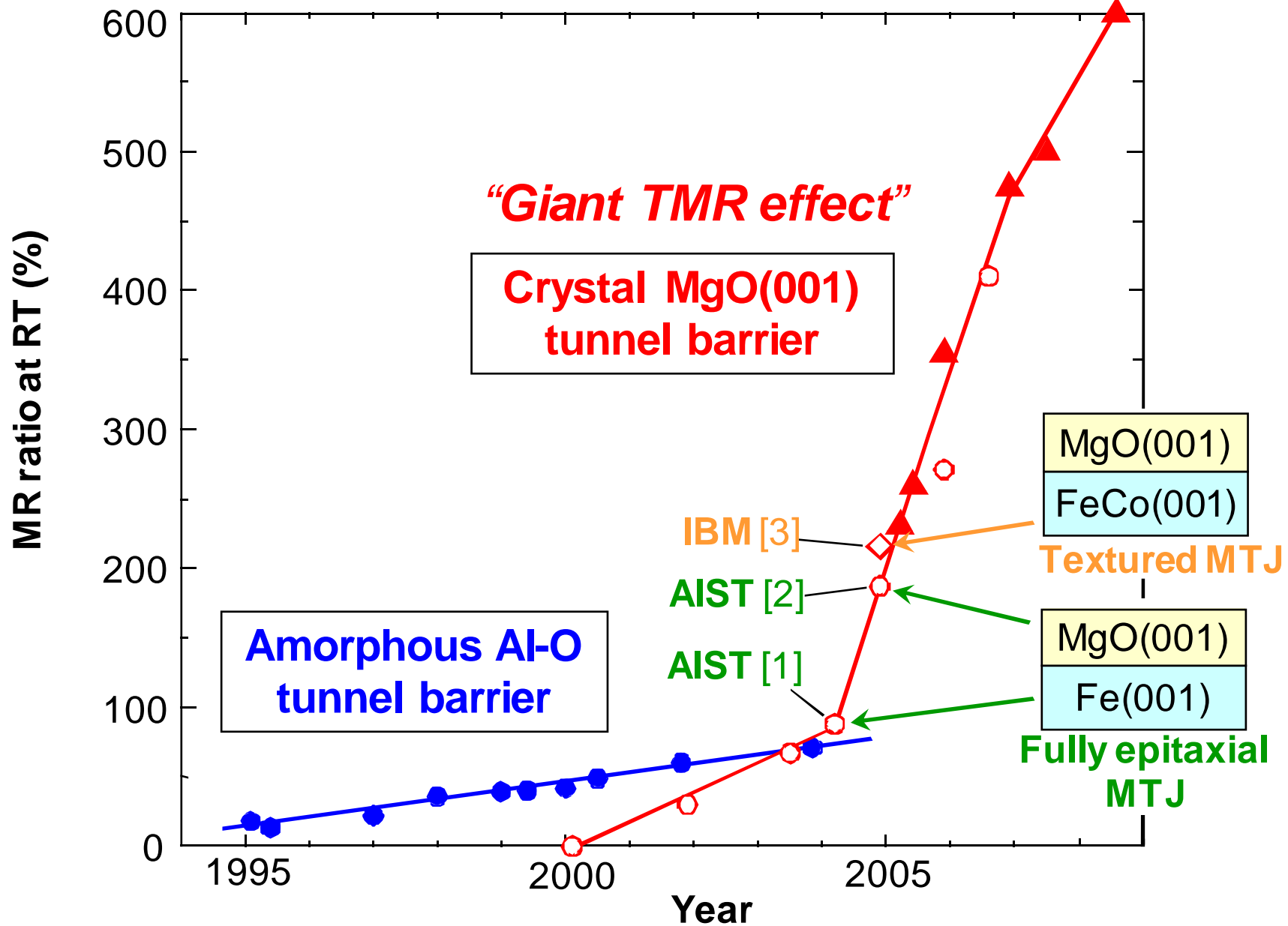


Yuasa *et al.*, *Nature Mater.* **3**, 868 (2004).

Textured MgO(001) barrier



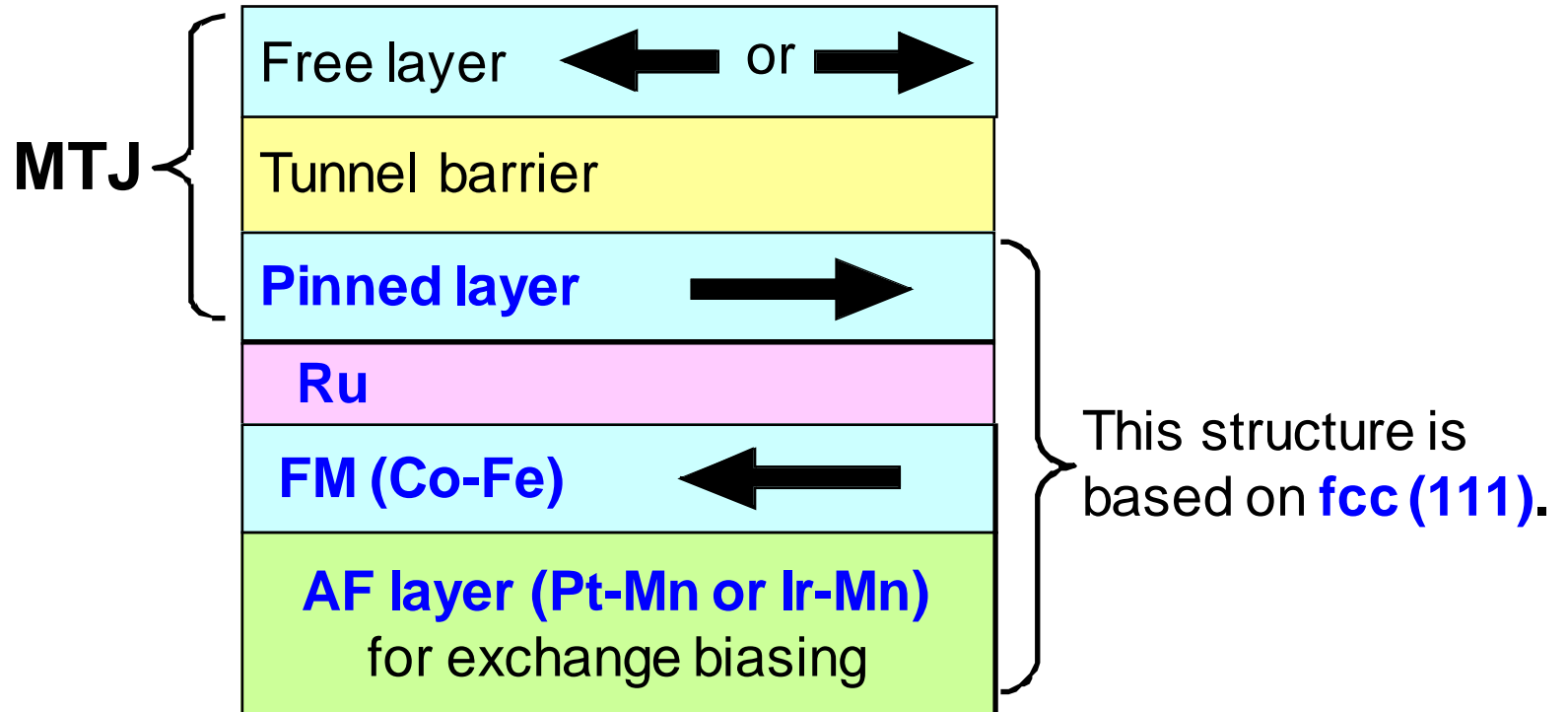
Parkin (IBM), *Nature Mater.* **3**, 862 (2004).



[1] Yuasa, *Jpn. J. Appl. Phys.* **43**, L558 (2004). [2] Yuasa, *Nature Mater.* **3**, 868 (2004).
 [3] Parkin, *Nature Mater.* **3**, 862 (2004).

Fundamental problem on thin film growth

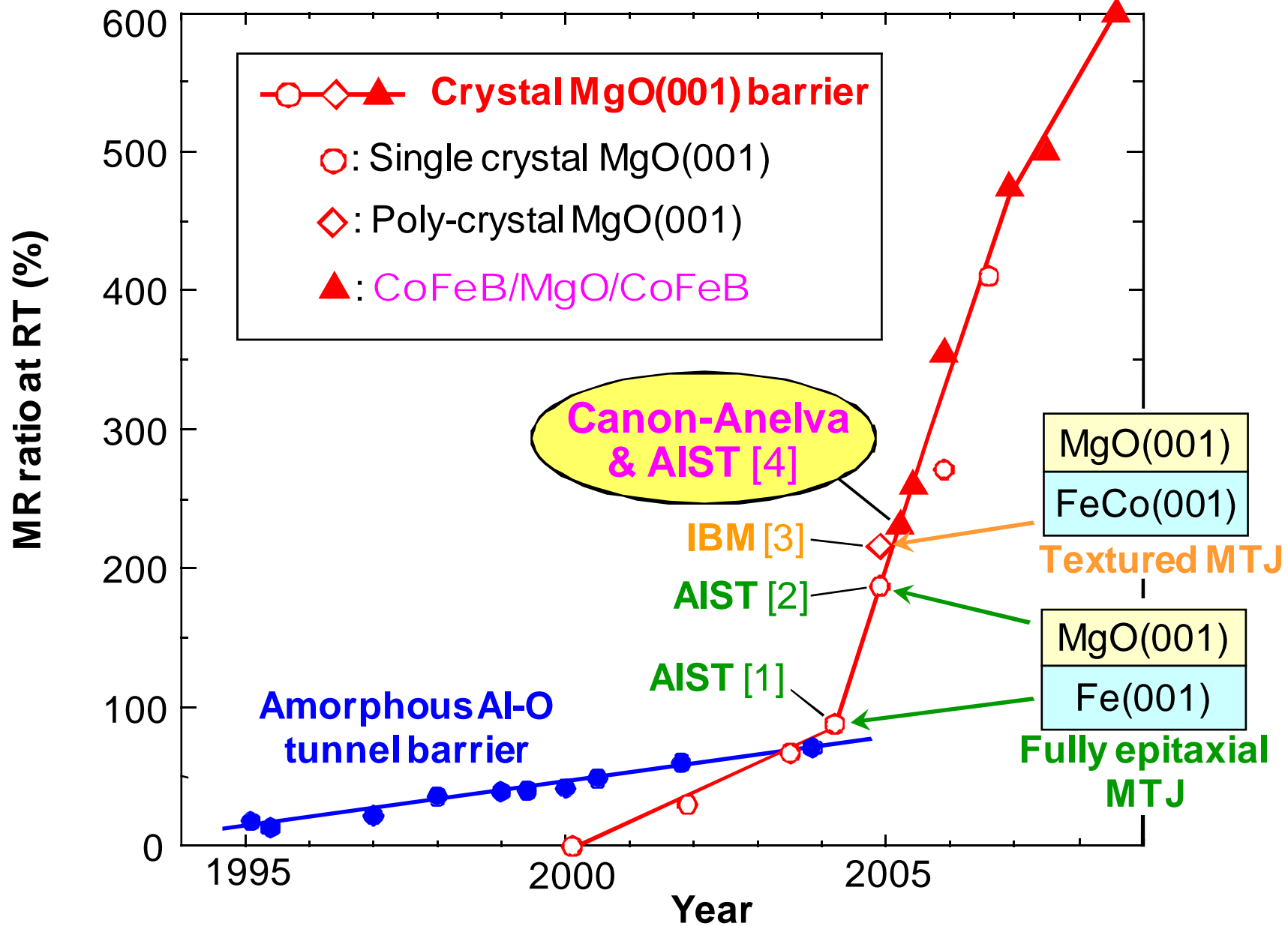
MTJ structure for practical applications



MgO(001) cannot be grown on **fcc(111)**.

