

# **Traction Performance of Wheel and Track for Soft-Soil Traversal**

---

**Kazuya Yoshida, Keiji Nagatani,  
Junya Yusa  
Tohoku University, Japan**

# Traction Performance of Wheel and Track for Soft-Soil Traversalal

---

## □ Introduction

## □ Research Setup

- *The Sand Box*

- *The Test Beds*

## □ Traction Performance Evaluation

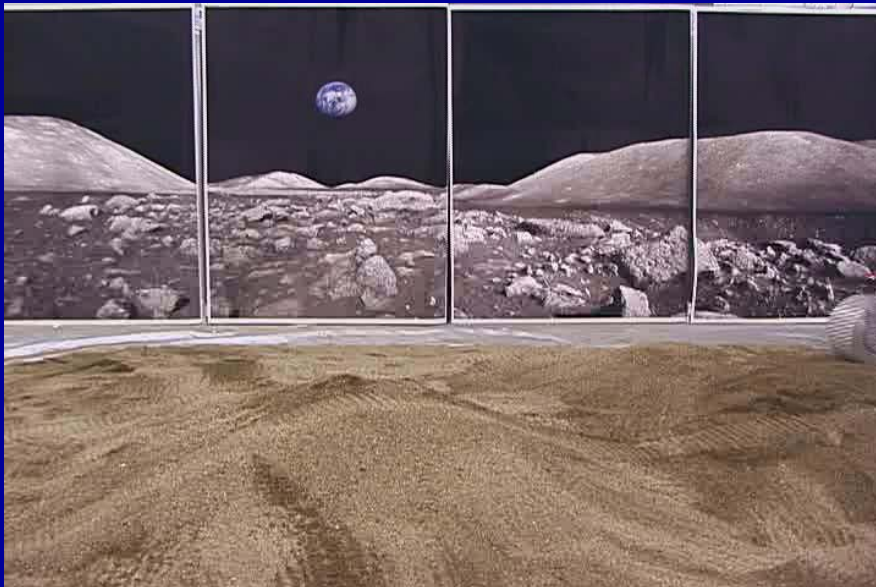
- *Experimental Results for Wheel v.s. Track*

- *How can we improve the wheel traction?*

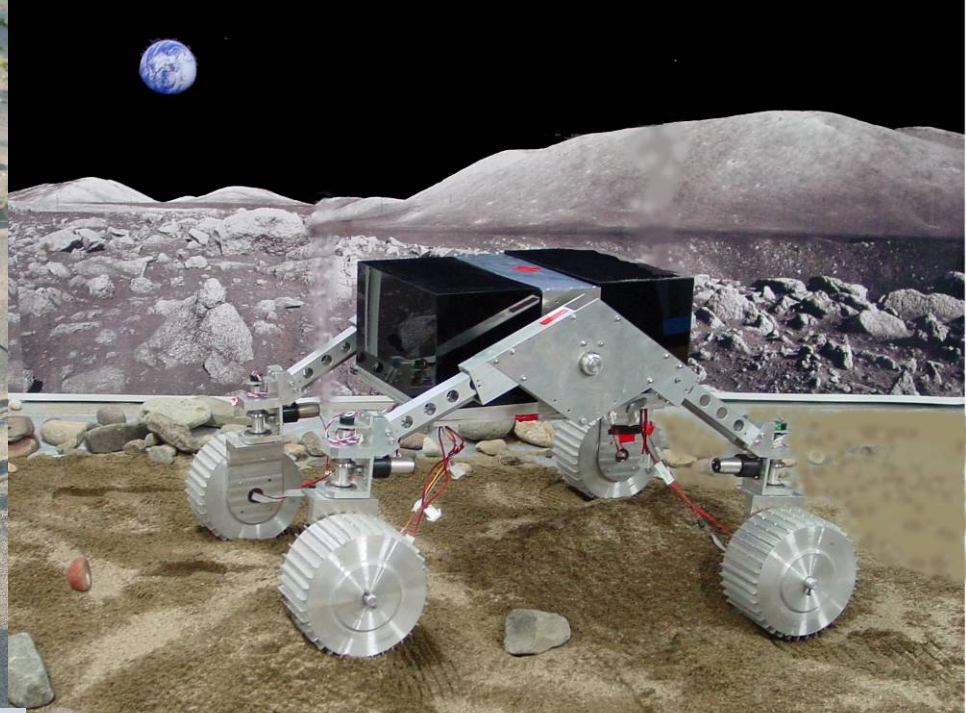
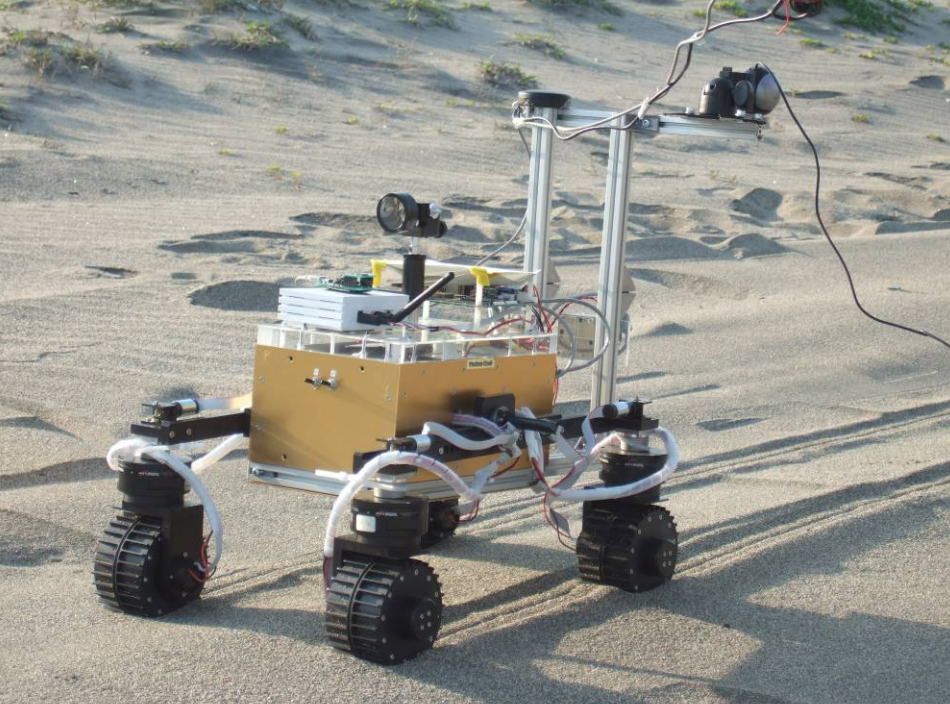
## □ Summary

---

# Rover Test Beds in Tohoku Univ. *since 1997*

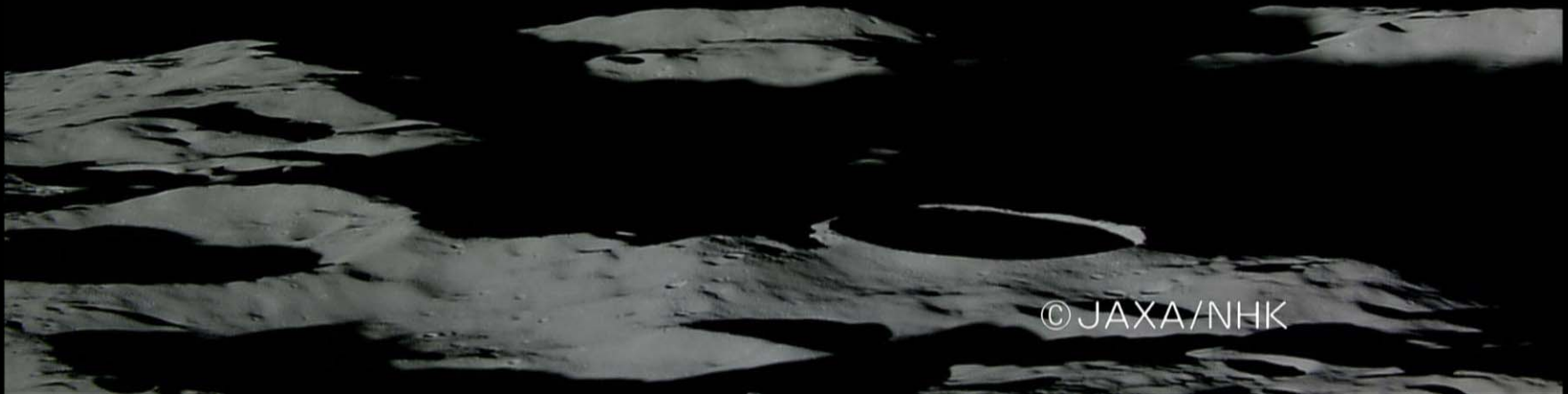








# *"Kaguya"* *a Japanese Lunar Orbiter*



Launched on September 14, 2007.

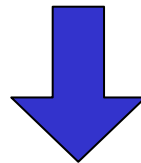
Orbiting 100km lunar polar orbit for global mapping and remote sensing of the Moon.



Apollo mission © NASA

# Lunar Rovers

- Most of lunar surface is covered with soft soils (regolith).
- Wheel slippages/skids are unavoidable.
- Critical situations (immobility due to wheel spin, side slide, or tip over) should be avoided.
- Maximize the traction performance and power efficiency



**Modeling and control based on substantial analysis of traction mechanics is important.**

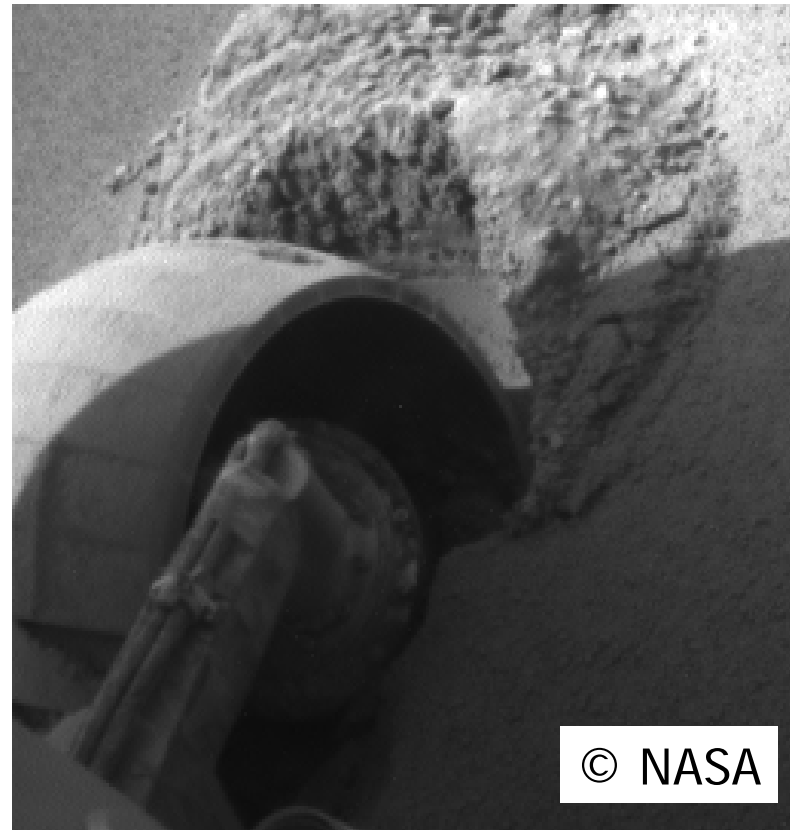
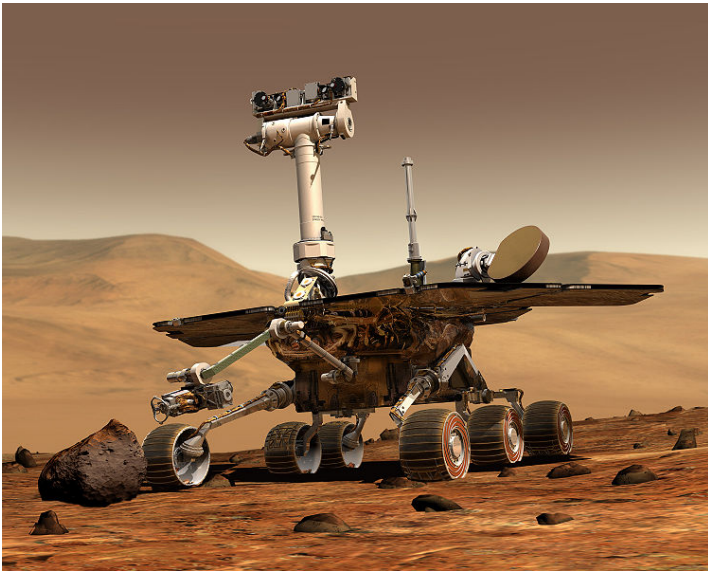




# Wheeled rovers can be stuck in loose soil



# NASA's Mars Exploration Rovers also experienced difficulty.



# Do tracks work better than wheels?



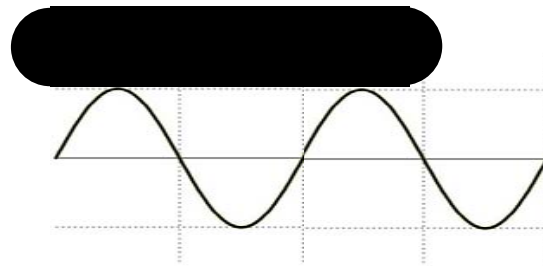
© JAXA



## Advantages of Tracked Vehicles:

- Higher slope-climbing capability
- Higher bump-crossing capability\*

(\*This is only true when the length of the track is larger than a “wave length” of the bumps.)



