

Changes to Surge Protection Device Standards

IEEE / Music City Power Quality Group Meeting May 2011







- Changes and Updates to Surge Protection Device standards
- Review of major changes to UL 1449
- Terminology and how to specify
- Affect on UL96A Lightning Protection System Certification



Tic, toc....Time's up!!

 As of September 29th, 2009 NO manufacturer can produce ANY listed TVSS or Secondary Surge Arrester or Lightning Arrester rated 1000 V and below per ANSI/UL 1449 3rd Edition







Surge Protective Device Standards Changes

- Numerous changes to a number of surge protection documents have been made:
 - UL 1449 3rd Edition compliance 9/29/09
 - Surge Protective Devices <= 1kV
 - NEMA LS-1 obsolete standard no longer contains relevant tests or parameters, rescinded by NEMA
 - **IEEE C62.41** 2002
 - Surge Arrestors > 1kV
 - NEC 2008 / 2011
 - Article 280 Surge Arrestors > 1kV
 - Article 285 Surge Protective Devices <= 1kV
 - **UL96A 12**th Edition 2007/2010
 - Lightning Protection Systems
- Many terms used in the past are now obsolete





Obsolete terminology

- UL category code XUHT expired 9/28/09
 - UL 1449 2nd Edition
 - Transient Voltage Surge Suppressors
 - NEC Article 285
- UL category code OWHX expired 9/28/09
 - ANSI/IEEE C62.11
 - Secondary surge arrestor
 - There is no longer a UL standard for secondary surge arrestors above 1kV
 - NEC Article 280





New terminology

- Category code VZCA (sidemounted SPD's) and VZCA2 (integrated)
 - UL 1449 3rd Edition
 - Surge Protective Devices
 - NEC Article 285
 - First manufacturers' products listed January 2008
 - Published 9/29/06 mandatory 9/29/09





UL1449 3rd Edition Safety Enhancements

• Safety standard

- UL 1449 "UL Standard for Safety for Surge Protective Devices"
- UL 1449 3rd Edition is now an ANSI standard
 - Reviewed, voted on, and approved by a balanced group of technical advisors including individuals from manufacturers, end-users and other interested parties
 - Changes must be voted on by this technical advisory group
- Duty Cycle Testing
 - 15 impulses of the manufacturer selected nominal discharge current
 - To pass:
 - SPD can not create a shock or fire hazard
 - Nothing in the surge path can open at any time during or after the test
 - This test includes <u>all</u> internal or external supplementary protective devices or overcurrent devices such as fuses or circuit breakers
- Intermediate Current Test ("Slow Cook Test")
 - L-L voltage place on the L-N mode
 - Current is limited to 1000A, 500A, 100A, and published SCCR
 - Test run for 7 hours on each or until the until safely disconnects
 - Added in addition to the Low Current Test from 2nd Edition
 - 10 amps, 5 amps, 2.5 amps, 0.5 amps
 - Test run for 7 hours on each or until the until safely disconnects





UL 1449 3rd Edition Safety Enhancements

- "Slow Cook Tests" are meant to ensure SPD's don't catch on fire
- Voltage surges and transients rarely, if ever, cause a surge protector to fail
- Most common failure by far is sustained overvoltages due to misapplication or system voltage problems that cause the suppressor components to go into "thermal runaway"

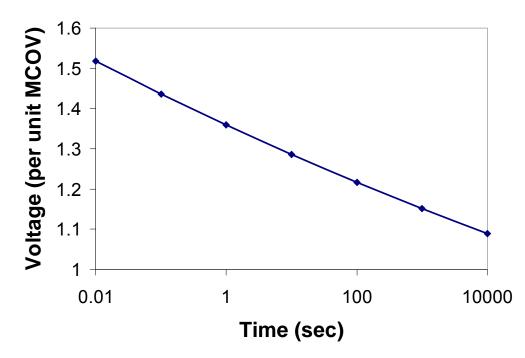






Thermal runaway of MOV

- Thermal runaway of an MOV occurs when a sustained overvoltage is applied to an MOV
- As the MOV conducts, heat is generated
- As more heat is generated, the impedance of MOV becomes less...which creates more current flow, which creates more heat, etc.
- MOVs can withstand many thousands of short duration surges (8x20µs) but will experience damage when an extended overvoltage is applied



 Time to failure depends on magnitude and duration of overvoltage





Terminology and how to specify – required marks

• SPD Type

- NRTL listing mark
- Peak surge current per phase (not a UL requirement, but all SPD manufacturers use this)
- Short circuit current rating
- Nominal Discharge Current Rating
- Maximum Continuous Operating Voltage
- System voltages
- System frequency
- Voltage Protection Rating







SPD Types

- Type 1 Permanently connected SPDs intended for installation between the secondary of the transformer and the line side of the servi overcurrent decist and intended to be in an external overcurrent protective device.
- Type 3 Point of utilization SPDs, installed at a minimum conductor length of 10 meters (the electrical service panel to the point of for example cord connected, direct plug-ir type





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SPD Types

- Type 4 component assembly consisting of one more Type 1969 (alege alege ale
- Comvoltage Surge Suppressor
 protection surge for application in Type 1, 2, o
 locations
- Type 5 Discrete component surge suppressore such as MOVs that may be mounted on a PWB, conr by its leads or provided within an enclosure with mounting means and wring terminations.

