

# **Biomedical engineering from a private industry perspective**

Dr. Andrew Ward, Engineering Manager and  
Director, IntelliDesign

# How I entered the bioengineering field

- ❖ 1975: Started MBBS at UQ. Left after one semester to take up a scholarship at Harvard College.
- ❖ 1979: *AB magna cum laude* Engineering Sciences, Harvard
- ❖ 1987: PhD Engineering Sciences, Harvard
- ❖ 1987: Resumed MBBS at UQ.
- ❖ 1989: While studying part-time, put together a proposal for a novel anaesthetic delivery machine and succeeded in obtaining funding from Cook Australia to support a small group to work on the project at the Royal Brisbane Hospital campus.
- ❖ 1990: Withdrew from MBBS to work full time for Cook designing embedded devices targeting vital signs monitoring, IVF procedures and laparoscopic surgery.

# And how I left bioengineering...

- ❖ 1997: Started IntelliMed. First projects were a printer interface for MicroMedical's ECG monitor and a handheld ECG event recorder for use in cardiology suites.
- ❖ 1999: Cashflow imperatives forced us to broaden our focus. Our embedded PC/104 CPU card attracted the attention of Rio Tinto Aluminium and we were chosen to design the electronics for Rio's Australasian smelters.
- ❖ 2000: Moved to our present premises in Ashgrove.
- ❖ 2008-2009: Turnover approx. \$5.5m with annual growth of around 20% per annum. 34 employees.

# IntelliDesign: Who are we? What do we do?

- ❖ ISO9001 certified original equipment design and manufacture (ODM) company with:
  - 10 electronics engineers
  - 1 mechanical engineer
  - 4 industrial designers
  - 1 production engineer
  - 12 production staff
  - 6 administrative staff
  
- ❖ Manufacturing capability includes
  - PCB assembly
  - Cable and harness assembly
  - End-product assembly
  - Disposable tube set assembly
  - Testing and repair
  - Environmental testing















A man with short hair and glasses, wearing a green jacket, is seated at a desk on the left side of the image. He is looking towards the right, possibly at a computer monitor or piece of equipment. He is surrounded by various electronic components and tools on his desk.

A green box, likely containing tissues or a small electronic component, is located on the desk in the foreground. It is next to a white tissue box and some papers.

A white box containing several black bags or components is on the desk in the foreground. The box is open, and the contents are visible.

A black office chair with a five-point base and casters is positioned in the middle ground. It is facing towards the right side of the image.

A piece of electronic equipment, possibly a power supply or a test instrument, is on a shelf in the background. It has a small screen and various buttons.

A yellow warning sign with a lightning bolt symbol and the text "High Voltage" is on a shelf in the background. It is next to several white boxes.

A white box containing various tools, including a pair of pliers and a screwdriver, is on a desk on the right side of the image.





**IntelliDesign Pty Ltd**

**c-core PC/104 CPU module**

- PC/104 CPU module
- 32-bit AMD Elan SC520
- 32Mb SDRAM
- Dual UARTs
- 16Mb NOR FLASH
- RTC
- Embedded BIOS