## Disadvantages of Tracked Vehicles:

- Higher mass and higher energy consumption
- Higher complexity of mechanism
- Higher risk of track jamming or other mechanical failures

# Traction Performance of Wheel and Track for Soft-Soil Traversal

---

## □ Introduction

## □ Research Setup

- *The Sand Box*

- *The Test Beds*

## □ Traction Performance Evaluation

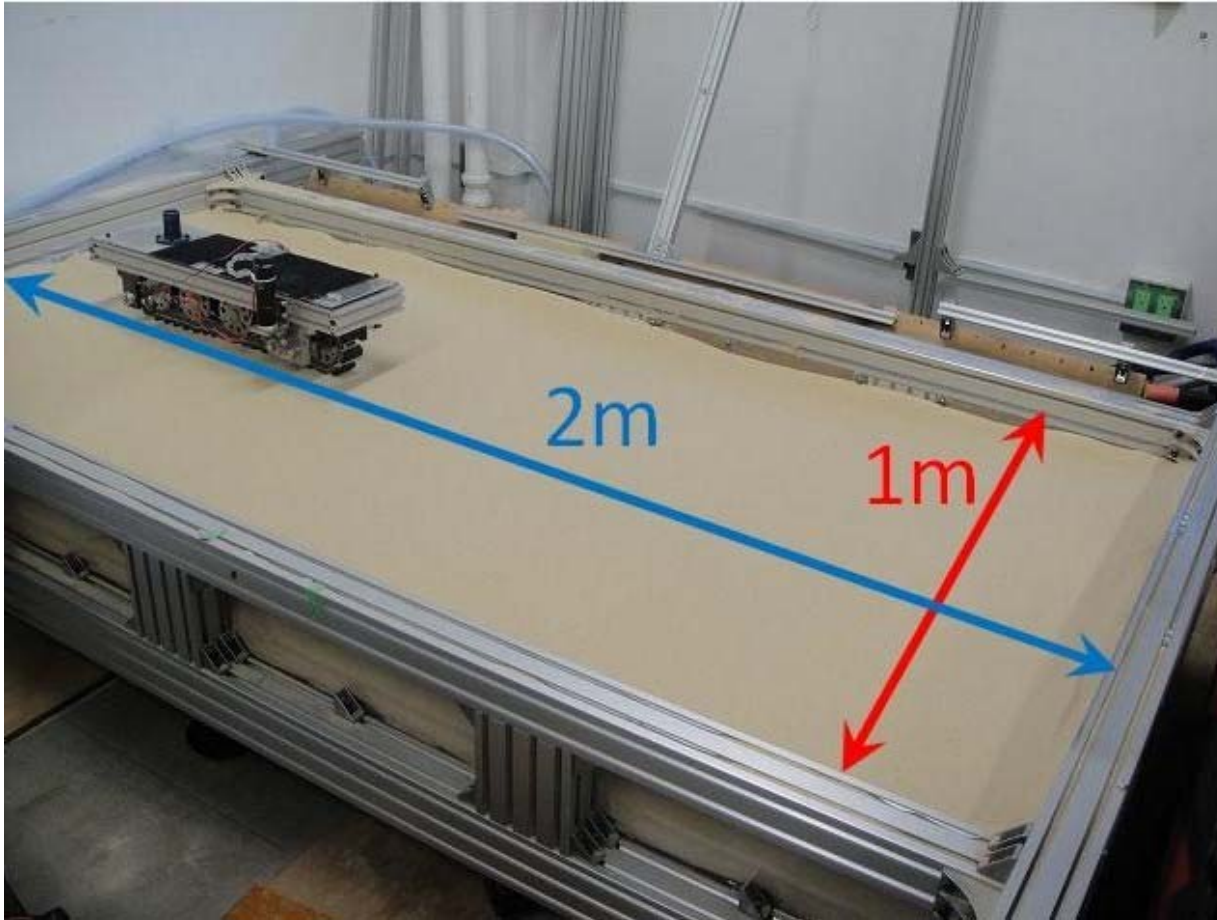
- *Experimental Results for Wheel v.s. Track*

- *How can we improve the wheel traction?*

## □ Summary

---

# The Sand Box

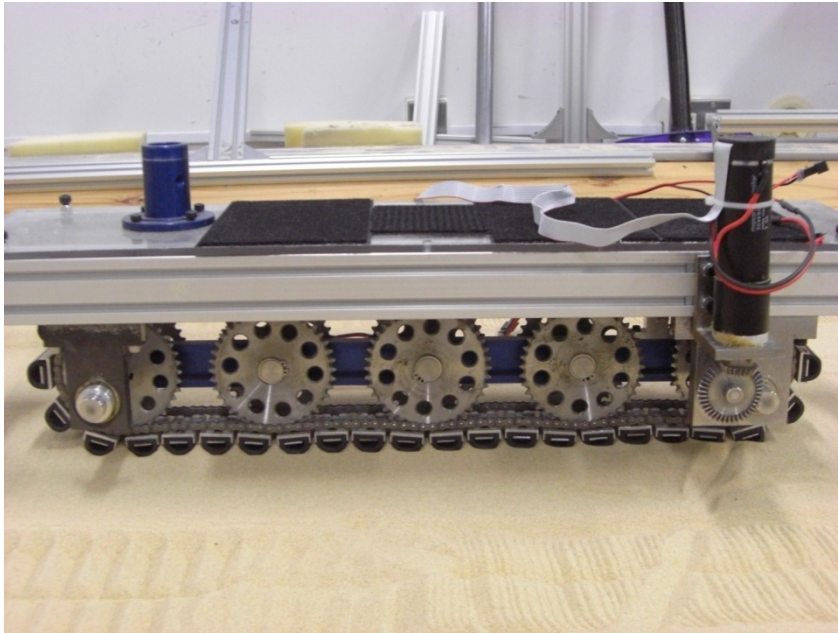


***Toyoura*-sand: a standard soil  
in Terramechanics research community**

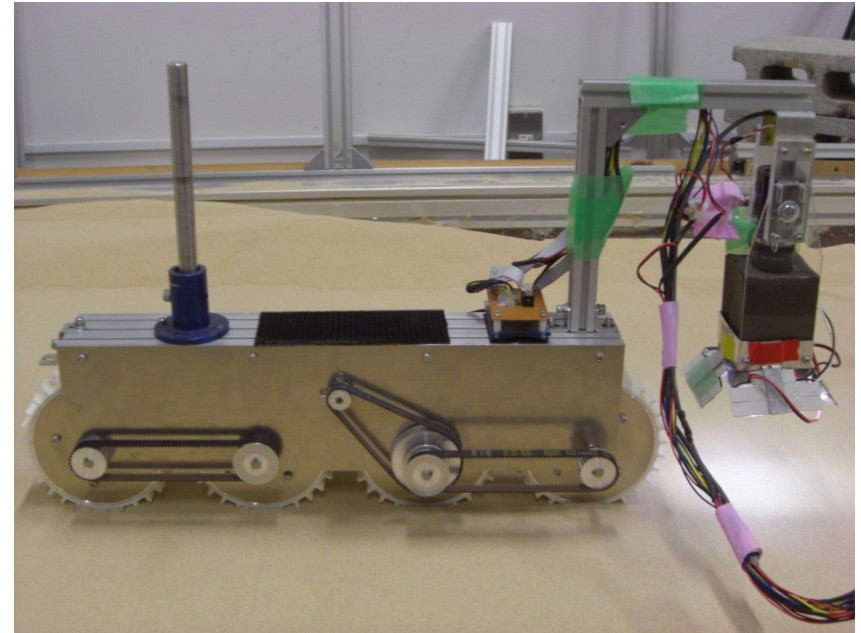


# The Test Beds

**Mono-Crawler**



**Inline Four-Wheels**



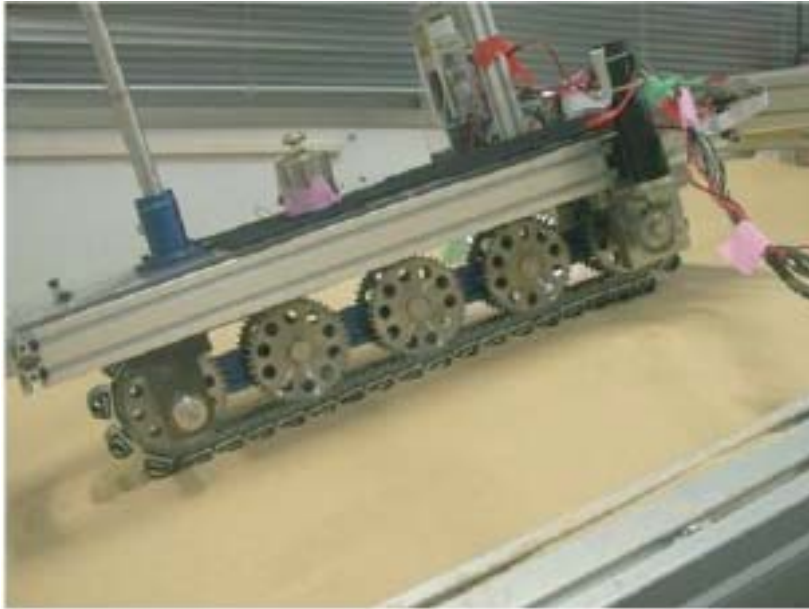
**Length = 400 mm, Width = 40 mm, Weight = 6 - 18 kg**

