



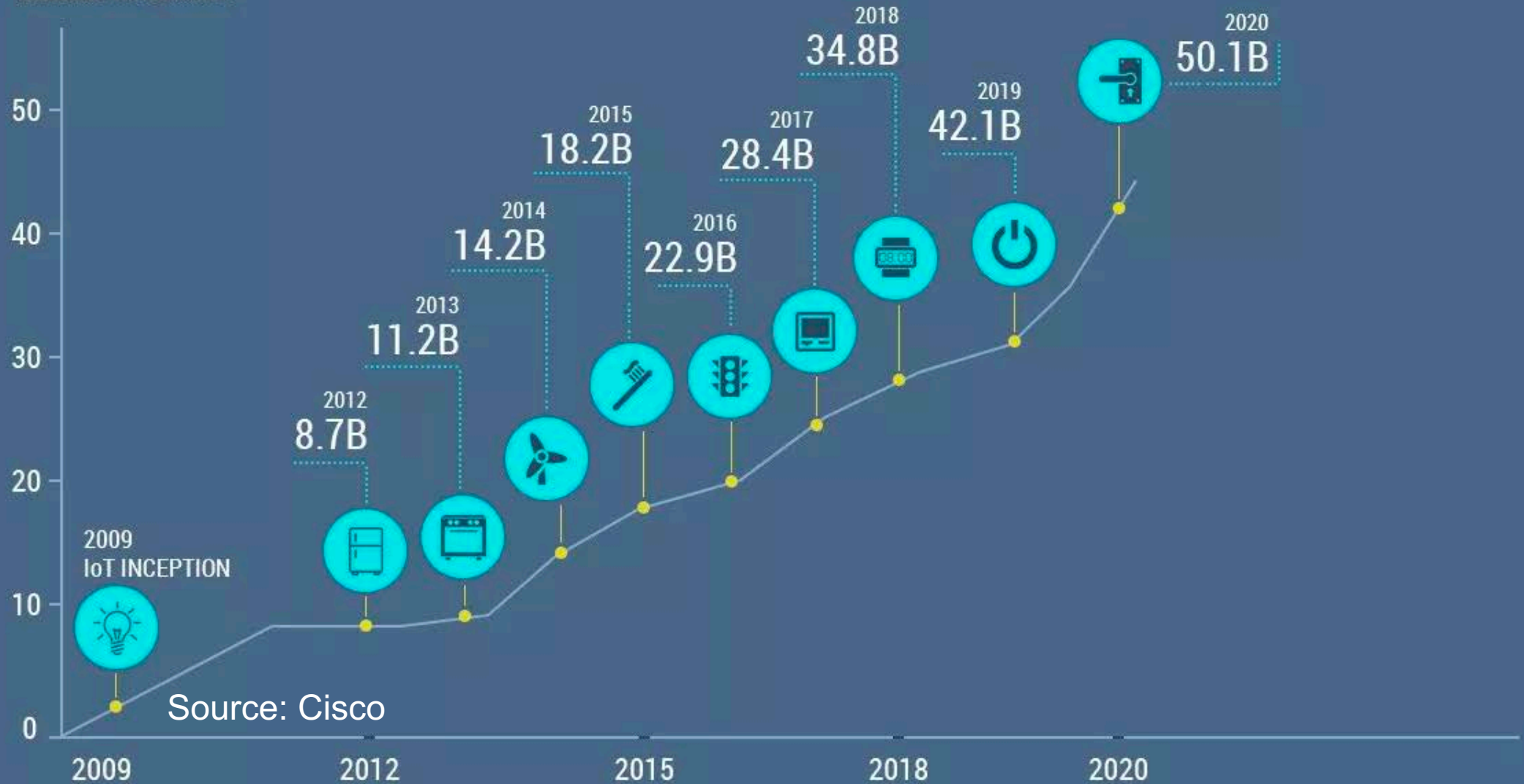
Ultra-Low-Power Integrated Circuits and Physiochemical Sensors for Next-Generation “Unwearables”

Patrick Mercier
University of California, San Diego

GROWTH OF THE IoT

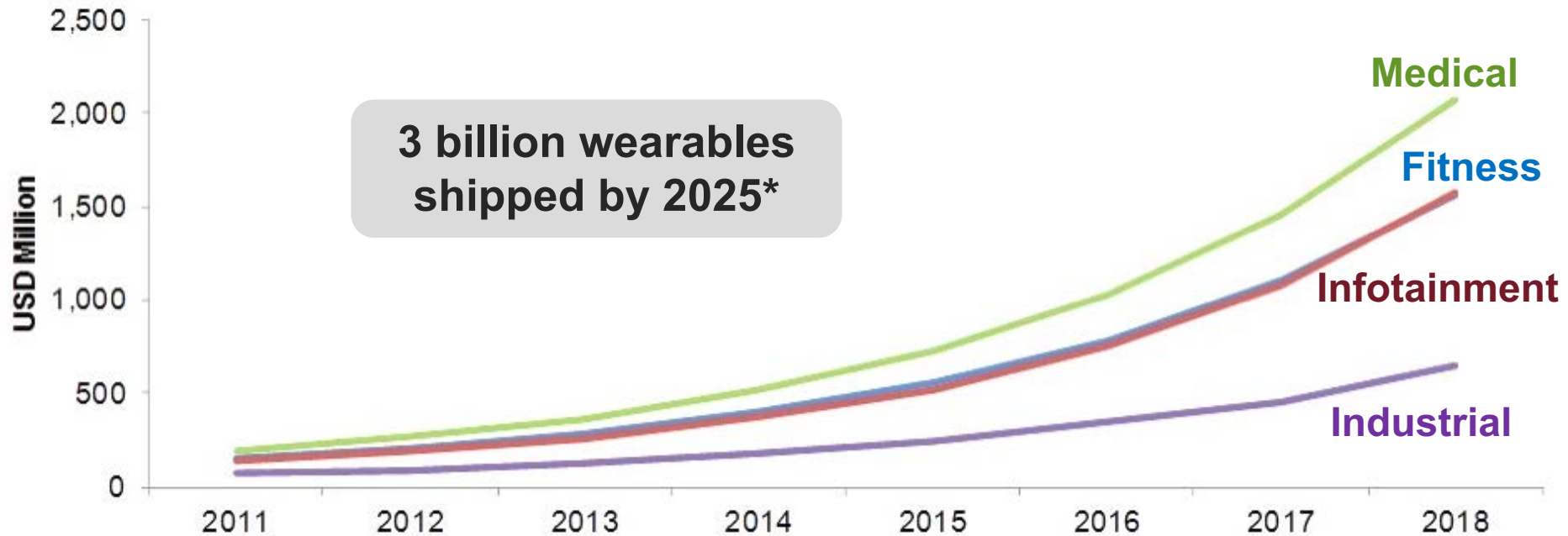
THE NUMBER OF CONNECTED DEVICES WILL EXCEED 50 BILLION BY 2020

BILLIONS OF DEVICES





Wearables: an exciting high-growth market



*IDTechEx 2015 Report

Source: Transparency Market Research

Why aren't we there now?



Size & Usability:

Need to develop sensors that are small & seamlessly integrated into daily life

Battery Life:

Need ultra-low-power and/or energy harvesting to minimize re-charging

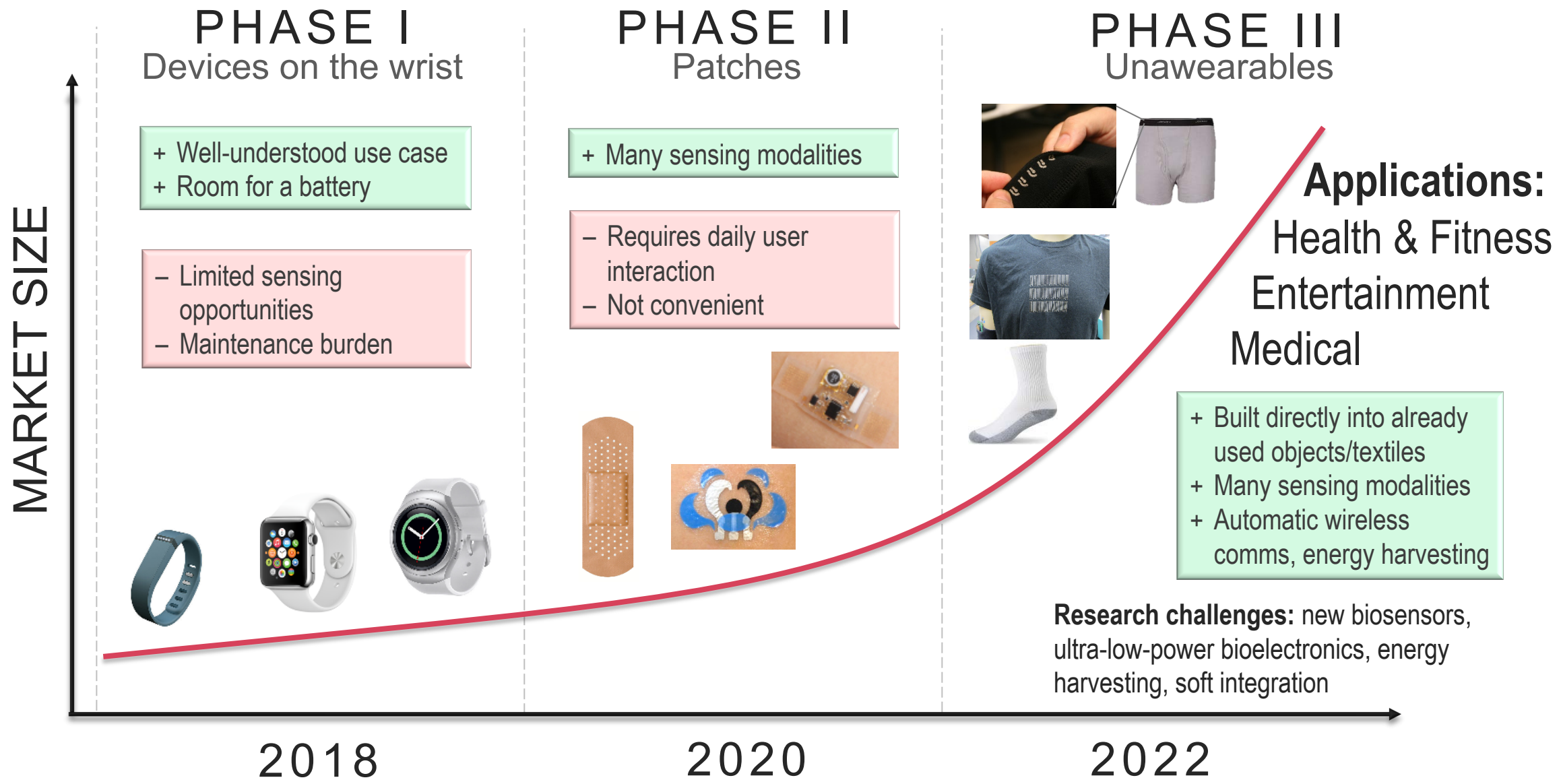
Utility:

Need to develop sensors that are actually useful

Mission:

Address these issues through innovative transdisciplinary research

Wearables Roadmap



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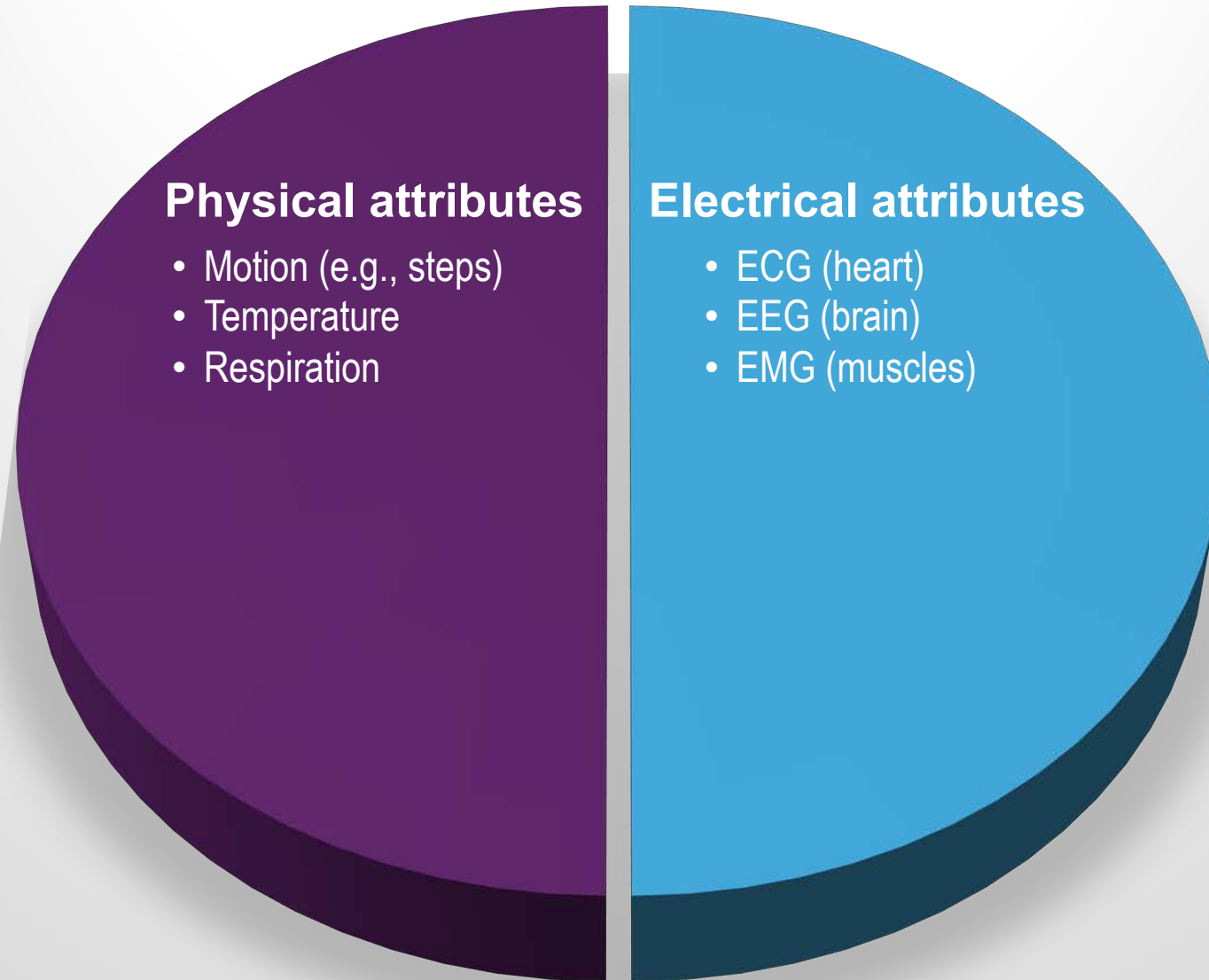
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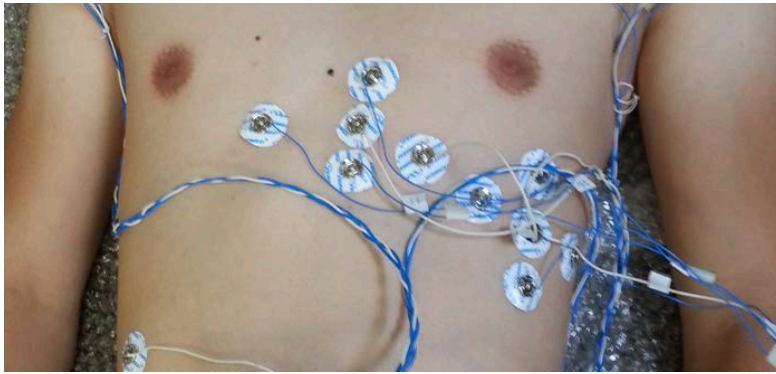
Wearable sensing opportunities



