# Analysis of Longitudinal Leaky SAW on LiNbO<sub>3</sub> Thin Plate/Amorphous Layer/Quartz Structure

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Abstract—To obtain bonded structure with a low residual stress and a low attenuation for longitudinal leaky surface acoustic waves (LLSAWs), the propagation and resonance properties of an LLSAW on an amorphous layer inserted between LiNbO<sub>3</sub> (LN) thin plate and an X-cut quartz substrate were theoretically analyzed. The attenuation of LLSAW on the metallized surface of an X-cut 36°Y-propagating LN (X36°Y-LN)/Al<sub>2</sub>O<sub>3</sub>/X35°Y-quartz structure was calculated to be 0.0001 dB/ $\lambda$  at the normalized LN thin-plate thickness  $h/\lambda=0.072$  ( $\lambda$ : wavelength) and was lower than that on an X36°Y-LN/X35°Y-quartz structure. Using a finite element method (FEM) system for analysis, for the X36°Y- $LN/Al_2O_3/X35^{\circ}Y$ -quartz model, we found that the Q factor was improved to 82,000 from 15,000 for the X36°Y-LN/X35°Y-Q model. It is considered that the attenuation was reduced by the suppression of the leakage of the shear vertical component when the Al<sub>2</sub>O<sub>3</sub> layer was inserted. For the same structure, but in which the mechanical loss  $Q_m$  of 1,000 for LN was assumed, the Q factor was determined to be 2,500 and 1,900 with and without an inserted amorphous Al<sub>2</sub>O<sub>3</sub> layer, respectively.

### Keywords—longitudinal leaky SAW; quartz; bonded structure

# I. INTRODUCTION

To develop next-generation mobile communication systems, high-performance surface acoustic wave (SAW) devices with a high frequency, a large electromechanical coupling factor ( $K^2$ ), and a large Q factor are required. The conventional SAW propagation modes used for SAW filters include Rayleigh-type SAWs (R-SAW) and leaky SAWs (LSAWs). In recent years, longitudinal LSAWs (LLSAWs) have been attracting increased interest because of their phase velocity being higher than that of conventional SAW propagation modes. However, they have inherent attenuation, which is disadvantageous for obtaining a large Q factor because they lose energy by continuously radiating two types of bulk wave, namely, shear horizontal (SH) and shear vertical (SV) waves, into the substrate.

Therefore, it is difficult to achieve the above requirements only with a single LiTaO<sub>3</sub> (LT) or LiNbO<sub>3</sub> (LN) substrate. For these reasons, LLSAWs have been studied by focusing on the material and on substrate structures with various combinations of materials.

For example, an LLSAW resonator with a high frequency and a large impedance ratio using a LiNbO<sub>3</sub> thin plate and a multilayered acoustic reflector comprising a SiO<sub>2</sub>/Pt layer has been realized [1]. In addition, employing a wurtzite ScAIN with a high phase velocity and a high piezoelectricity, a layered structure consisting of  $(0^\circ, \theta, \psi)$  Sc<sub>x</sub>Al<sub>1-x</sub>N film/X-cut LiNbO<sub>3</sub> substrate has been reported [2]. On the other hand, our research group reported a theoretical and experimental investigation of the propagation properties of LLSAWs on an LT or LN thin plate bonded to a quartz substrate [3,4]. Furthermore, it was shown that the attenuation during propagation, which is important for obtaining a high *Q*, is markedly reduced when Xcut quartz is used as the support substrate [5].



Fig. 1. Analysis model of X36°Y-LN/amorphous layer/X35°Y-Q structure.



Fig. 2. (a) Phase velocity, (b) attenuation, and (c)  $K^2$  as a function of normalized LN thin-plate thickness for LLSAW.

However, the measured Q factors and temperature coefficients of the frequency were different from the theoretical values owing to the nonuniformity of the bonding interface. To improve these values, the residual stress was decreased and the strength of the bond between the LN thin plate and the quartz substrate was greatly increased by using amorphous SiO<sub>2</sub> and Al<sub>2</sub>O<sub>3</sub> thin films of 50 nm thickness formed by ion beam sputtering as an intermediate layer [6].