**for Crawler: 375 - 1125 kg/m<sup>2</sup> (0.53 – 1.60 psi)**

**for Wheels: 1.5 - 4.5 kg/wheel**

# The Test Beds

**Mono-Crawler**



**Inline Four-Wheels**



**Slope Angle: 0 – 16 degs (physically)  
0 – 30 degs (equivalently)**

# Traction Performance of Wheel and Track for Soft-Soil Traversal

---

- Introduction

- Research Setup

  - *The Sand Box*

  - *The Test Beds*

- Traction Performance Evaluation

  - *Experimental Results for Wheel v.s. Track*

  - *How can we improve the wheel traction?*

- Summary

---



# Performance Evaluation

## Slip Ratio

$$s = \frac{v_d - v}{v_d} = 1 - \frac{v}{v_d}$$

$v_d$  : circumference velocity of crawler belt or wheel

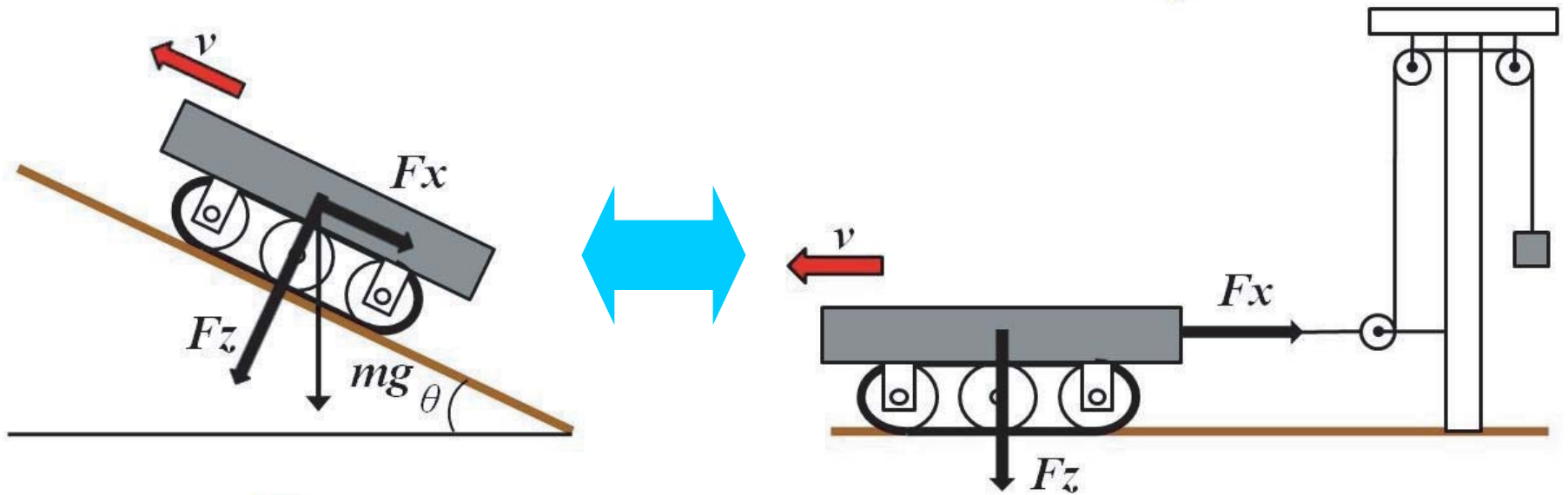
$v$  : body velocity of the test bed

## Drawbar Pull (DP)

**DP = Traction Force - Resistance**

**Slip Ratio – Drawbar Pull**  
**Slip Ratio – Slope Angle**

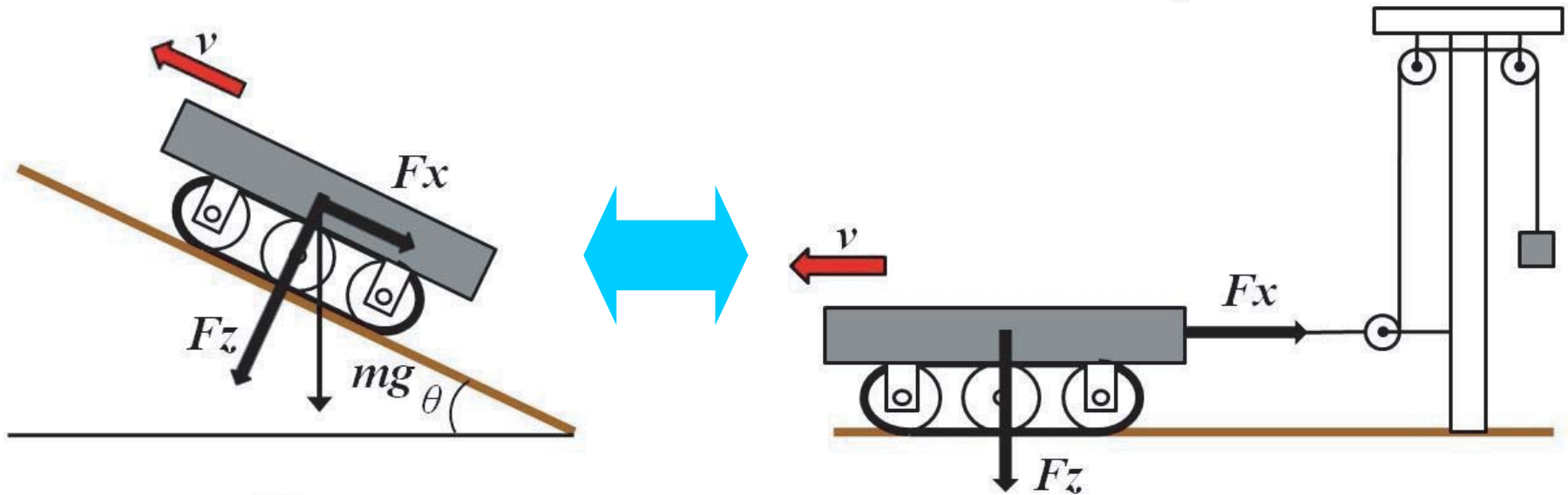
Q: Is the slope climbing condition equivalently tested by the increased horizontal load?



$$\theta = \tan^{-1} \frac{F_x}{F_z}$$

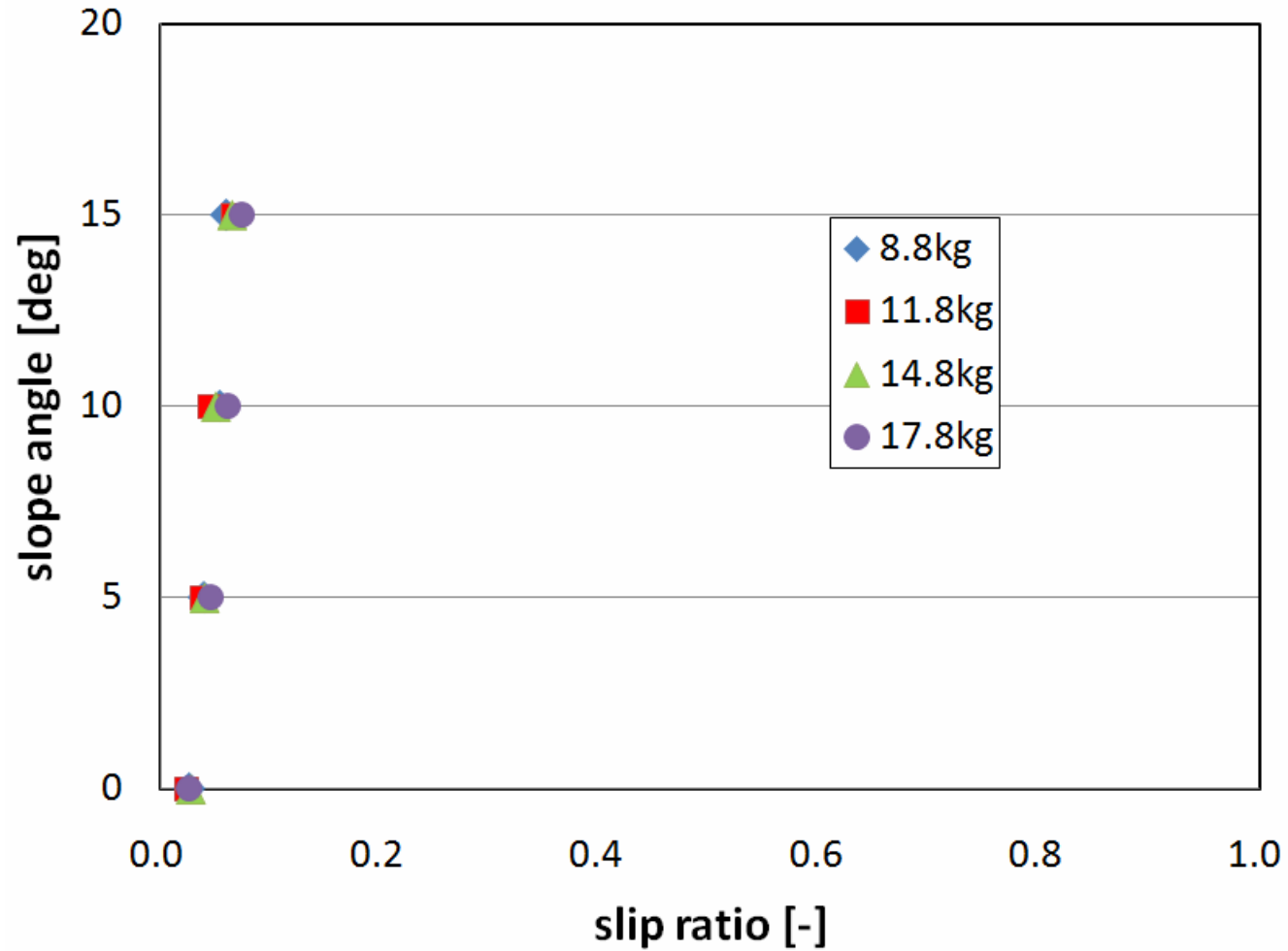
**Q:** Is the slope climbing condition equivalently tested by the increased horizontal load?