4-fold symmetry

3-fold symmetry

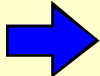


[1] Yuasa, *Jpn. J. Appl. Phys.* **43**, L558 (2004). [2] Yuasa, *Nature Mater.* **3**, 868 (2004).
 [3] Parkin, *Nature Mater.* **3**, 862 (2004). [4] Djayaprawira, SY, *APL* **86**, 092502 (2005).

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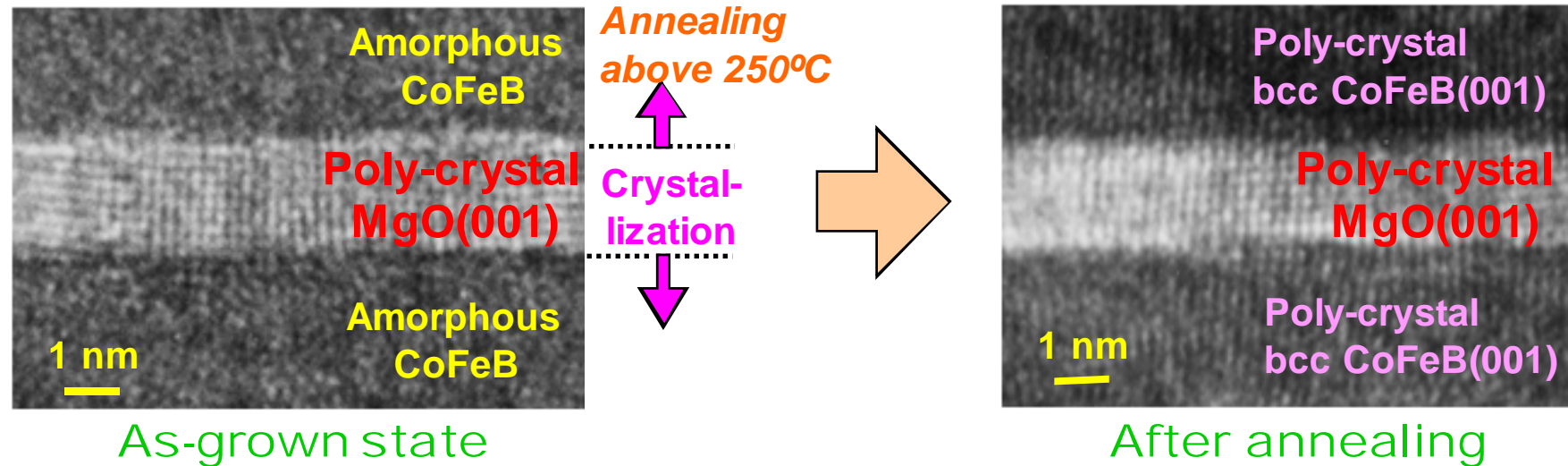
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CoFeB/MgO/CoFeB structure for device applications

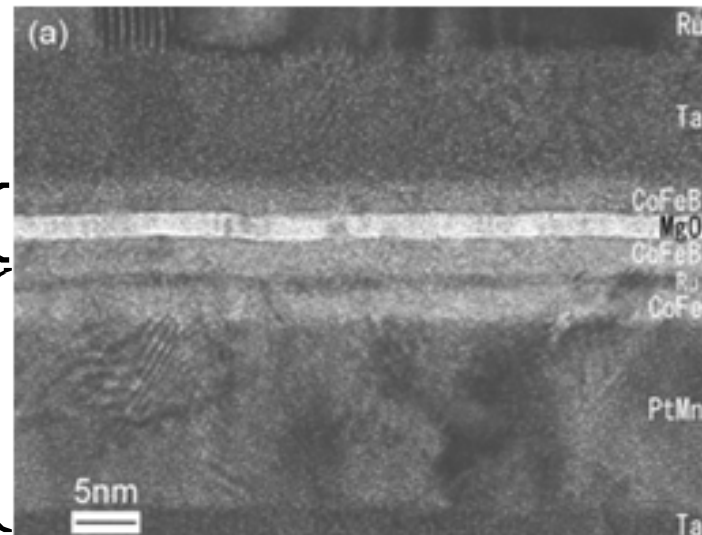
Canon-Anelva, AIST

Djayaprawira, SY, *Appl. Phys. Lett.* **86**, 092502 (2005).

Yuasa & Djayaprawira, *J. Phys. D: Appl. Phys.* **40**, R337 (2007).

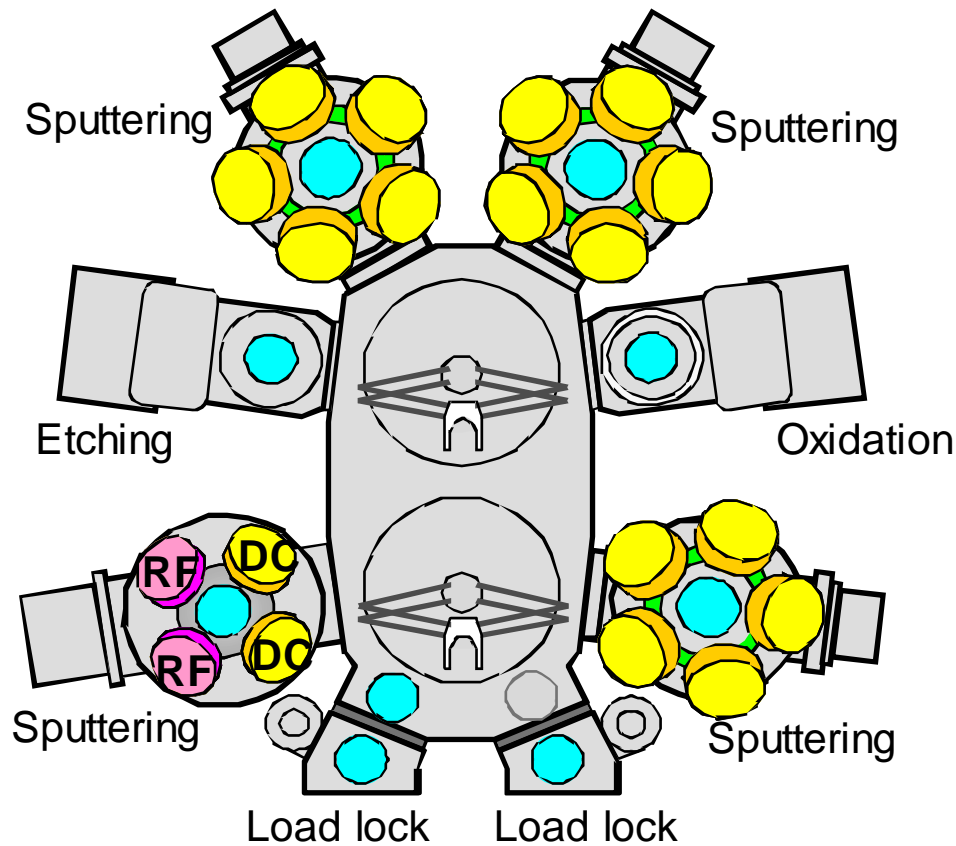


MgO-MTJ
(4-fold symmetry)
Practical bottom structure: fcc(111)
(3-fold symmetry)

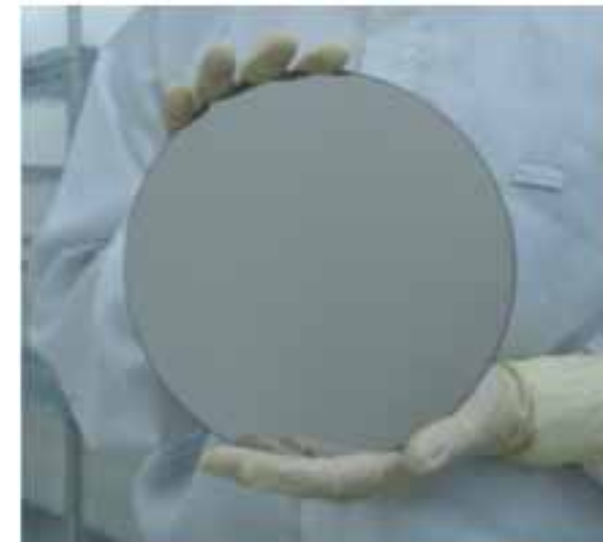


Core technology for device applications

Mass-manufacturing technology for HDD industry



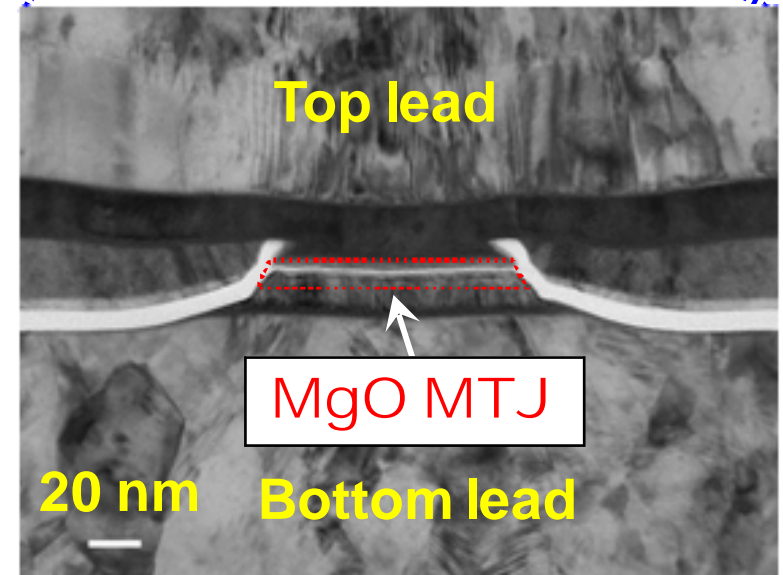
Canon-Anelva C-7100
sputtering system



ϕ 200 – 300 mm wafer

All the HDD manufacturers use this type of sputtering machine for the production of HDD magnetic heads.

MgO-TMR head for ultrahigh-density HDD



TEM image

Volume production since 2007.

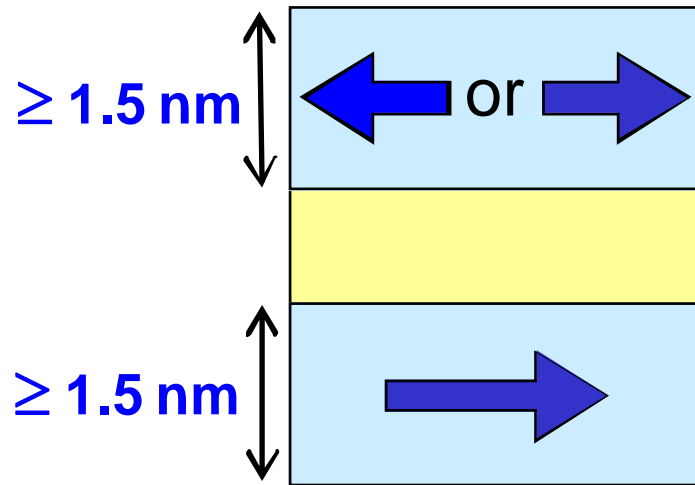
700 Gbit/inch² achieved (**×5 increase**).

Applicable up to 1 – 2 Tbit /inch².

World market of **HDD: 25 billion USD**
head: 5 billion USD

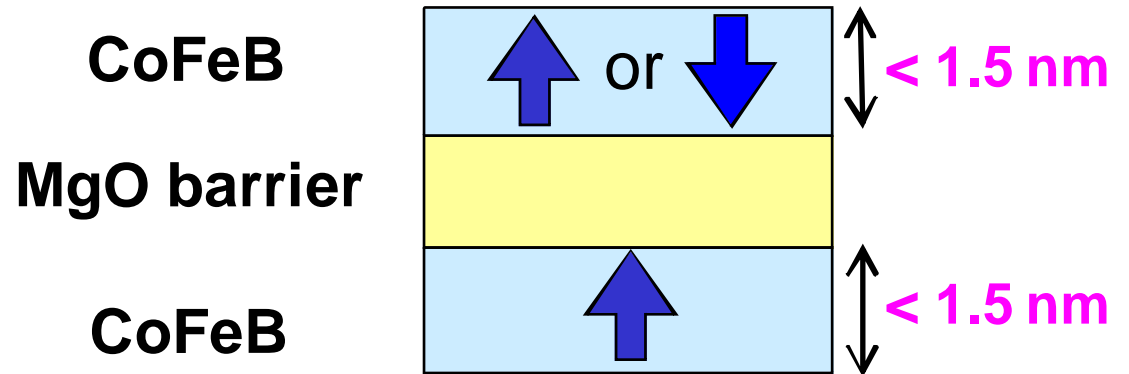
Ultrathin CoFeB electrode can have perpendicular magnetization.