Electrophysiology today

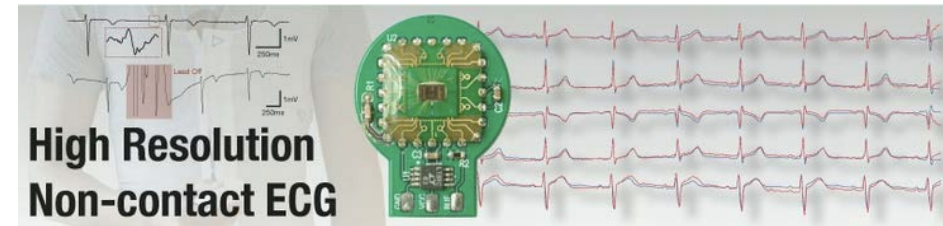
Wet electrodes:

- Inconvenient
- Irritating
- Good performance

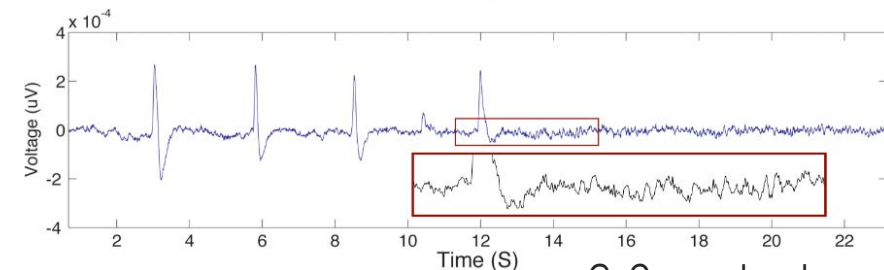
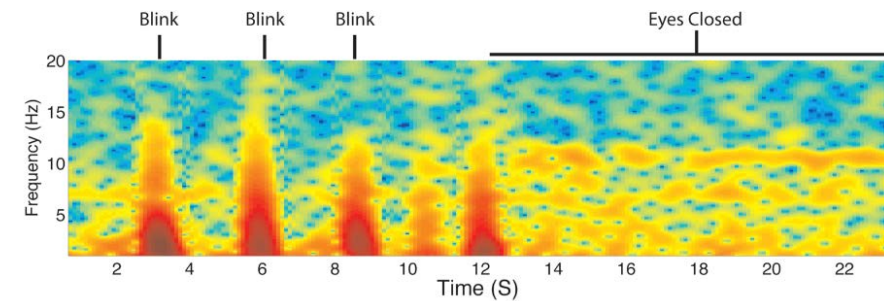


Non-contact electrodes:

- Very convenient (can integrate into textiles)
- Opportunities for large number of channels
- Severe motion artifacts



Cognionics

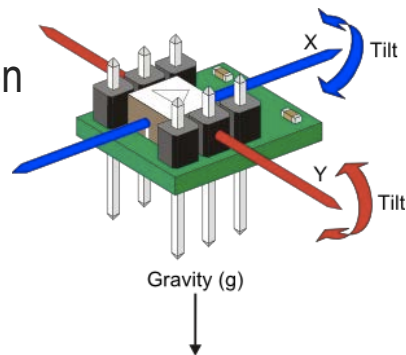


G. Cauwenberghs

Naïve solution:

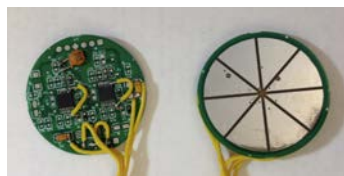
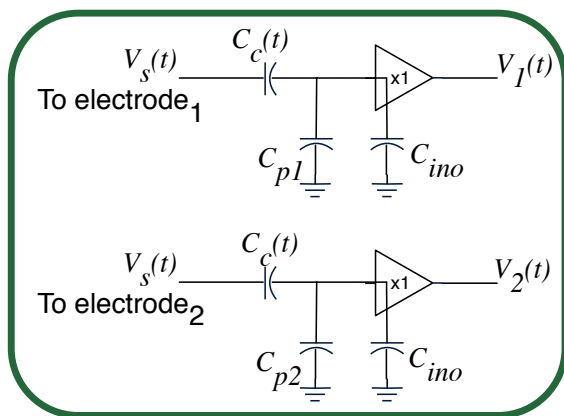
Measure electrode motion via accelerometer

Problem: measures absolute motion; not motion w.r.t. body



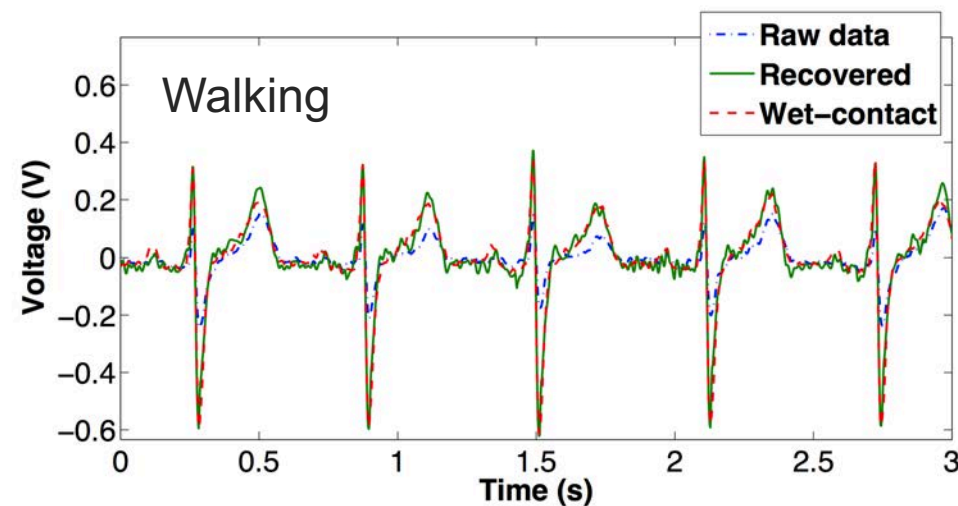
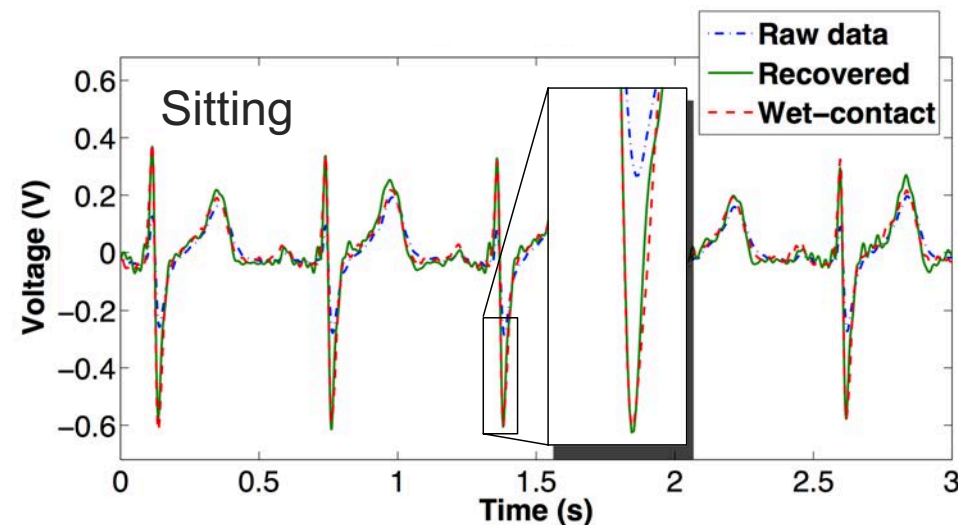
Proposed solution:

Dynamically measure change in electrode impedance via a dual-channel electrode



$$\begin{cases} V_1(t) = \frac{V_s(t)C_C}{C_C + C_{p1}} \\ V_2(t) = \frac{V_s(t)C_C}{C_C + C_{p2}} \end{cases}$$

Experimental results:



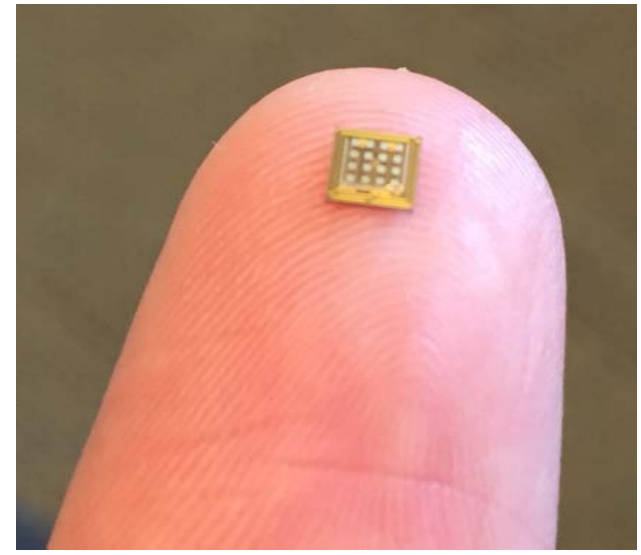
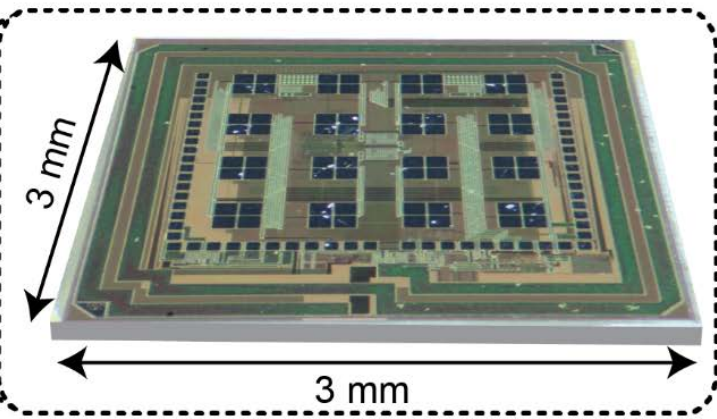
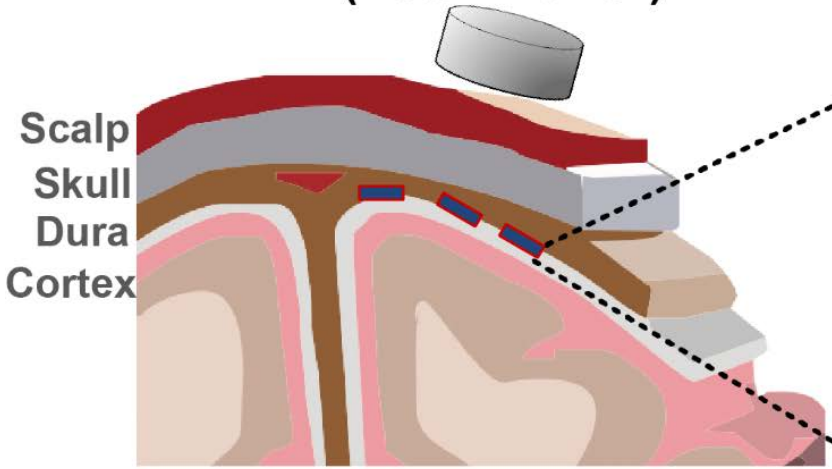
Up to 76% reduction of artifacts



Fully-on-chip Wireless Neural Interfacing Devices

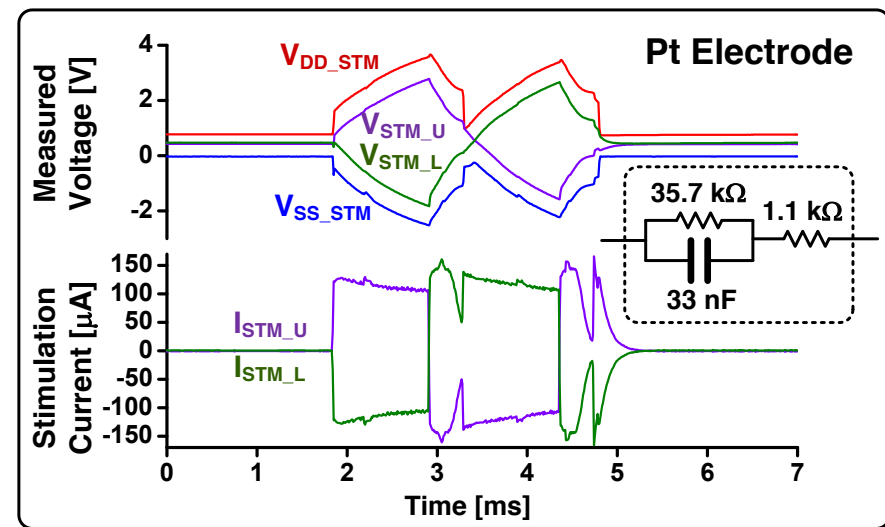
External Transceiver
(Data / Power)

Wireless
Neural-Interface-On-Chip



ADVANTAGES:

- Fully-integrated: no wires, batteries, or any other external components
- Fully encapsulated with biocompatible material: no adverse reactions with the brain
- Microchip integration means upwards of 100s of channels per chip
- Completely modular design
- Possible to place *many* chips in the brain for large-scale recording/stimulation