In this study, the propagation and resonance properties of an LLSAW on an amorphous layer between an LN thin plate and a quartz substrate were investigated.

#### II. ANALYTICAL SOLUTION

The analysis of an LLSAW with attenuation was based on the method of Yamanouchi and Shibayama [7]. The phase velocity and attenuation of an LLSAW on a layered structure for an electrically free and metallized surface were calculated by Farnell and Adler's SAW propagation analysis [8], where the material constants of the LT and quartz reported by Kushibiki and co-workers were used [9,10].

The analysis model was shown in Fig. 1. First, the phase velocity, attenuation, and  $K^2$  were calculated for metallized surfaces in the case of an LLSAW on an amorphous layer inserted between an X-cut 36° Y-propagating LN (X36°Y-LN) thin plate and an X-cut 35° Y-propagating quartz (X35°Y-Q) substrate. Figure 2 shows (a) the phase velocity, (b) attenuation, and (c)  $K^2$  of the LLSAW as a function of the normalized LN thin-plate thickness ( $h/\lambda$ ). SiO<sub>2</sub>, AlN, and Al<sub>2</sub>O<sub>3</sub> were selected as the materials of the amorphous layer. The above-mentioned film thickness  $h_A$  was set to 0.01 $\lambda$ .  $K^2$  was determined from the relation  $K^2=2(v_{\rm f}-v_{\rm m})/v_{\rm f}$  where  $v_{\rm f}$  and  $v_{\rm m}$  are the phase velocities on the free and metallized surfaces, respectively. The results for the case without the amorphous layer are also shown in these figures.

As shown in Fig. 2(a), when SiO<sub>2</sub> and AlN were inserted, the phase velocity decreased and increased, respectively. Al<sub>2</sub>O<sub>3</sub> was found to have a negligible effect on the phase velocity. This is considered to be due to the phase velocity of the amorphous layer. In addition, as the LN film thickness increased, the phase velocity approached that of single LN. As shown in Fig. 2(b), the minimum attenuation on the metallized surface of the X36°Y-LN/amorphous layer/X35°Y-Q structure shifted to a smaller LN thin-plate thickness. The Al<sub>2</sub>O<sub>3</sub> layer was found to have a negligible variation in minimum attenuation. The minimum attenuation was 0.0001 dB/ $\lambda$  at  $h/\lambda$  of 0.072. This value is lower than that in the case where no amorphous layer is inserted; therefore, the Q factor is expected to be large. Also, as shown in Fig. 2(c), the  $K^2$  of the LLSAW increased with  $h/\lambda$ . At  $h/\lambda$  with the minimum attenuation, the  $K^2$  of the LLSAW was determined to be 9.1%, 7.0%, and 8.0% for SiO<sub>2</sub>, AlN, and Al<sub>2</sub>O<sub>3</sub>, respectively. The results indicate that inserting an amorphous layer increases the bonding strength while maintaining a high frequency and a large  $K^2$ . In addition, the improvement of the Q factor can be expected.







Fig. 4. Simulated resonance properties of LLSAW for (a)  $\rm SiO_{2},$  (b) AlN, and (c)  $\rm Al_2O_3.$ 



Fig. 5. Simulated resonance properties of LLSAW including  $Q_m$  with inserted SiO<sub>2</sub> or Al<sub>2</sub>O<sub>3</sub>.

#### **III. FINITE ELEMENT METHOD ANALYSIS**

Using a finite element method (FEM) system, the ideal resonance properties of an LLSAW on X36°Y-LN/amorphous layer/X35°Y-Q was simulated. Figure 3 shows an outline of the model used for FEM analysis. In the analysis, a model with one period of an interdigital transducer (IDT) with a period  $\lambda$  of 8.0  $\mu$ m and an aperture width (*W*) of 25 $\lambda$  (1,000-Å-thick Al) and a substrate thickness of 10 $\lambda$  was constructed. The side of the model was set to have a periodic boundary, and a perfectly matched layer (PML) was assumed for the bottom of the substrate to prevent the reflection of waves. The LN thin-plate thickness *h* and amorphous film thickness were set to 0.04 $\lambda$ -0.08 $\lambda$  and 0.01 $\lambda$ , respectively. The same structure with inserted SiO<sub>2</sub> or Al<sub>2</sub>O<sub>3</sub>, but in which the mechanical loss *Q<sub>m</sub>* of LN was taken into consideration, was also simulated.