In-plane magnetization

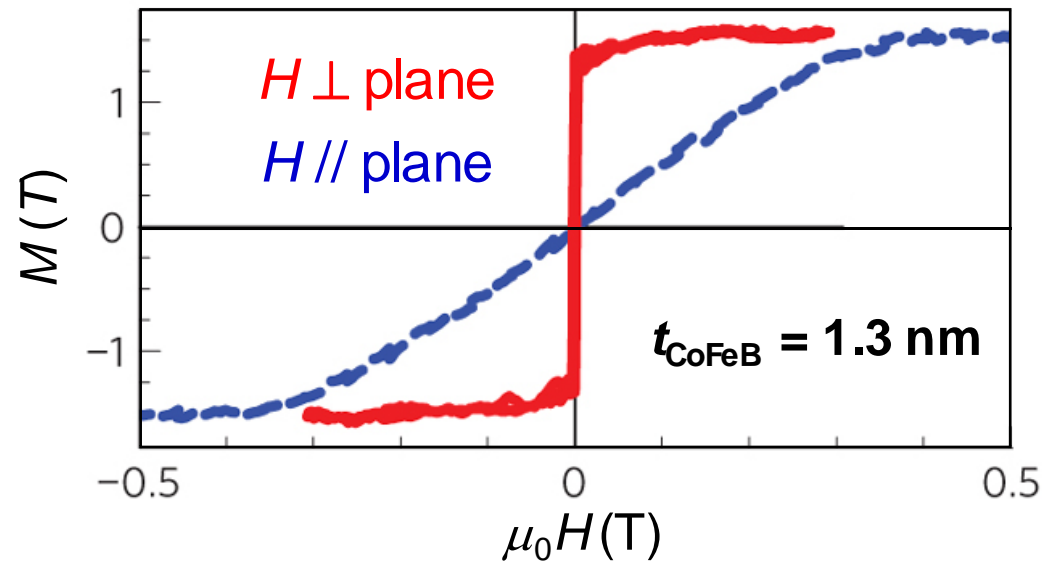


Since Djayaprawira, SY, *et al.*,
APL **86**, 092502 (2005).

Perpendicular magnetization



S. Ikeda, H. Ohno *et al.*,
Nature Mater. **9**, 721 (2010).



Outline

(1) Spintronics

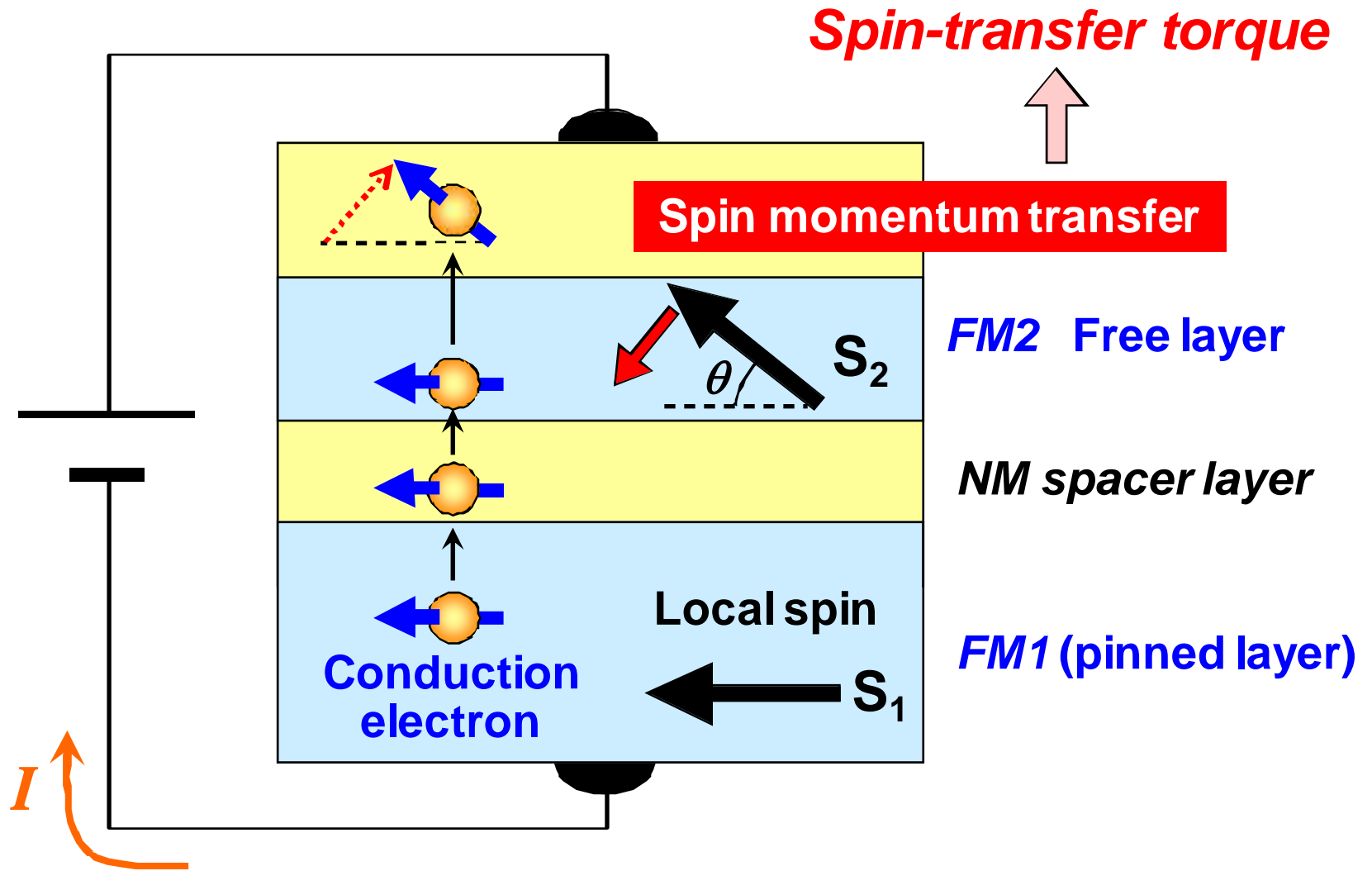
(2) Tunnel magnetoresistance (TMR)

- Magnetoresistance
- Tunnel magnetoresistance in magnetic tunnel junction (MTJ)
- Giant TMR in MgO-based MTJ
- CoFeB/MgO/CoFeB structure for device applications

(3) Spin-transfer torque (STT)

- Physics of spin-transfer torque
- Spin-transfer torque MRAM (STT-RAM or Spin-RAM)
- Microwave applications

Spin-transfer torque in magnetic nano-pillar

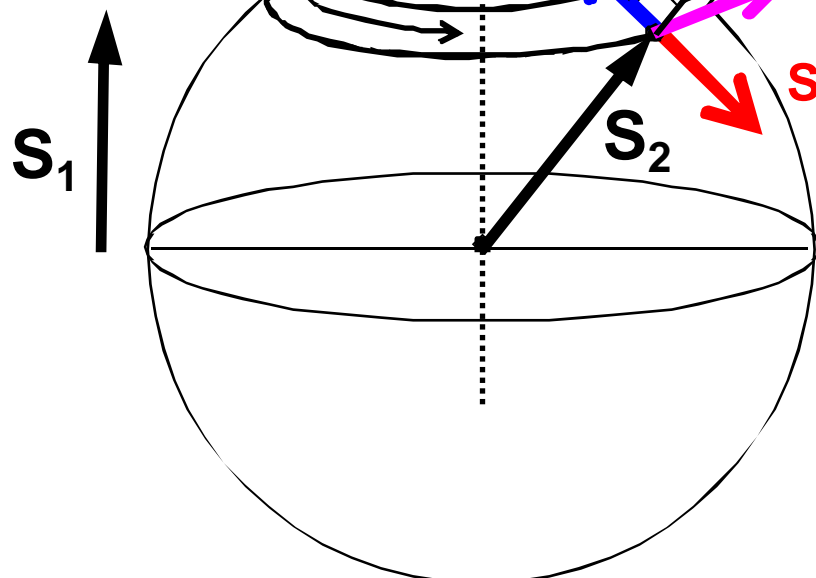
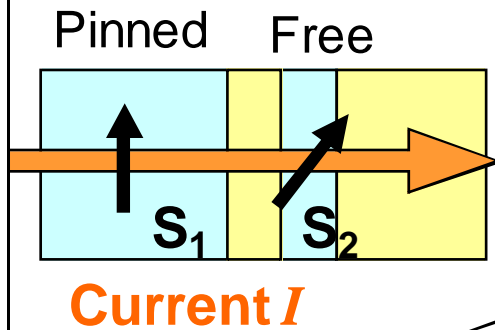


Theory of spin-transfer torque

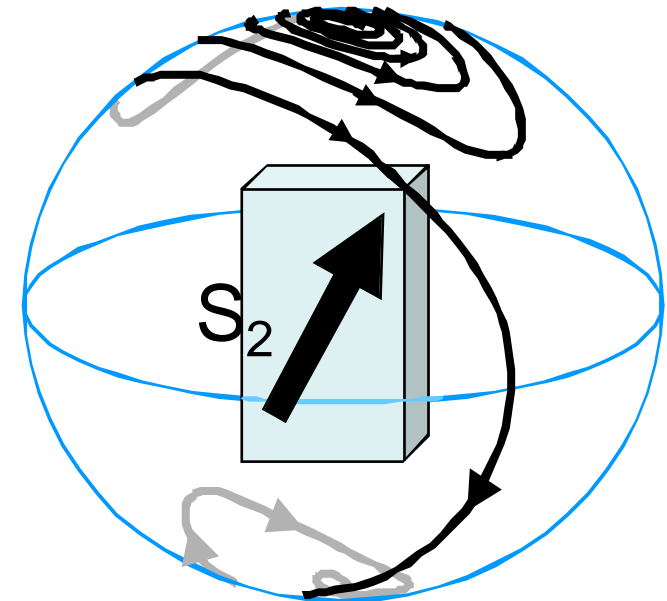
J. Slonczewski, *J. Magn. Magn. Mater.* **159**, L1 (1996).

L. Berger, *Phys. Rev. B* **54**, 9353 (1996).

$$\dot{\mathbf{S}}_2 = \underbrace{\gamma \mathbf{S}_2 \times \mathbf{H}_{\text{eff}}}_{\text{Precession}} - \underbrace{\alpha \hat{\mathbf{s}}_2 \times \dot{\mathbf{S}}_2}_{\text{Damping}} + \underbrace{\gamma \beta_{ST} I_e \hat{\mathbf{s}}_2 \times (\hat{\mathbf{s}}_2 \times \hat{\mathbf{s}}_1)}_{\text{Spin-transfer}}$$



When **spin torque** > **damping torque**, the precession angle is amplified, and the free-layer moment (\mathbf{S}_2) switches.