All these terms have been replaced with

"Surge Protective Device (SPD)"





New Component Assembly SPDs for integrated surge created in UL 1449

- Introduced in April 2010
- Type 1, 2, 3 Component Assemblies
 - An SPD intended solely for factory installation in another component, device or product
- Very significant safety improvement in ANSI/UL 1449 3rd Edition
- This new designation requires the integrated SPD to pass ALL electrical safety tests without the benefit of a complete, heavy enclosure
 - Tougher to pass a component assembly SPD test regimen than it is to pass as a stand alone unit
- Previous to UL 1449 3rd Edition, loopholes in the standard did not require complete testing of an integral SPD. This was corrected with UL 1449 3rd Edition ensuring that integral SPDs are always just as safe, if not safer than externally mounted SPDs





Listed vs. recognized

• Type 4 and Component Type 1, 2, 3 devices carry a UL Recognized component label



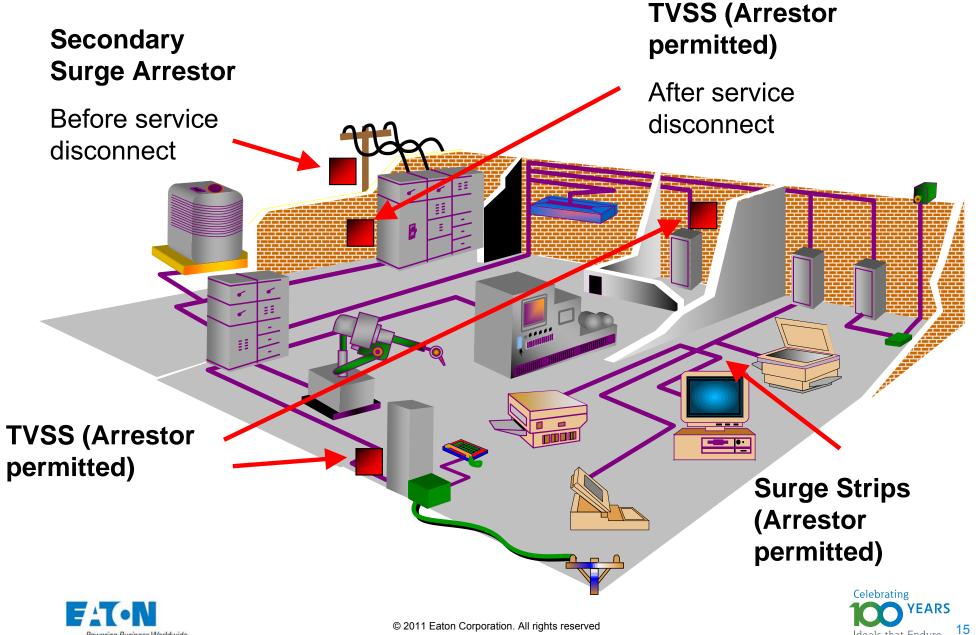




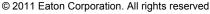




Current acceptable locations for TVSS and Secondary Surge Arrestors (Prior to UL1449 3rd Edition)

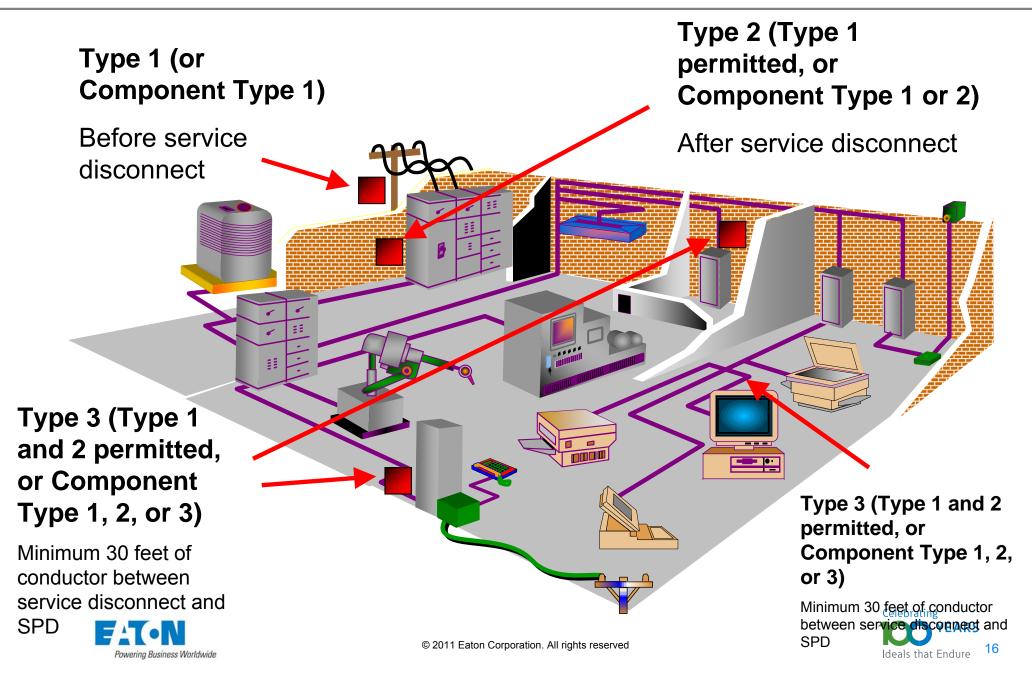


Ideals that Endure



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Locations for SPD Types



Terminology and how to specify – required marks

- SPD Type
- NRTL listing mark
- Peak surge current per phase (not a UL requirement, but all SPD manufacturers use this)
- Short circuit current rating
- Nominal Discharge Current Rating
- Maximum Continuous Operating Voltage
- System voltages
- System frequency
- Voltage Protection Rating