# **Rio Tinto Aluminium**

**Cell control unit**

COMALCO

ComPASS CCU



EMERGENCY  
USE ONLY

FEED FL

FEED BATH

FEED TE

FEED TC

FEED DC

FEED DR

TAP

MENU

LAMP TEST

STOP FEED

BEAM RAISE

ENTER

ACK

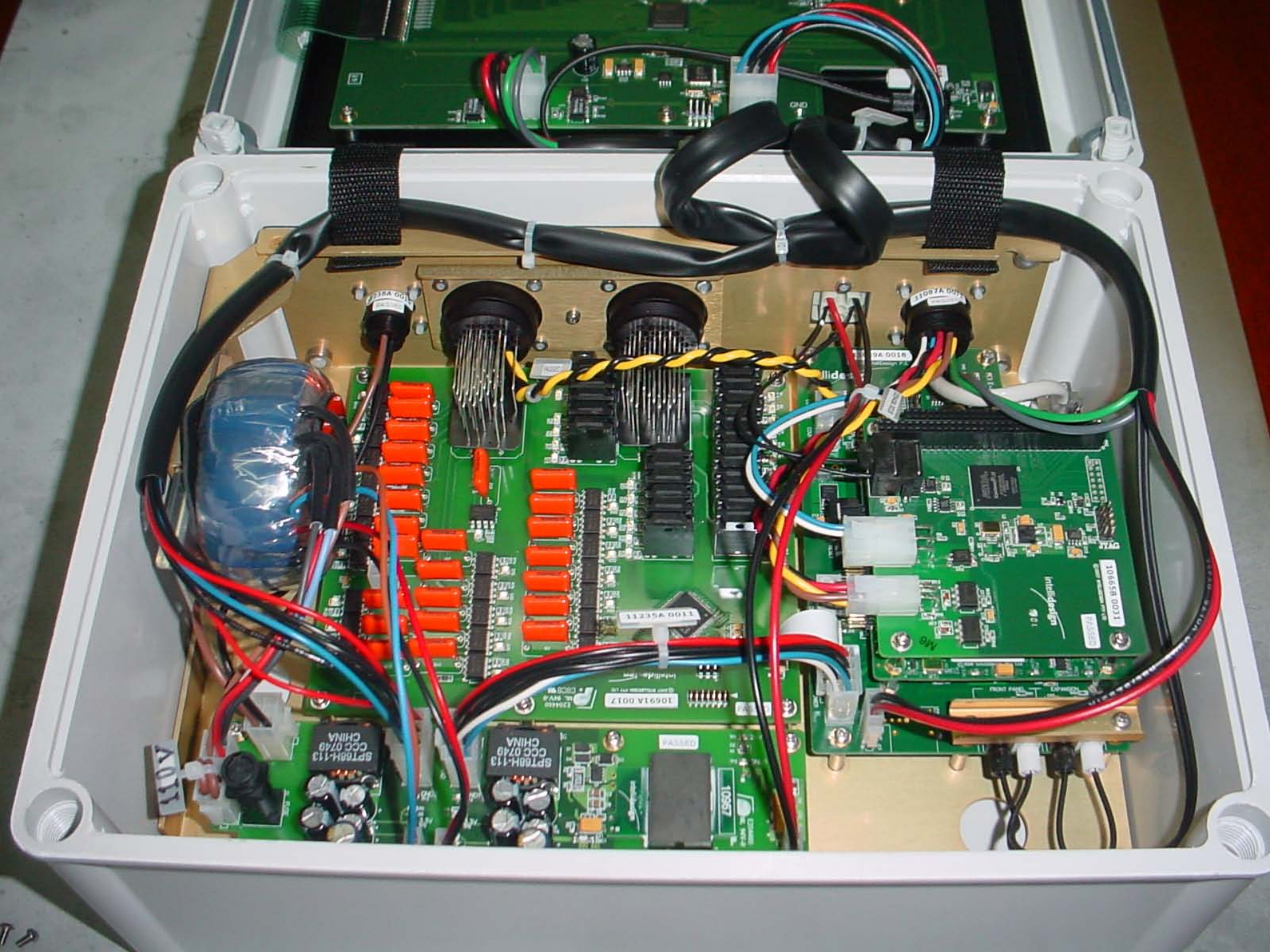
MEASURE

ANODE SET

STATUS  
OK WHEN FLASHING







AD11

SPT68H-113  
CCC 0749  
CHINA

SPT68H-113  
CCC 0749  
CHINA

10691A-0017

10957

308581-0021

Intelsdesign

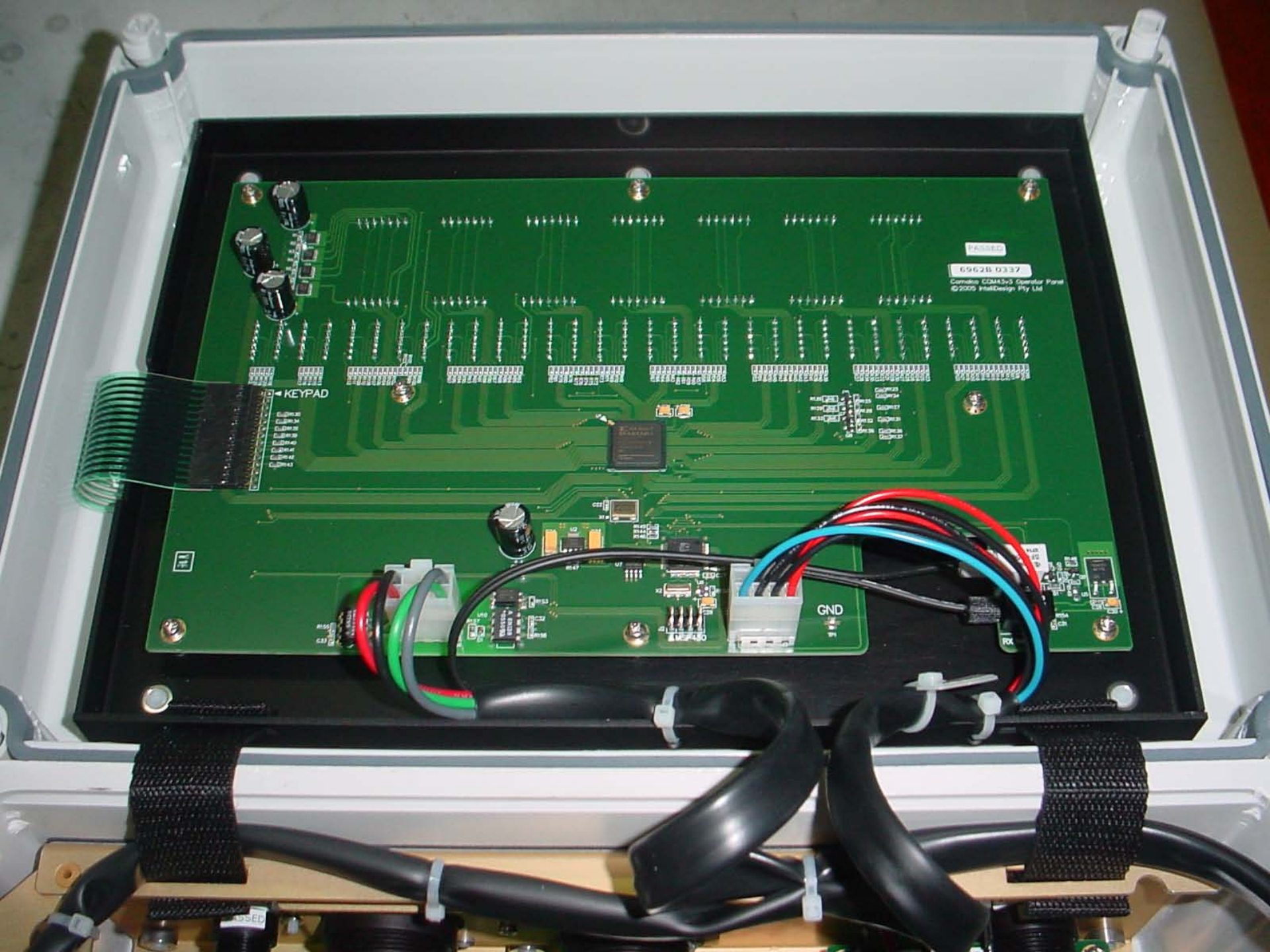
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1100955211