**A:** Yes, that seems true as long as no landslide (avalanche) occurs.

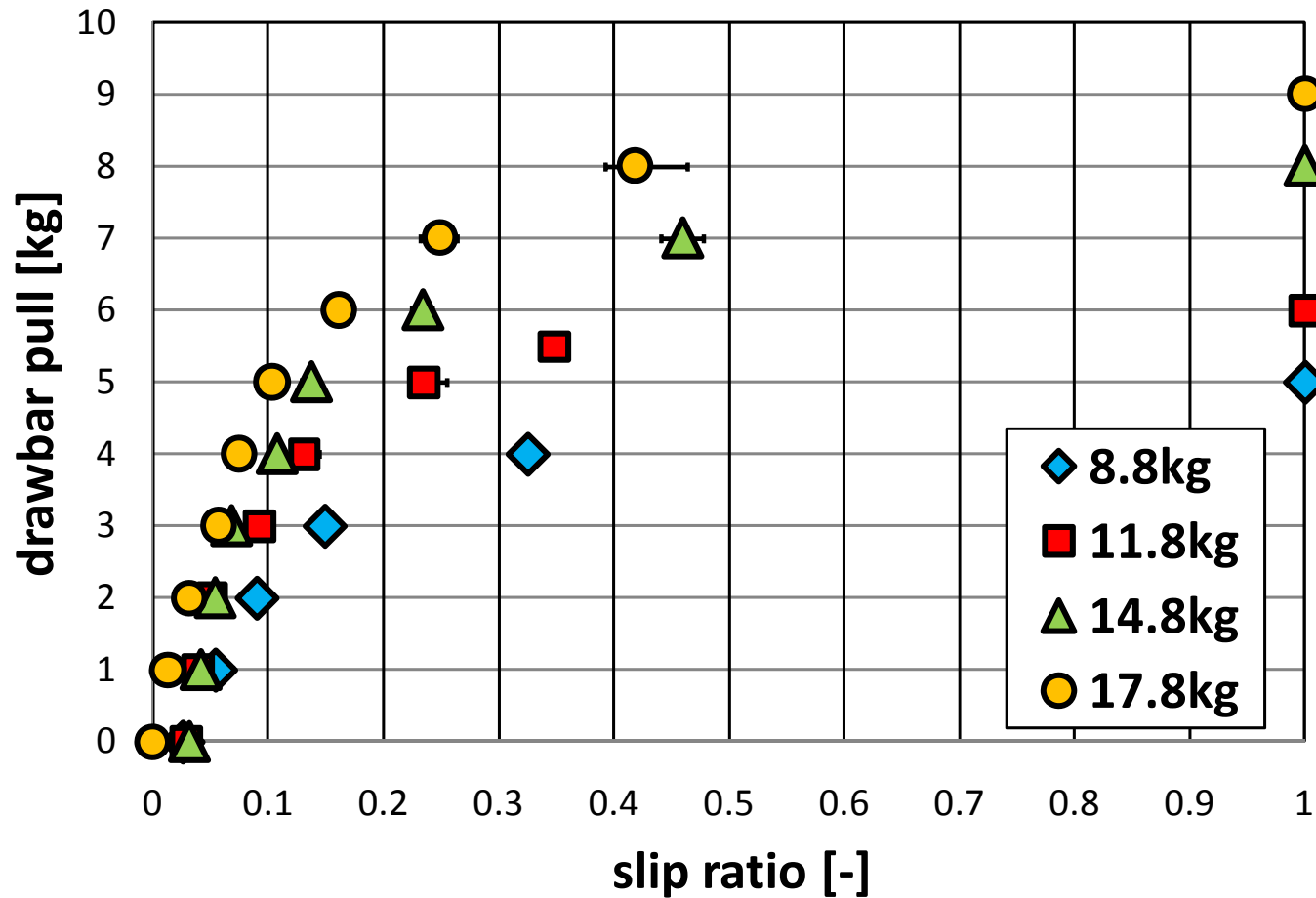




# Experimental Result 0 (track)

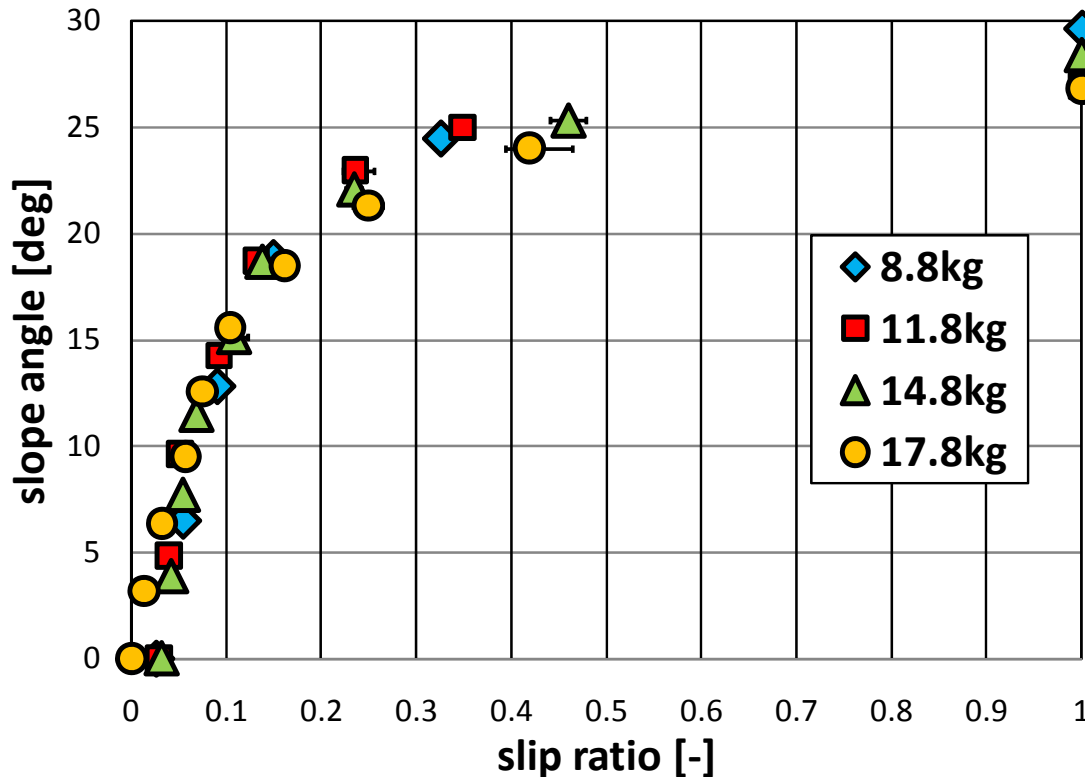


# Experimental Result 1a (track)



The Drawbar Pull increases along with the vertical load  $F_z$ .

# Experimental Result 2a (track)

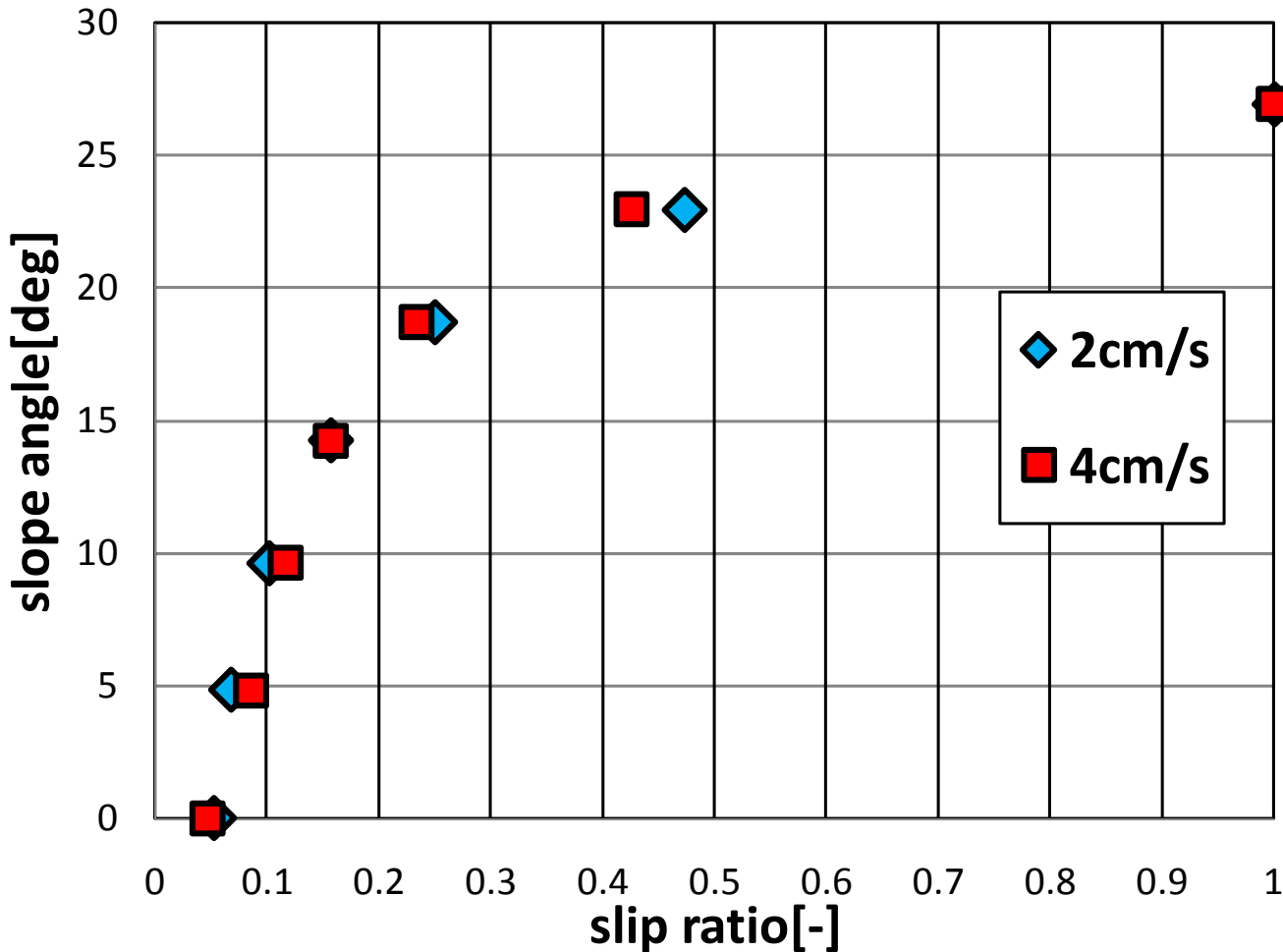


But the ratio of  $DP/F_z$  (= slope angle) is not affected by  $F_z$ .

This fact suggests that the traction force  $F_x$  is in proportion to the vertical load  $F_z$  (like *friction*), and the resistance  $R$  is relatively small.

$$DP/F_z = F_x/F_z - R$$

# Experimental Result 3a (track)

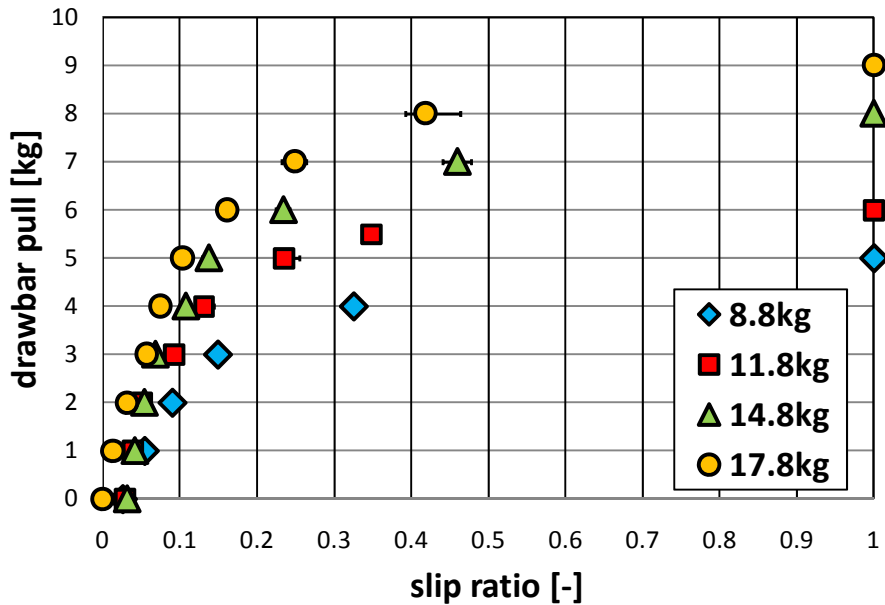


Velocity dependency is not observed between 2 and 4 cm/s.

