



**Eaton Presentation On Power System Grounding
– Generator Grounding - Winding Pitch Factors,
Hybrid Grounding
IEEE Nashville
Date: February 3, 2015**

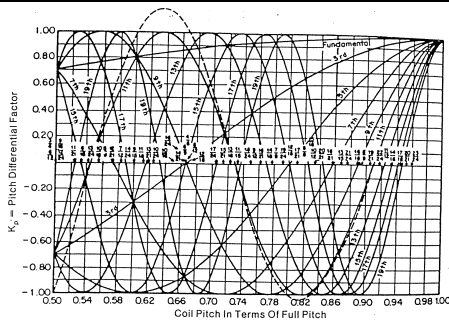
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Synchronous Generators

- **Harmonics** – Are generated in the armature windings because flux in the air-gap is non-sinusoidal – especially with Salient Pole machines
- **Methods** to reduce Harmonics Generated
 - **Distribution factor** – some of the coils/phase in more than 1 slot
 - **Pitch Factor** – Each side of coil does not skip a complete pole.



Generator winding Pitch Factor Curve



Preventing Generator Harmonics

$$E_{harm} \cong 0$$

$$\text{When..Winding..Pitch} = 1 + / - \frac{1}{h}$$



Symmetrical Components - Harmonics

Harmonic Order Number	Sequence
1	+
2	-
3	0
4	+
5	-
6	0
7	+
8	-
9	0
10	+
11	-
12	0
13	+



Preventing 3rd Harmonics

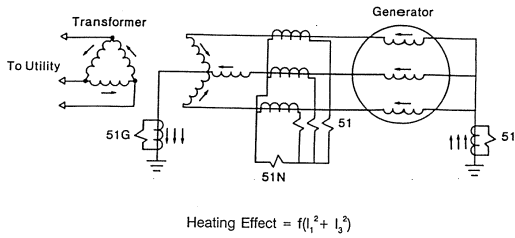
$$W.P. = 1 + / - \frac{1}{3} = \frac{2}{3} \text{ or } \frac{4}{3}$$

$$\text{Use..W.P.} = \frac{2}{3}$$

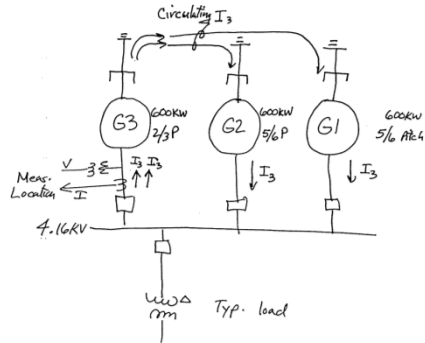
When W.P. = 2/3, $X_0 < \text{Average}$



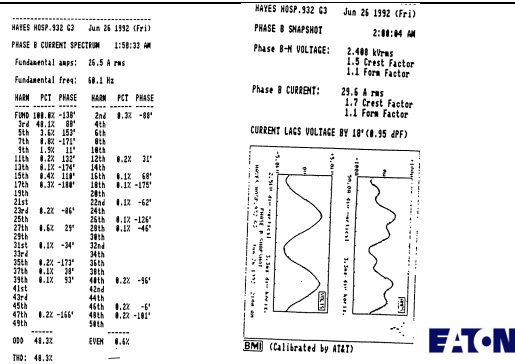
3rd Harmonic Current Flow



Generator Circulating 3rd Harmonic Currents

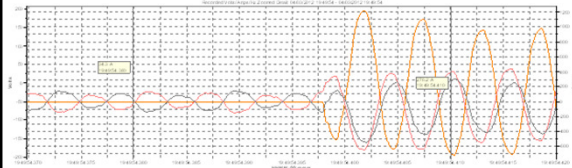


Generator Current Waveform



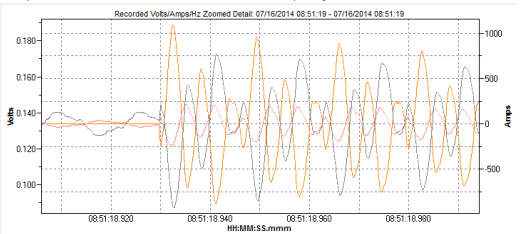
Pgh Hospital – G1/G2 – 5/6 Pitch G3 – 2/3 Pitch – Icirc Neutral Current

- G1 / G2 Running – then start G3 neutral Note Gen-3 is 180 degrees out of phase with g1 and G2 with twice the amplitude.



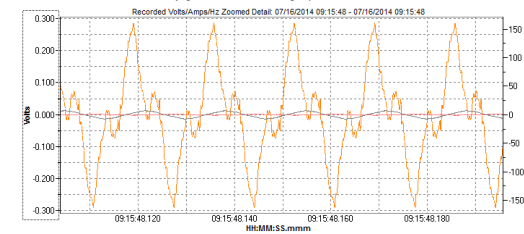
Casino – Without Harmonic Blocking Circuitry

- The waveform below shows neutral current at the point when third generator with different winding pitch, 5/6 comes on line. Two 2/3 Pitch and one 5/6 pitch generators on line.

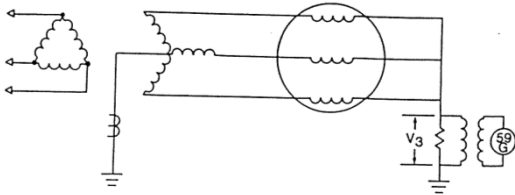


Casino – With Harmonic Blocking Circuitry

- The waveform below shows neutral current with harmonic blocking units engaged on Generators 1 and 2. Generator 3 is solidly grounded to feed single phase loads.