Nominal Discharge Current Rating (In): 20kA MCOV Rating: 150V L-N, NG, L-G; 300V L-L Sys.V: 100V/174V; 120/208V; 127V/220V Sys. Frequency: 50/60Hz VPR:700V L-N;700V L-G;700V N-G Date of Manufacture: 11/21/2007

Suitable For Use on a Circuit Capable of Delivering Not More Than 100,000 rms Symmetrical Amperes.

Tel: 1-800-809-2772 • Web: www.Eaton.com





Nationally Recognized Testing Laboratory Mark - NRTL

- Other laboratories besides Underwriters Laboratories can test and list devices to be compliant with any standard, including UL 1449
- Only an SPD that is tested by UL is "UL Listed"
- An SPD tested by another NRTL can be "Compliant to UL 1449" but will be "Listed" by the NRTL – e.g. "ETL Listed", "CSA Listed"
- Testing Labs such as Intertek (ETL) are approved and nationally recognized testing facilities per OSHA requirements







UL listing vs. other NRTLs listing

However...

- UL 96A Lightning Protection Systems
 - UL96A Field Inspectors will NOT accept SPDs listed by NRTLs other than UL
 - If a specifier specifies and accepts an SPD listed by another NRTL and the customer desires a UL 96A Certificate at any time in the future, the customer MUST purchase a UL listed SPD
- Other UL listings e.g. UL508A Industrial Control Panels, UL67 Panelboards, UL891 Switchboards, etc.
 - If a specifier specifies and accepts an SPD listed by another NRTL to be placed in control panel or other assembly, that assembly can **NOT** be UL listed.



Terminology and how to specify – required marks

- SPD Type
- NRTL listing mark
- Peak surge current per phase (not a UL requirement, but all SPD manufacturers use this)
- Short circuit current rating
- Nominal Discharge Current Rating
- Maximum Continuous Operating Voltage
- System voltages
- System frequency
- Voltage Protection Rating



Model #: CVX100-208Y SCCR: 100kA



TYPE 1 & 2 SPD

Nominal Discharge Current Rating (In): 20kA MCOV Rating: 150V L-N, NG, L-G; 300V L-L Sys.V: 100V/174V; 120/208V; 127V/220V Sys. Frequency: 50/60Hz VPR:700V L-N;700V L-G;700V N-G Date of Manufacture: 11/21/2007

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Peak surge current rating

- This is how virtually all manufacturers rate or size their SPDs (Very poor method for sizing / selecting SPD's, but not other method currently exists)
- Also called:
 - Surge current capacity
 - Single pulse surge current
 - Maximum surge current
 - Peak surge current
- Important note: it is never intended that an SPD is ever subjected to the peak surge current in actual installed conditions!!!
 - Flashover would occur before that magnitude of current could travel through the electrical distribution system
 - Test labs are not capable of generating surges over ~200kA
 - Manufacturer's kA ratings are based on calculations





Peak surge current rating

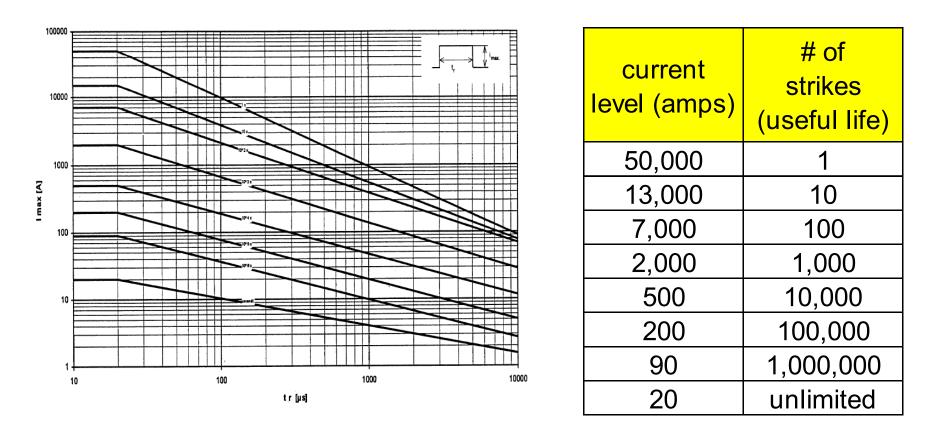
- The peak surge current is a predictor of how long an SPD will last in a given environment
 - The higher the kA, the longer the life of the MOVs
- Similar to the tread on a tire
 - The thicker the tread, the longer the tire will last