Figure 4 shows the simulation results for these structures with (a) SiO<sub>2</sub>, (b) AlN, and (c) Al<sub>2</sub>O<sub>3</sub> for a sinusoidal AC voltage of ±1 V applied to the IDT. The *Q* factor when  $h/\lambda$  was 0.07 (0.08 for (b)) was found to be 64,000, 10,000, and 82,000, respectively. By inserting an Al<sub>2</sub>O<sub>3</sub> layer, the *Q* factor was significantly improved compared with that of 15,000 for X36°Y-LN/X35°Y-Q with  $h/\lambda$ =0.08. The *Q* factor obtained when AlN was inserted did not exceed that obtained without an amorphous layer. It is considered that had no concentration effect occurred on the surface because the single AlN layer had a higher phase velocity than the quartz substrate. Figure 5 shows the simulation results including the *Q<sub>m</sub>* of LN for the structures with SiO<sub>2</sub> or Al<sub>2</sub>O<sub>3</sub>. When *Q<sub>m</sub>* of 1,000 was assumed, the *Q* factors were 2,400, 2,500, and 1,900 with inserted SiO<sub>2</sub> and Al<sub>2</sub>O<sub>3</sub> and without an amorphous layer, respectively.

Furthermore, to discuss the low attenuation achieved upon inserting the Al<sub>2</sub>O<sub>3</sub> layer in X36°Y-LN/X35°Y-Q, we examined the particle displacements  $u_1$ ,  $u_2$ , and  $u_3$ , which are the main displacement and the SH and SV components of the LLSAW at the resonance frequency ( $f_r$ ), respectively. Figure 6 shows the simulated particle displacements  $u_1$ ,  $u_2$ , and  $u_3$  for the LLSAW on (a) X36°Y-LN/X35°Y-Q and (b) X36°Y-LN/Al<sub>2</sub>O<sub>3</sub>/X35°Y-Q. As shown in Fig. 6(a),  $u_1$  and  $u_2$  were



Fig. 6. Simulated particle displacements for LLSAW on (a) X36°Y-LN/X35°Y-Q and (b) X36°Y-LN/Al\_2O\_3/X35°Y-Q.

concentrated on the surface. Also, as shown in Fig. 6(b),  $u_1$ ,  $u_2$ , and  $u_3$  were concentrated in the vicinity of the surface.

Therefore, it is considered that the attenuation was reduced by the suppression of the leakage of the SV component when the  $Al_2O_3$  layer was inserted. In addition, the increase in the amplitude of the main displacement is also a cause of the large *Q* factor.

## **IV. CONCLUSIONS**

In this study, to obtain a bonded structure with a low residual stress and a low attenuation for LLSAWs, the propagation and resonance properties of an LLSAW on an X36°Y-LN/amorphous layer/X35°Y-Q structure were investigated theoretically. The attenuation of LLSAW on the metallized surface with an inserted Al<sub>2</sub>O<sub>3</sub> structure was calculated to be 0.0001 dB/ $\lambda$  at  $h/\lambda$ =0.072 and was lower than that on an X36°Y-LN/X35°Y-Q structure. In addition, Al<sub>2</sub>O<sub>3</sub> was found to have a negligible effect on the  $K^2$  of the LLSAW on the structure.

Using an FEM system, the inserted Al<sub>2</sub>O<sub>3</sub> layer with the X36°Y-LN/X35°Y-Q structure was found to be effective for improving the Q factor of the LLSAW through the concentration of the particle displacements on the surface. The Q factor was improved to 82,000 from 15,000 for the X36°Y-LN/X35°Y-Q model. When the mechanical loss  $Q_m$  of 1,000 for LN was assumed, the Q factor was determined to be 2,500 and 1,900 with and without an inserted amorphous Al<sub>2</sub>O<sub>3</sub> layer, respectively.

In the future, the X36°Y-LN/Al<sub>2</sub>O<sub>3</sub>/X35°Y-Q structure will be investigated experimentally.

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