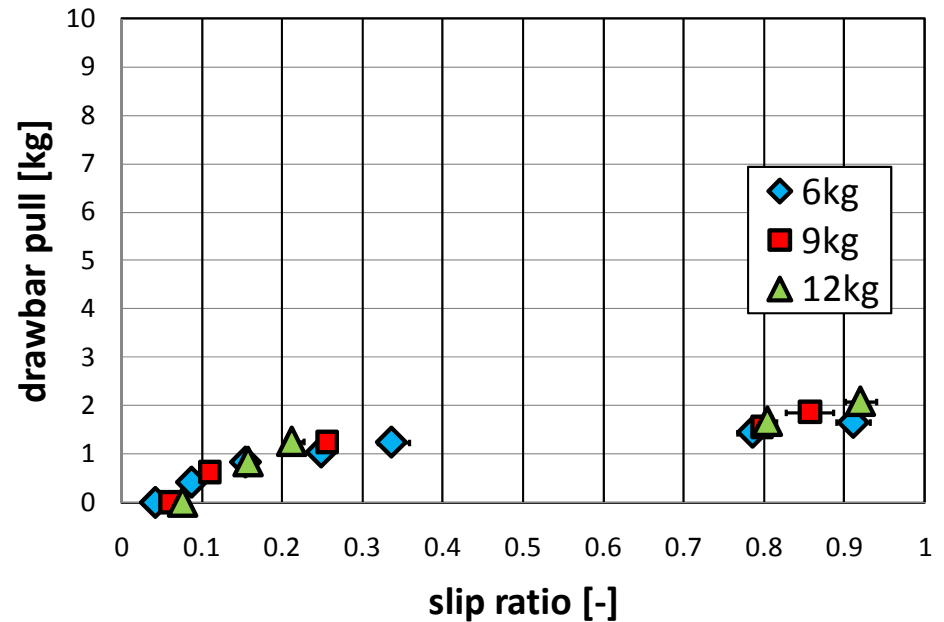


# Experimental Result 1b (wheel)

track



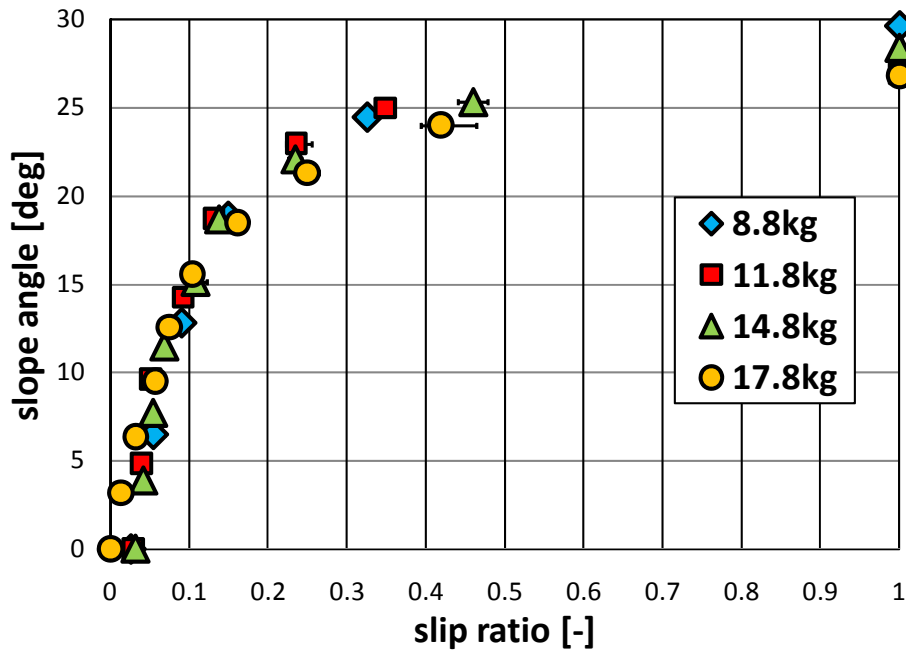
wheel



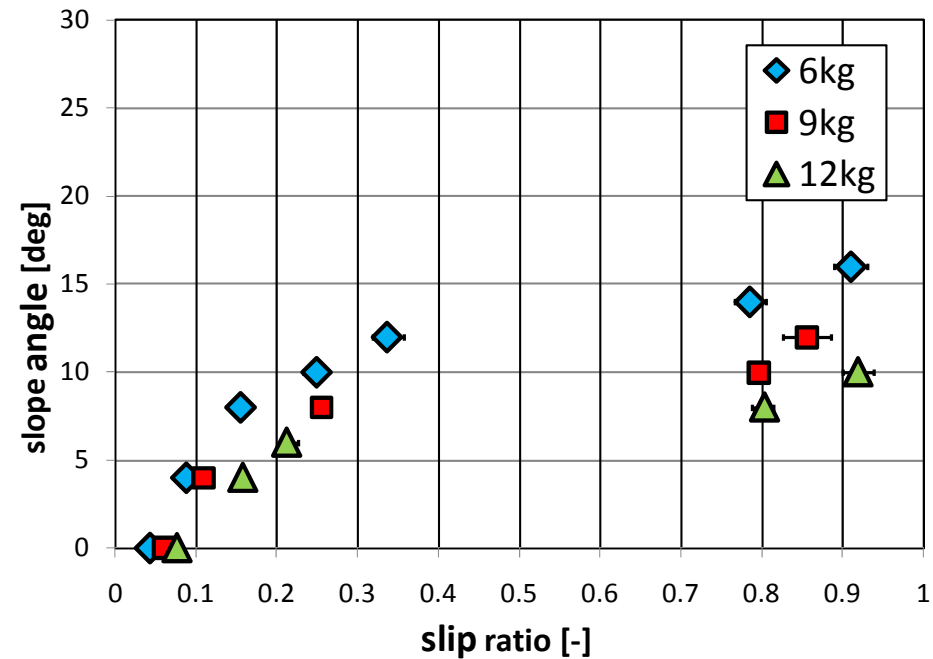
Drawbar Pull v.s. Slip Ratio

# Experimental Result 2b (wheel)

track

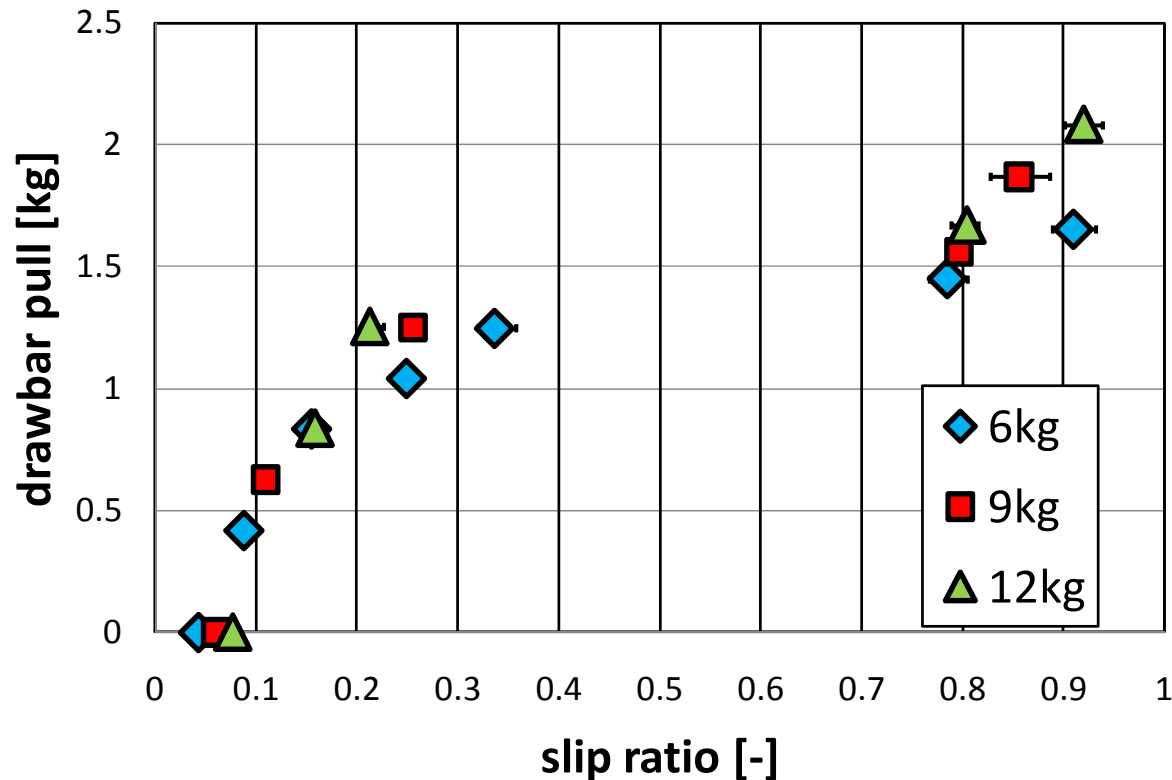


wheel



Slope Angle v.s. Slip Ratio

# Experimental Result 1b (wheel)



In wheel, DP is not much affected by  $F_z$ .

This fact suggests that the wheel traction is NOT like *friction*, because of relatively large the resistance  $R$  due to wheel sinkage.

$$DP/F_z = F_x/F_z - R$$

# Traction Model for a Rigid Tire on Soft Soil

(Bekker 1956, Wong 1978)

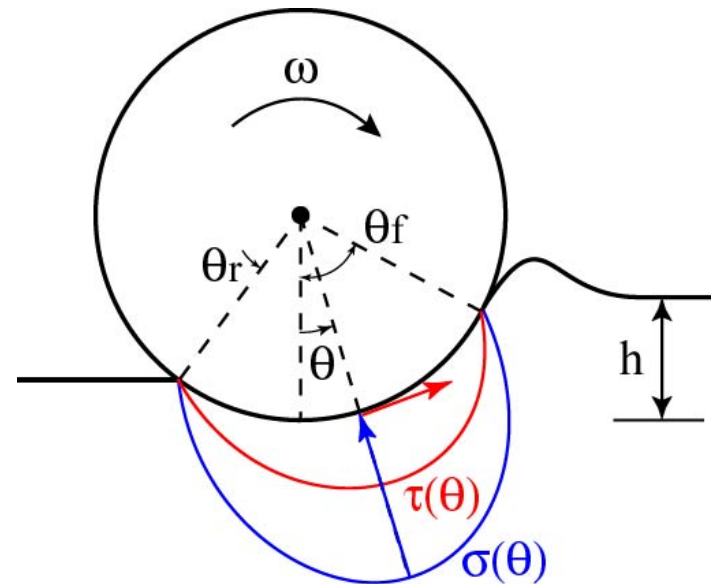
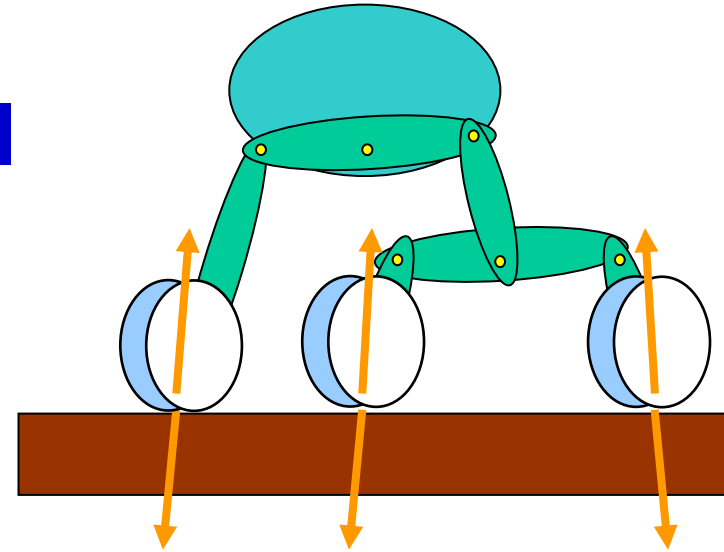
$$W = rb \int_{\theta_r}^{\theta_f} \{ \sigma(\theta) \cos \theta + \tau(\theta) \sin \theta \} d\theta$$

$$DP = rb \int_{\theta_r}^{\theta_f} \{ \tau(\theta) \cos \theta - \sigma(\theta) \sin \theta \} d\theta$$

$$T = r^2 b \int_{\theta_r}^{\theta_f} \tau(\theta) d\theta$$

$$\tau(\theta) = (c + \sigma \tan \varphi) (1 - e^{a(s)})$$

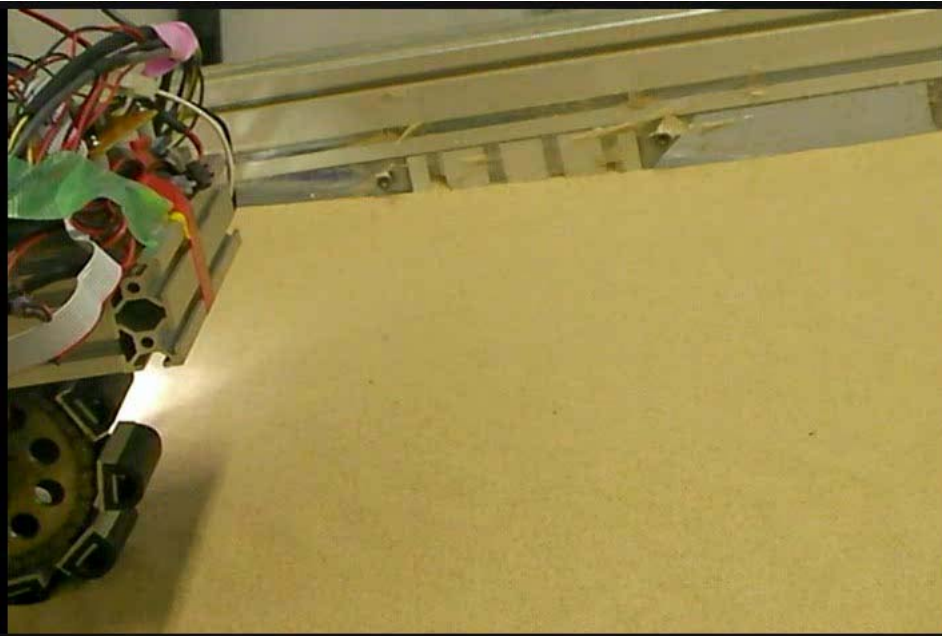
$$a(s) = -\frac{r}{k} \left[ \theta_f - \theta - (1-s)(\sin \theta_f - \sin \theta) \right]$$