Life curve for 50kA MOV

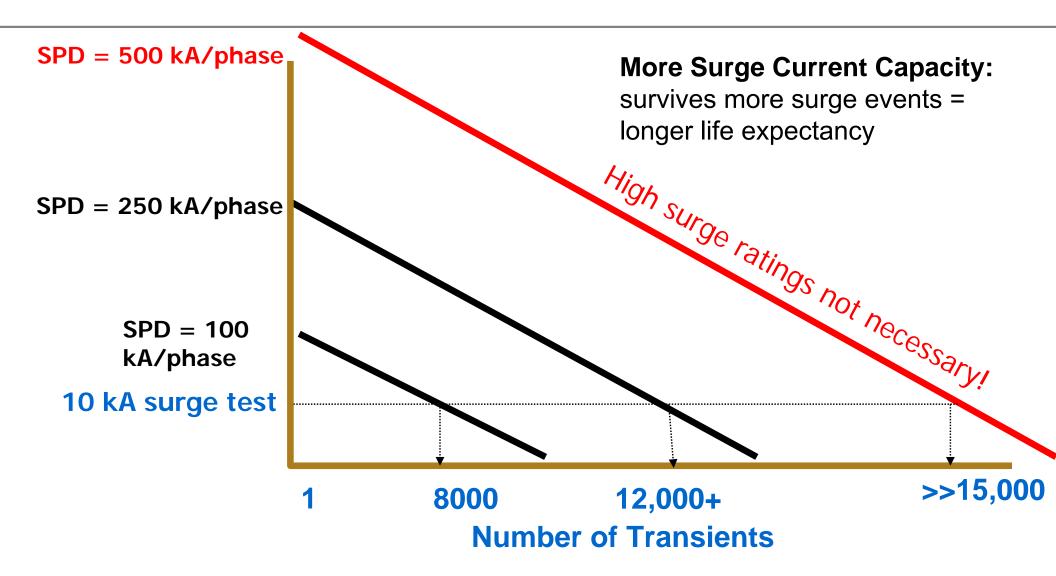


 All MOV's degrade slightly over time depending on the magnitude and duration of the impulses it is subjected to (8x20 µs is most common test waveform)





Surge Current Ratings: Higher Capacity = Increased SPD Life



• 250 kA/phase is enough for any facility (>> 25 year life in Florida)

• Manufacturer's promote high ratings (500 kA) to sell for higher \$\$. The life expectancy for these units is over 200 years !!!!

Lightning strikes the earth 6,000 times a minute

Each year, there are over \$1 billion worth of lightning-related insurance industry losses

Nashville Area averages <u>6</u> strikes/km² per year

6,000 6,000 6,000 6

ET-N Cutler-Hammer

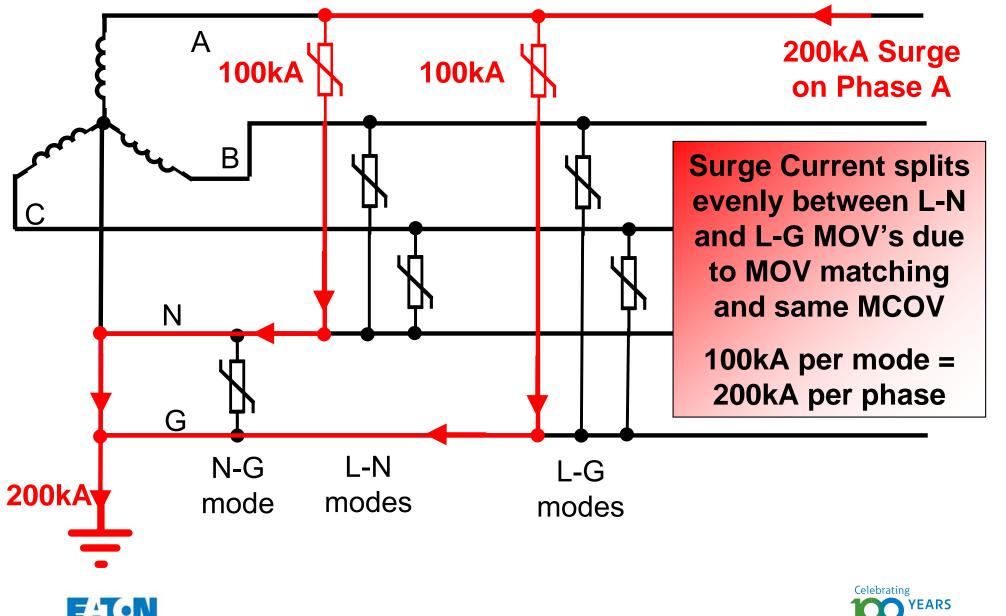
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How much life do you need?