Blocking 3rd Harmonic Current Flow



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Generator Ground Fault Currents

$$I_{gf} = 3I_0 = \frac{3E}{Z_1 + Z_2 + Z_0 + 3Z_n}$$

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Sample Generator Igf Calculation

- 2500 kVA / 0.8 PF
- 480/277V – Solidly Grounded Neutral
- $X''_d = X_1 = 0.1378 \text{ p/u}$
- $X_2 = 0.1335 \text{ p/u}$
- $X_0 = 0.0098 \text{ p/u}$

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Sample Generator Igf Calculation

$$I_{gf} = \frac{3E}{j0.1378 + j0.1335 + j0.0098 + 3 \cdot 0}$$

$$I_{gf} = \frac{3}{j0.2808} = 10.684 \text{ p/u}$$

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Sample Generator Calculation

- You Cannot brace Windings Mechanically for Greater than 1 3ph S/C
- Compare Igf/13ph

$$\text{Ratio} = \frac{I_{gf}}{I_{3ph}} = \frac{10.684}{7.256} = 1.47x$$

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Generator Grounding

- You Should Limit the I_{gf} Magnitude to a Maximum of I_{3ph}
- Answer = Add External Grounding Reactor
- You Must Meet Transient Overvoltage Criterion X_0/X_1 less than or equal to 3.0 to Supply VLN Loads

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Generator Grounding

Which Winding Pitch Factor Should You Specify?

- L.V. - - Must Approach Solid Grounded to Serve VLN Loads
- 1 Emergency Generator – Can Specify “Optimum Pitch = 5/6, 6/7, etc”. No Chance for Circulating 3rds – Stand Alone
- Multiple Generators / Operate in Parallel with Utility = 2/3 Pitch with Grounding Reactor
- HRG - Your Choice



Generator Grounding

Which Winding Pitch Factor Should You Specify?

- M.V. – Should be LRG, HRG or HHRG Grounded
- Your Choice - 2/3 Pitch to Control Circulating 3rds not Required



Additional Complications

- Frequently, I_{gf} is Greater than I_{3ph} Short Circuit
- Generation Swgr Easily Can be overdutied for Ground Fault Conditions but not 3 Phase Short Circuits
- Have to Convert to Reactance Grounding, HRG or Increase Swgr S/C Ratings



LV Generator Grounding Questions

- Do you have circulating Ground Currents?
- Do your emergency Generators share load equally?
- Do you have to Curtail Load or Add Extra Generators on line to Supply Load?
- Do Your Generator Grd Flt Protection / Alarms Nuisance Operate?
- Have You Evaluated Your Emergency Swgr for SLG Interrupting Capacity?



FIG. 2 - Grounding Example - Typical Generator Ground Fault [Author = Powell]

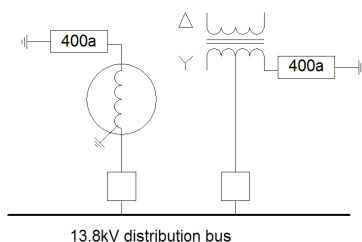
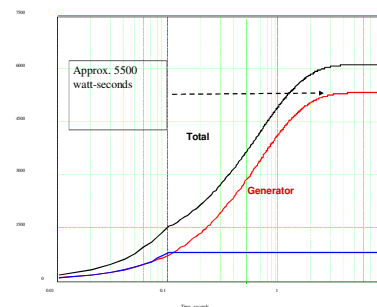
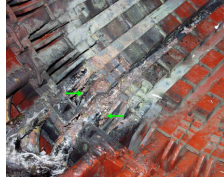
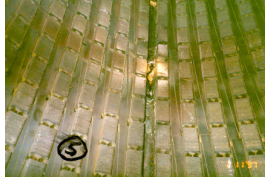


Figure 3: Watt-Second Fault Energy vs Time



Introduction – M.V. Generator Failures

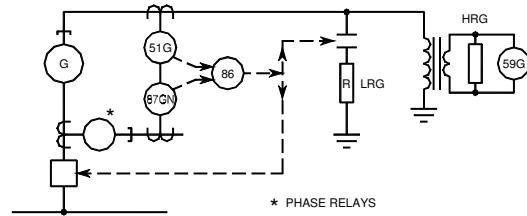
- LRG with Grd Flt.
- Ungrded + Arcing GF



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MV GENERATOR SOLUTIONS – Hybrid High Resistance Grounded

- GEN. H. R. GROUNDED AND SYSTEM L. R. GROUNDED
(Author=Shipp)



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HHRG: Breaker Version



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Mini – HHRG – Resistors at L.V.-Modular

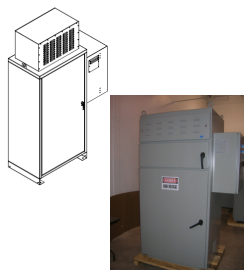
- HHRG Control Cab'nt
- HHRG Resistors



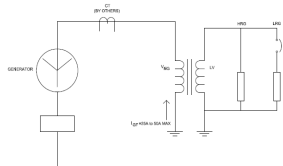
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Mini – HHRG – Resistors at L.V. – Data Centers

Cabinet



Schematic



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Typical Mini HHRG Applications

- Data Centers
- Large Embassies
- Hospitals
- Any Emergency System with Multiple Generators on 1 System at Medium Voltage
- LRG Typically 25A to 50A
- All Resistors and switching at LV
- HRG Component Under 10A's
- A Fix for Solidly Grded MV Emerg Gen Systems

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