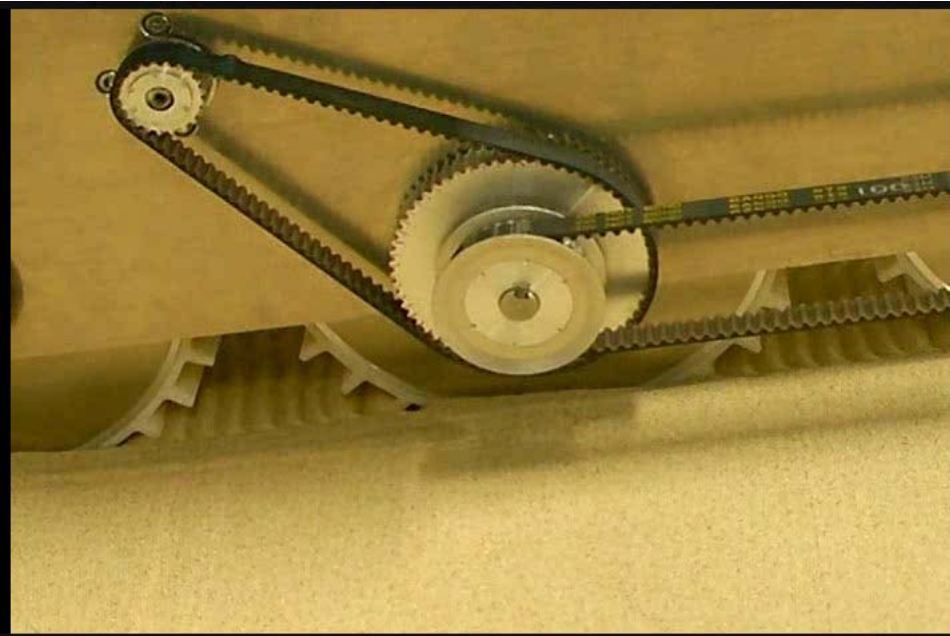


# Comparison of Track and Wheel

Weight = 9kg , slope angle =  $10^\circ$

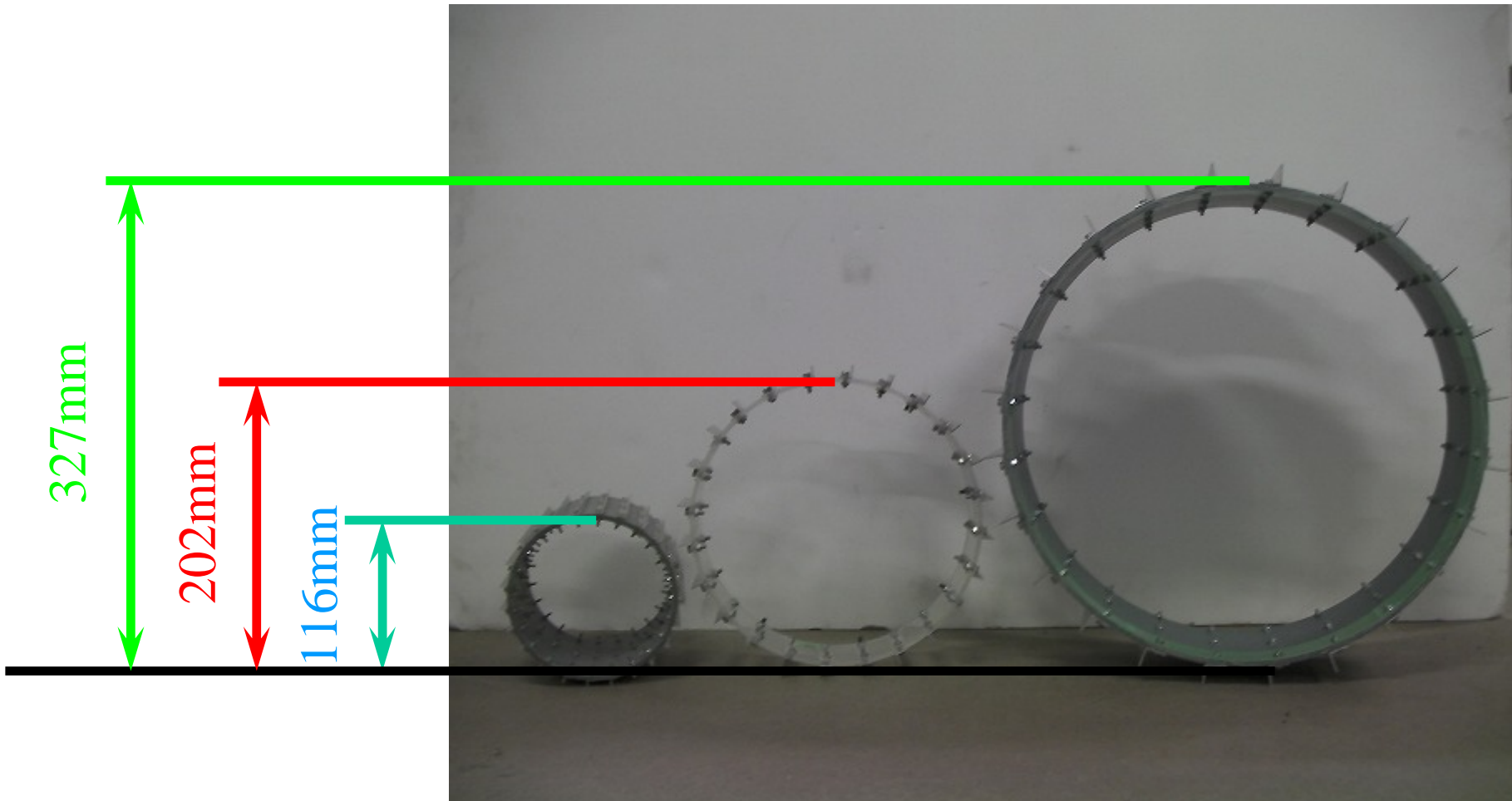


Slip Ratio = 0.054



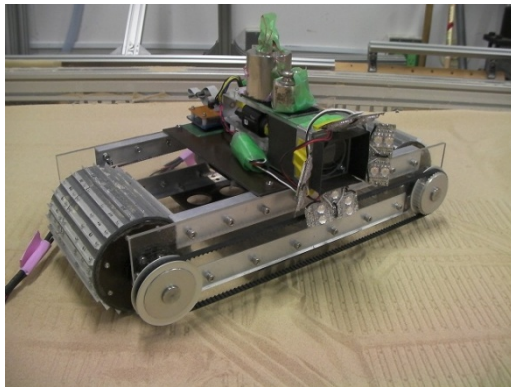
Slip Ratio = 0.774

Q: How can we improve the traction performance of the wheels?

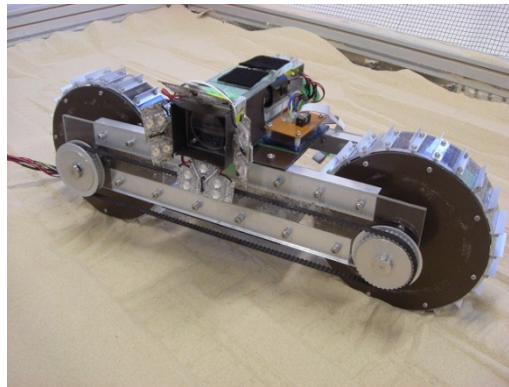


# Wheels with Different Dimensions

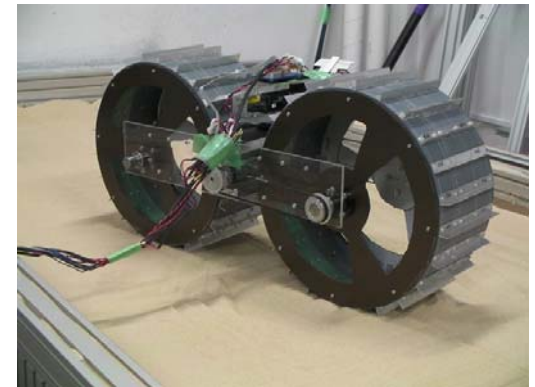
	D=100mm	D=200	D=300
diameter [mm]	116	202	327
lug height [mm]	5	9	15
number of lugs	24	24	24
width [mm]	50, 100, 150	50, 100, 150	50, 100, 150