- On average electrical equipment has a design life of 30 years
- Experience and calculations have shown:
 - Service entrance 250kA 300kA / phase (125kA 150kA / Mode)
 - Sub panel 120kA 160kA / phase (60kA 80kA / Mode)
 - Point of use SPDs rated at 80kA 100kA / phase (40kA 50kA / phase)
- Typically, Let Through Voltage (VPR) performance is the same regardless of kA rating
- Warranty periods are the same regardless of kA rating
 - Standard Eaton warranties are 10 year full replacement warranties
 - Not pro-rated
 - Not individual component replacement



Modes of Protection 3 Phase – 4 Wire System



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Ideals that Endure

Nominal Discharge Current - I_n

- New rating introduced with UL 1449 3rd Edition
- Measure of the "ruggedness" or "robustness" of an SPD
 - "Stress Test"
- Measure of how the SPD performs when installed and subjected to operating scenarios closer to real life situations





Nominal Discharge Current - I_n

- Nominal discharge current tests the complete SPD under strenuous "real life" scenarios
 - MOV's, circuit protection, leads, resistors, circuit boards, etc.
- Similar to a test track or road test for an auto







Nominal Discharge Current test

- Manufacturer chooses a current:
 - Type 1 10kA or 20kA
 - Type 2 3kA, 5kA, 10kA or 20kA
- Complete SPD is tested along with any required overcurrent devices (fuse or breaker)
- Let through voltage for a 6000V 3000A surge recorded
- SPD is subjected to 15 surges at chosen current one minute apart with rated voltage applied between surges
- Let through voltage for a 6000V 3000A surge recorded
 - must not deviate more than 10% from original voltage





Nominal Discharge Current - I_n

- UL 96A and NFPA 780 (Lightning Protection Systems) requires 20kA nominal discharge current
- All things being equal, customers and specifiers should choose I_n of 20kA
- Energy = $I^{2*}t$
 - 10kA SPD can only take 25% of the energy of 20kA
 - 5kA SPD can only take 6.25% of the energy of 20kA
 - 3kA SPD can only take 2.25% of the energy of 20kA
- Unless there is a significant difference in cost between a 20kA I_n SPD and a lower I_n SPD recommendation is to choose the 20kA SPD



Short Circuit Current Rating

- Every electrical system has an available short circuit current. This is the amount of current that can be delivered by the system at a particular point in a short circuit situation
- SPD must be able to safely withstand (for 7 hours) or interrupt this amount of current
- Typical available short circuit currents are:
 - Residential 5-10kA
 - Small commercial 14-42kA
 - Large commercial/industrial 42-65kA
 - Large industrial/utility/downtown in large cities 100-200kA





Terminology – required marks

- SPD Type
- **NRTL** listing mark
- Peak surge current per phase (not required)
- Short circuit current rating
- Nominal Discharge Current Rating
- **Maximum Continuous Operating Voltage**
- System voltages
- System frequency
- Voltage Protection Rating



Cutler-Hammer

Surge Protective Device. Contains no servicable parts.

Model #: CVX100-208Y SCCR: 100kA



Nominal Discharge Current Rating (In): 20kA MCOV Rating: 150V L-N, NG, L-G; 300V L-L Sys.V: 100V/174V; 120/208V; 127V/220V Sys. Frequency: 50/60Hz VPR:700V L-N;700V L-G;700V N-G Date of Manufacture: 11/21/2007

Suitable For Use on a Circuit Capable of Delivering Not More Than 100,000 rms Symmetrical Amperes.

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Maximum Continuous Operating Voltage

- The maximum rms voltage that can be applied to each mode of the SPD
- This is a manufacturer selected value
- Users and specifiers should make sure there is enough "head-room" so that normal voltage fluctuations do not exceed the MCOV

Typical MCOVs

120V system – 150V MCOV240V system – 320V MCOV480V system – 550V MCOV





Terminology – required marks

- SPD Type
- NRTL listing mark
- Peak surge current per phase (not required)
- Short circuit current rating
- Nominal Discharge Current Rating Maximum Continuous Operating Voltage
- System voltages
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Voltage System Configuration

- It is extremely important that the configuration of the SPD is compatible with the system voltage configuration
- Delta SPD's <u>can</u> be connected on a Wye system
 - Not recommended because it provides less protection
 - Voltage Protection Rating (Let Through Voltage) would be higher
 - MOV's are connected L L and L G but have MCOV above the nominal L – L voltage
 - Example: 480v Delta = 550v MCOV
- Wye SPD's can <u>NOT</u> by connected on a Delta system
 - L G connected MOV's have an MCOV rating based on L N voltage
 - During a Ground Fault, full line voltage is put across the L-G connected MOV's



Terminology and how to specify – required marks

- SPD Type
- NRTL listing mark
- Peak surge current per phase (not a UL requirement, but all SPD manufacturers use this)
- Short circuit current rating
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Nominal Discharge Current Rating (In): 20kA MCOV Rating: 150V L-N, NG, L-G; 300V L-L Sys.V: 100V/174V; 120/208V; 127V/220V Sys. Frequency: 50/60Hz VPR:700V L-N;700V L-G;700V N-G Date of Manufacture: 11/21/2007

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UL 1449 Voltage Protection Rating

- VPR is a rating published and marked on all UL 1449 listed SPDs
- Residual voltage from a 6000 V, 3000 A 8/20 µs surge waveform impulse_
- This is the real "performance" indicator for a surge protective device







Voltage Protection Rating

- Voltage Protection Rating is assigned to an SPD model by UL from a table based on the average of the measured limiting voltage from 3 impulses of a 6000V/3000A surge
- VPR is the highest value in the measured limiting voltage range
 - Example: Measured Limiting Voltage of 701 volts = VPR of 800.