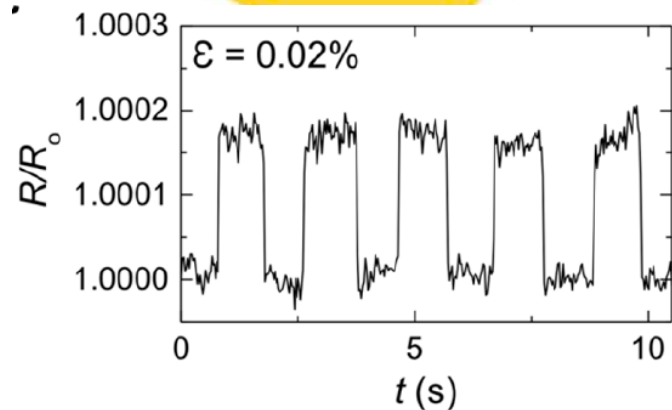
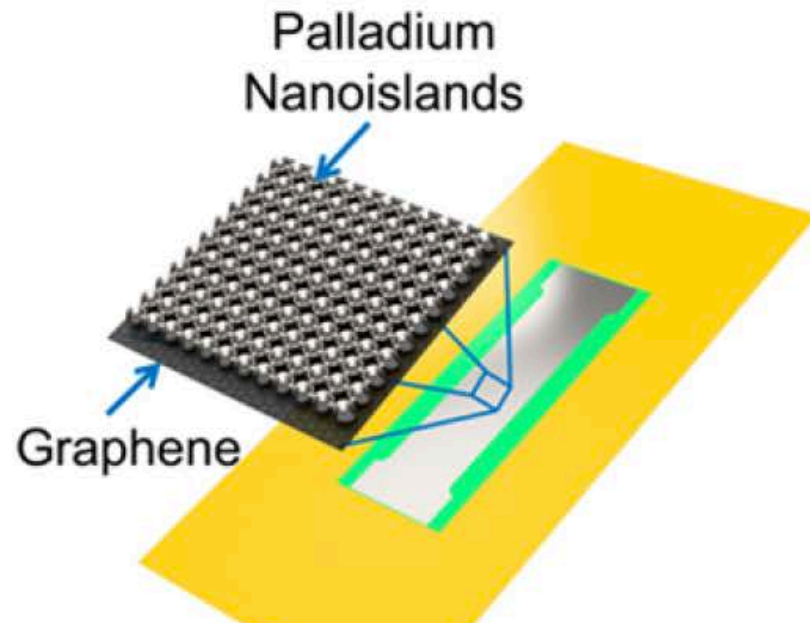


Adiabatic current stimulator:

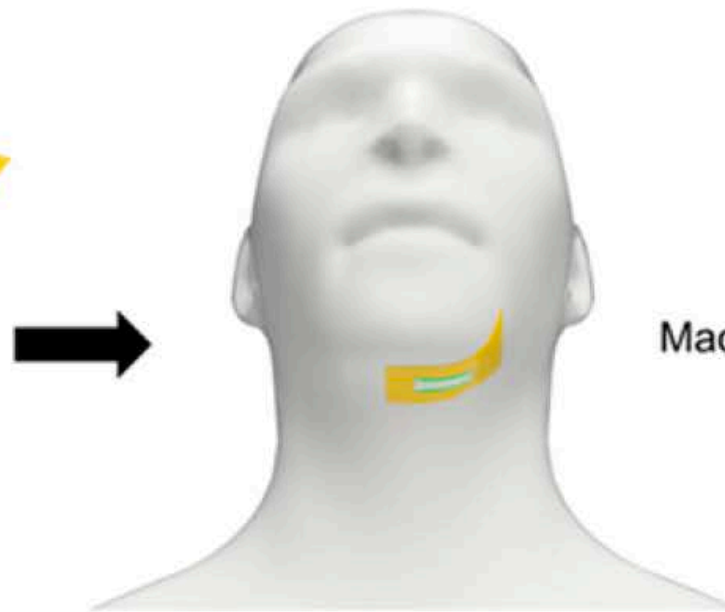
- 6x more efficient than conventional approaches
- >2x more efficient than prior work that use large off-chip inductors

Strain sensing for detecting risk of fibrosis in head+neck cancer patients

Strain Sensor



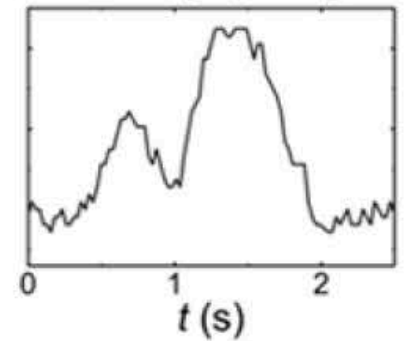
Patient



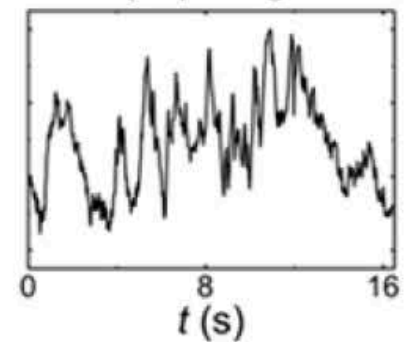
Machine Learning

Swallowing

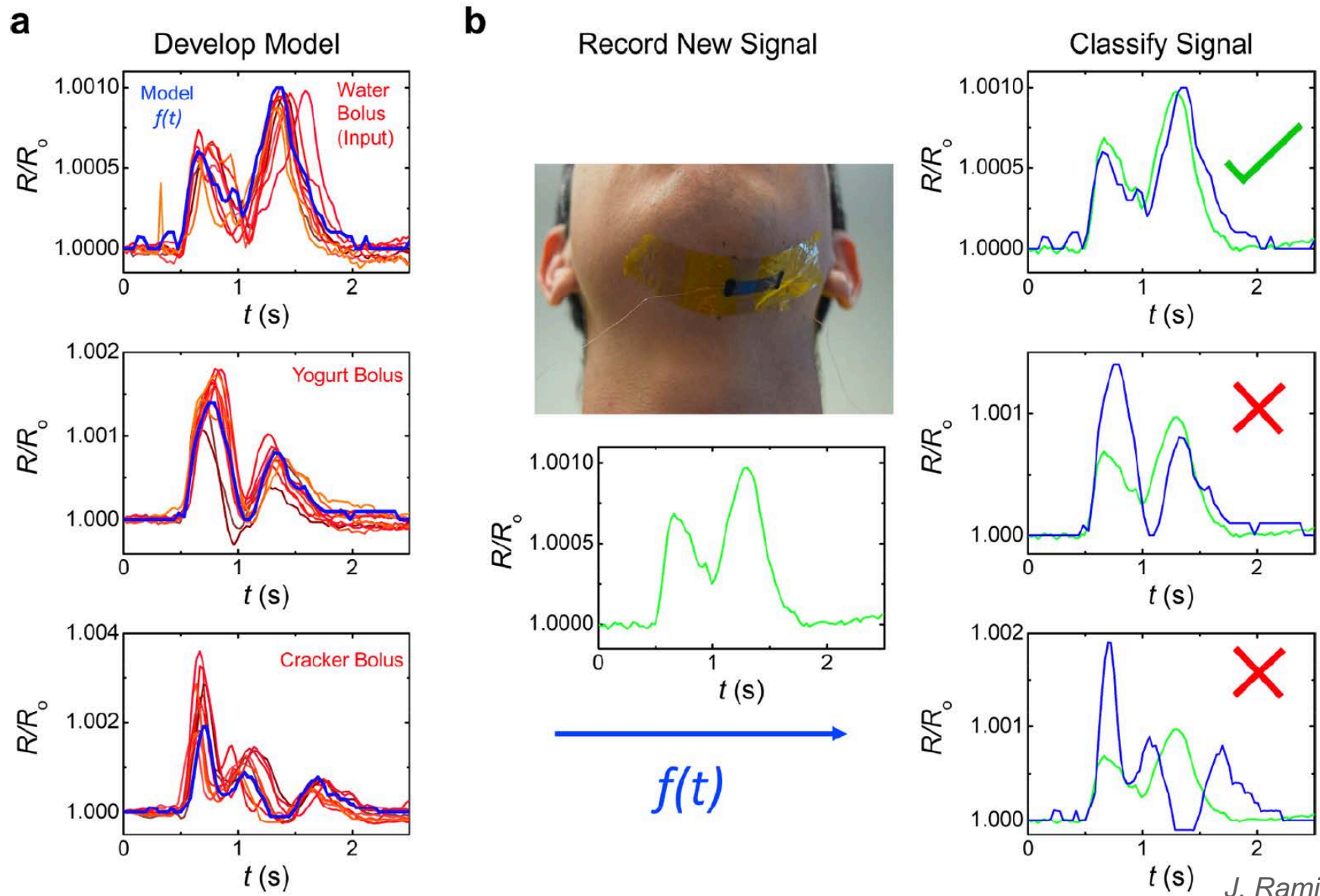
Non-Dysphagic



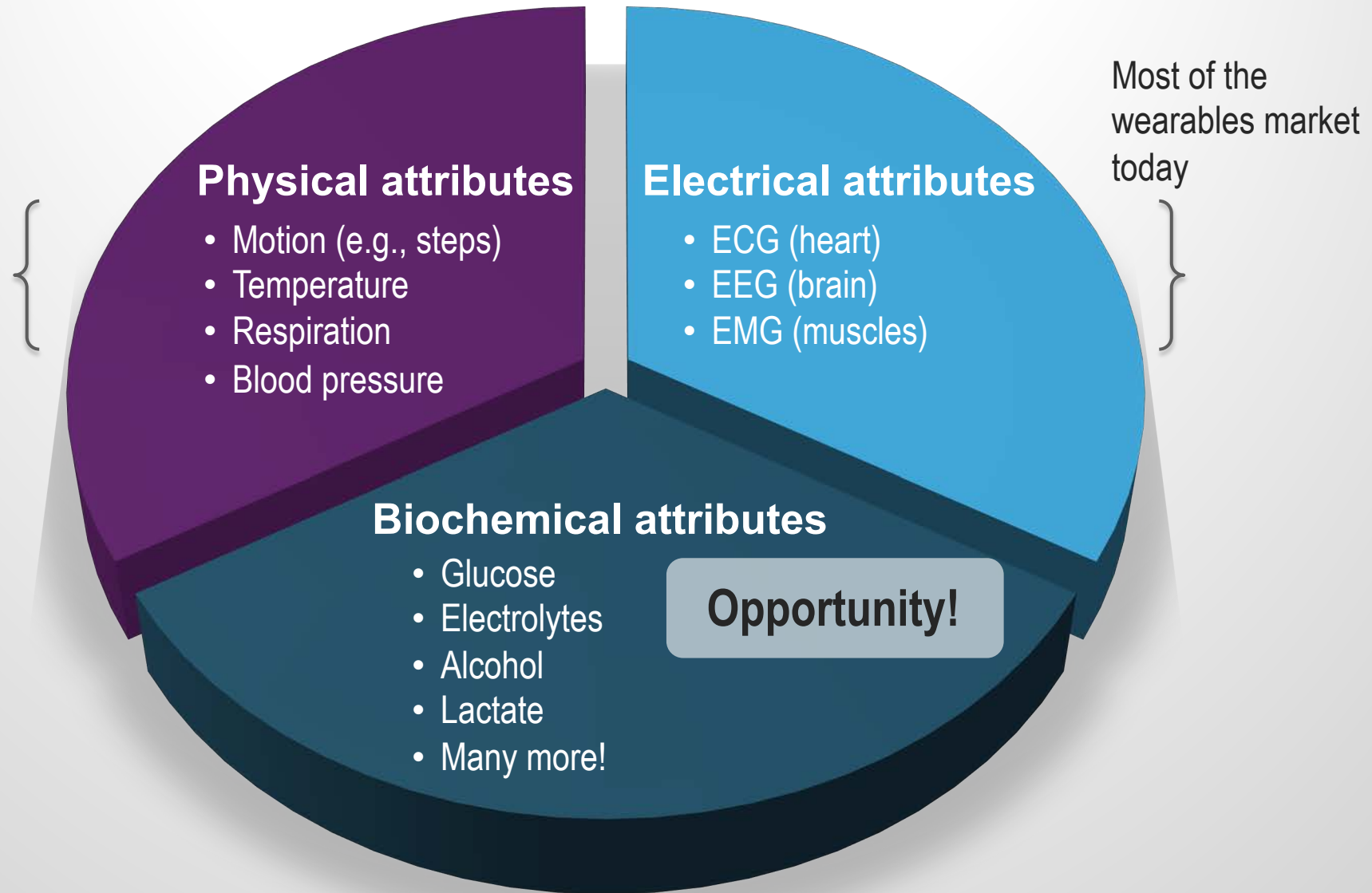
Dysphagic



Machine learning for classification



Wearable sensing opportunities





Biochemical Sensing Today

Conventional lab testing

- Expensive, painful, time consuming/inconvenient
- Very infrequent spot measurements



Point-of-care devices

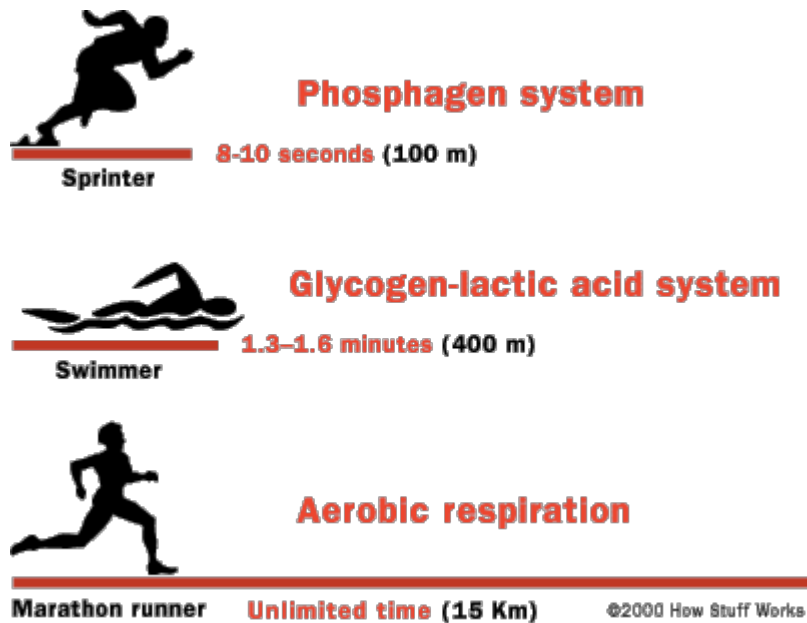
- Often still needs access to blood (invasive)
- Infrequent spot measurements (subsampling)