D=100

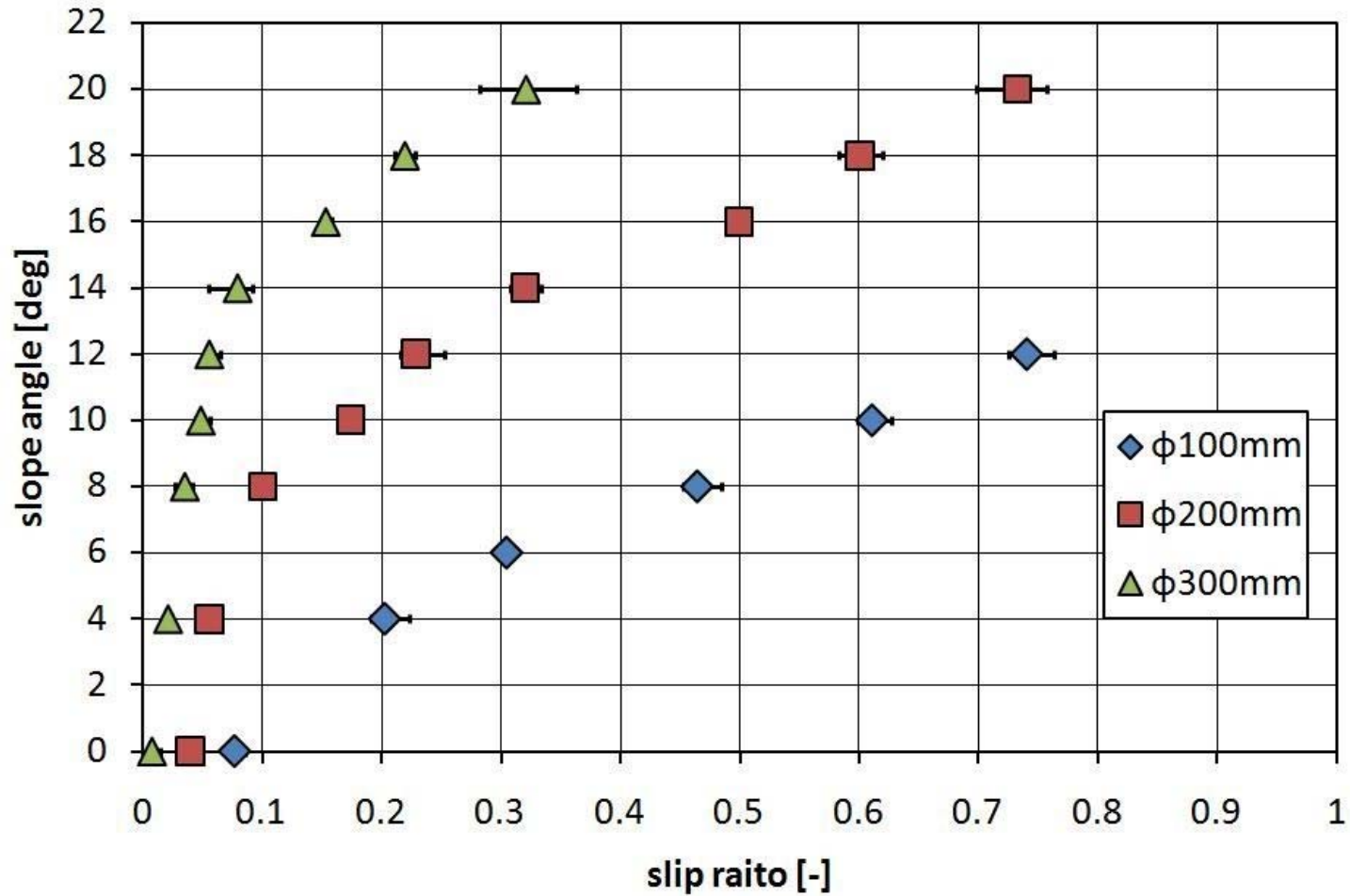


D=200



D=300

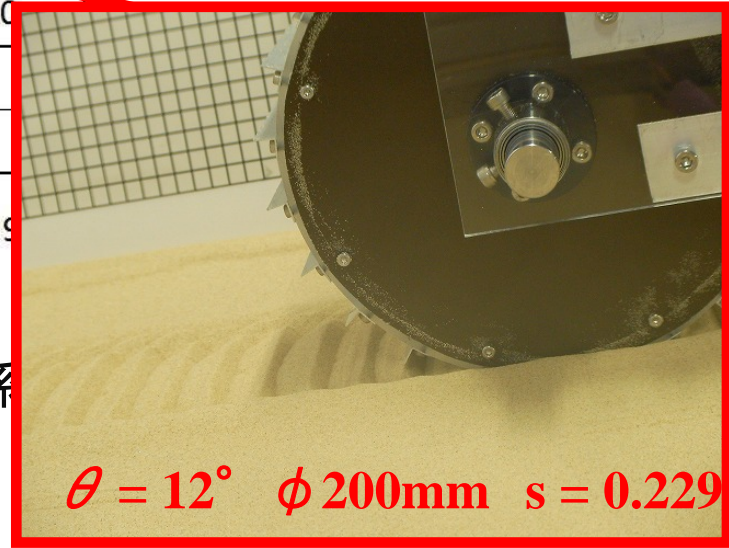
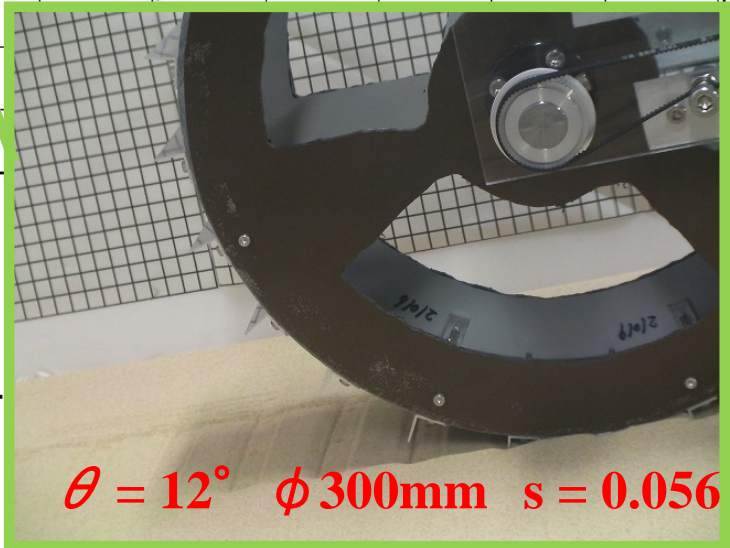
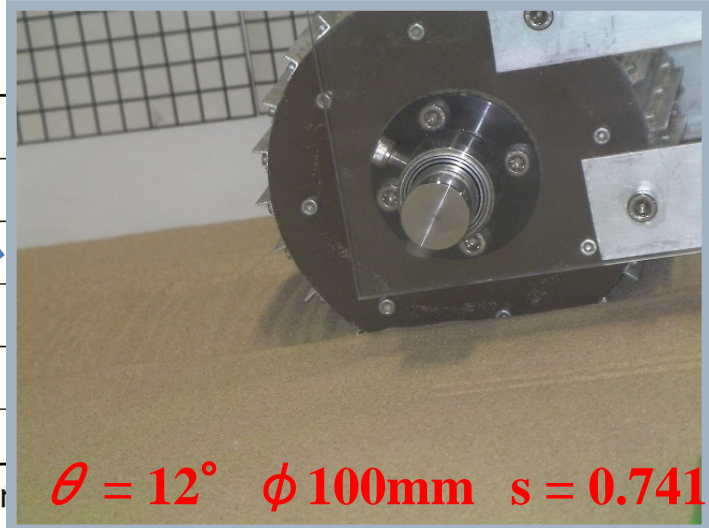
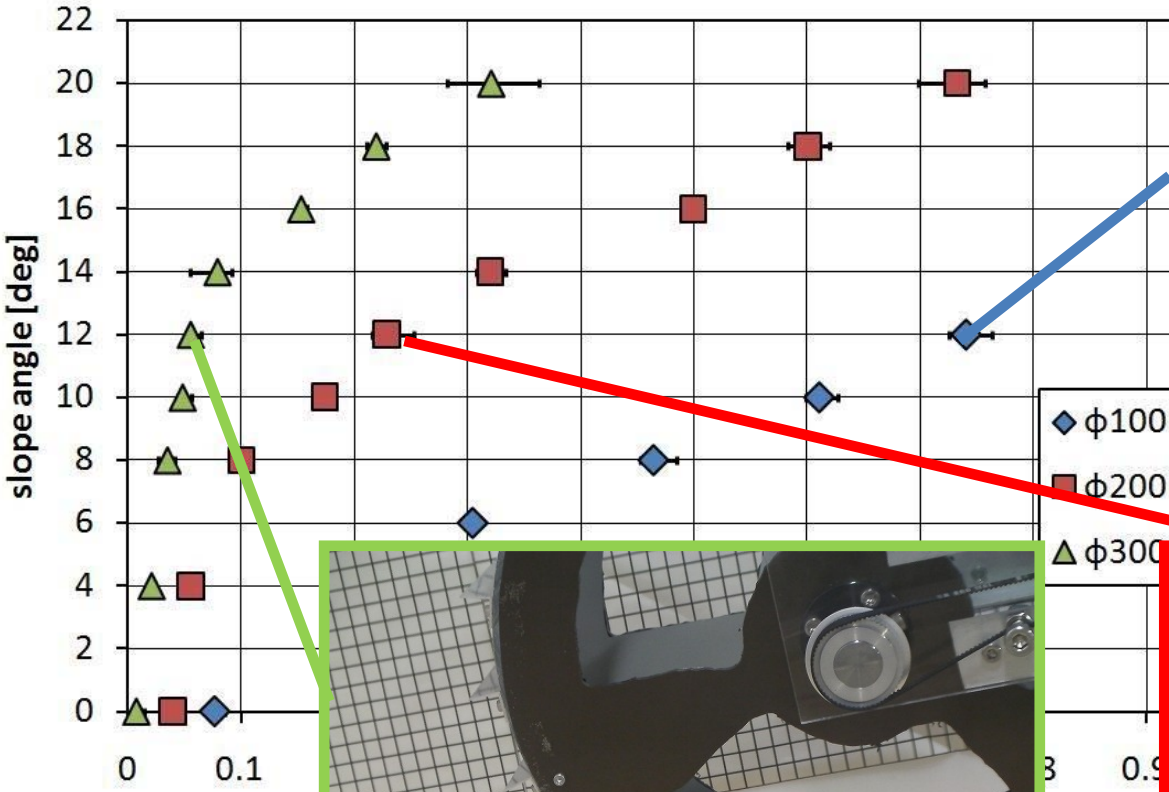
# With Larger Diameter



(width = 100mm)