Measured Limiting	Voltage
Voltage	Protection Rating
330 or less	330
331 - 400	400
401 - 500	500
501 - 600	600
601 - 700	700
701 - 800	800
801 - 900	900
901 - 1000	1000
1001 -1200	1200
1201 - 1500	1500
1501 - 1800	1800
1801 - 2000	2000
2001 - 2500	2500
2501 - 3000	3000
3001 - 4000	4000
4001 - 5000	5000
5001 - 6000	6000





VPR vs. SVR

- Under old UL 1449 2nd Edition there was a lower magnitude surge test used to measure the Suppressed Voltage Rating – SVR
 - 2nd Edition SVR 6000V <u>500Amp</u>
 - 3rd Edition VPR 6000V <u>3000Amp</u>
- VPR will be higher with UL 1449 3rd Edition than SVR using UL 1449 2nd Edition
 - Does NOT mean 3rd Edition products don't protect as well as 2nd Edition
 - Simply means a different test was used



UL 1449 test for VPR uses 6" of external lead length

- In order to have consistency in VPR voltage levels, UL specifies that six inches of lead length is protruding from SPD
- Actual, as installed Measured Limiting Voltage could be significantly higher or lower than published VPR depending on the installation method

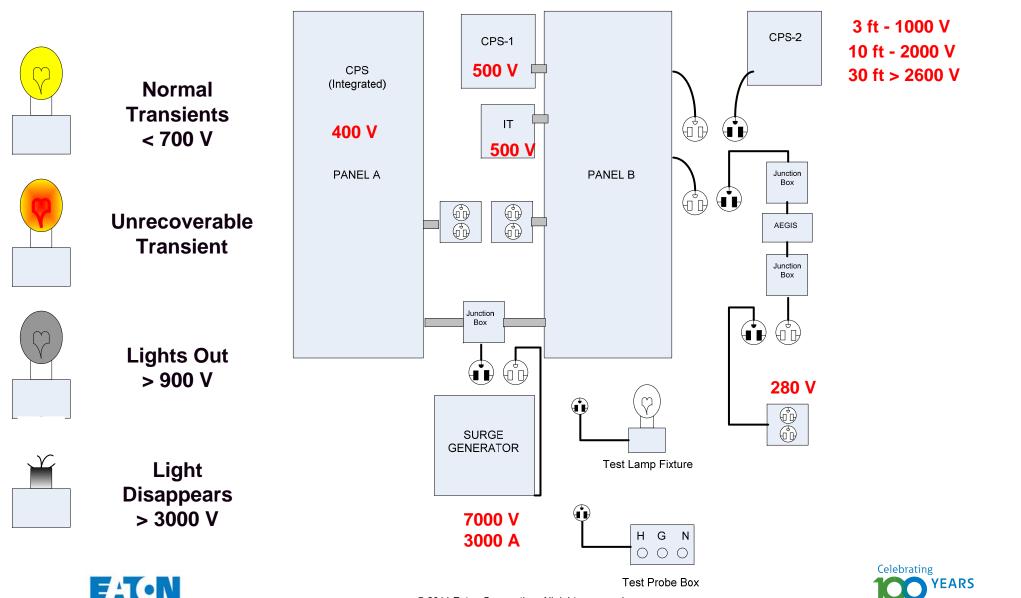
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Surge Protection Demonstration



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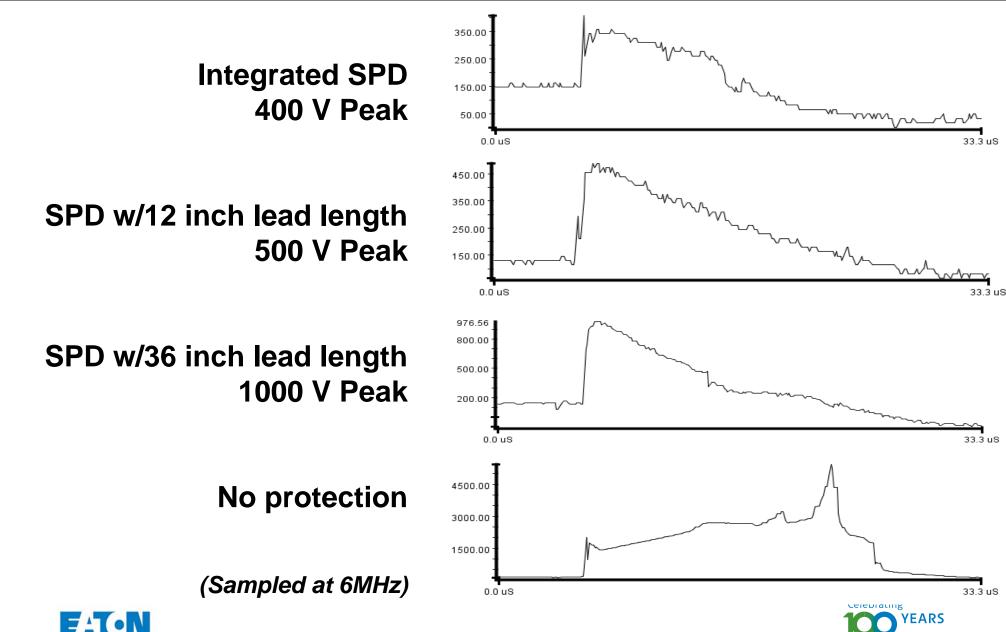
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Surge Protection Demo – No Protection