Research need: non-invasive, continuous measurement devices

Example: lactate monitoring for athletes

Staying below the “lactate threshold” important for endurance training



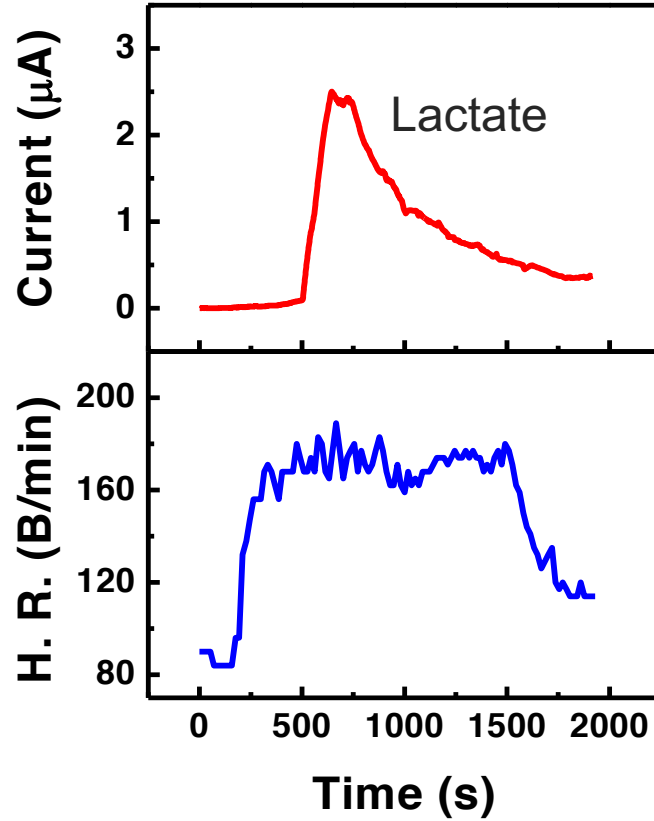
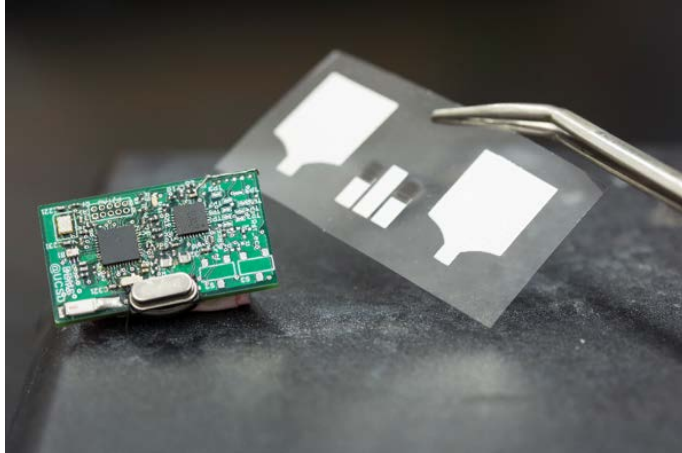
Current state-of-the-art testing method:



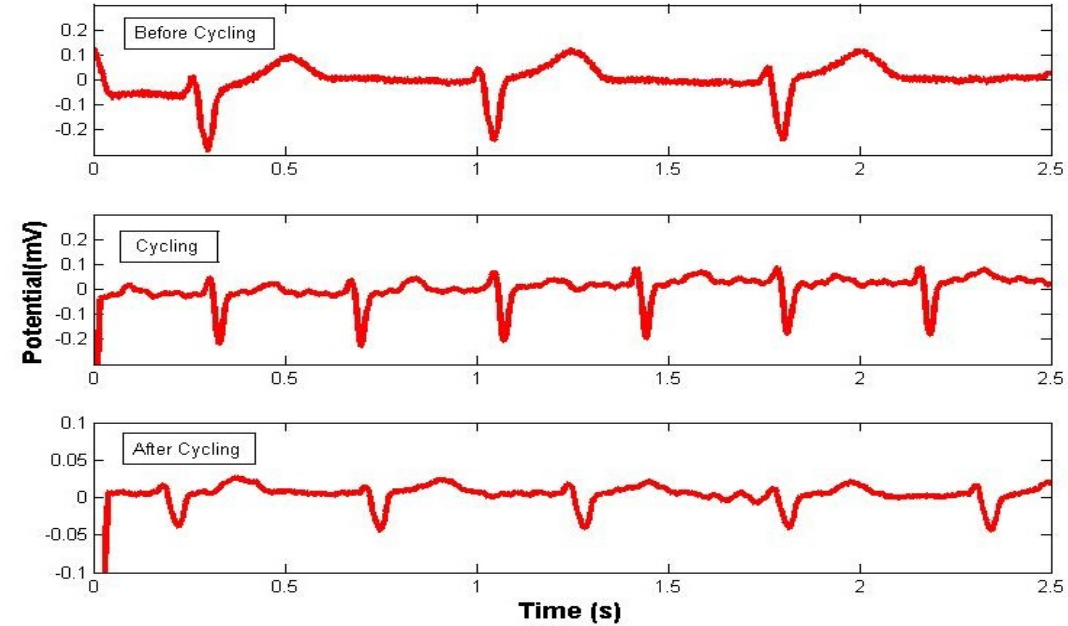
Non-invasive and/or continuous sensing is required



Hybrid physiochemical & electrophysiological sensing



Opportunities for data analytics!

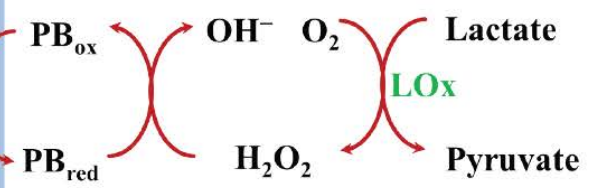
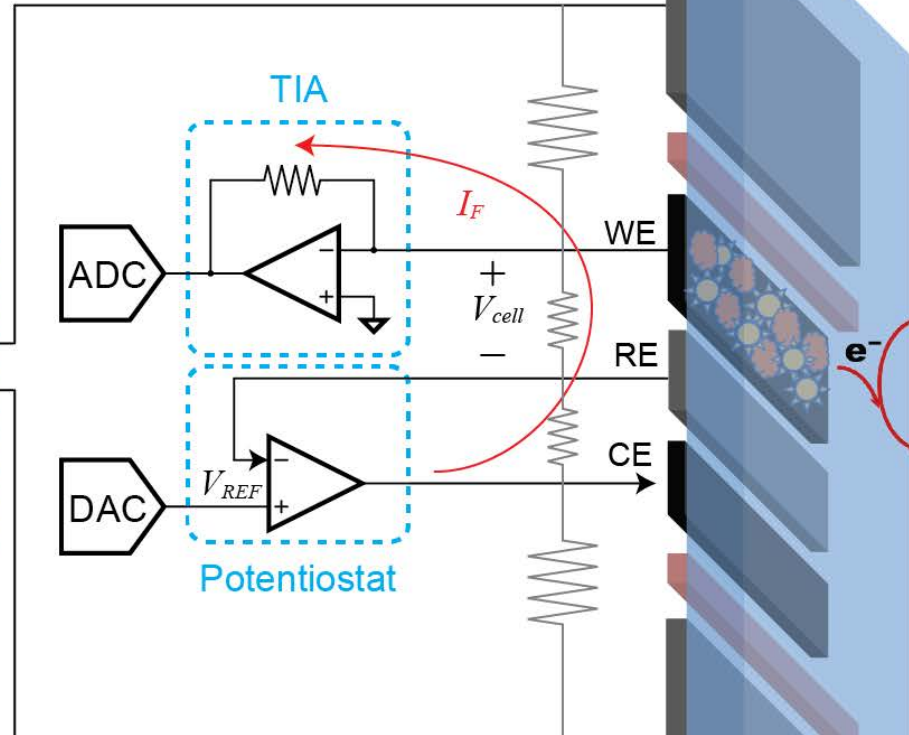
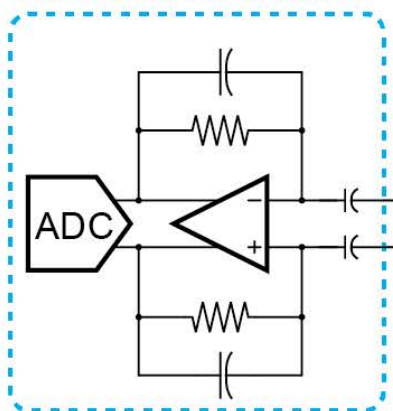


First demonstration of simultaneous chemical+electrophysiological sensing in a wearable patch

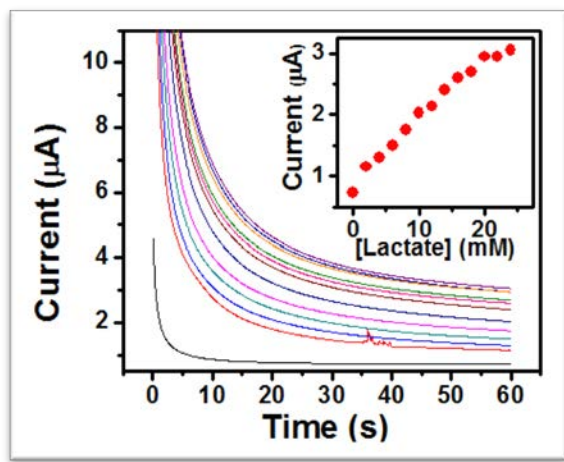


Hybrid physiochemical/electrophysiological sensor operation

ECG Instrumentation

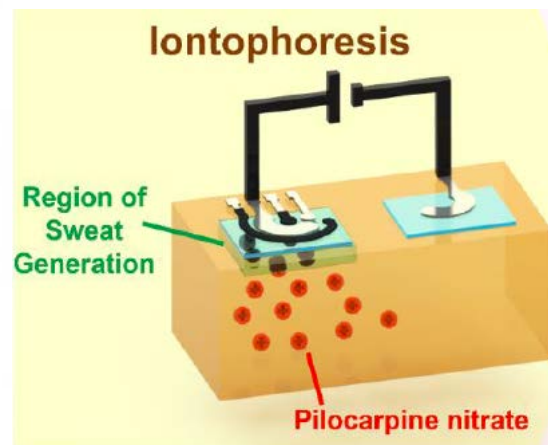
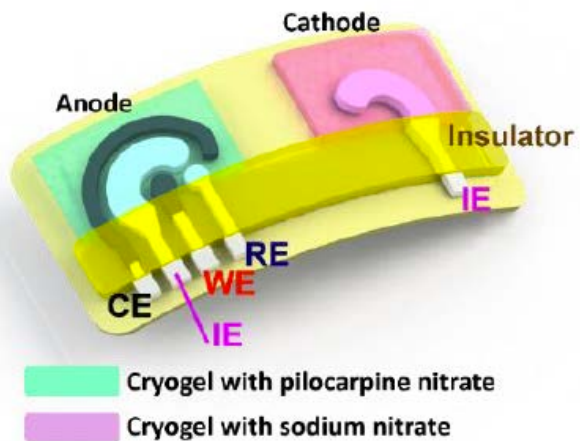


- Lactate Oxidase (LOx)
- Bovine serum albumin (BSA)
- Prussian Blue (PB)
- Ag/AgCl
- PVC
- Ecoflex

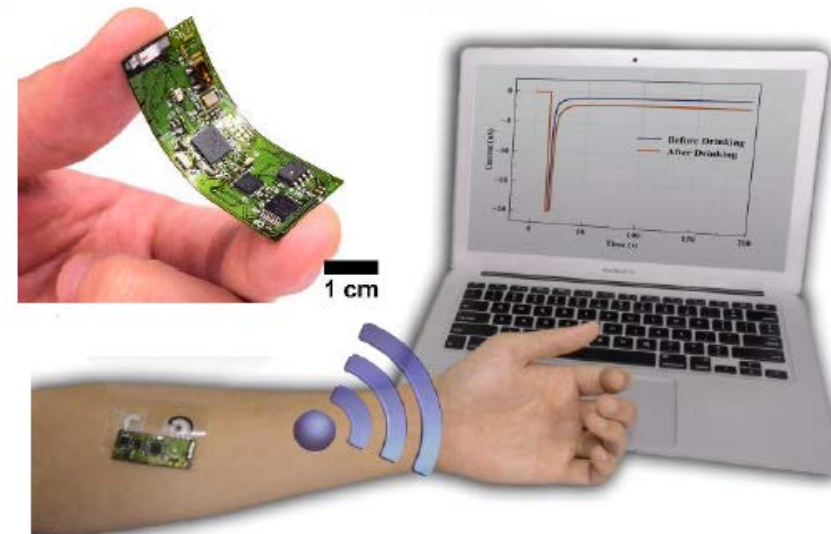


Non-invasive wearable alcohol sensor

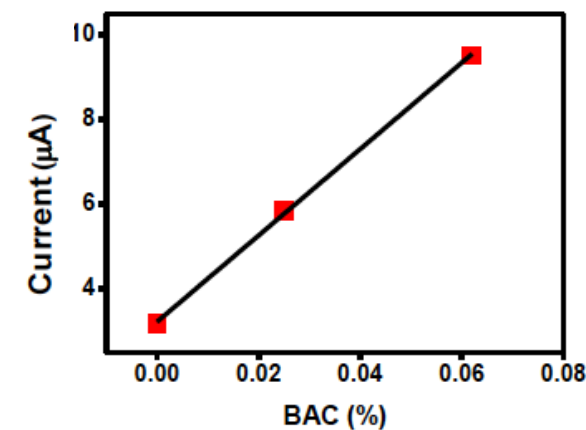
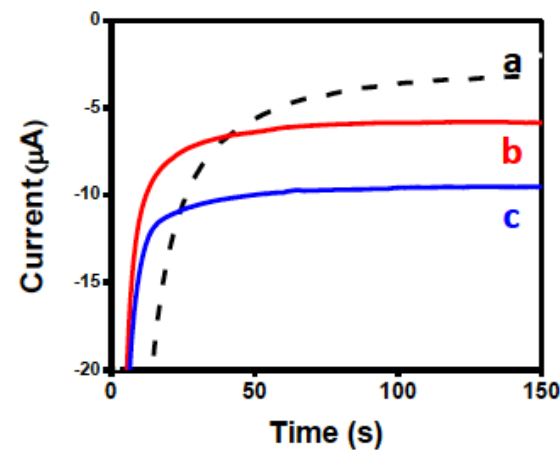
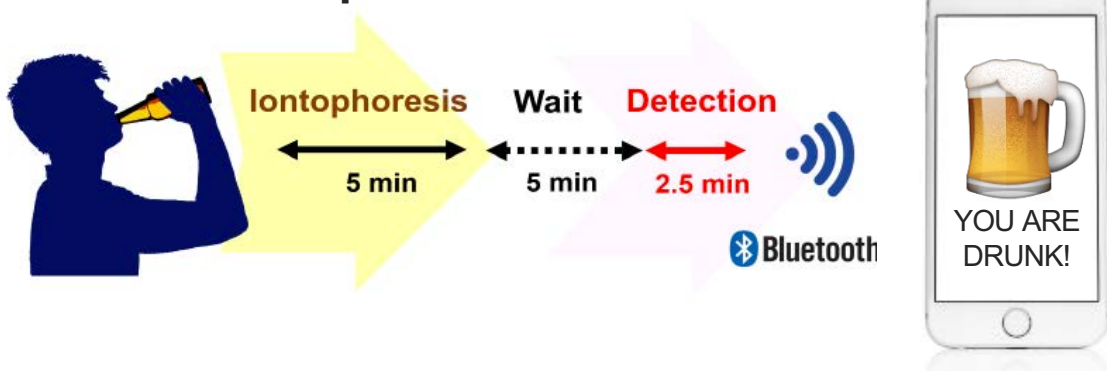
Electrochemical analysis after iontophoresis:
To induce sweating → capture ethanol at the skin surface