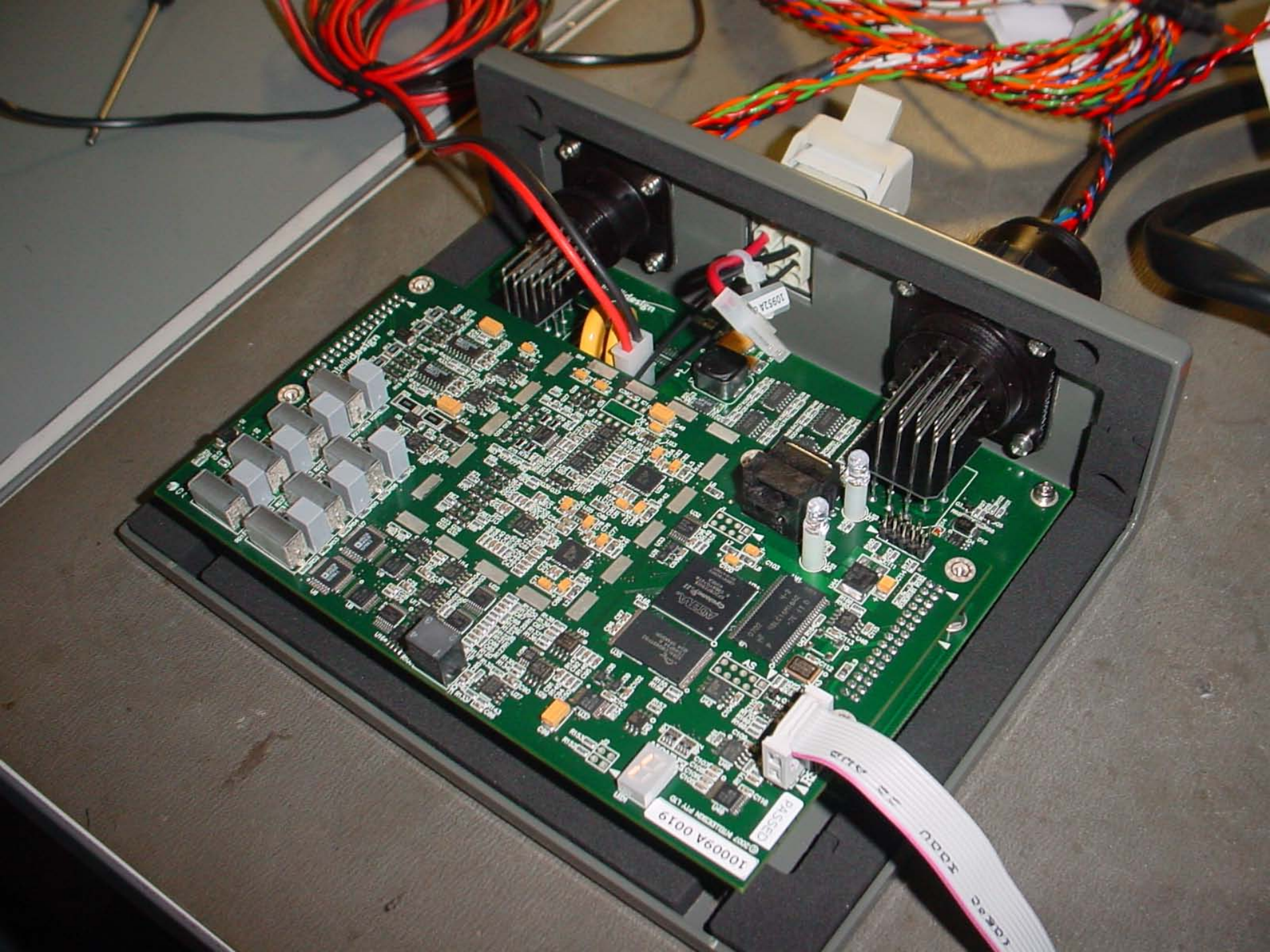
KEYPAD

Ca201-10  
Ca201-11  
Ca201-12  
Ca201-13  
Ca201-14  
Ca201-15  
Ca201-16

6962B-0337  
Corbridge CCM45v3 Operator Panel  
© 2005 IntelDesign Pty Ltd

GND

RX





Intellidesign

7500 475503

10011A 0034  
© 2008 INTELLIDESIGN PTY LTD

M6

0010

**iVolve Pty Ltd**

**Nexis wireless router**



T/M/265P1002

Geode™  
SC3200  
SC3200UCL-266  
V5424BK  
MANSI999 D3

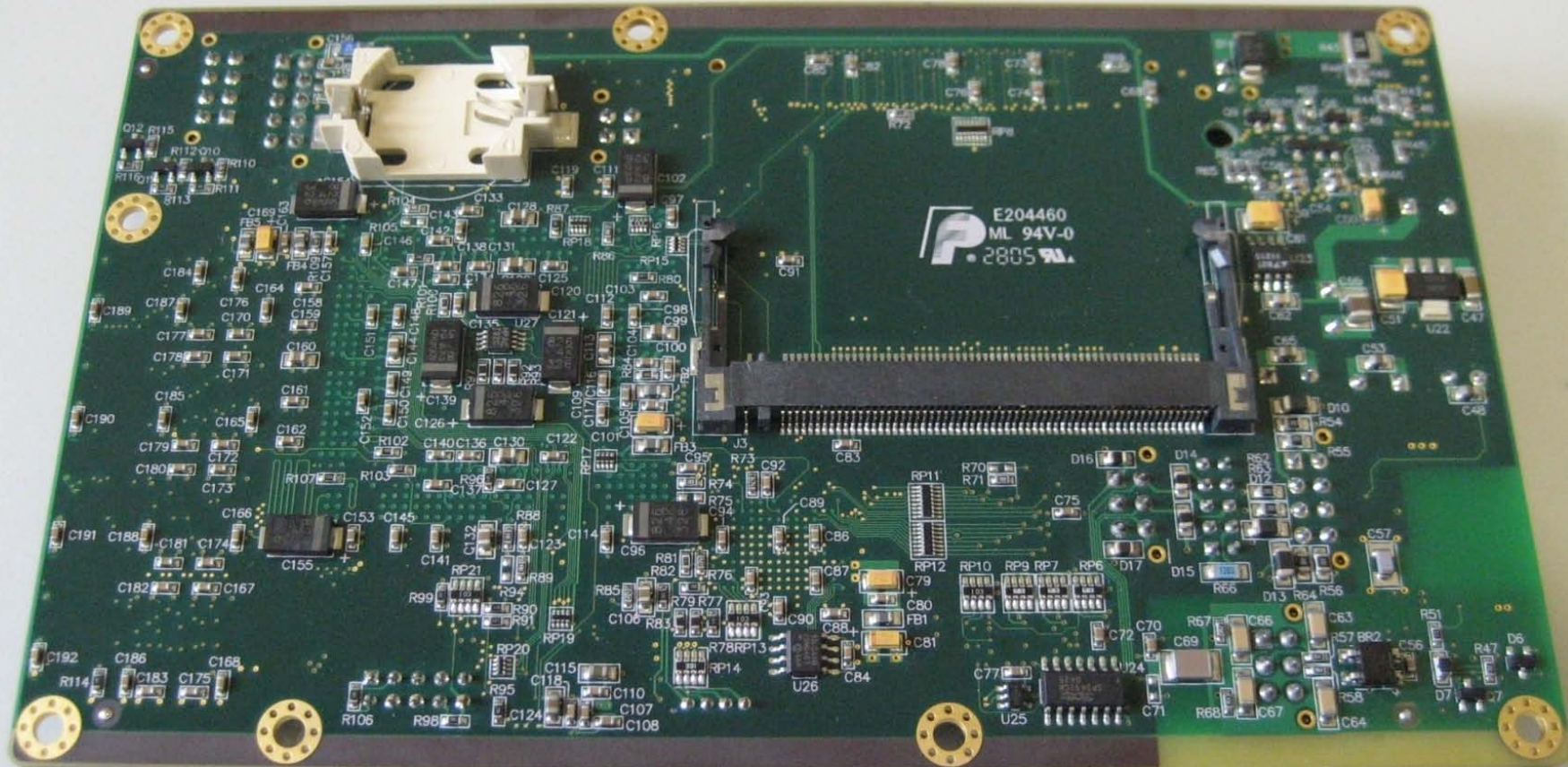
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K4G561632E-TC75  
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SAHNSUNG 507  
K4G561632E-TC75