Surge Protection Demonstration

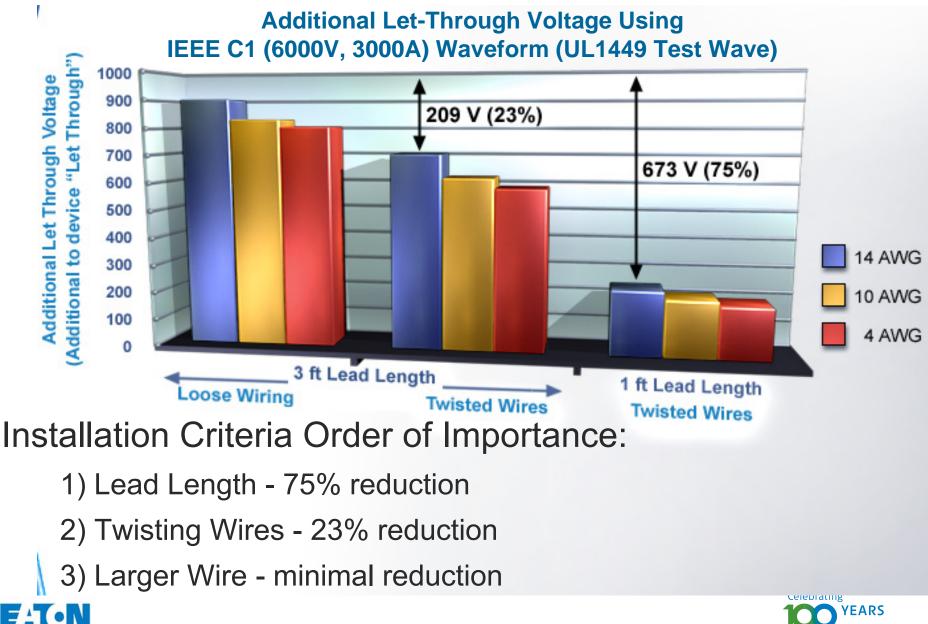


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Installation Lead Length Can Increase Let-Through Voltage by 15- 25v Per Inch

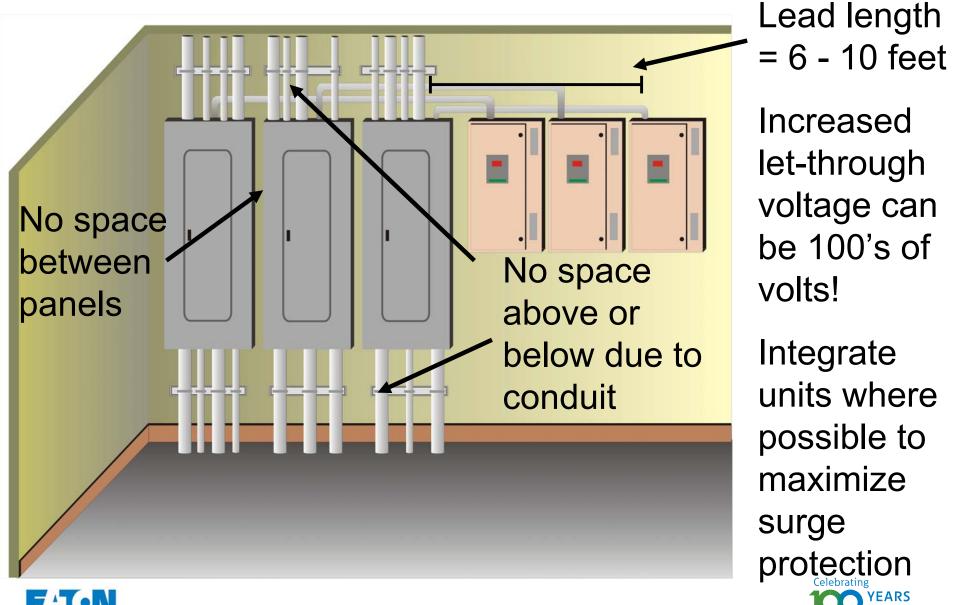


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Installation affect on SPD performance



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Limit Lead Length to Optimize Performance

- Universally agreed by IEEE, NEMA, UL, SPD manufacturers and others that short lead lengths optimize SPD performance
 - "...integrally mounted SPDs minimize the length of the SPD conductors, thus optimizing the effectiveness of the device..."
 IEEE Emerald Book
 - "...Reducing the impedance of the connection between the electrical source and the TVSS unit will ensure that the clamping voltage is kept as low as possible. Ideally "zero" impedance is obtained by direct connecting the TVSS unit to the electrical system bus assembly..." T&B Current Technology



Connection of SPD's

Good

Better

Best







Sidemounted (~14" of twisted conductor)

Integrated with Disconnect (~6" of twisted conductor)

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Direct bus connected (No conductor length)



SPD Features not addressed by UL1449

- Repetitive Surge (Life Testing)
 - No test standard exists in the industry
- Filter Performance for EMI / RFI attenuation
 - Must meet UL1283 requirements
 - Recommend a minimum filter rating of 45 50dB@100kHz
- Component Types
 - UL1449 is a performance based standard and does NOT prescribe the type of device(s) that are used for surge suppression
 - Silicon Avalanche Diodes, Selenium Cells, MOV's, special epoxy, "magic" sand, etc are all acceptable
 - Performance results (VPR) are the same for all types