Epidermal prototype:



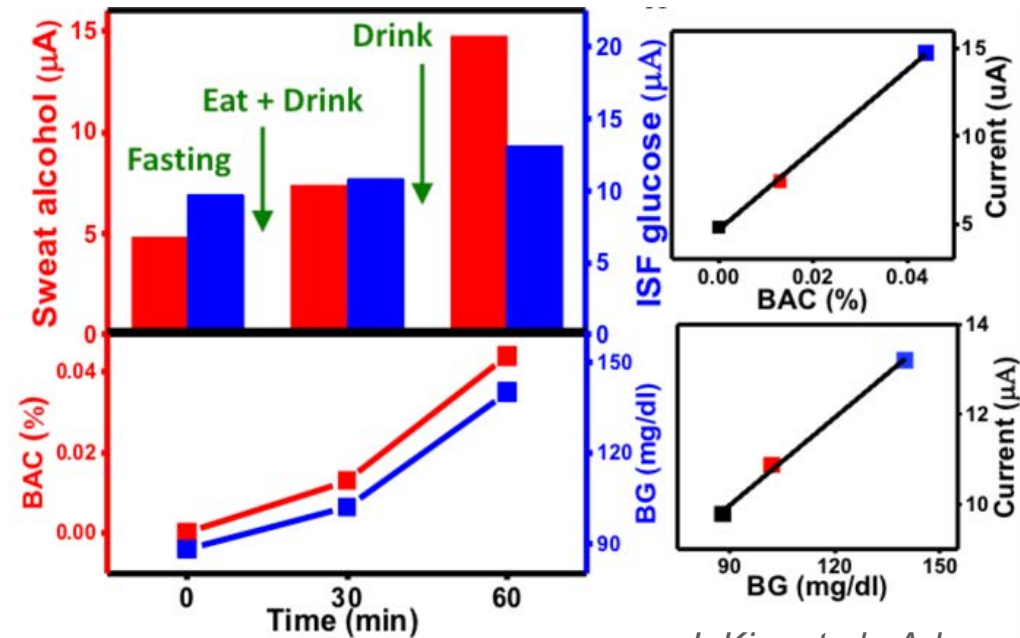
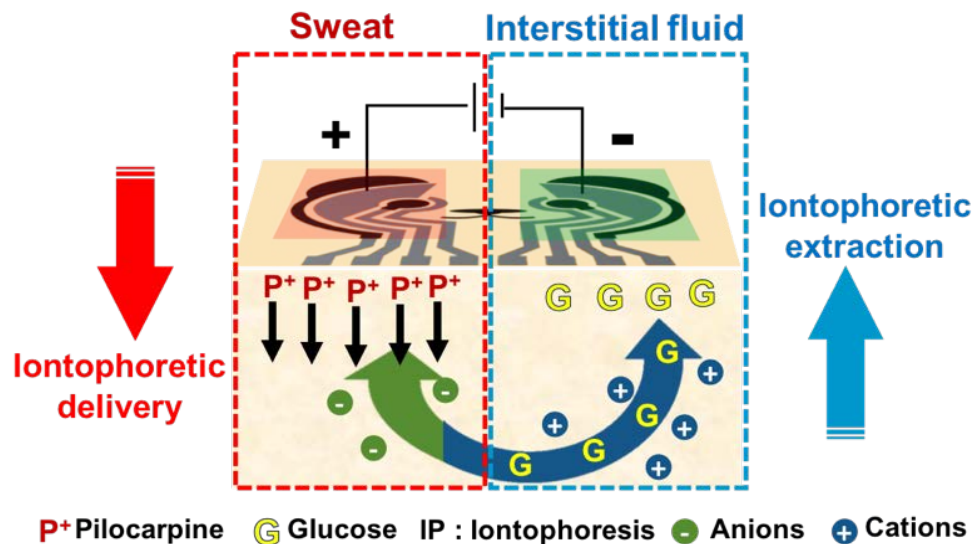
Measurement procedure:



Non-invasive dual-fluid glucose/alcohol sensing

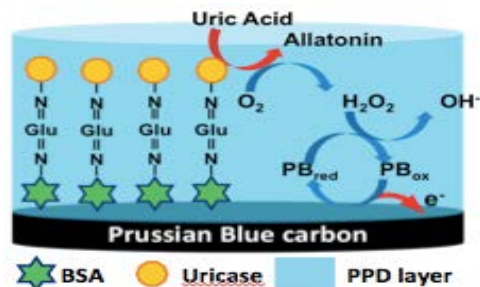


A wireless
“glucohol”
sensing
platform

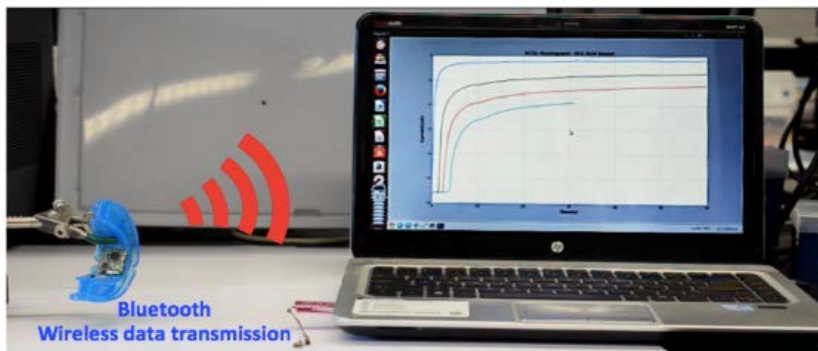
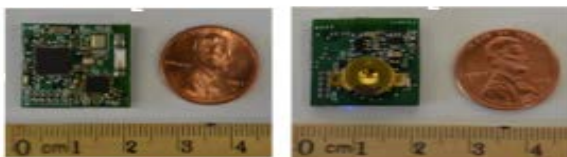


Health applications

Measure **Uric Acid** for Hyperuricemia

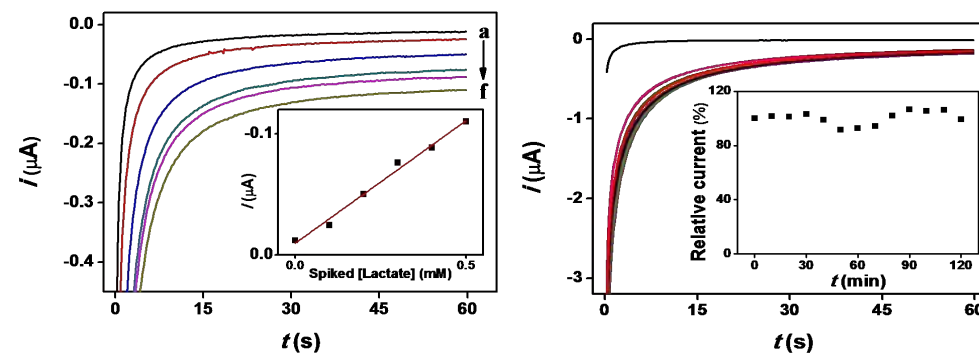
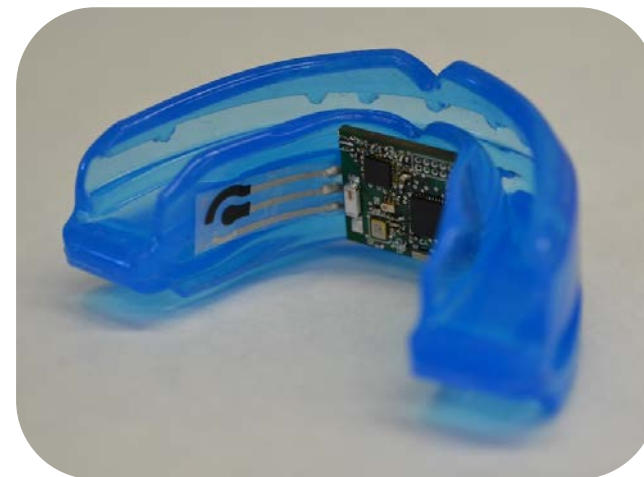


Startup company:
TRAQ



Fitness applications

Measure **Lactate** for Stress / Exertion



Why aren't we there now?



Size & Usability:

Need to develop sensors that are small & seamlessly integrated into daily life

Battery Life:

Need ultra-low-power and/or energy harvesting to minimize re-charging

Utility:

Need to develop sensors that are actually useful

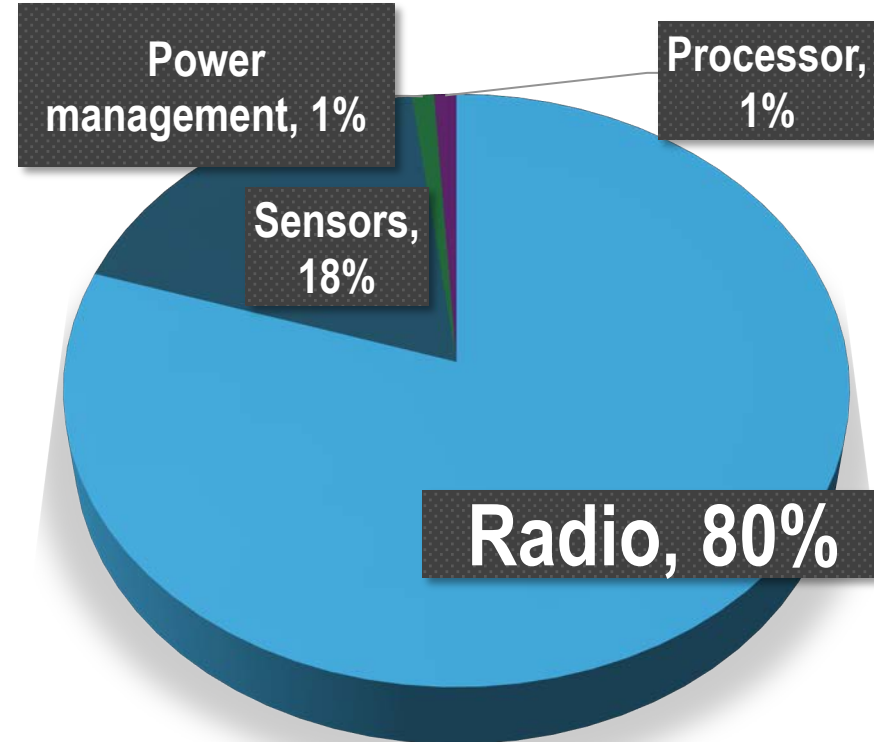
Mission:

Address these issues through innovative transdisciplinary research

Major limiter: battery size / battery life



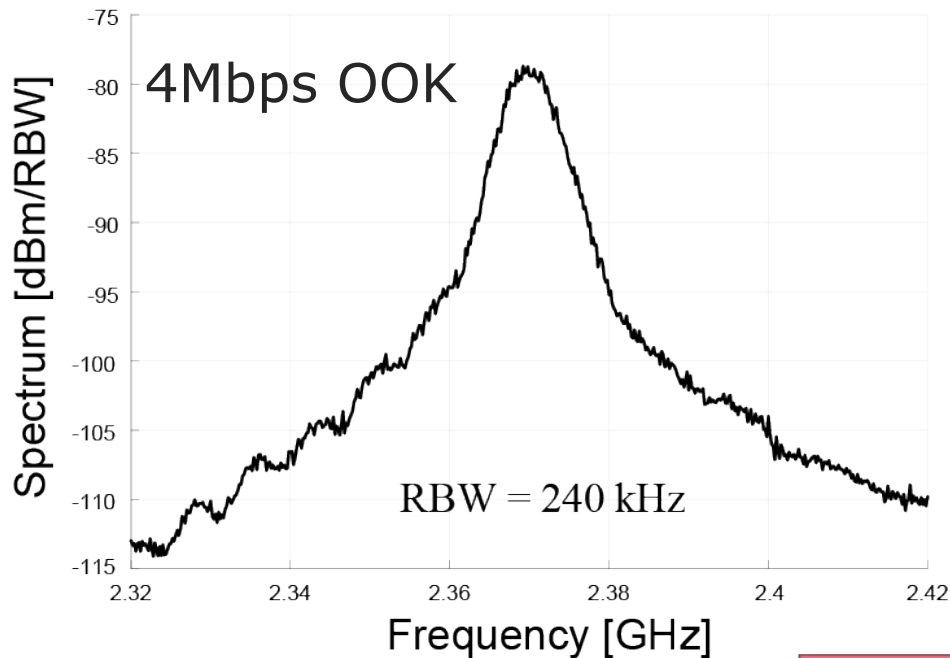
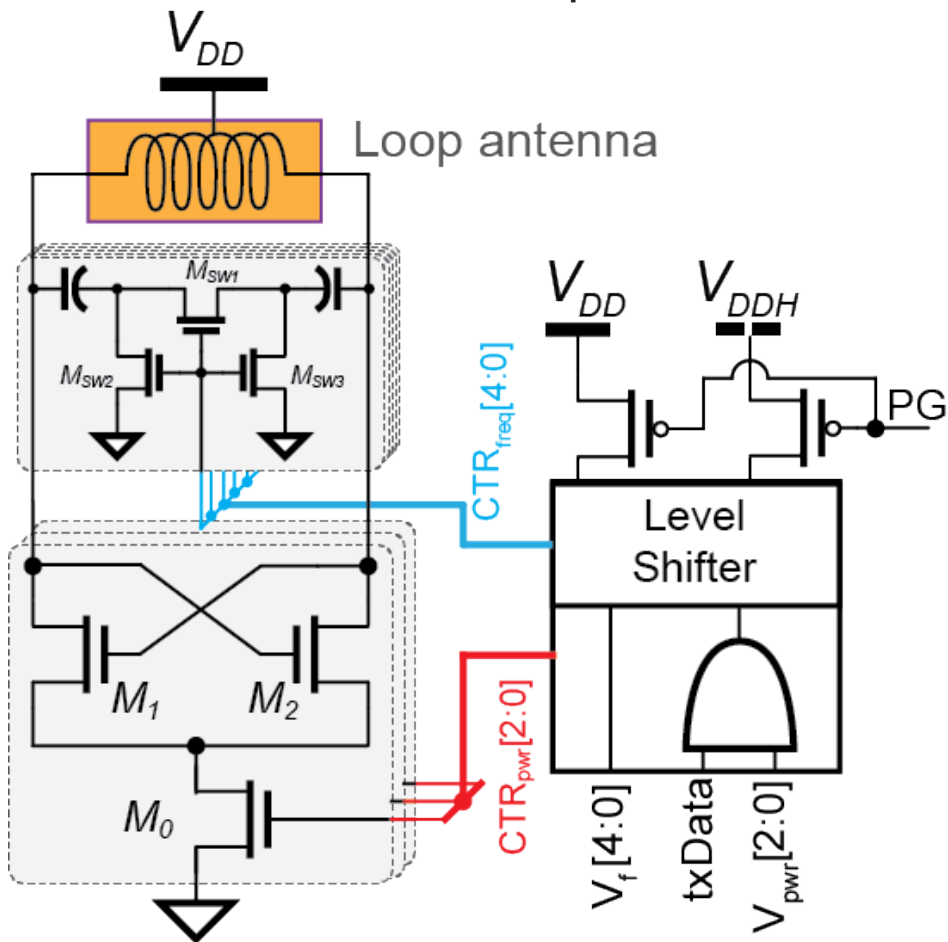
Power breakdown:



Research goal:
Minimize power of load circuits (especially RF), and perform energy harvesting

Near-zero-power RF transmitter

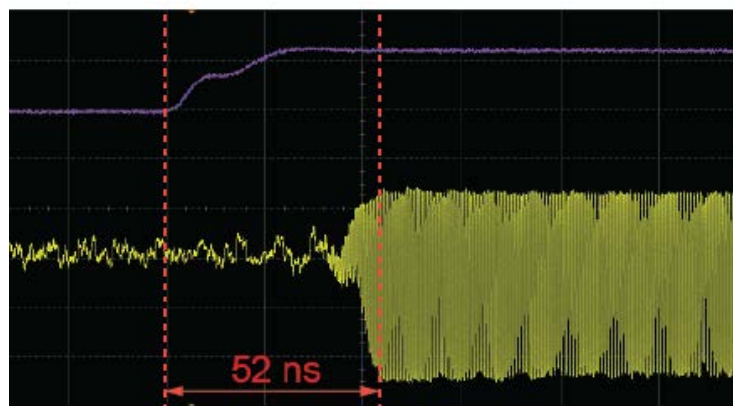
Direct-RF 2.4GHz Power Oscillator w/ 2.8mm loop antenna



Active power:
154 μ W

Sleep power:
500pW

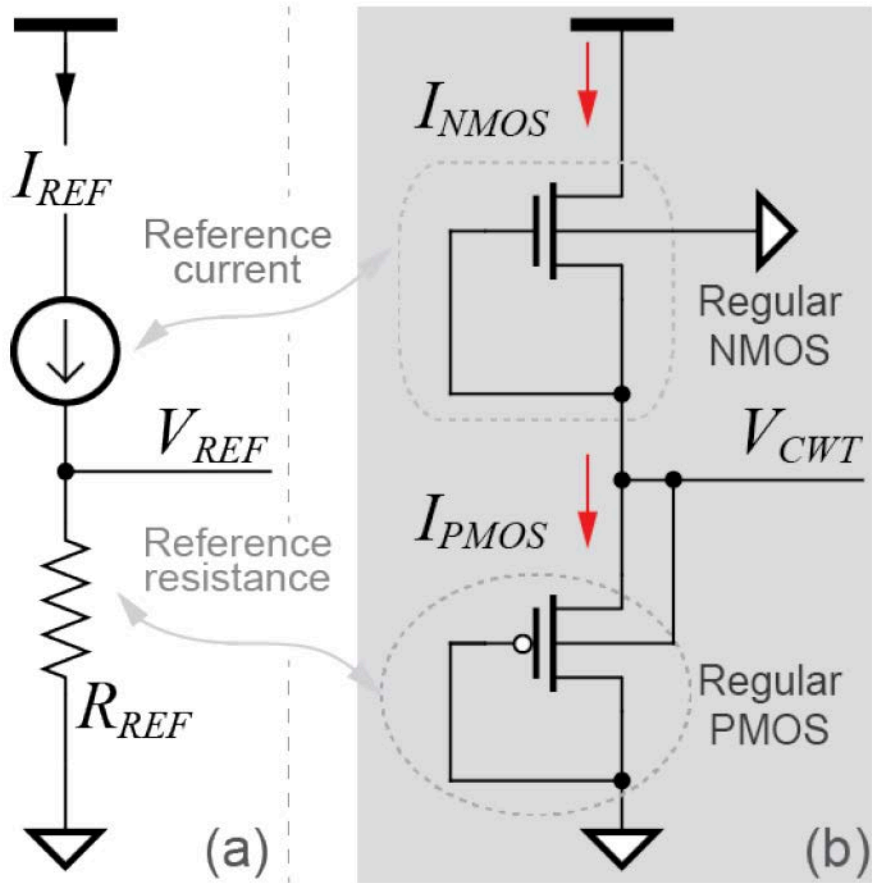
Average power:
2.4nW



Start-up time < 52ns

If TX power can be so low, the power consumption of even basic building blocks begins to matter

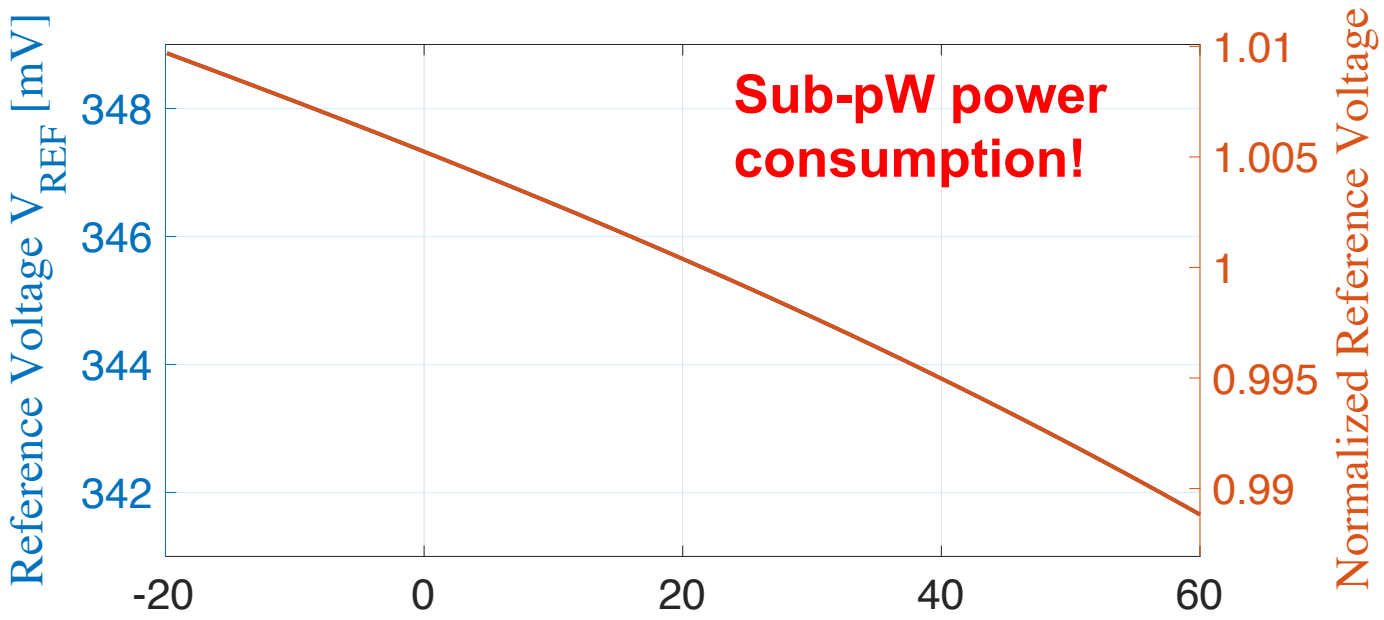
Ultra-Low-Power Voltage Reference Generator



$$\mu_1 C_{ox1} \frac{W_1}{L_1} (n_1 - 1) \phi_t^2 e^{\frac{0 - V_{th1}}{n_1 \phi_t}} = \mu_2 C_{ox2} \frac{W_2}{L_2} (n_2 - 1) \phi_t^2 e^{\frac{V_{ref} - V_{th2}}{n_2 \phi_t}}$$

$$V_{ref} = n_2 \phi_t \ln \frac{\mu_1 C_{ox1} (n_1 - 1) W_1 L_2}{\mu_2 C_{ox2} (n_2 - 1) W_2 L_1} + \frac{n_1 V_{th2} - n_2 V_{th1}}{n_1}$$

$$\frac{\partial V_{ref}}{\partial T} = 0 \Rightarrow \left(\frac{W_1}{L_1} \right) = \frac{\mu_2 C_{ox2} (n_2 - 1)}{\mu_1 C_{ox1} (n_1 - 1)} e^{\frac{q(n_2 C_{V_{th1}} - n_1 C_{V_{th2}})}{n_1 n_2 k}}$$

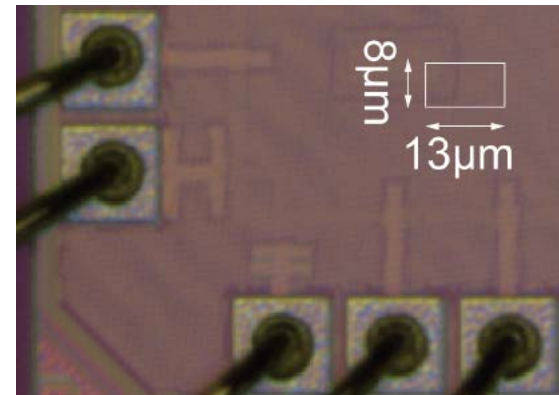
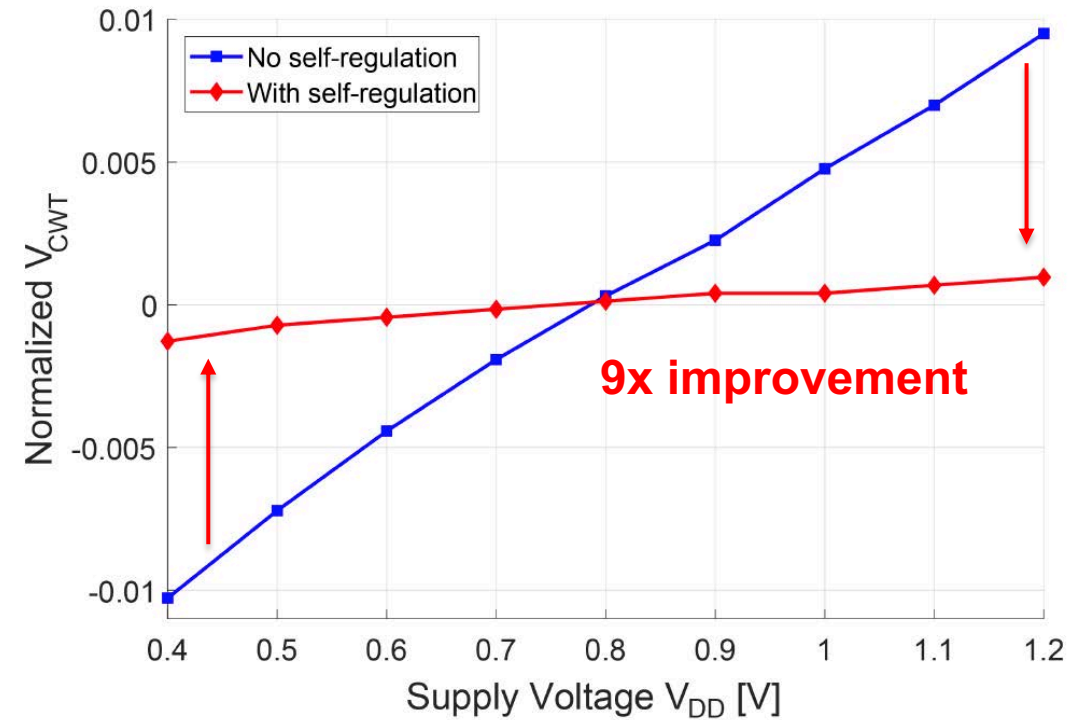
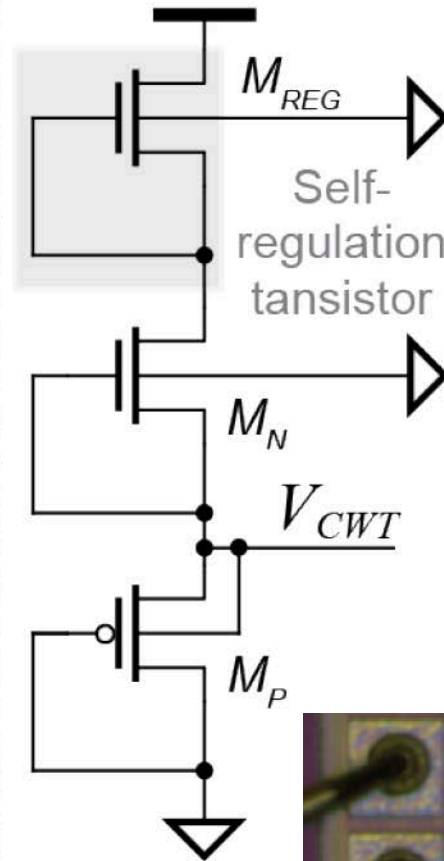
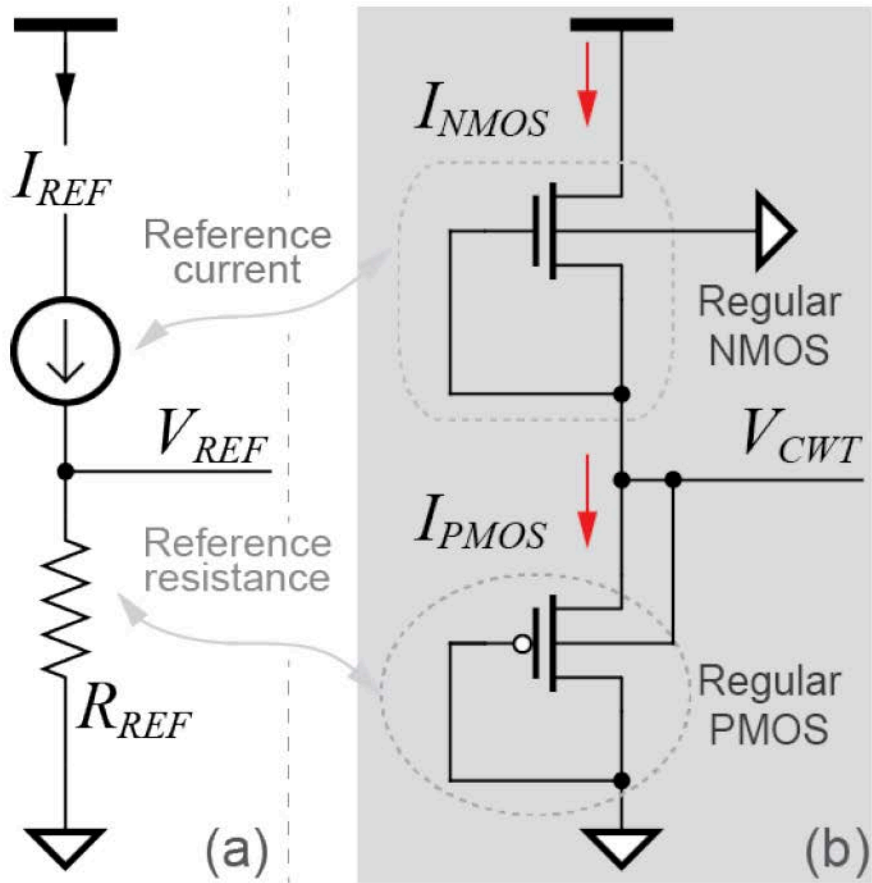