# With Larger Diameter

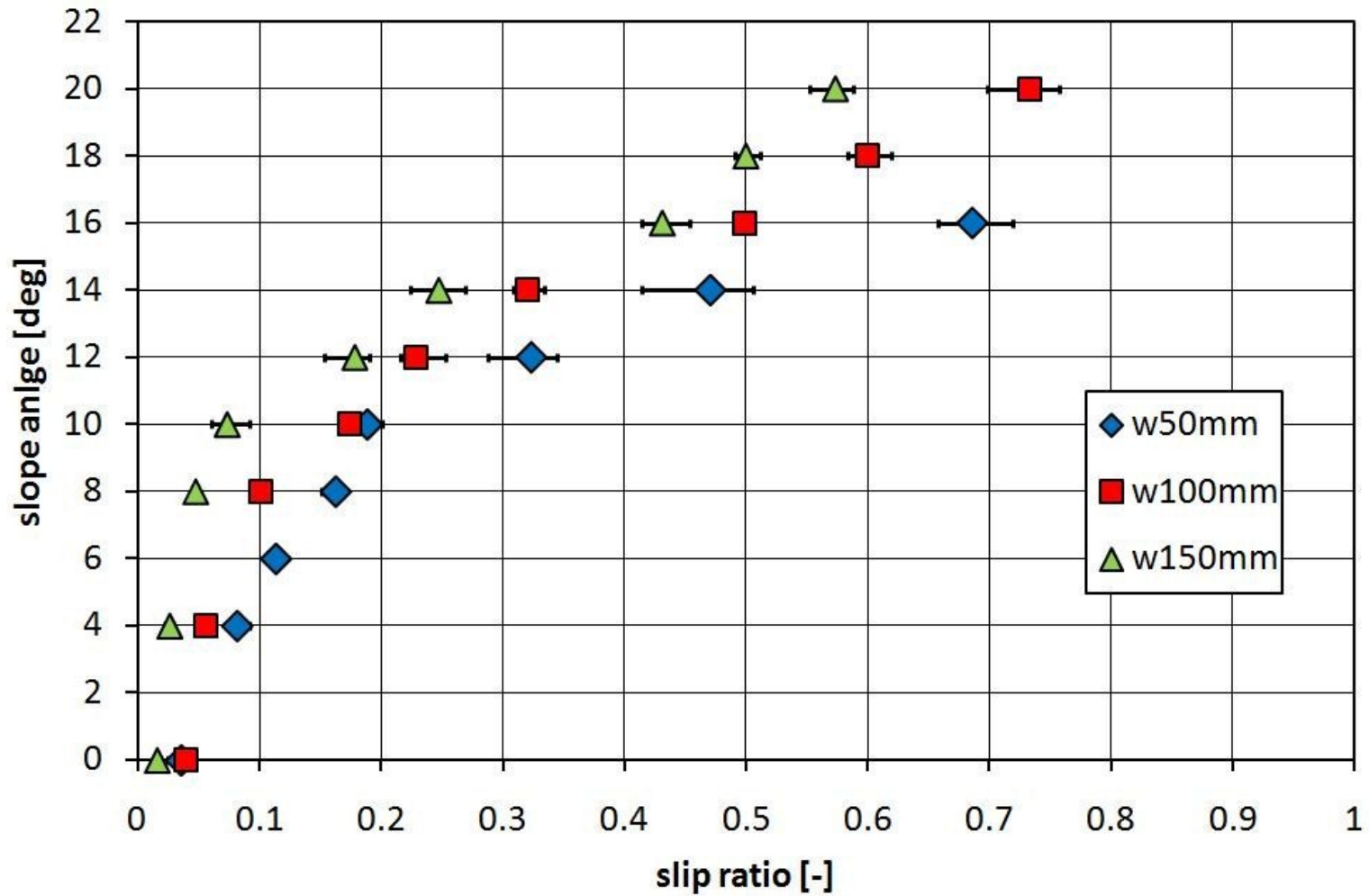


各車

関係

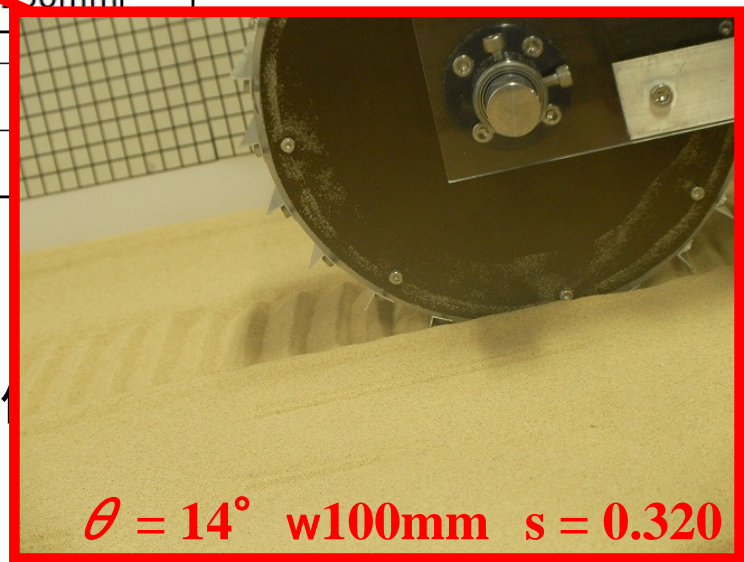
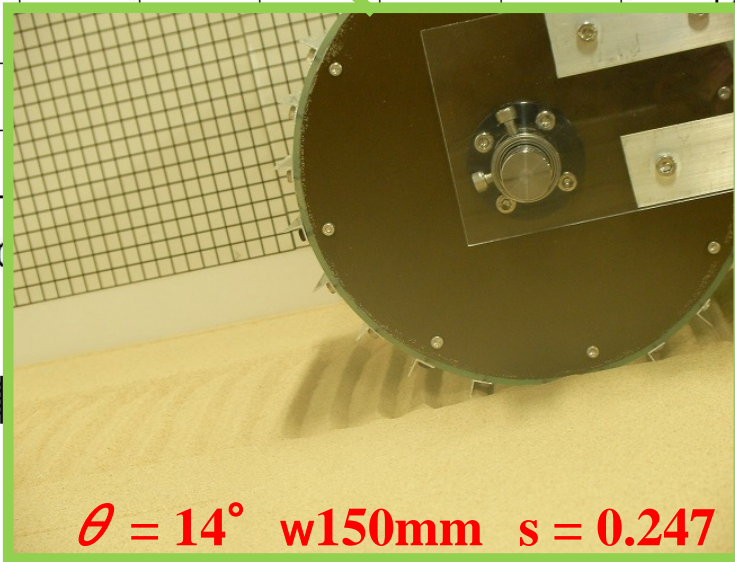
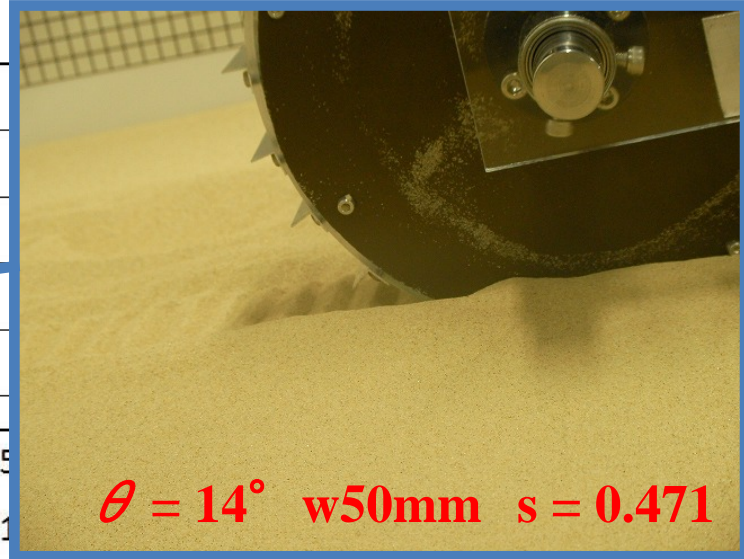
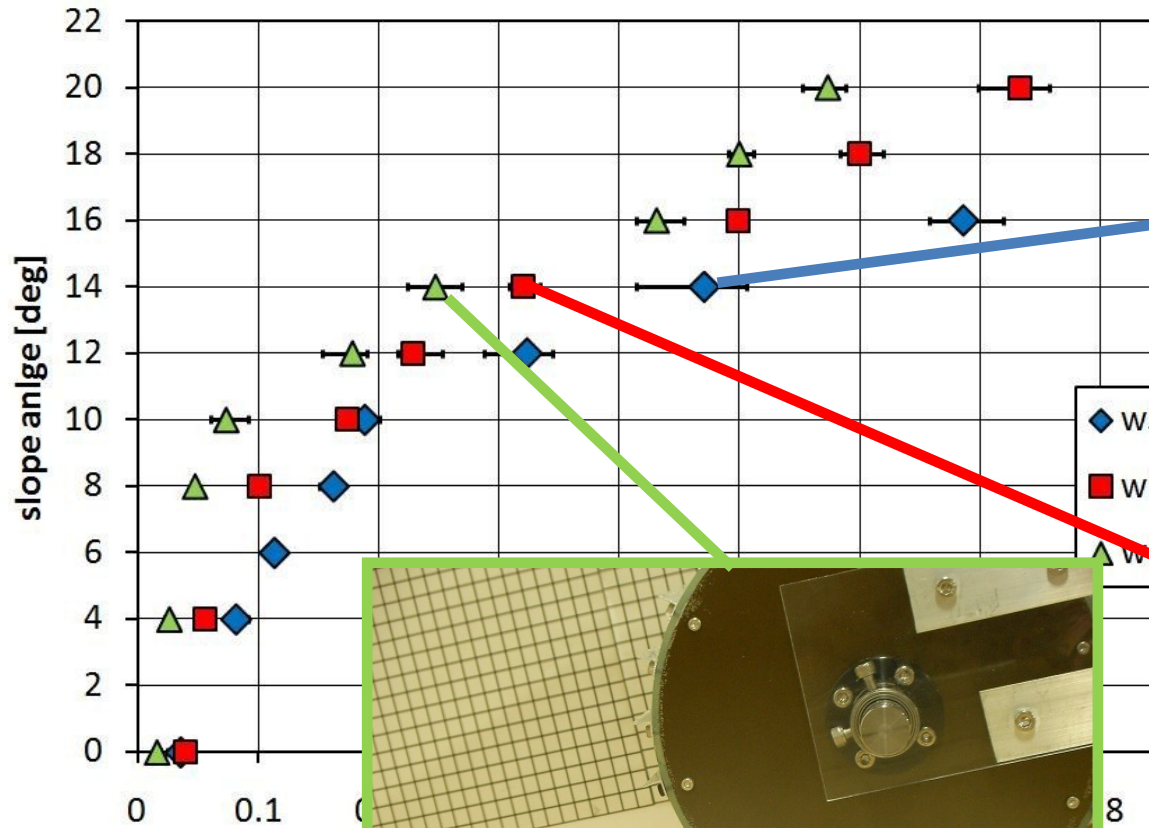


# With Larger Width



(D = 200mm)

# With Larger Width

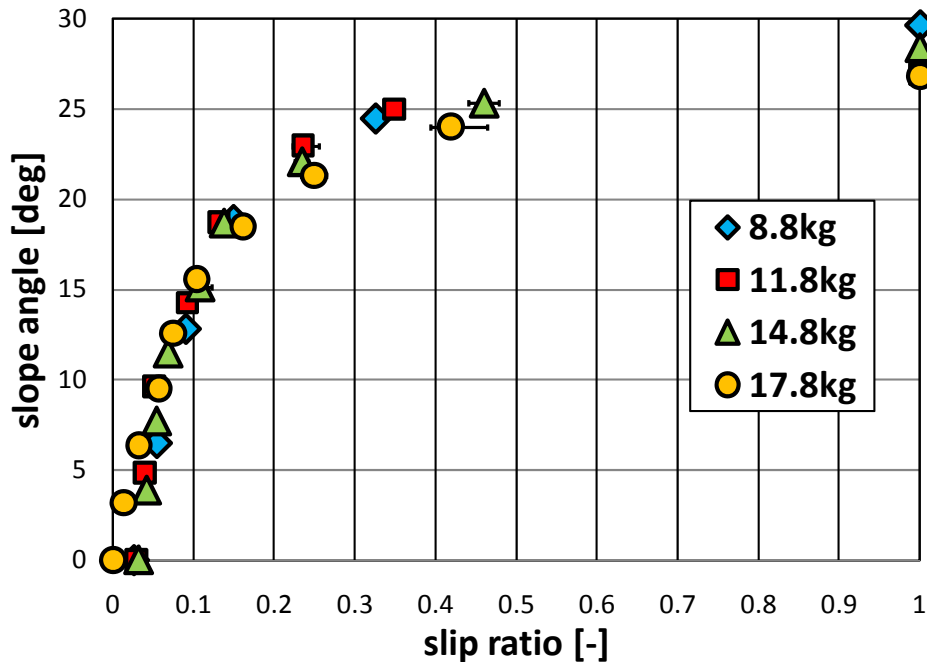


各車輪

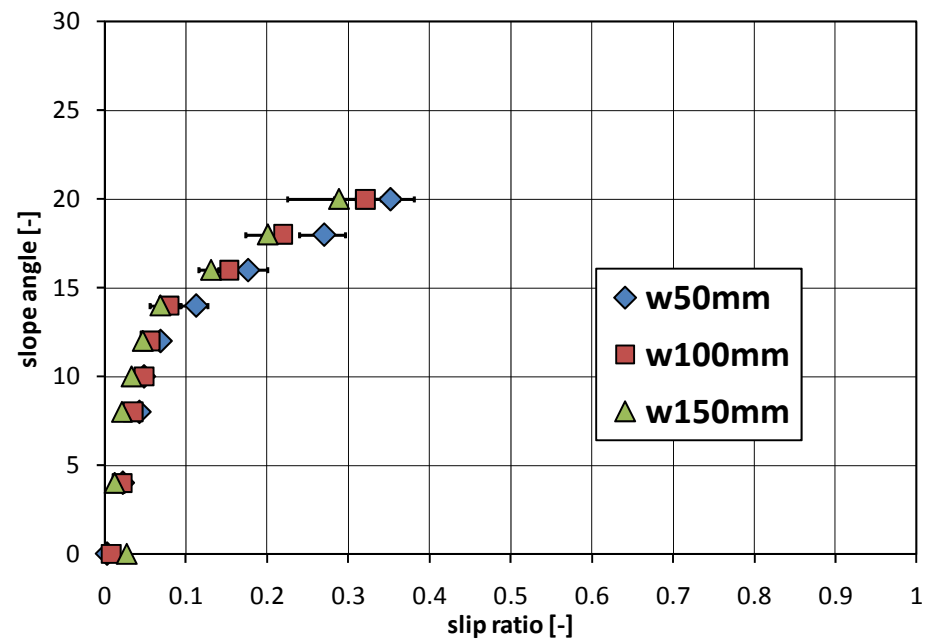
関係

# Comparison of Track and Wheel

track



wheel



**Q: How can we improve the traction performance of the wheels?**

---

- Yes**
- with increased contact area**
- with decreased wheel sinkage**





## Deformable Tire

Example:  
*Michelin Tweel*<sup>®</sup>



Tread

Deformable wheel

Flexible spokes



# Traction Performance of Wheel and Track for Soft-Soil Traversal

---

## □ Introduction

## □ Research Setup

- *The Sand Box*

- *The Test Beds*

## □ Traction Performance Evaluation

- *Experimental Results for Wheel v.s. Track*

- *How can we improve the wheel traction?*

## □ Summary

---

# Summary

---

- The traction performance was experimentally studied to compare *track* (mono-crawler) and *wheel* (inline wheels).
- The slope climbing condition was equivalently tested by the increased horizontal load.
- The track showed higher performance than wheels.
- The track performance can be modeled like a surface friction, with very small sinkage related resistance.
- The wheel performance is largely disturbed by the wheel sinkage.
- But the performance of the wheels can be improved with greater diameter and width, which resulting in smaller sinkage.

The Space Robotics Lab.  
Dept. of Aerospace Engineering  
Tohoku University, JAPAN

*Directed by Prof. Kazuya Yoshida*

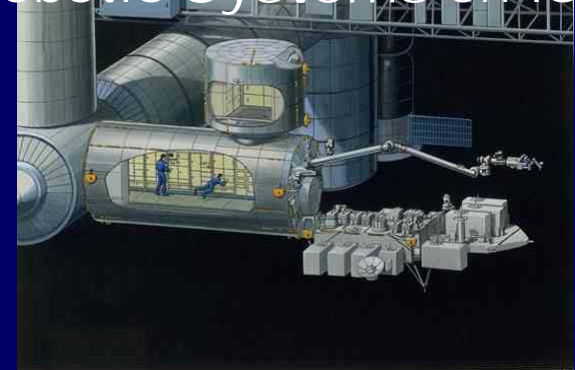
*yoshida@astro.mech.tohoku.ac.jp*

*<http://www.astro.mech.tohoku.ac.jp/home-e.html>*

Free-Flying Space Robot

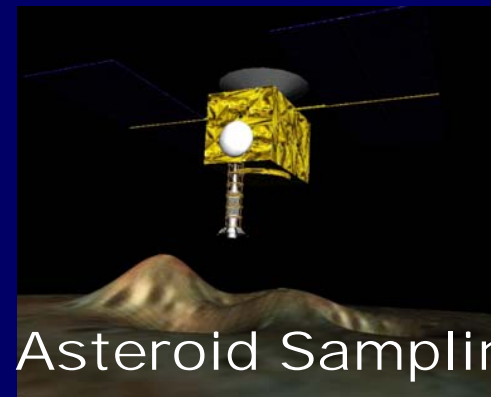


Robotic Systems on ISS



Planetary Exploration Rovers

The **S**PACE  
**R**OBOTICS  
Lab.



Asteroid Sampling