SPD Features not addressed by UL1449

- Electrical Losses
 - SPD's are not loads and should consume little kWHr (only for indications / diagnostics / filter leakage to ground)
- Disconnect Size
 - Testing is done using manufacturer's recommended disconnect



UL 96A (NFPA 780) Installation Requirements for Lightning Protection Systems

- Safety standard involving the installation of UL listed components to form a "Lightning Protection System"
- Previously did not recognize UL1449 2nd Edition TVSS. Required UL96A Secondary Arrestor even if a TVSS was present (or dual listed TVSS)
- New standards are better synchronized...but still have some issues
- NOTE: Not all UL1449 SPDs can be used in a Lightning Protection System







UL 96A Lightning Protection Certificate SPD requirements

- 1. SPD must be listed or recognized by Underwriters Laboratories
 - Other NRTL's are **NOT** acceptable!
 - (side note: UL has become extremely aggressive in policing UL listed and recognized components only in UL assemblies and products)
- 2. SPD must be Type 1 or Type 2
- 3. SPD must have a Nominal Discharge Current of at least 20kA



UL96A Lightning Protection Certification



Underwriters Laboratories

MARCH 11, 2010

GUIDE TO DETERMINE SURGE PROTECTION DEVICES INSTALLED IN LIGHTNING PROTECTION SYSTEM INSTALLATIONS ARE COMPLIANT WITH UL 96A.

✤ HOW TO VERIFY SURGE PROTECTION DEVICES SUITABLE FOR USE ON ELECTRIC SERVICE ENTRANCES RATED 1000 VOLTS OR LESS IN COMPLIANCE WITH UL 96A

<u>UL LISTED SURGE PROTECTIVE DEVICES (TYPE 1 & 2 ONLY SPD DEVICES ARE SUITABLE</u> <u>FOR LPS APPLICATION) - (CCN VZCA)</u>

 UL inspector has guidelines to follow to determine if the installation meets the requirements for Master Lightning Protection Certification





How to determine if an SPD is listed



BEGIN A BASIC SEARCH

To begin a search, please enter one or more search criteria in the parameters below.

Company Name	
City	
US State	Select a state
US Zip Code	
Country	Select a country
Region	Select a region
Postal Code (non-US)	
UL Category Code <u>(options)</u>	XUHT
UL File Number <u>(help)</u>	
Keyword	
SEARCH CLEAR	

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- Go to ul.com and click on the "certifications" link
- Type in the category code
- VZCA Type 1 and 2 SPD
- VZCA2 Type 4 (Component Type 1, 2) Component Assembly SPDs (integrated)



How to determine if an SPD is listed

 Retrieve the specific manufacturer's listing of product



ONLINE CERTIFICATIONS DIRECTORY

VZCA2.E316410 Surge-protective Devices - Component

Page Bottom

Surge-protective Devices - Component

See General Information for Surge-protective Devices - Component

EATON

1000 CHERRINGTON PKY MOON TOWNSHIP, PA 15108 USA E316410

Type 4 Surge Protective Devices, for use in Type 1 applications, Cat. No. SPD, followed by 50, 80, 100, 120, 160, 200 followed by 208Y, 220Y, 230L, 240D, 240H, 240S, 400Y, 480D, 480Y, 600D, 600Y, followed by 1, followed by A, B, C or J, may be followed by -ND.

Cat. No. SPD, followed by 250, 300, 400, followed by 208Y, 220Y, 230L, 240D, 240H, 240S, 400Y, 480D, 480Y, 600D, 600Y, followed by 1, followed B, C or J, may be followed by -ND.

Cat. No. SPD, followed by 050, 080, 100, 120, 160, 200, 250, 300 or 400, followed by 208Y, 220Y, 240D, 240H, 240S, 400Y, 480D, 480Y, 600D or 600Y, followed by 1, followed by D, F, G or H.





UL96A Lightning Protection Certification – Medium Voltage Surge Arrestors

✤ HOW TO VERIFY SURGE PROTECTION DEVICES SUITABLE FOR USE ON ELECTRIC SERVICE ENTRANCES RATED GREATER THAN 1000 VOLTS IN COMPLIANCE WITH UL 96A

UL LISTED SURGE ARRESTERS GREATER THAN 1000 VOLTS - (VZQK)

NOTE – Currently, there are no listings established under this category. The Guide Card information is available to installers on the On-Line Certification Directory.

- Device Standard & Code References:
 - ► ANSI/IEEE C62.11 or ANSI/IEEE C62.1
 - ► NEC 2008 Reference: Article 280
 - ► UL 96A Paragraph Reference: 13.3

To verify compliant devices to this category, the following guadelines should be used:

• The following is required to be marked on the device:

- > UL in a Circle
- The Word "Listed"
- Control Number (4 digit aipita numeric number)
- Product Identity consisting of the following: "Surge Arrester," "Distribution Normal Duty Surge Arrester" or "Station Class Surge Arrester," or other appropriate product name as shown in the individual Listing.
- UL Inspector Guidelines contradict themselves
- UL is aware but won't have resolution until end of 2011
- New Eaton Datacenters were affected by this







Questions?

THANK YOU!





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