Inspired by Seok et al., JSSC'12

Temperature [°C]



A 420fW self-regulated 3T voltage reference generator



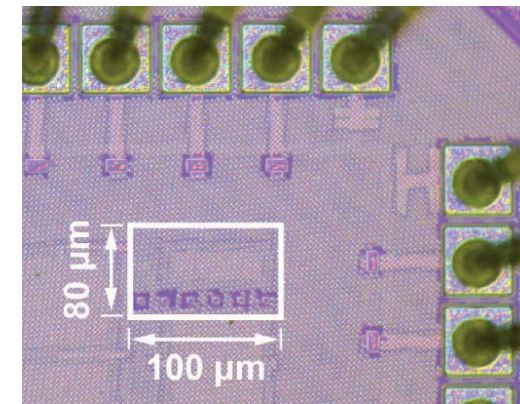
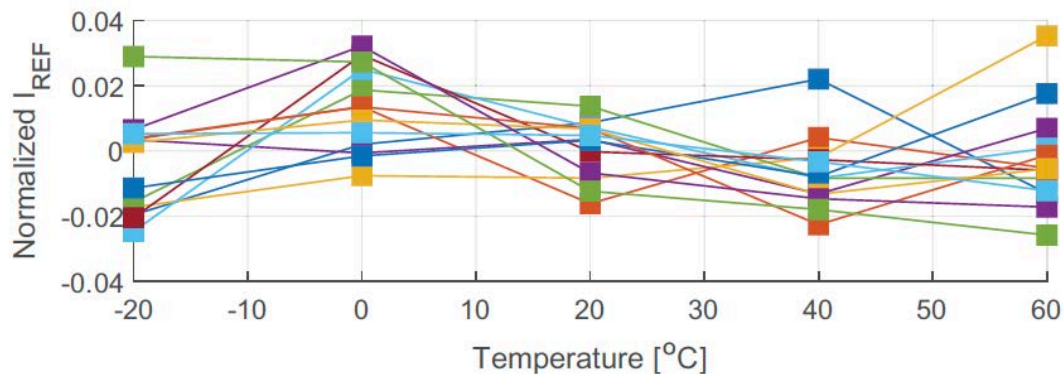
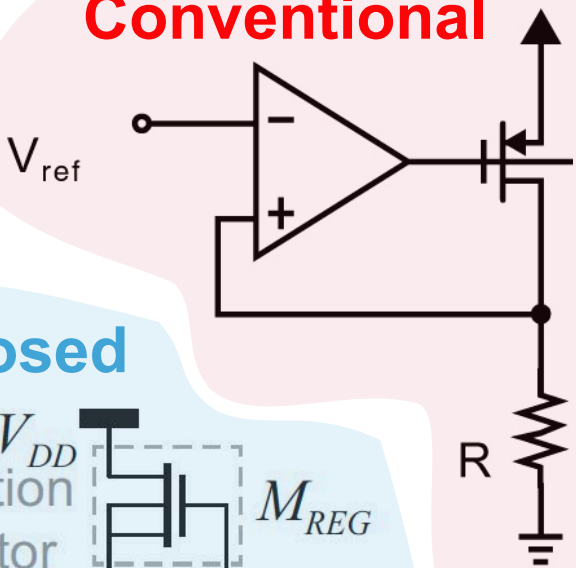
Power: 420fW

Temperature coefficient:
252ppm/ $^{\circ}$ C (N=38 chips)

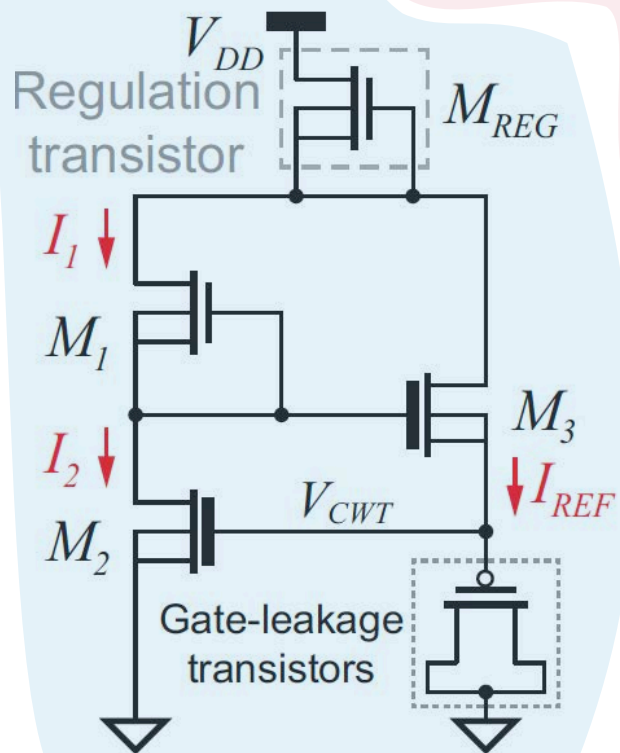
Line regulation: 0.47%/V

A 3.4pW 5T current reference generator

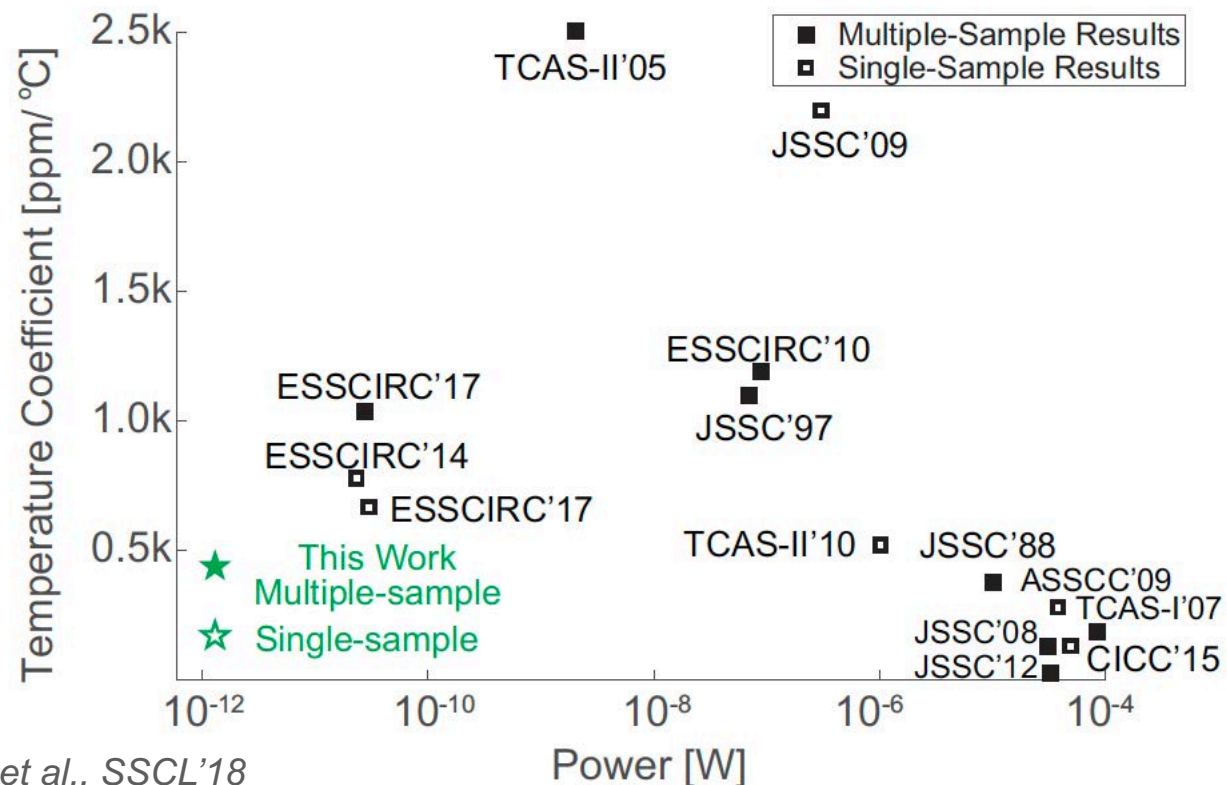
Conventional



Proposed

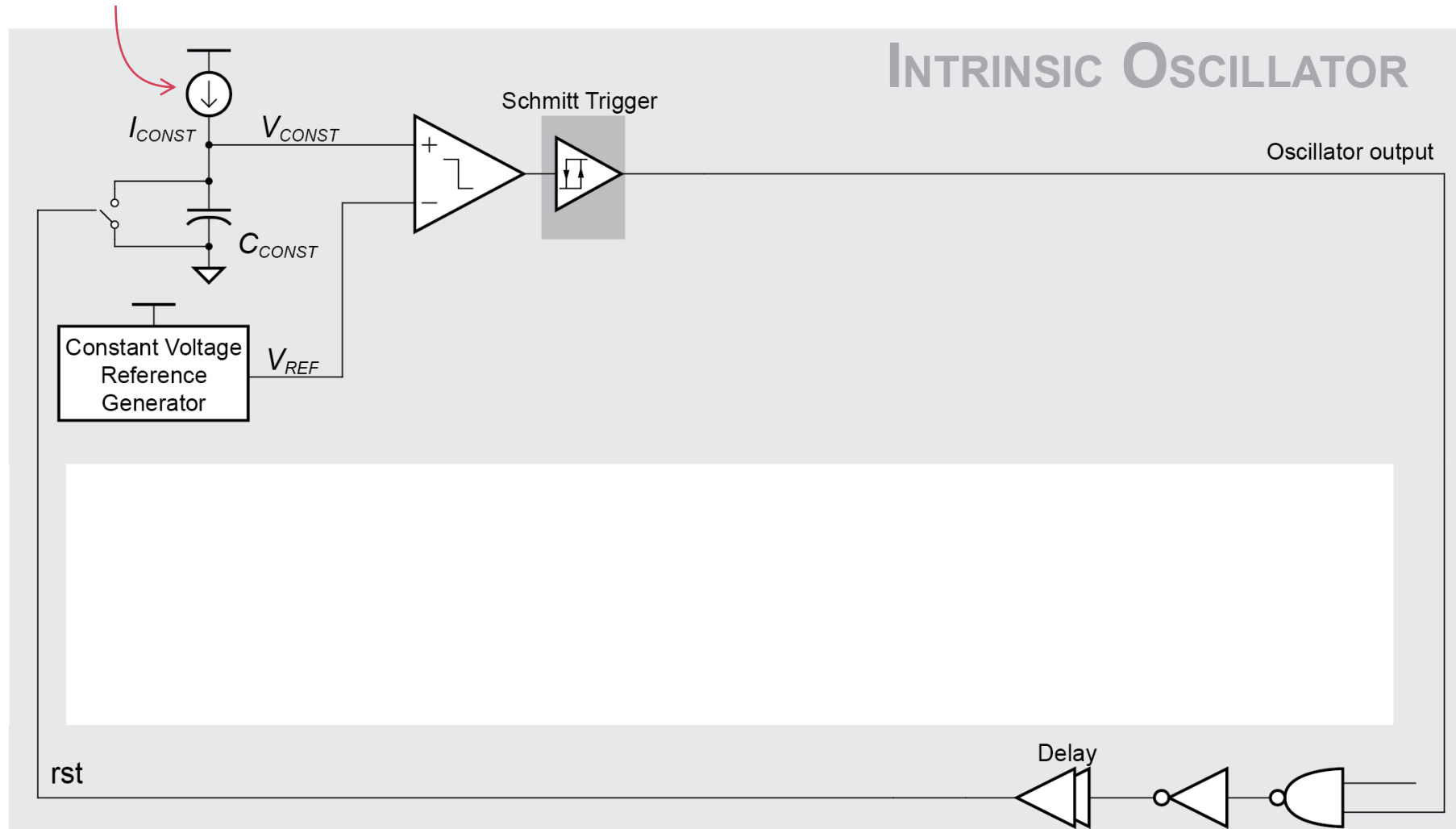


- Eliminates additional amplifier bias current
- Inherent self-regulation
- Gate-leakage transistor to reduce area