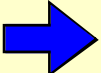
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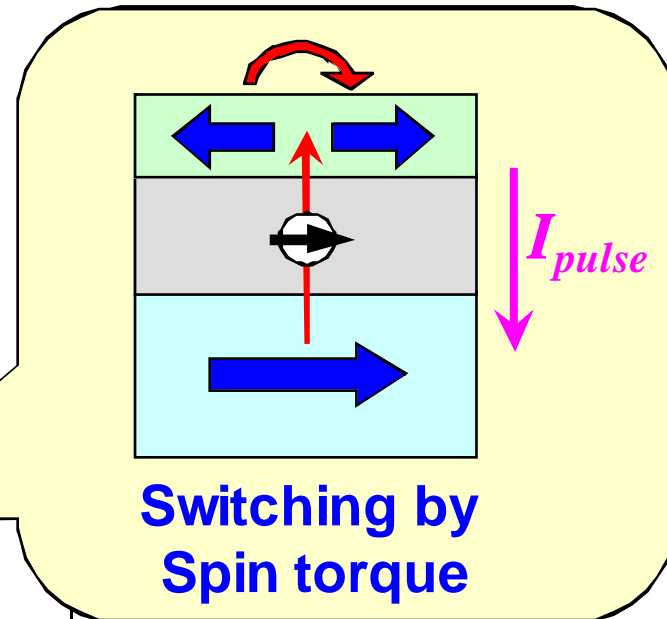
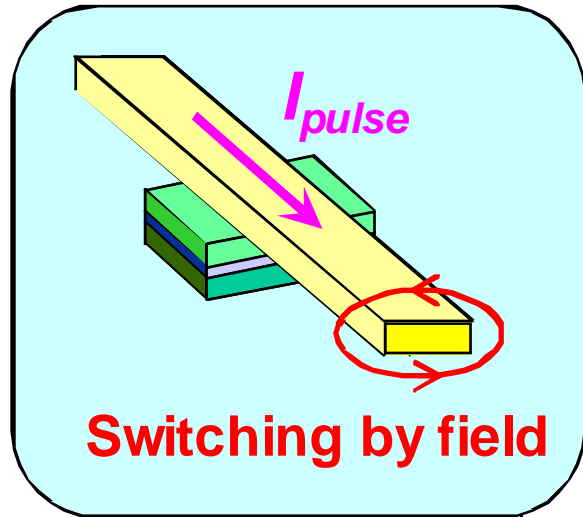
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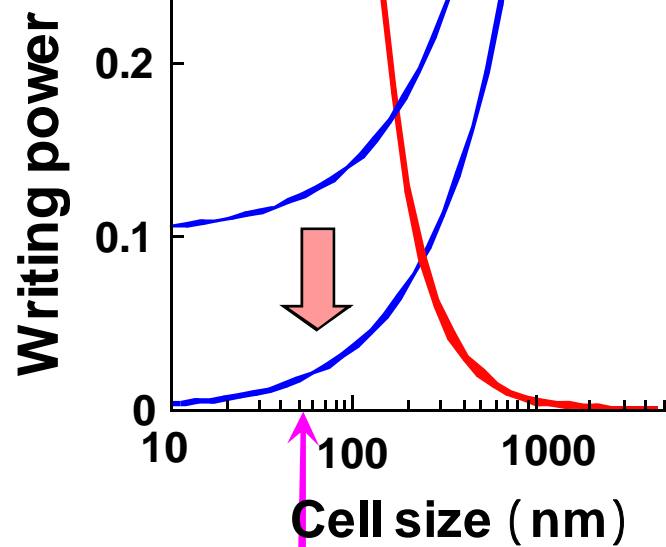
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-  · Spin-transfer torque MRAM (STT-RAM or Spin-RAM)
- Microwave applications

Writing (magnetization switching) by spin-transfer torque



Not scalable!



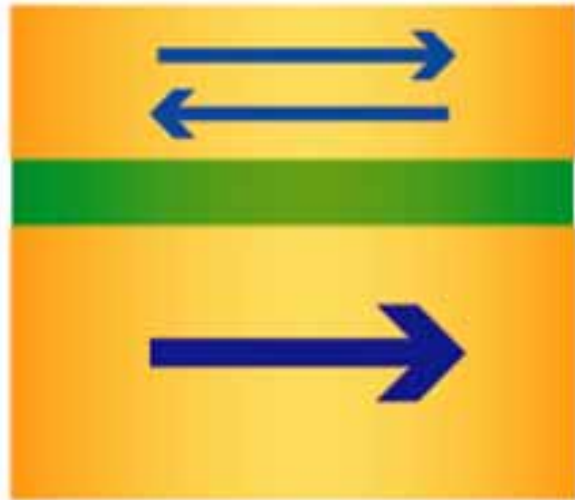
Gbit-MRAM

Ideal for high-density MRAM cells

Switching current density $J_{c0} = 5 \times 10^5 \text{ A/cm}^2$ is required for application.

In-plane magnetization vs. Perpendicular magnetization

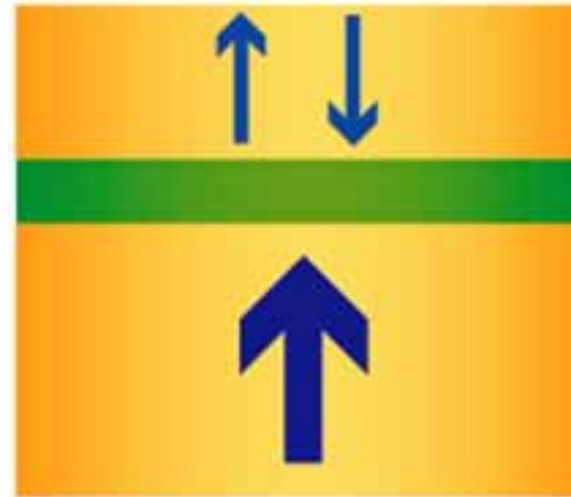
In-plane magnetization



<Materials>

- CoFeB
- Co-Fe
- Ni-Fe

Perpendicular magnetization



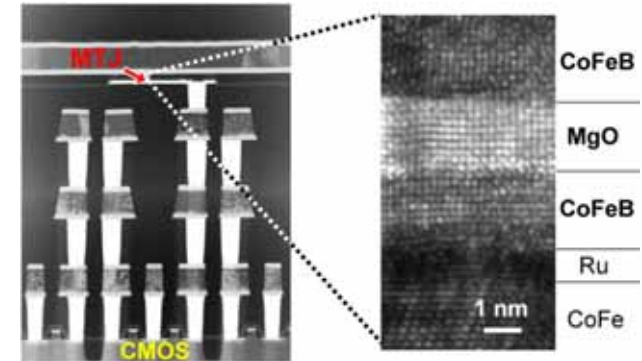
<Materials>

- L1₀-ordered alloy (e.g. FePt)
- Multilayer, **superlattice**
- RE-TM alloy (e.g. Tb-Co)
- HCP alloy (e.g. Co-Cr)
- **ultrathin CoFeB**

Development of Spin-RAM

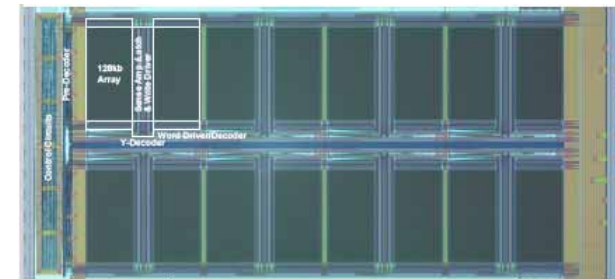
2005 Sony (**IEDM 2005**)

- in-plane MTJ cells
- 4 kb



2007 Hitachi/Tohoku U. (**ISSCC 2007**)

- in-plane MTJ cells
- 2 Mb



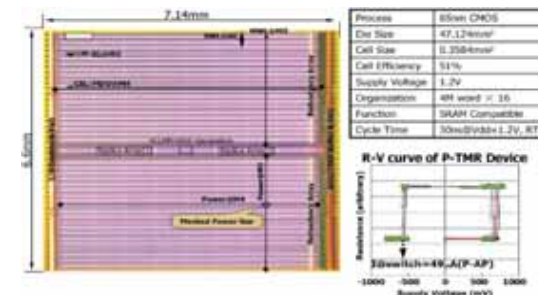
2008 Toshiba, AIST etc. (**IEDM 2008**)

- p-MTJ cells
- 1 kb

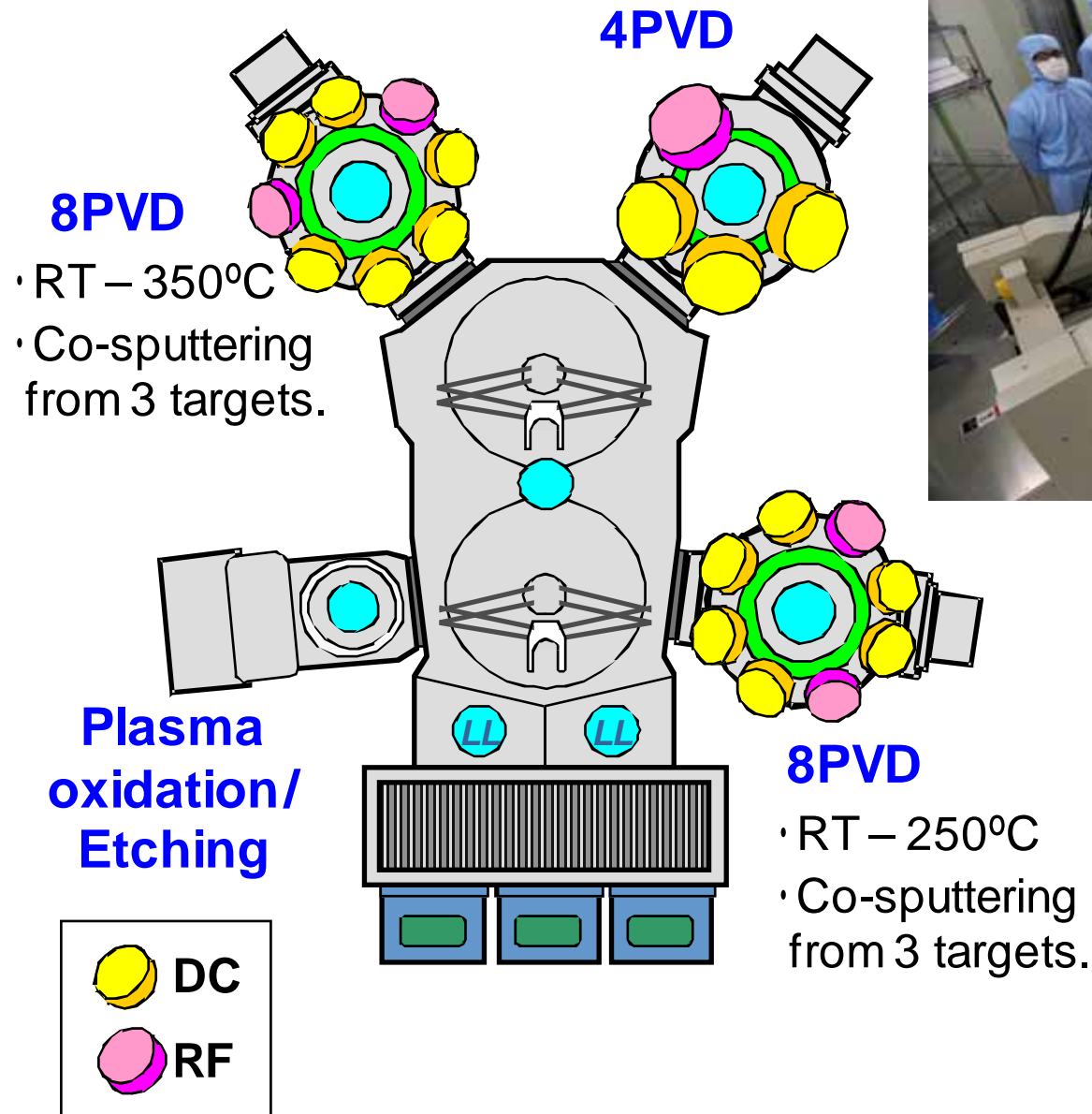


2010 Toshiba (**ISSCC 2010**)

- p-MTJ cells
- 64 Mb, 65 nm



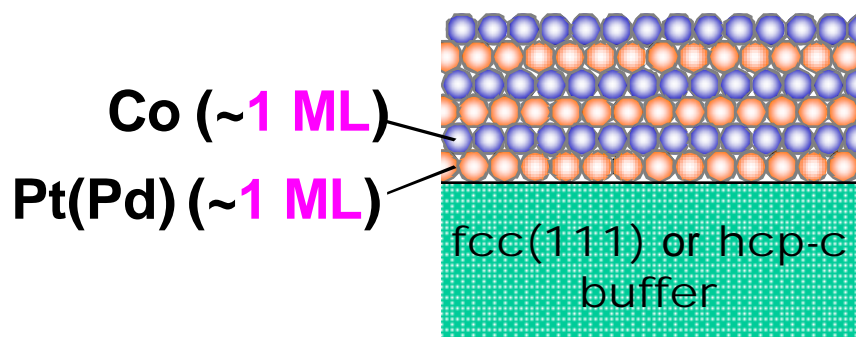
Canon-Anelva C-7100 sputtering system installed at AIST