Pulse  
PA1138NL  
0528-CP P1  
CHINA

Pulse  
H1102  
0333-J CHINA

intellidesign

46ECVMT  
M430F157  
REV B



E204460  
ML 94V-0  
2805

# **Automated Positioning Systems Topcon**

**Two-axis precision tilt sensor**





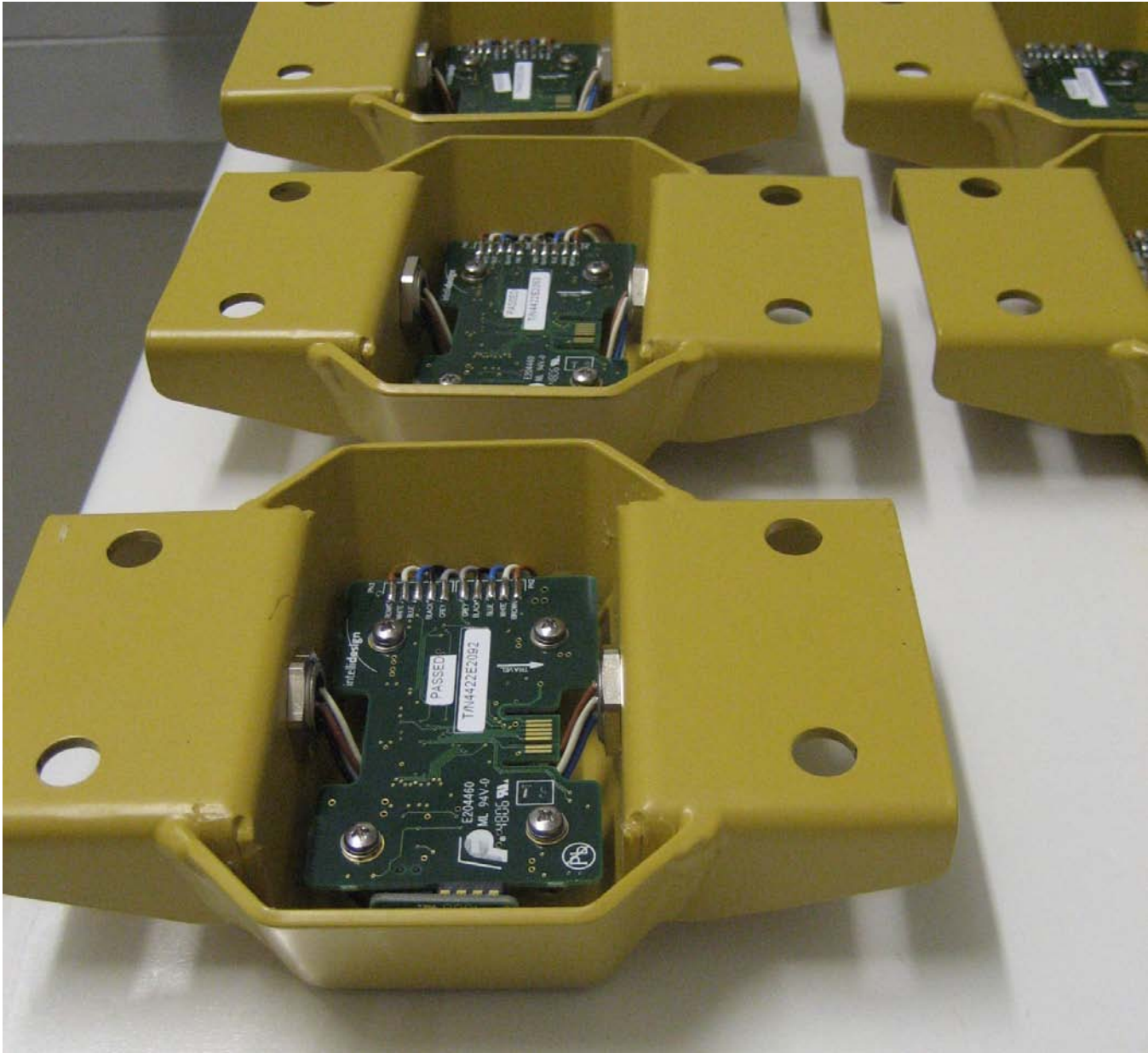
TS-1  
TILT SENSOR

PART NUMBER  
9174-0000

SERIAL  
386-5849

CE Product of Australia





# **Queensland Transport Queensland Police**

**Lynx mobile data unit**





**SAFETY**  
This device is not to be used by the driver while the vehicle is in motion.  
Mount the device in a safe place and use seat belts.

**SECURITY**  
Protect the data in this device from unauthorized access.  
Mount the device in a safe place and use seat belts.

intellidesign  
THE NAVIGATION EXPERTS



- Power
- Unit Running
- Over Temperature
- Hard Disk

- GPRS Activity
- Network Activity
- Network Tx
- Network Rx

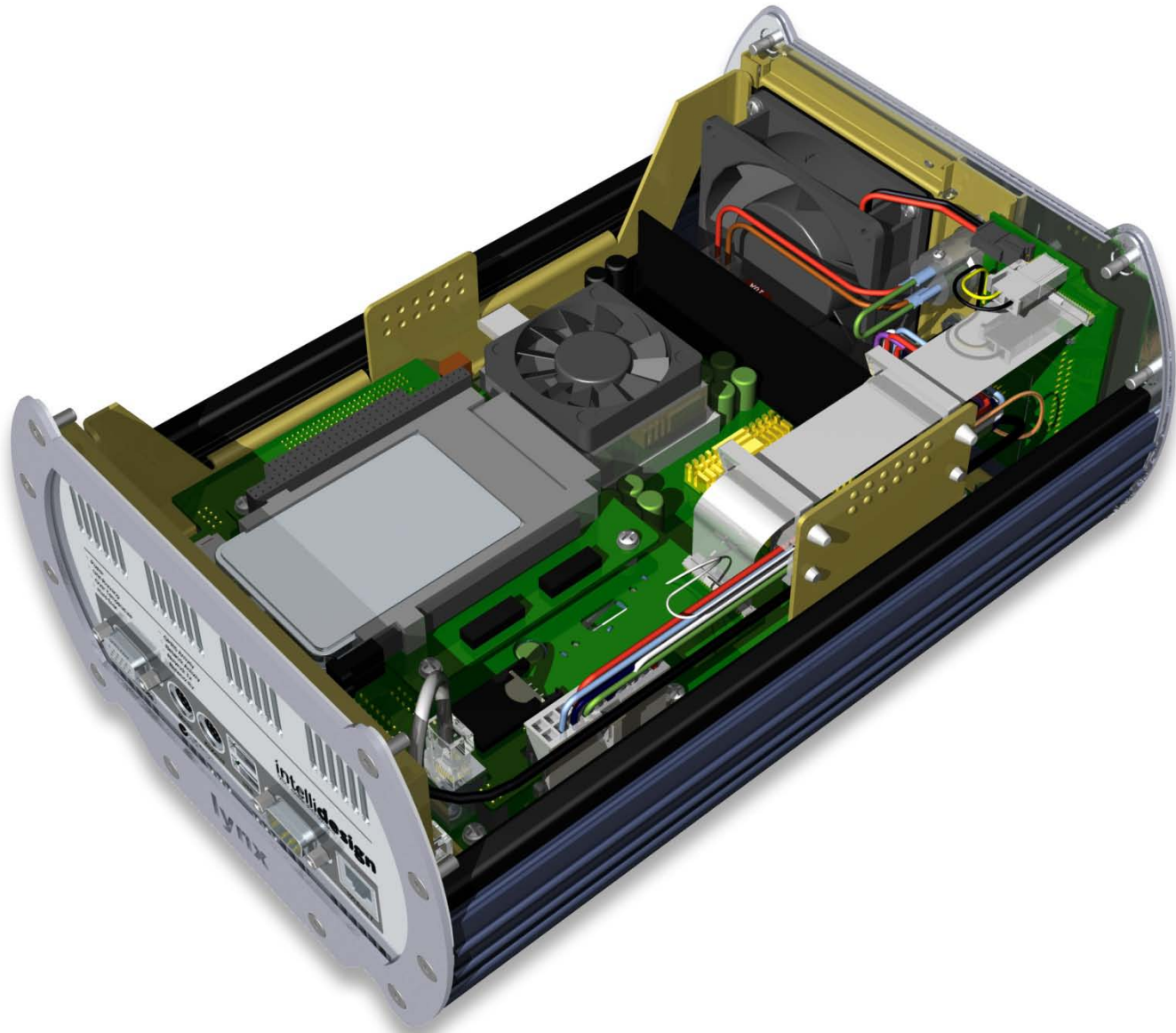
**intellidesign**  
www.intellidesign.com