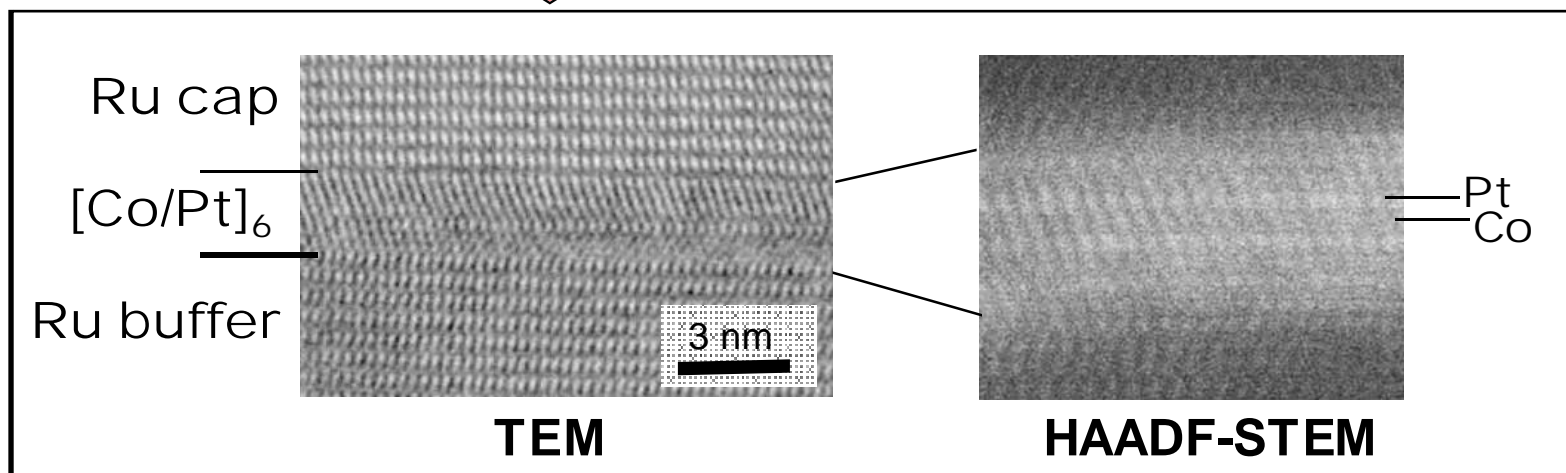
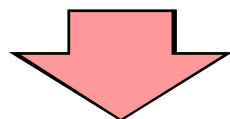
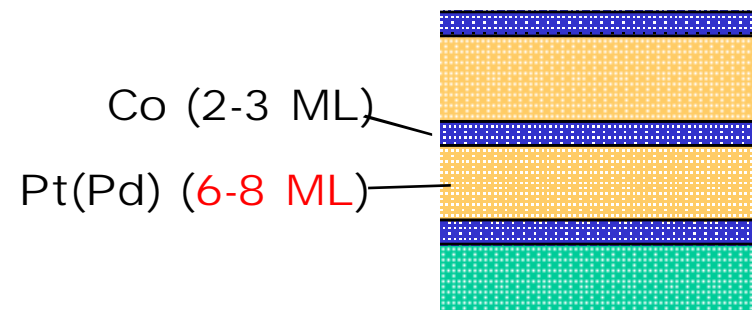
New perpendicular magnetic material : superlattice film

Yakushiji, SY *et al.*, *Appl. Phys. Express* **3**, 053003 (2010).
Yakushiji, SY *et al.*, *Appl. Phys. Lett.*, **97**, 232508 (2010).

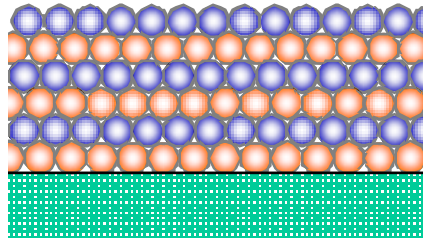
fcc(111)-based
superlattice film



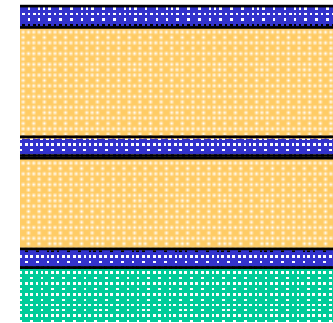
cf. conventional magnetic multilayer
with **thick Pt(Pd)** layers



Magnetic superlattice vs. conventional multilayer



Superlattice film



Conventional multilayer film

Thickness of total stack

Ultra-thin
(< 1.2 nm possible)

Relatively thick
(> 3 nm)

Structure

Artificial alloy

Multilayer

K_u

Up to 12 Merg/cc
(*tunable*)

~ 5 Merg/cc

Annealing stability

Very good
 $> 370^\circ\text{C}$

Poor
 $\sim 200^\circ\text{C}$

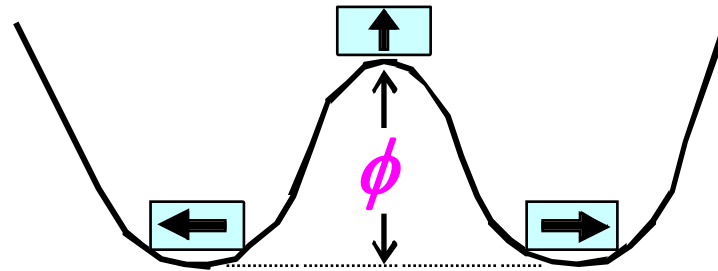
Origin of perp. magnetic anisotropy

Magneto-crystalline anisotropy

Interfacial anisotropy

Basic requirements for Gbit-scale Spin-RAM

→ (1) $\Delta \equiv \phi / k_B T > 60 - 80$ for cell size < 50 nm



- (2) MR ratio $> 100 - 150\%$ and low RA product
- (3) Switching current density, $J_{C0} = 5 \times 10^5$ A/cm²
- (4) Switching speed < 20 ns to replace DRAM
 $< 1 - 3$ ns to replace SRAM

Thermal stability of MTJ, $\Delta = K_u V / k_B T$

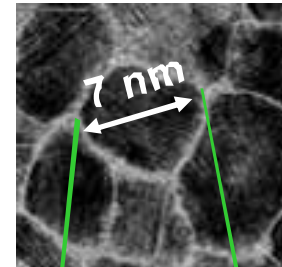
When cell size is smaller than 50 nm,
the uniaxial **shape anisotropy** cannot yield $\Delta > 60$.

MTJ with *in-plane* magnetization is hopeless !

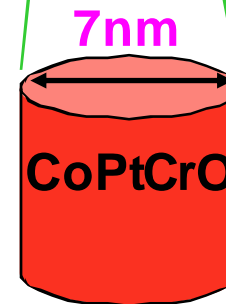
Perpendicular magnetic recording

HDD

500 Gbit/inch²



TEM image of HDD media



$\Delta > 80$ for the grain size < 10 nm

Basic requirements for Gbit-scale Spin-RAM

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MRA ratio and RA product required for Gbit Spin-RAM

MR > 100 – 150% is required to attain a high read-out signal (voltage) with a small read-out current.

Low RA is required to satisfy the impedance matching with the pass transistor (CMOS).

The MTJ resistance should be about **10 k Ω** .

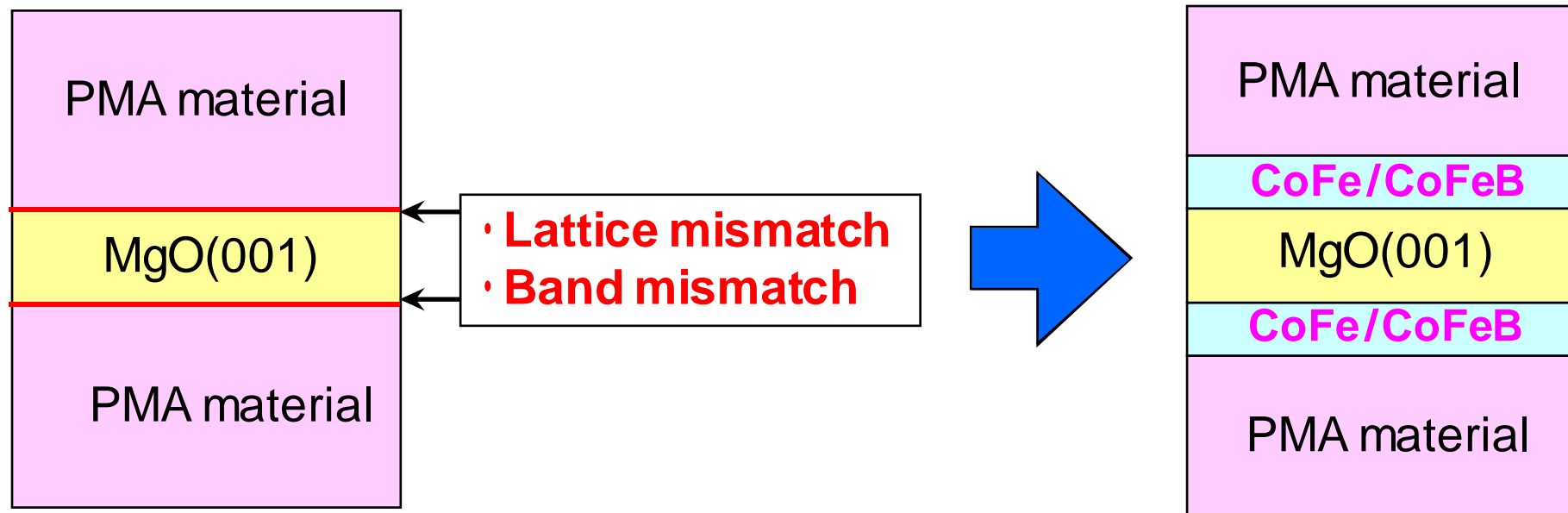
- 1 Gbit ($F = 65$ nm) \longrightarrow $RA < 30 \Omega\mu\text{m}^2$, MR > 100%
- 5 Gbit ($F = 30$ nm) \longrightarrow $RA < 7 \Omega\mu\text{m}^2$, MR > 100%
- 10 Gbit ($F = 20$ nm) \longrightarrow $RA < 3.5 \Omega\mu\text{m}^2$, MR > 100%

How to achieve high MR with perpendicular electrodes ?

<Issues>

- (i) The Δ_1 band of perpendicular materials are not fully spin-polarized.
- (ii) Lattice matching between perp. materials and MgO(001) is not good.