CRT Monitor    Mouse    Keyboard    USB    Serial    RS-485 T

Model: 3965A    Rev: 0056



**lynx**





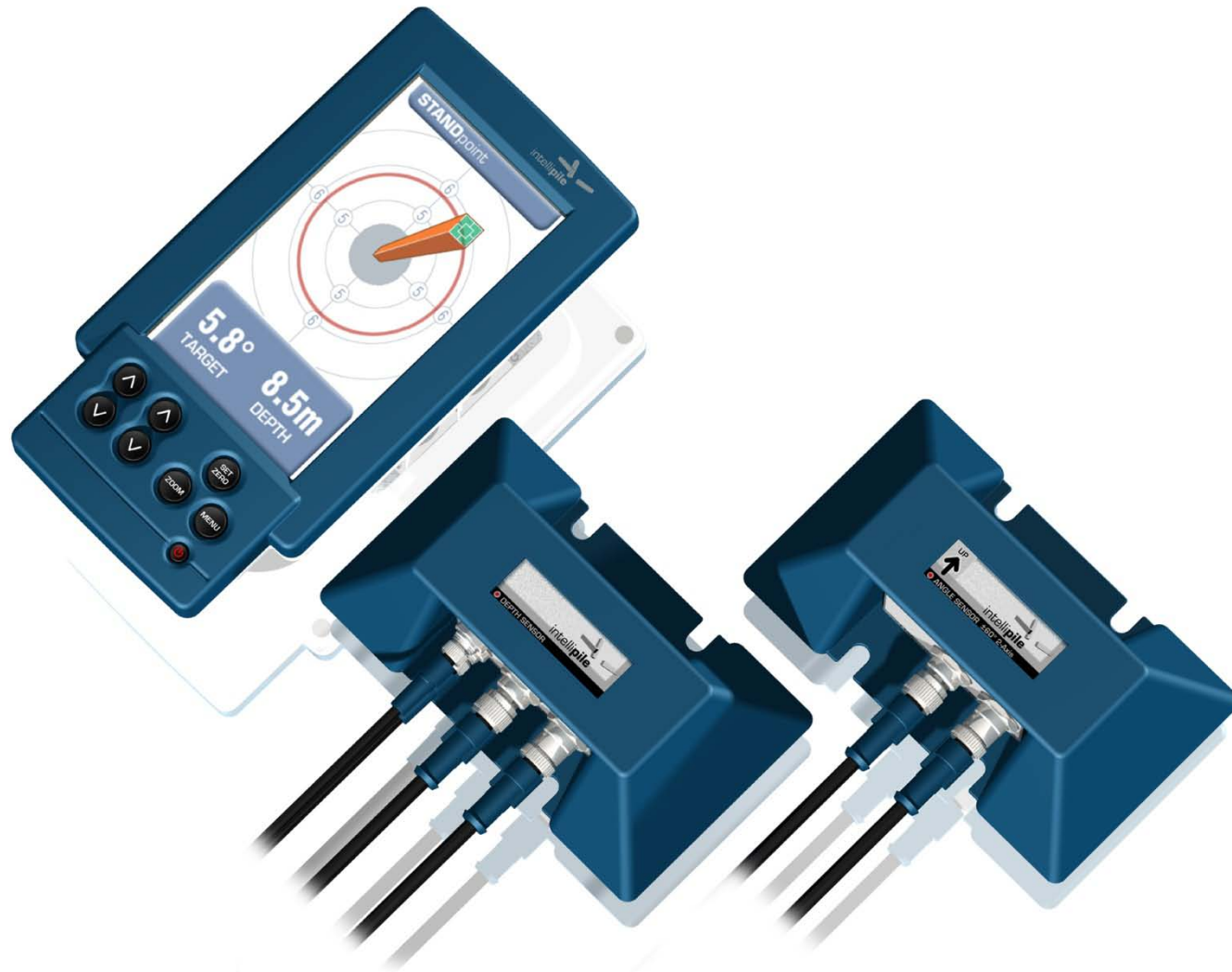
**Sigtec Pty Ltd**

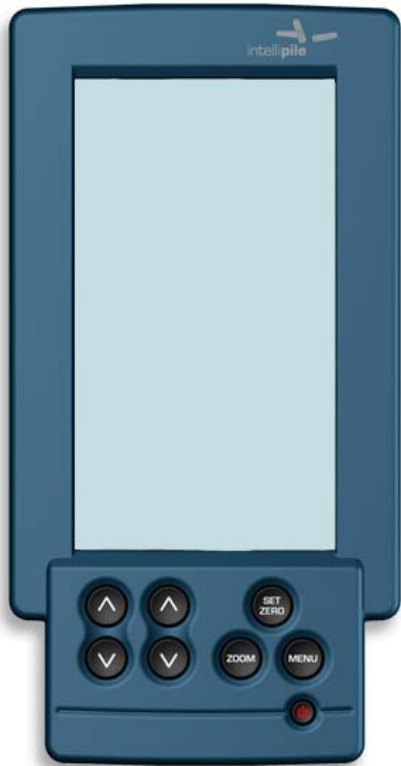
**SmartBus Bus Driver Console**



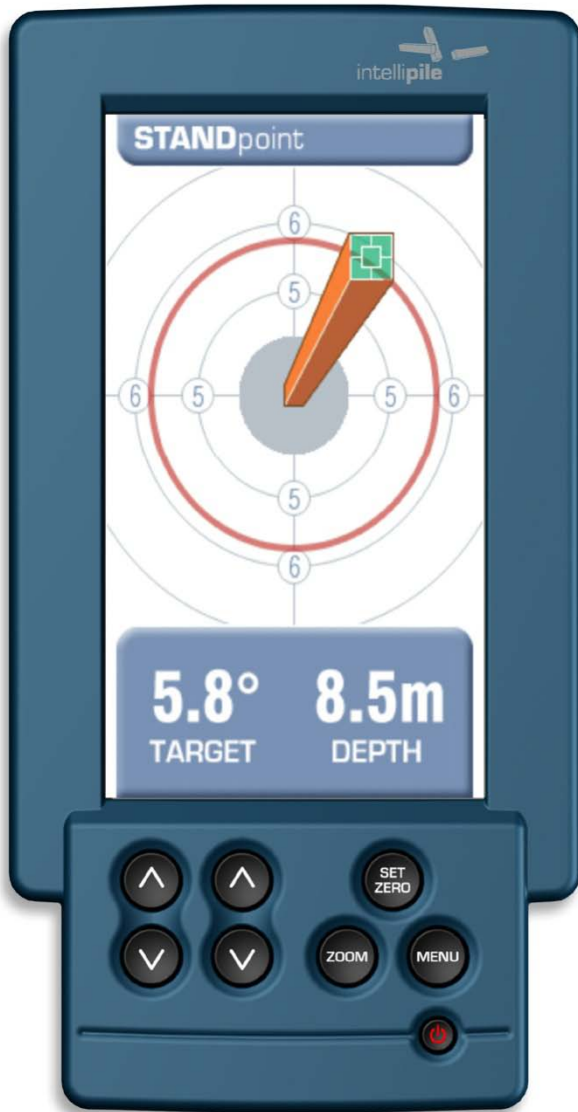


Intelli**Design**—**StandPoint**











**Impedimed Pty Ltd**

**SFB7 bioimpedance analyzer**

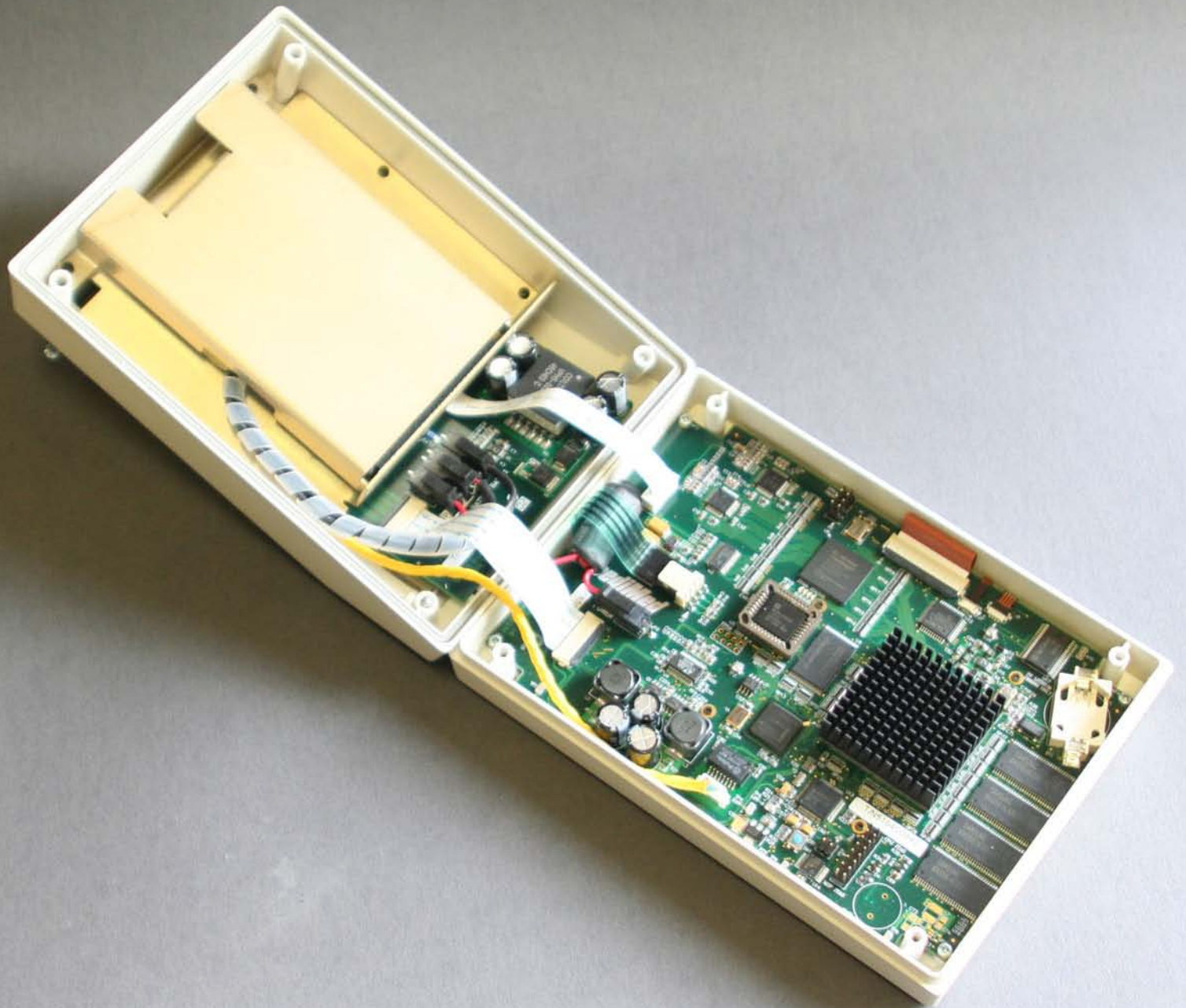


Imp SFB7  
Multi Frequency Body Composition Analysis



IN 15433560  
Room # 228  
Customer Informed  
Date/Time 15-Dec-20

0000000000  
0000000000





**Cook Australia Pty Ltd**

**K-MAR-5200 vacuum pump**





COOK®

0000

-10 --500 mmHg

-1 --67 kPa

VACUUM PUMP




L663



MN K-MAR-5200

SN 6205P30007

 WILLIAM A COOK AUSTRALIA PTY LTD  
12 Electronics Street, Brisbane Technology Park  
Eight Mile Plains, Queensland 4113, AUSTRALIA

**EC REP** COOK IRELAND LTD  
O'Halloran Road, National Technology Park  
Umerick, IRELAND

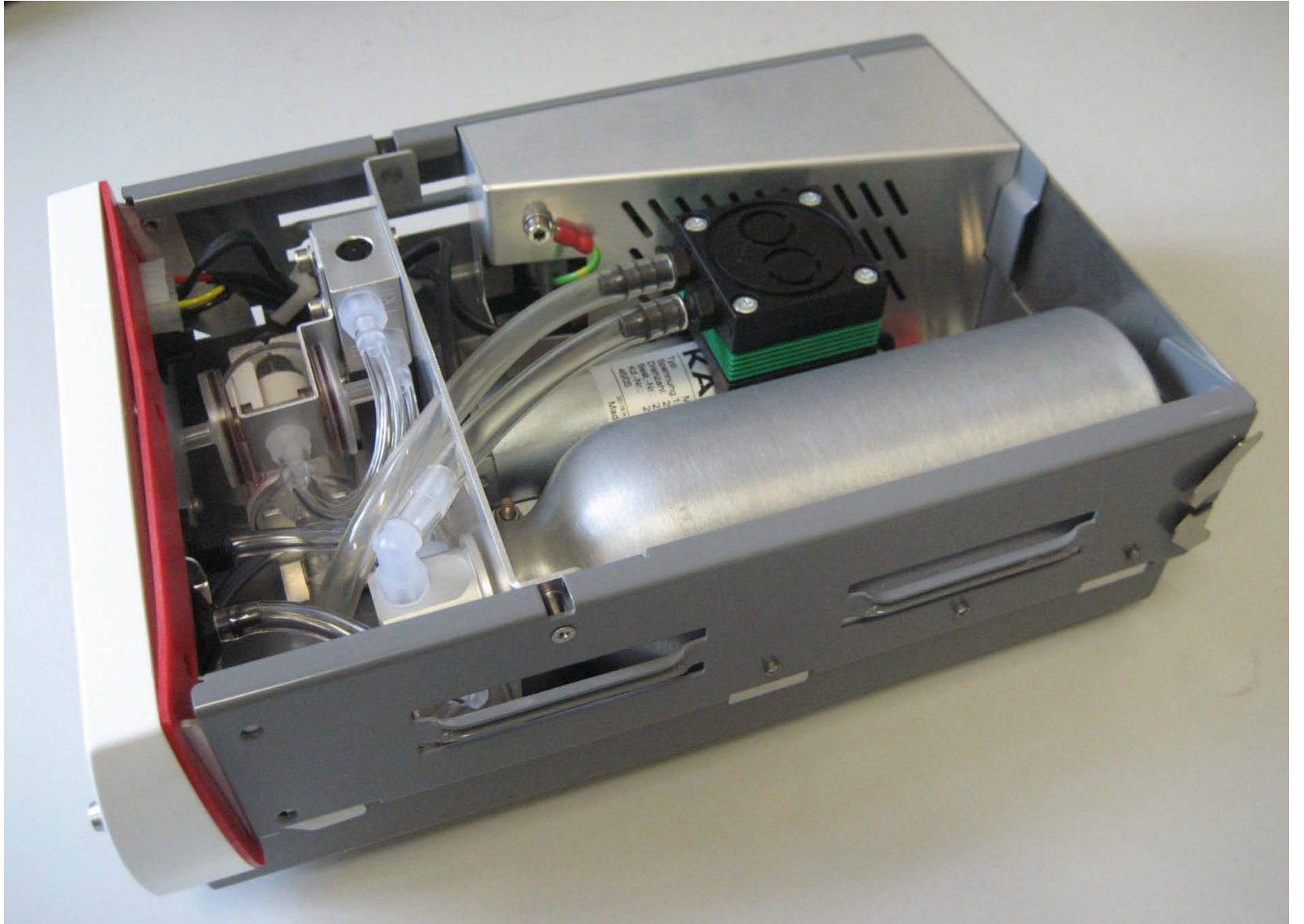
**US REP** COOK OB/GYN  
1100 West Morgan Street  
Spencer, Indiana 47460, USA  
[www.cookgroup.com](http://www.cookgroup.com)



IP Rating	IP 65
Protection Class	IP 65
Temperature Range	50° - 100°
Frequency	50/60Hz
Voltage	220VAC (115V/1)
Max Power Consumption	250W (120W/1)
Max Current	1.1A (0.5A/1)
Vacuum Range	High Vacuum (100-1000)
Performance class	(100-1000/1)

**WARNING!**  
Do not remove cover. Shock hazard present.  
Electrical components are not explosion-proof.  
Not to be used in an area where flammable  
vapours are present.



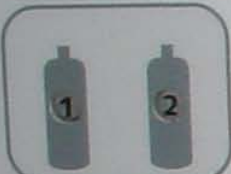


**IntelliMed Pty Ltd**

**Laparoscopic insufflator**

LINS-2000

LAPAROSCOPIC INSUFFLATOR



25



9.8

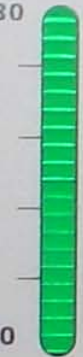
FLOW  
(l/min)



11.8

set flow  
(l/min)

30



8.8

PRESSURE  
(mmHg)



8.8

set pressure  
(mmHg)



RESET

888

volume delivered  
(l)