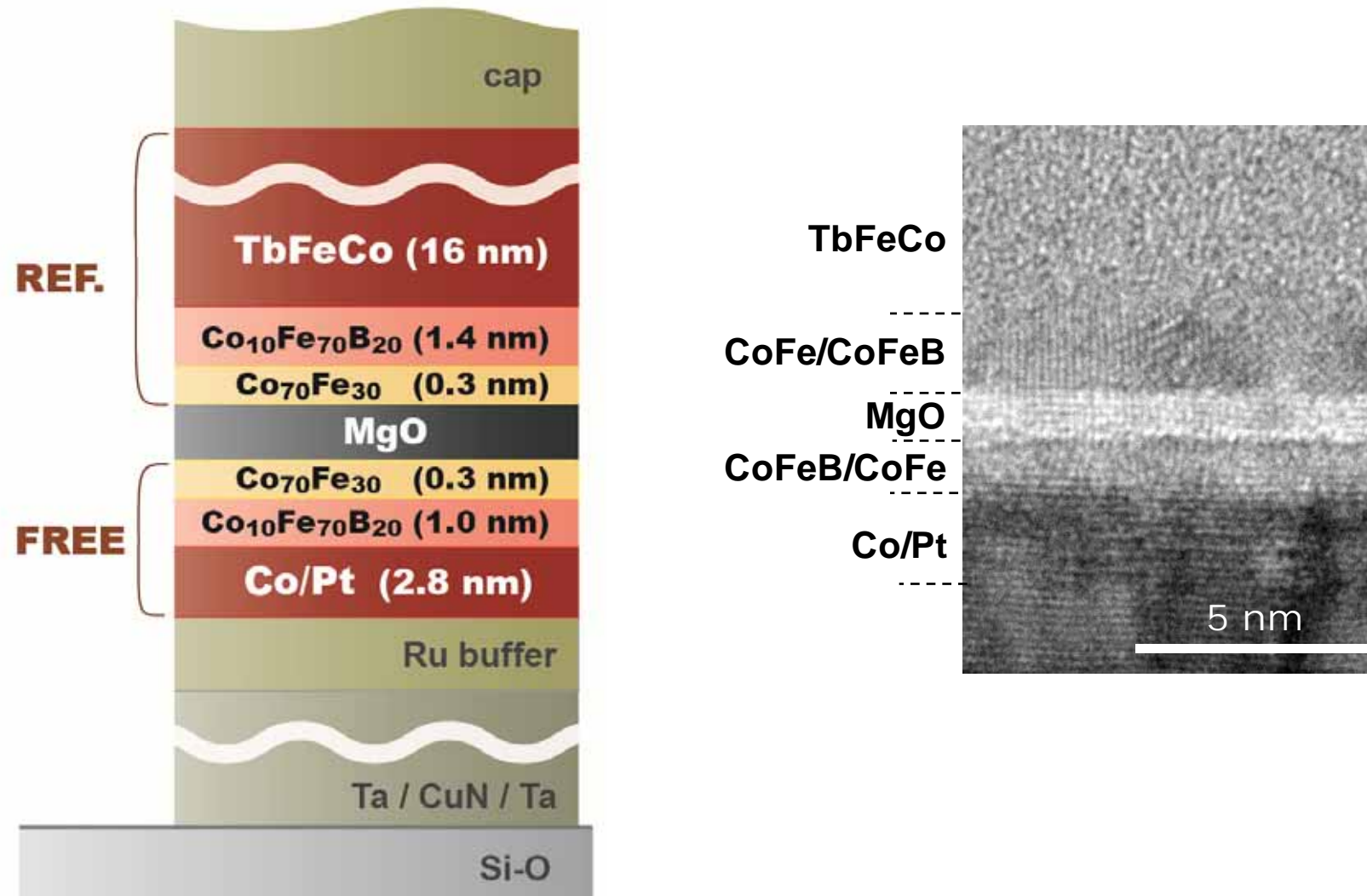
➔ Insertion of **CoFeB** between MgO and PMA layer



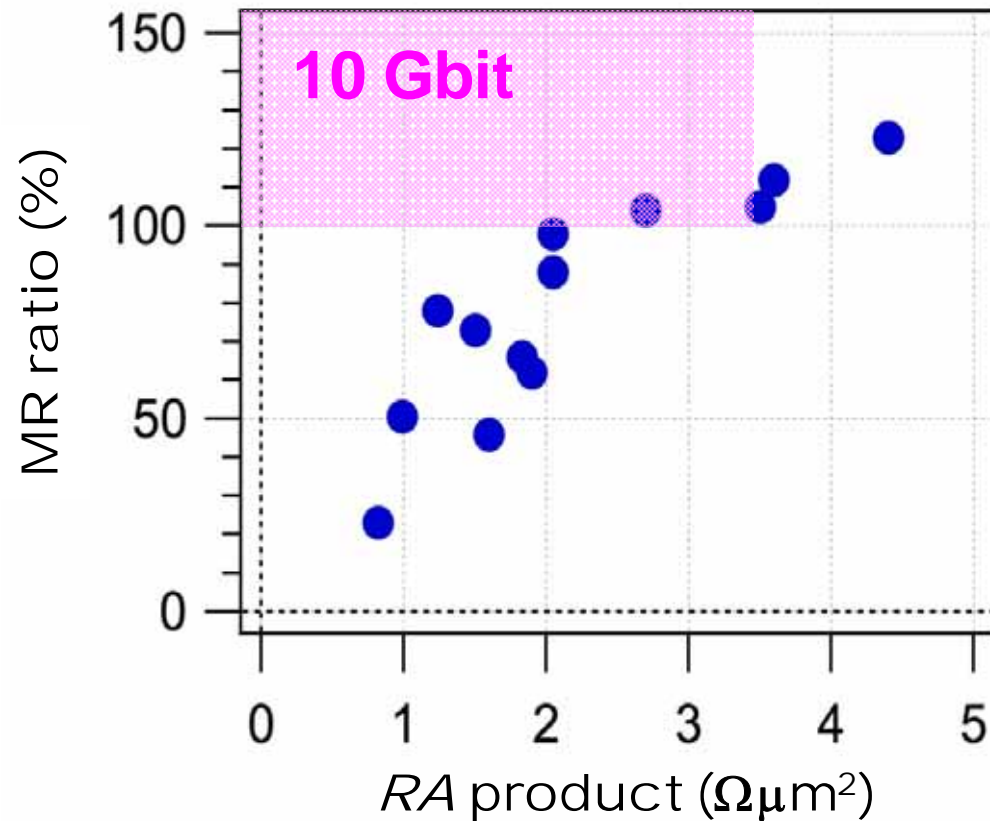
Typical structure of p-MgO-MTJ

Yakushiji, SY *et al.*, *Appl. Phys. Express* **3**, 053003 (2010).

Yakushiji, SY *et al.*, *Appl. Phys. Lett.*, **97**, 232508 (2010).



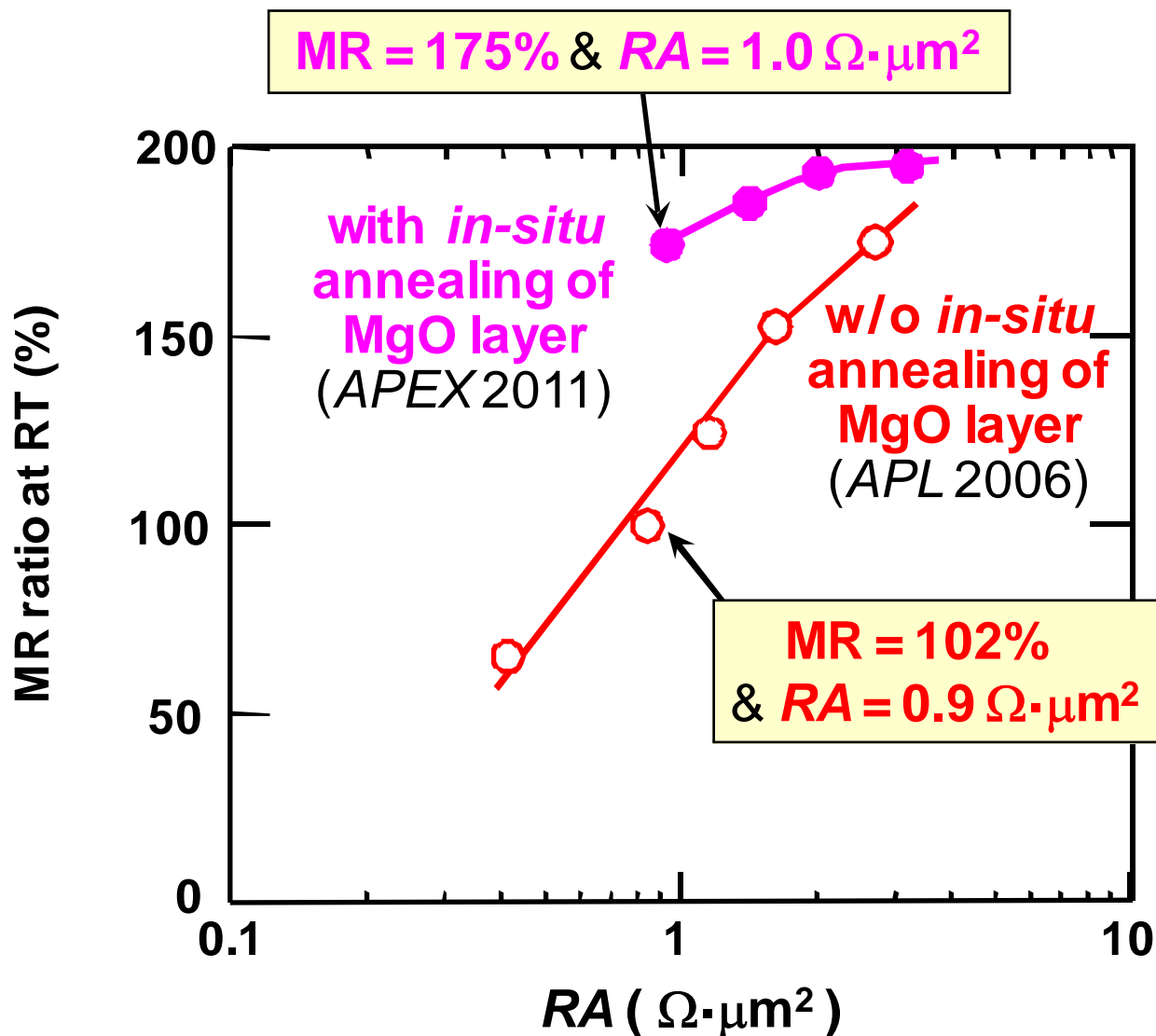
Can we simultaneously attain high MR & low RA ? – Yes!



The p-MTJs basically satisfy the requirements for
10 Gbit Spin-RAM ($RA < 3.5 \Omega\mu\text{m}^2$, $MR > 100\%$).

The best properties attained with *in-plane* magnetization

Nagamine, SY *et al.*, *Appl. Phys. Lett.* **89**, 162507 (2006).
Maehara, SY *et al.*, *Appl. Phys. Express* **4**, 033002 (2011).



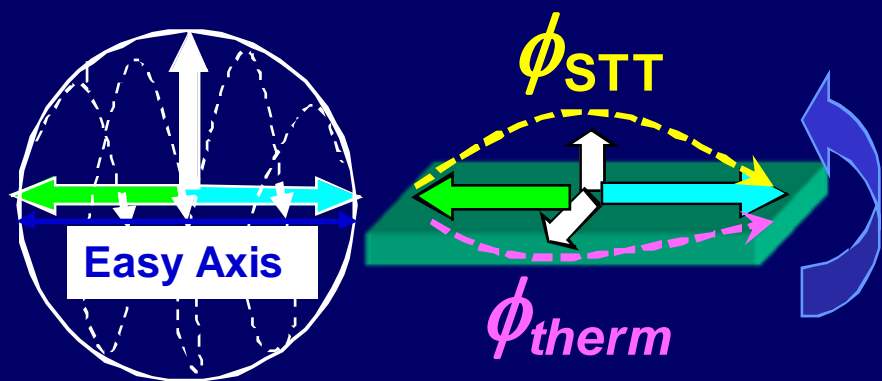
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 $< 1 - 3$ ns to replace SRAM

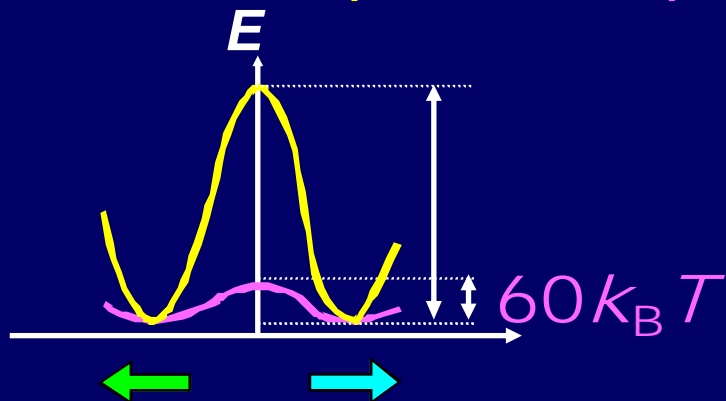
Potential barrier for magnetization switching

In-plane

$$I_c = \frac{2e}{\hbar} \frac{\alpha_{damp}}{g(\theta)} [2\Delta_{therm} k_B T + 2\pi M_s^2 t F^2]$$

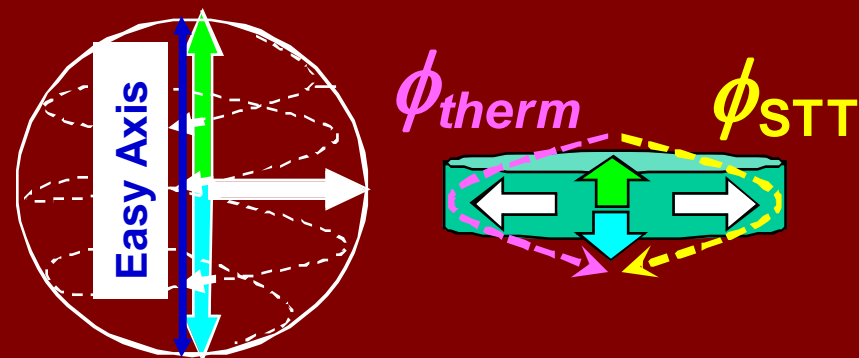


$$\phi_{STT} \sim 30 \phi_{therm}$$

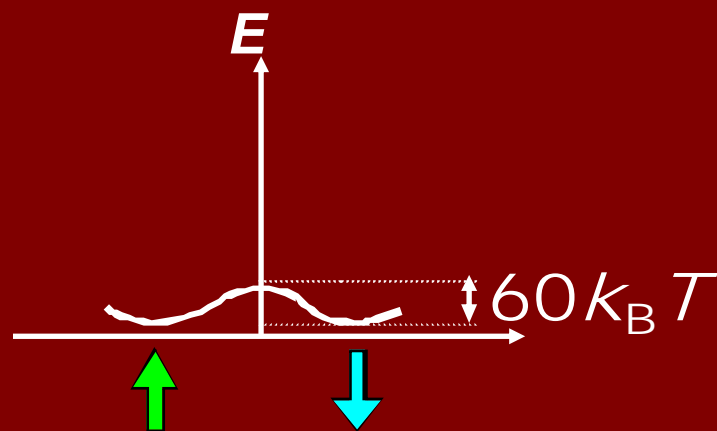


Perpendicular

$$I_c = \frac{2e}{\hbar} \frac{\alpha_{damp}}{g(\theta)} [2\Delta_{therm} k_B T]$$

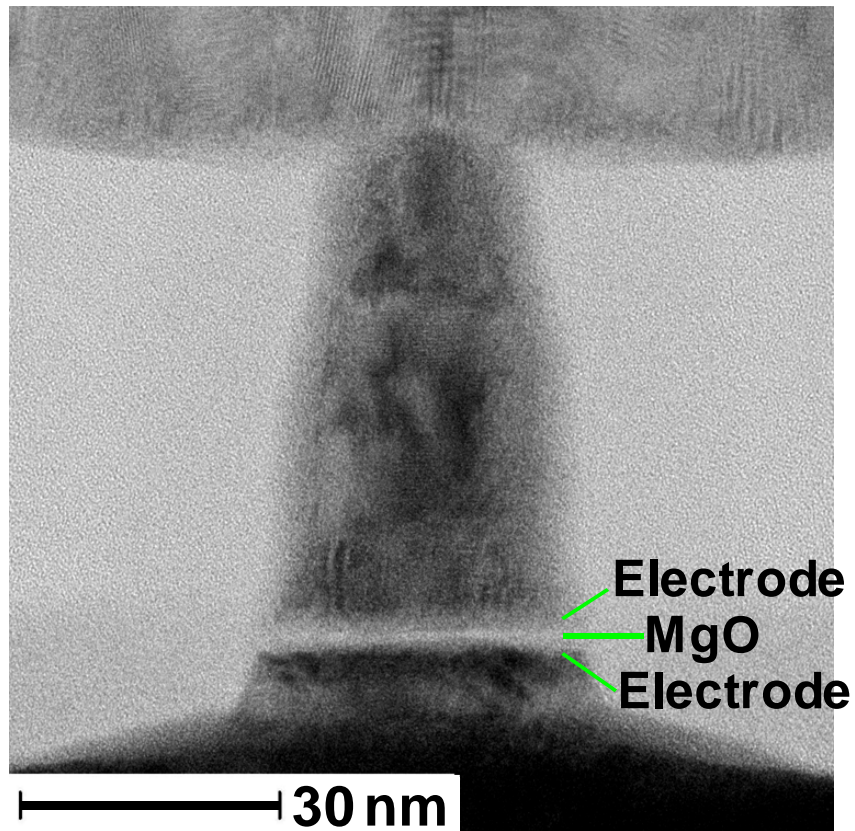


$$\phi_{STT} \sim \phi_{therm}$$

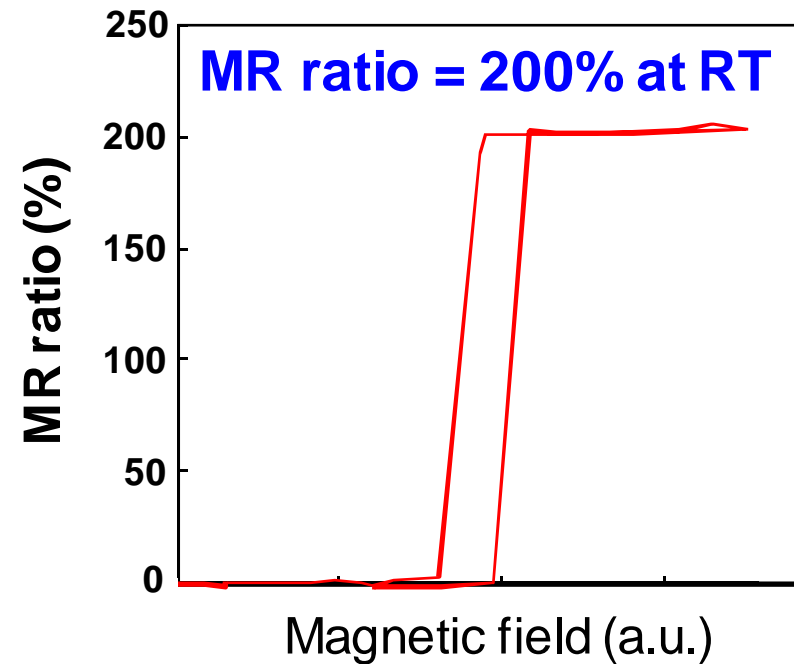


Our latest data (Courtesy of Toshiba)

NEDO – Spintronics Non-Volatile Devices Project
(Toshiba, AIST, *etc.*)



ϕ 30 nm MgO-MTJ with
perp. magnetization



$$J_{c0} = 5 \times 10^5 \text{ A/cm}^2$$

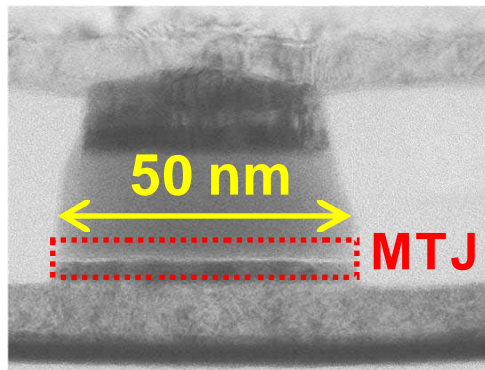
$$\Delta = 45$$

Basic requirements for Gbit-scale Spin-RAM

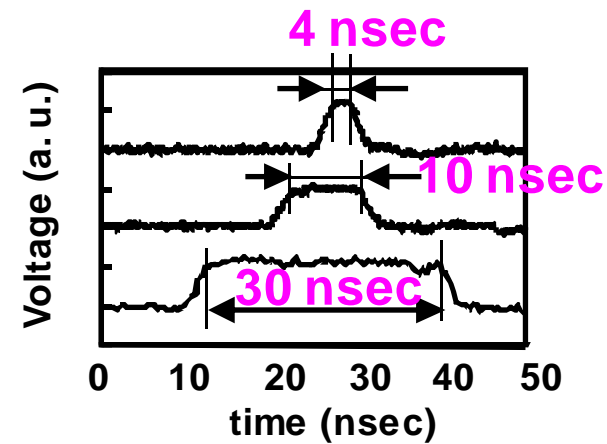
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Demonstration of high-speed switching

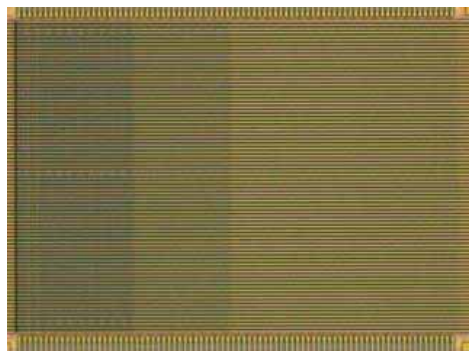
Kishi, SY *et al. IEDM 2008*, 12.6.
(Toshiba, AIST, etc.)



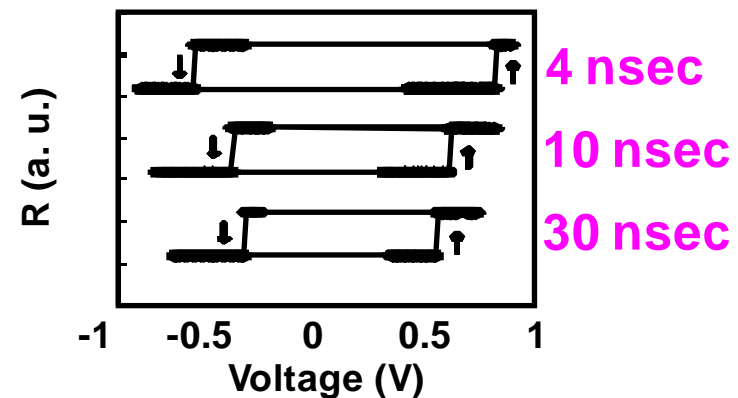
TEM image



Write pulses



CMOS-integrated
MTJ array



Spin-torque writing

Summary on Spin-RAM

		Perp. MTJ	In-plane MTJ
WRITE (I_c)	< drive current of CMOS	○	✗
READ (MR & RA)	MR ratio > 100–150% & low RA	○	⊙
STABILITY Δ for MTJ size < 50 nm	$\Delta > 60 - 80$	○	✗
SPEED	< 20 ns writing	○	○
ENDURANCE	> 10^{16} write cycles	○	○

Toshiba – Hynix alliance to commercialize Spin-RAM



About Toshiba

Hynix and Toshiba Sign Joint Development for MRAM

13 Jul, 2011

SEOUL, South Korea and TOKYO, Japan--July 13, 2011—Hynix Semiconductor Inc. (KRX: 000660) and Toshiba Corporation (TOKYO: 6502) today announced that they have agreed to strategic collaboration in the joint development of Spin-Transfer Torque Magnetoresistance Random Access Memory (MRAM), a fast emerging next generation memory device. Once technology development is successfully completed, the companies intend to cooperate in manufacturing MRAM products in a production joint venture. Hynix and Toshiba have also extended their patent cross licensing and product supply agreements.