stepped  
insufflation



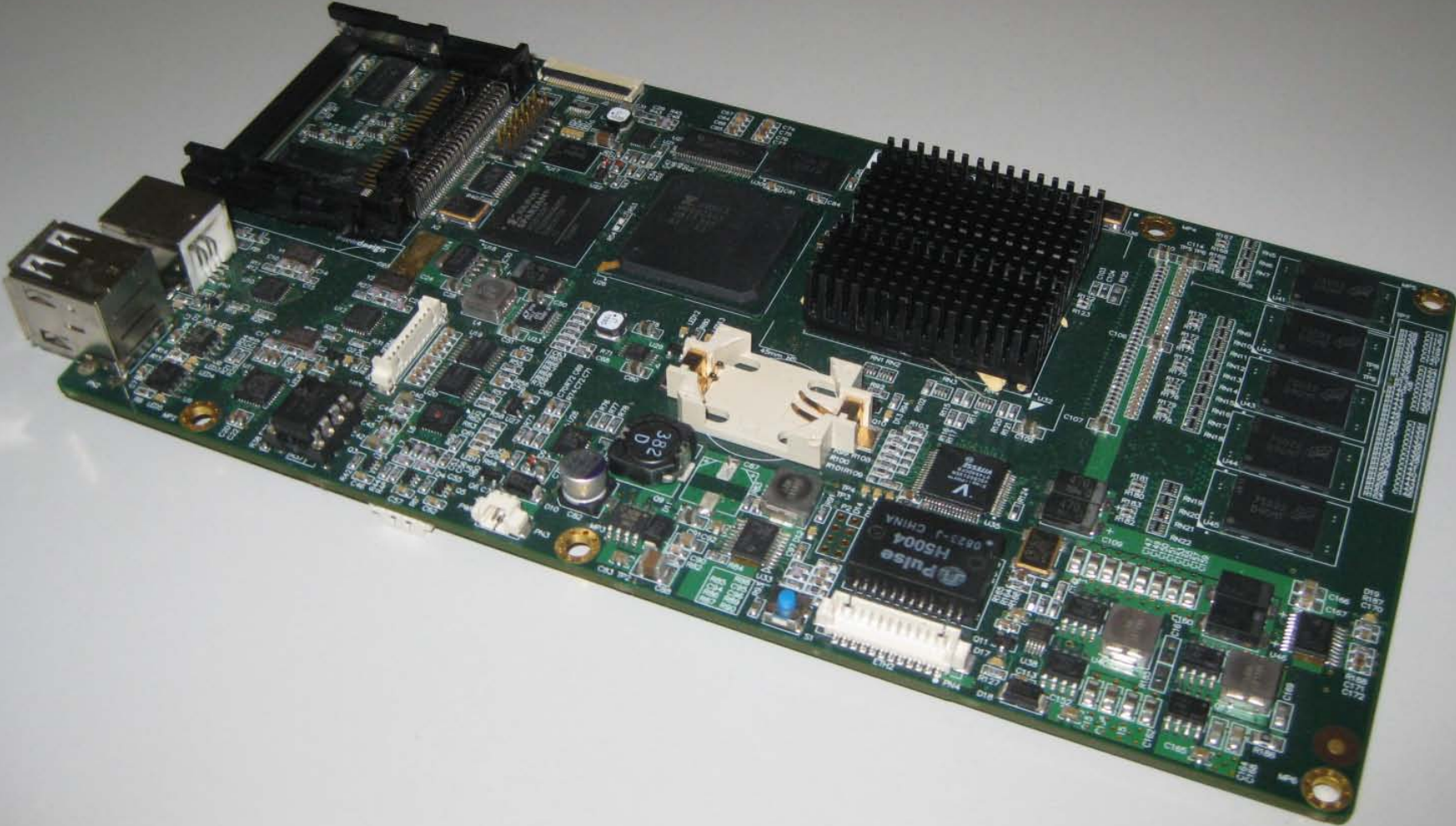
intellimed



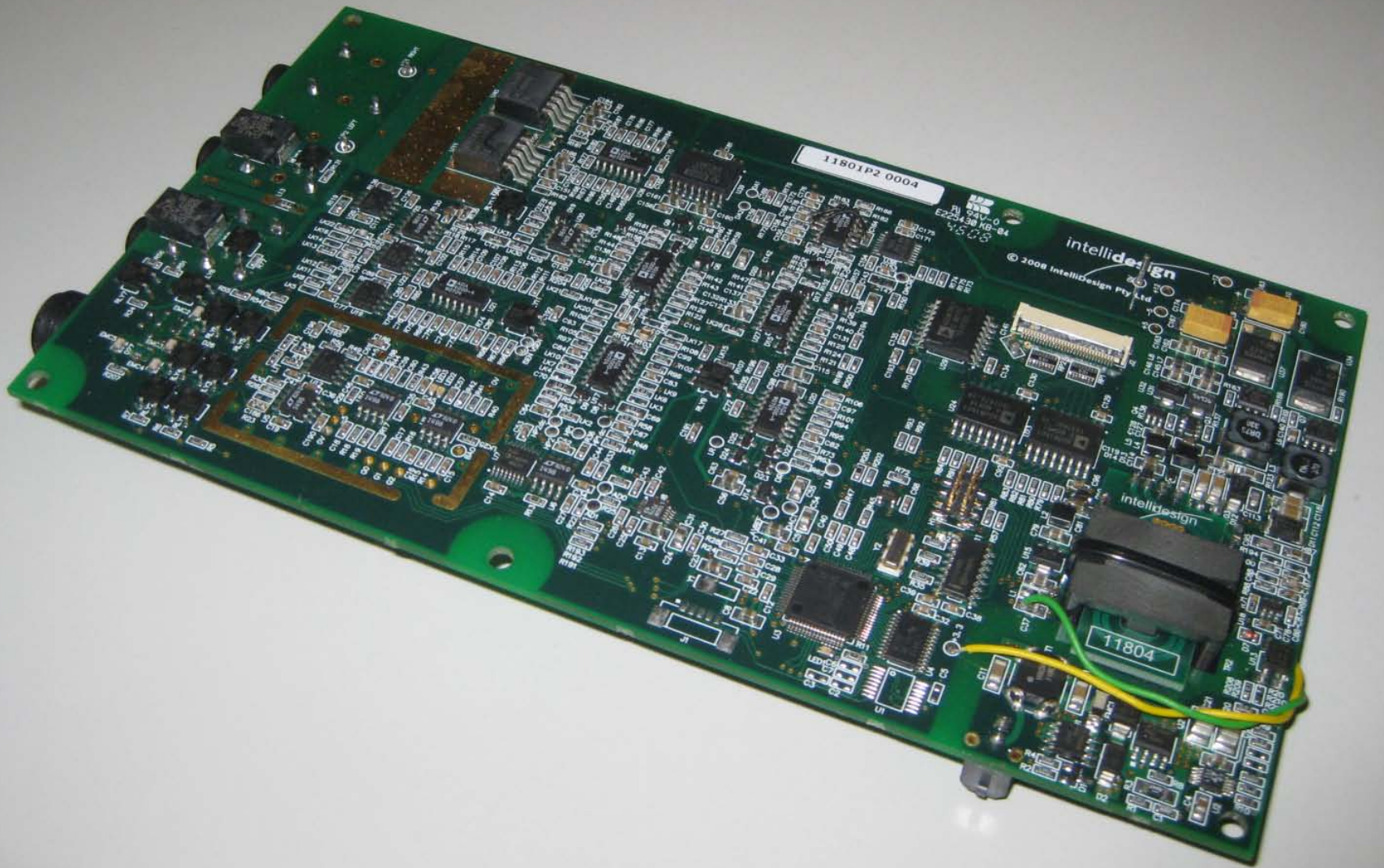
**Ausonex Pty Ltd**

**Auditory Brainstem Response  
Audiometer**









11801P2 0004

IntelliDesign  
© 2008 IntelliDesign Pty Ltd

11804

# IntelliDesign in 2009

- ❖ Medical devices account for 10–15% of our business.
- ❖ We are working to establish a subsidiary company, IntelliMed, with an ISO 13485 quality system in place.
- ❖ IntelliMed will specify and market new medical devices, using IntelliDesign as a designer and a manufacturer. This approach has been taken to avoid complicating IntelliDesign's non-medical activities with ISO 13485 quality management system compliance requirements.

# IntelliDesign in 2009

- ❖ IntelliMed's first product is a new laparoscopic insufflator, loosely based on Cook's original device, the design of which we have licensed.
- ❖ We are currently conducting a literature review centered around laparoscopic insufflator technology using a bioengineer/medical student.

# Reflections on where we are going...

- ❖ To survive, we have strayed a long way from our original mission.
- ❖ We have mastered a range of core technologies (electronics, industrial design, production, quality management) which will allow us to successfully tackle sophisticated medical devices.
- ❖ We are no longer at the bioengineering coalface. This means adopting one of the following models in order to grow:
  - Contract development (our present model);
  - Work with clinical partners to fund/develop new technologies;
  - Start with low-risk devices and establish a customer base to provide feedback and new product ideas (the Cook model).

# ...and on the role of bioengineers

- ❖ As we shift from contract development to in-house product development, we will begin to employ bioengineers.
  
- ❖ Primary roles will be:
  - regulatory compliance activities;
  - product verification and validation;
  - clinical support;
  - new product development in conjunction with IntelliDesign R&D staff.

# Things to keep in mind when speaking with prospective employers

## ❖ Key competencies:

- Ability to recognise and develop potential clinical applications;
- Understanding of quality systems and in particular ISO 13485;
- Ability to read and understand clinical literature;
- Broad familiarity with sensor technologies;
- Broad exposure to electronics and embedded firmware.

## ❖ Common perceptions:

- Lack of depth in electronics and firmware design;
- Difficult to fully engage a bioengineer's broad interests.