Toshiba recognizes MRAM as an important next-generation memory technology with the potential to sustain future growth in its semiconductor business. Hynix has a cutting-edge memory technology, most notably in manufacturing process optimization and cost competitiveness. The collaboration announced today, between two of the world's leading semiconductor manufacturers in a promising new technology, is expected to make a significant contribution to the continued progress of the world semiconductor industry.

A number of exceptional features have earned MRAM the status of promising future memory technology. A non-volatile memory, it is also power efficient and operates at ultra-high speed. Applications requiring high-density memory are expected to take advantages of MRAM, and major initial applications are expected in the mobile market, which notably demands low power consumption.

http://www.toshiba.co.jp/about/press/2011_07/pr1302.htm


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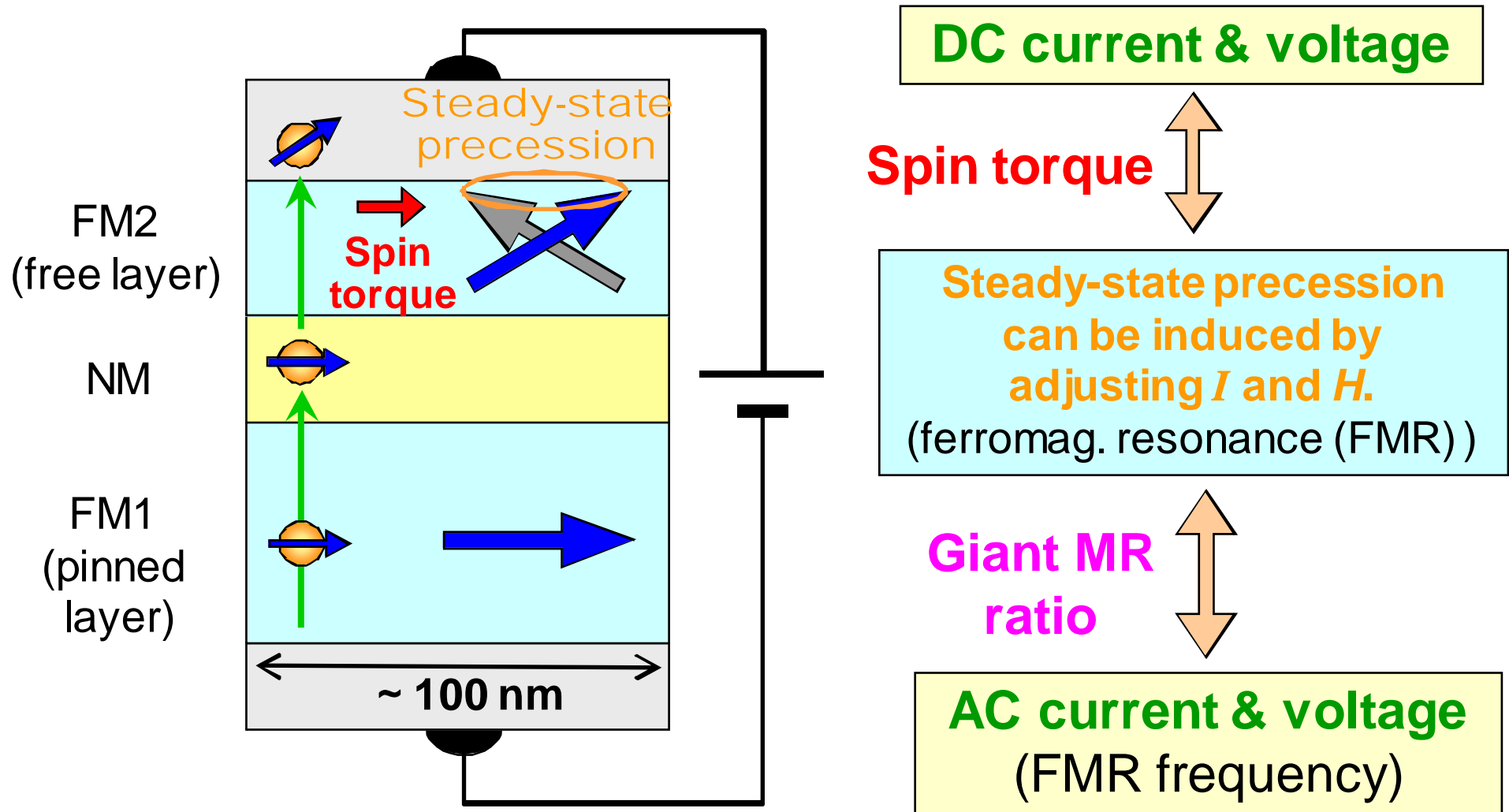
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(3) Spin-transfer torque (STT)

- Physics of spin-transfer torque
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-  · Microwave applications

Steady-state precession induced by spin torque



MgO-MTJ is expected to act as a microwave oscillator and detector.

$$\text{Microwave power} \propto (\text{MR ratio})^2$$

Microwave functions of MgO-based MTJs

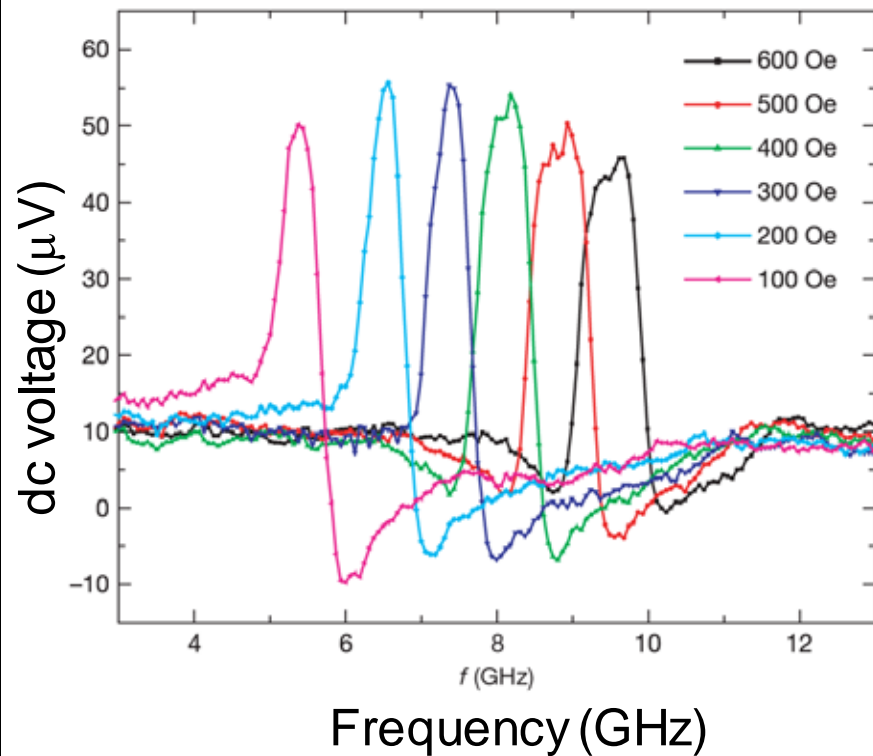
Tulapurkar, SY, *Nature* **438**, 339 (2005).

Kubota, SY *et al.*, *Nature Phys.* **4**, 37 (2008).

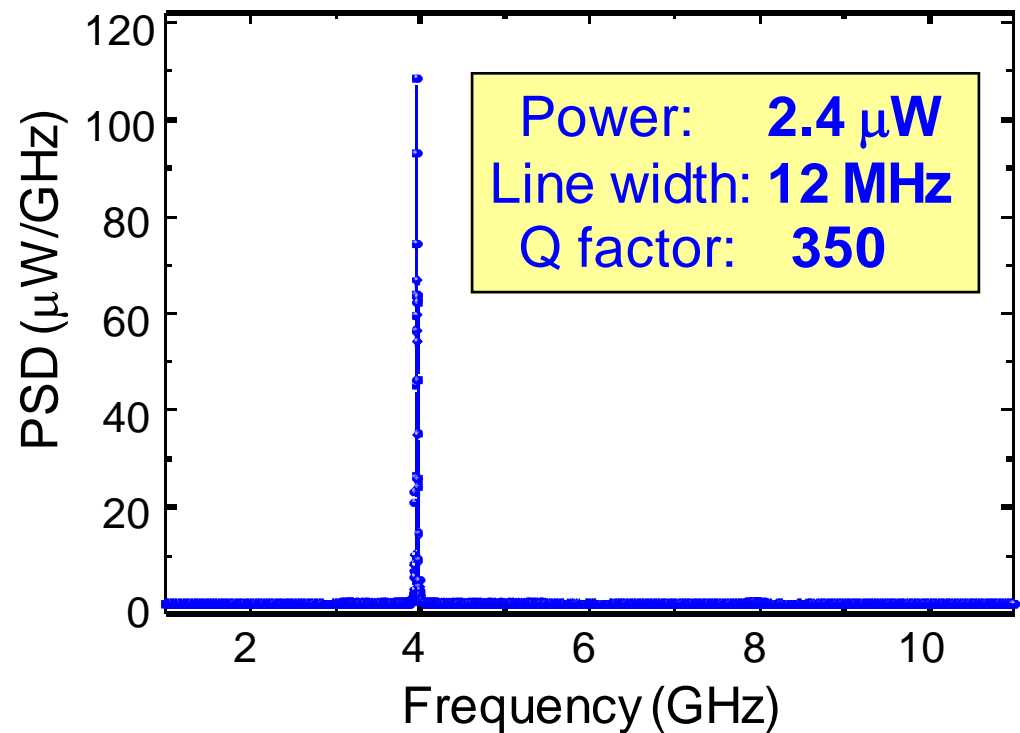
Deac, SY *et al.*, *Nature Physic* **4**, 803-809 (2008).

Dussaux, SY *et al.*, *Nature Comm.* **1**, 8 (2010).

H. Maehara, SY *et al.*, *MMM2010*.



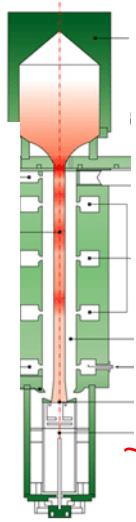
Spin-torque diode effect
(microwave detection)



Spin-torque oscillator (STO)
(microwave emission)

Advantages of STO over conventional microwave oscillators

Klystron



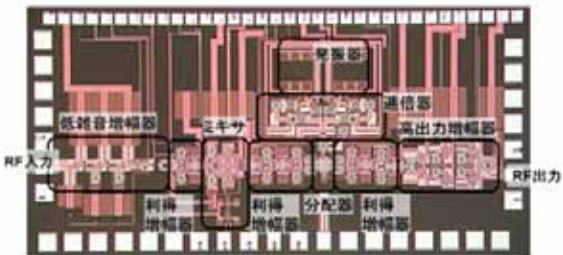
~10 cm

Gunn diode oscillator



~1 cm

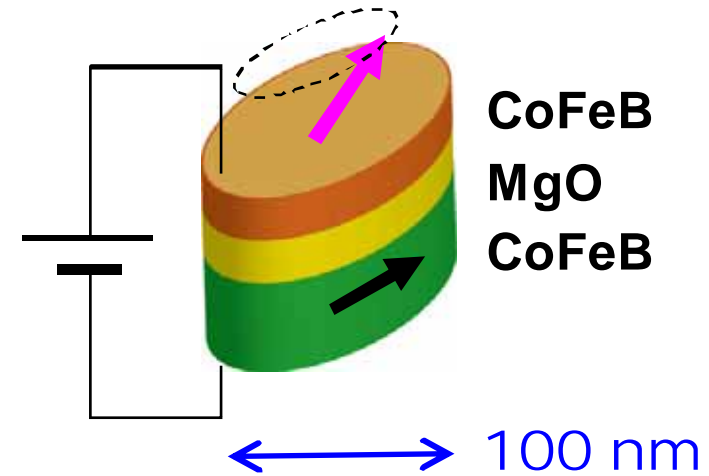
Large !



MMIC: low efficiency

MMIC: Monolithic Microwave IC

MgO-MTJ-based STO



Ferromagnetic resonance
⇒ **No resonance circuit is necessary.**

Small (~100 nm), cheap,
easily integrated in Silicon LSI