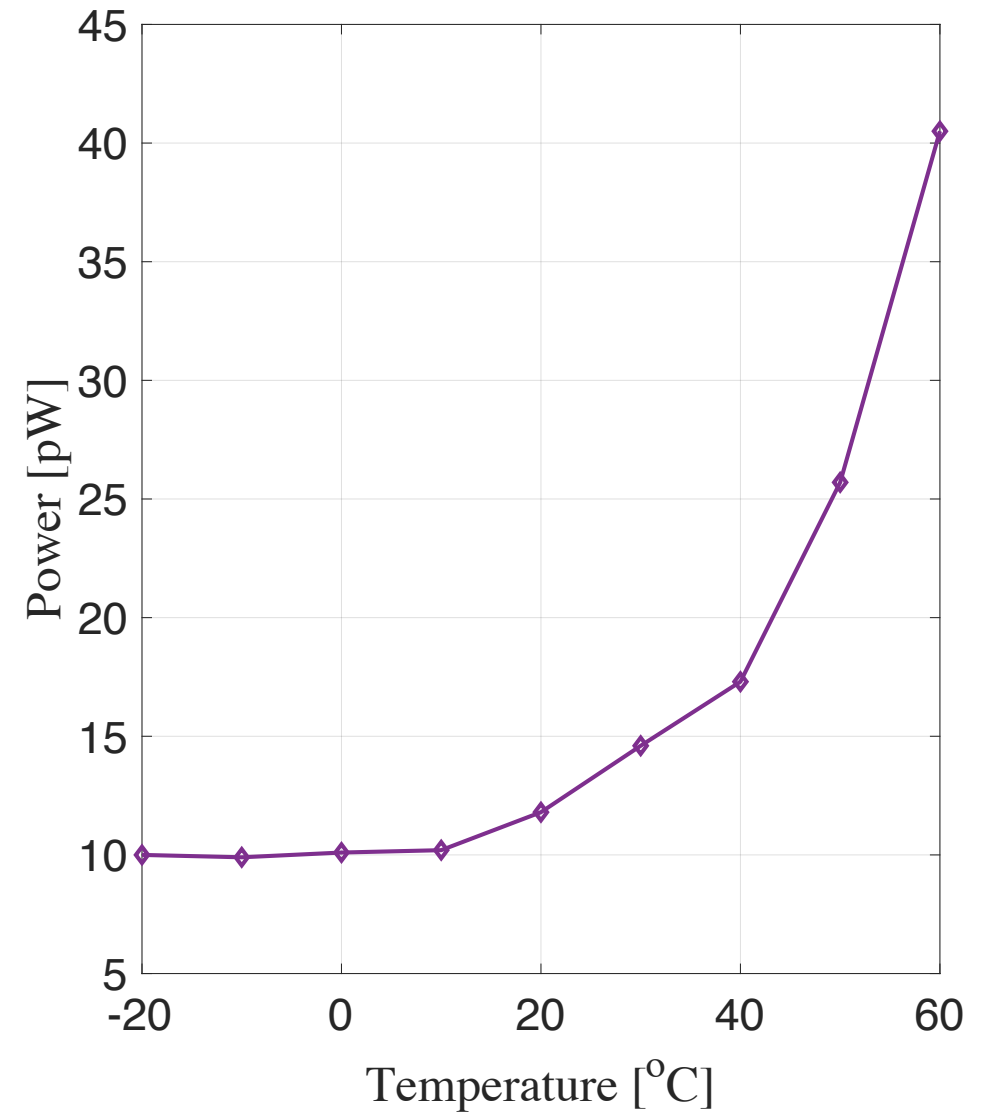
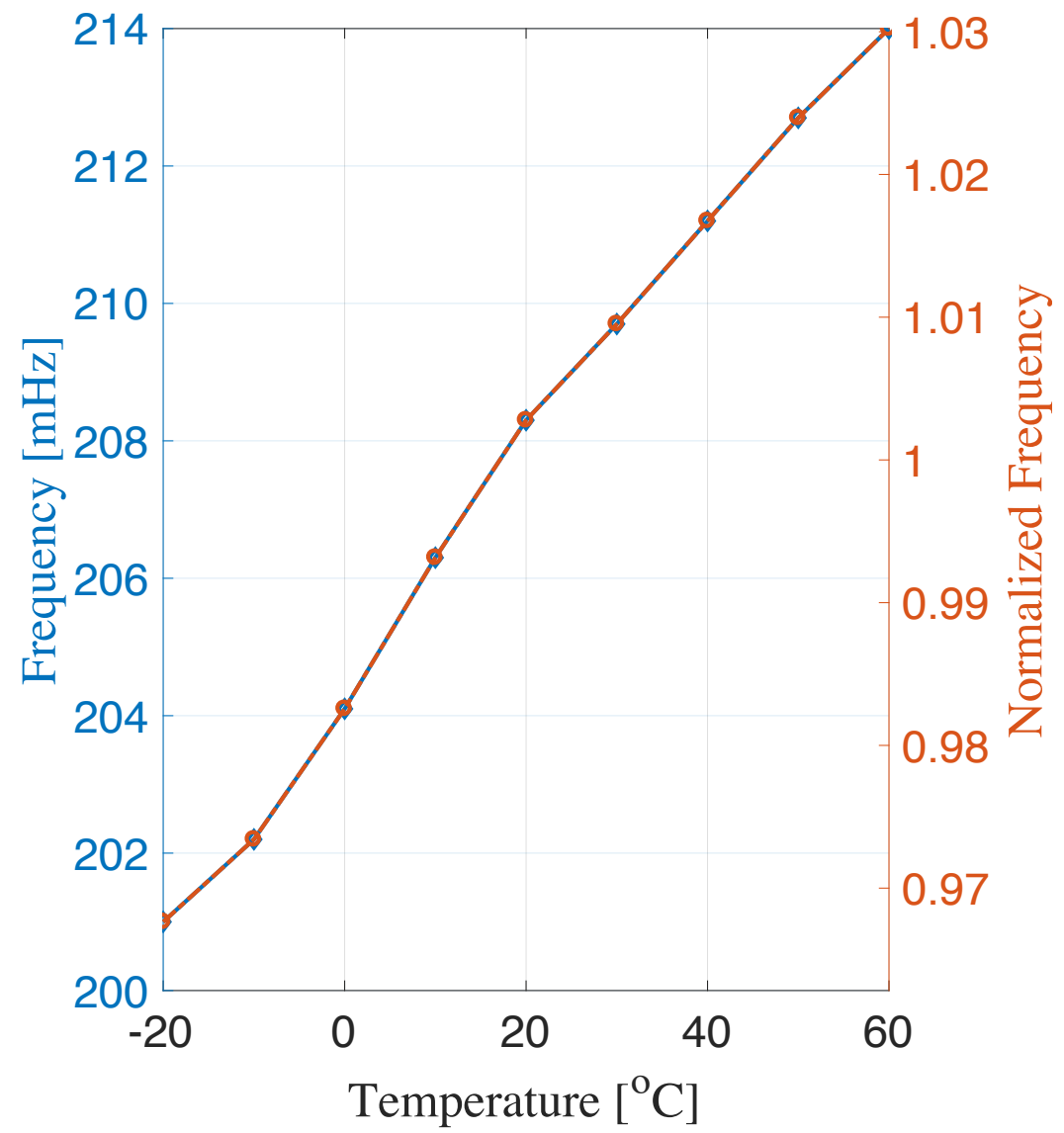
pW relaxation oscillator

pW current reference

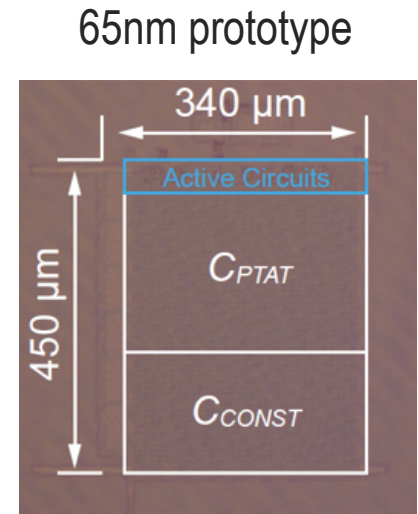
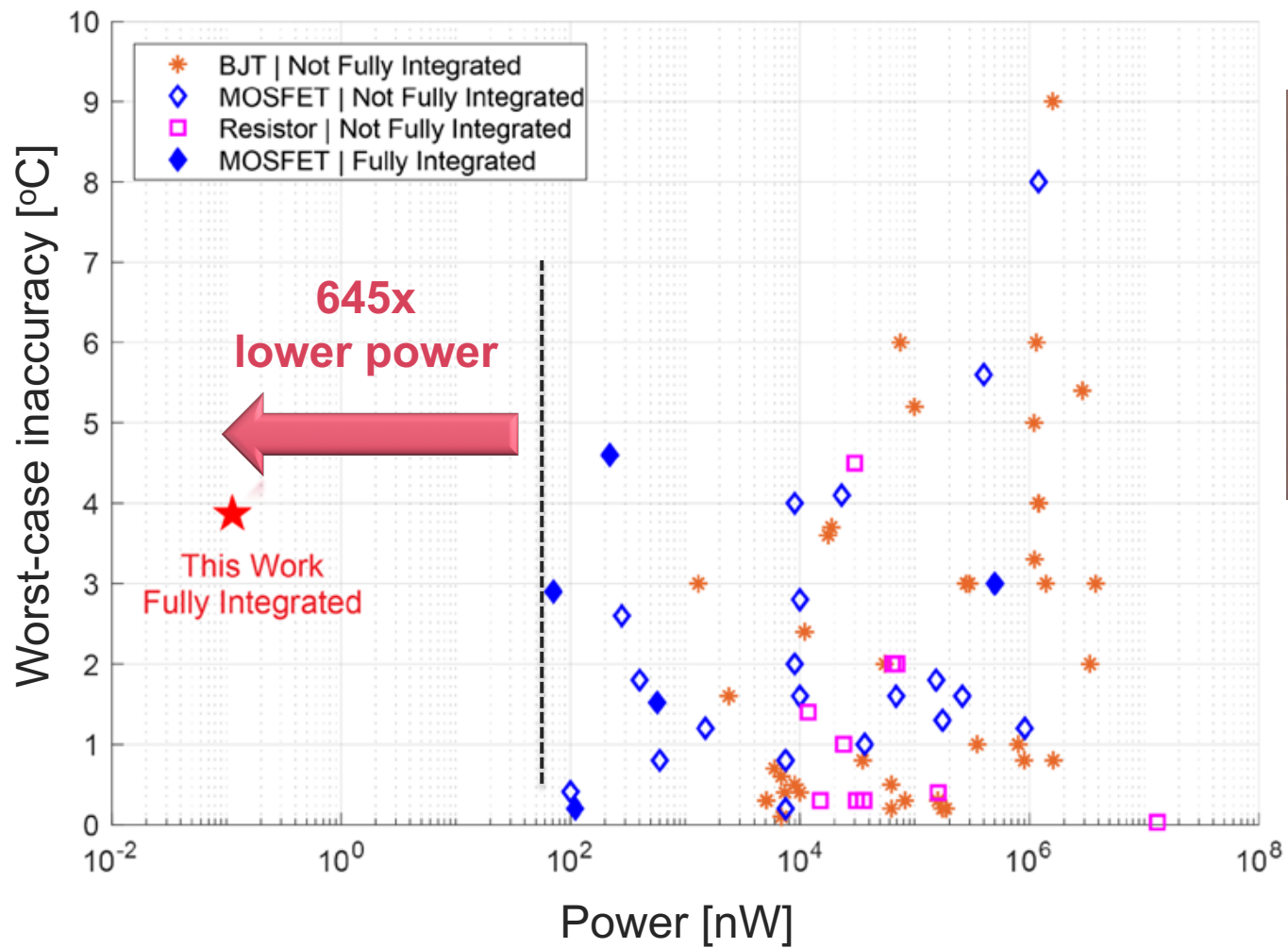
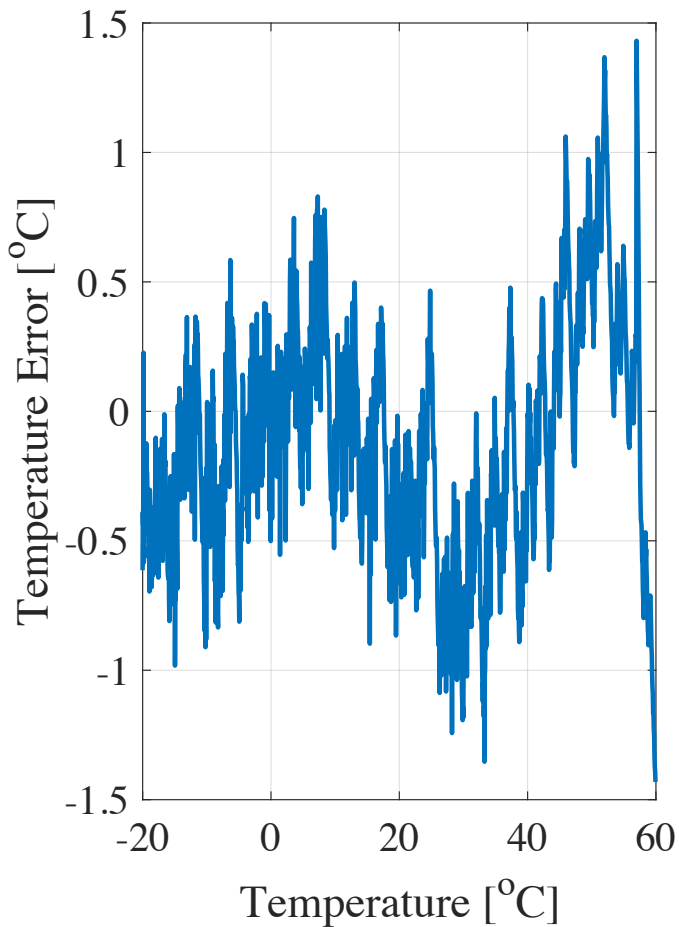




pW relaxation oscillator: 65nm test chip results



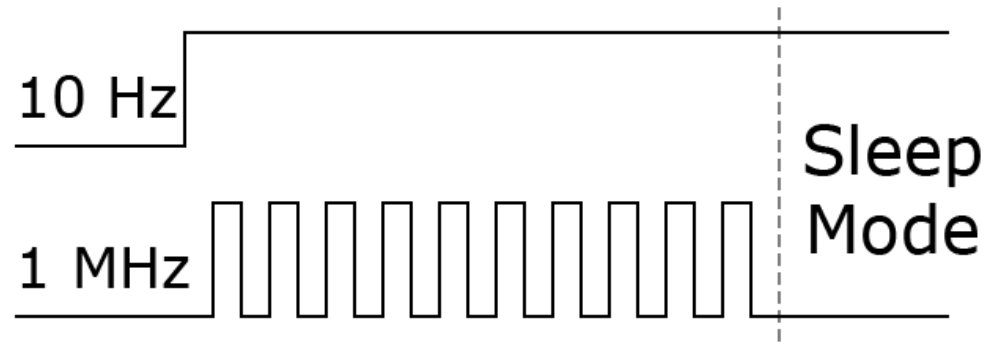
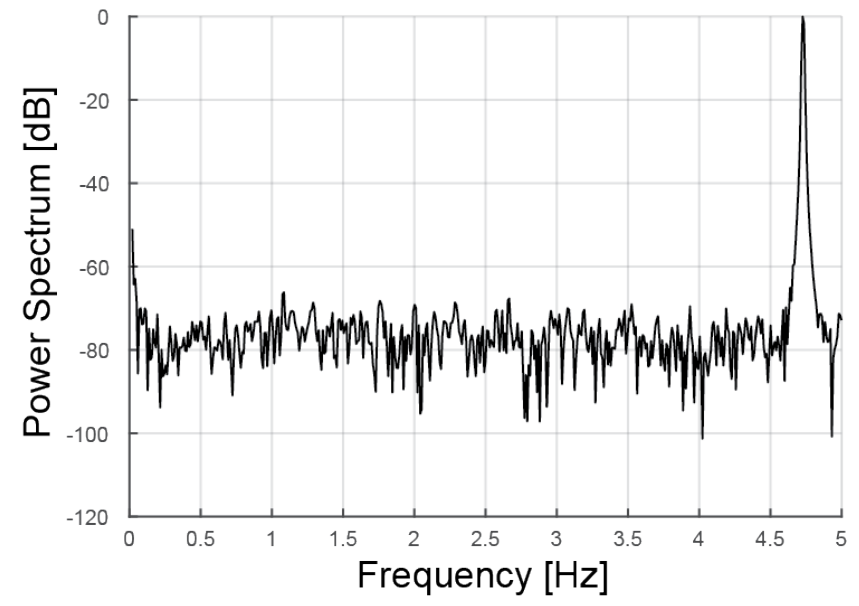
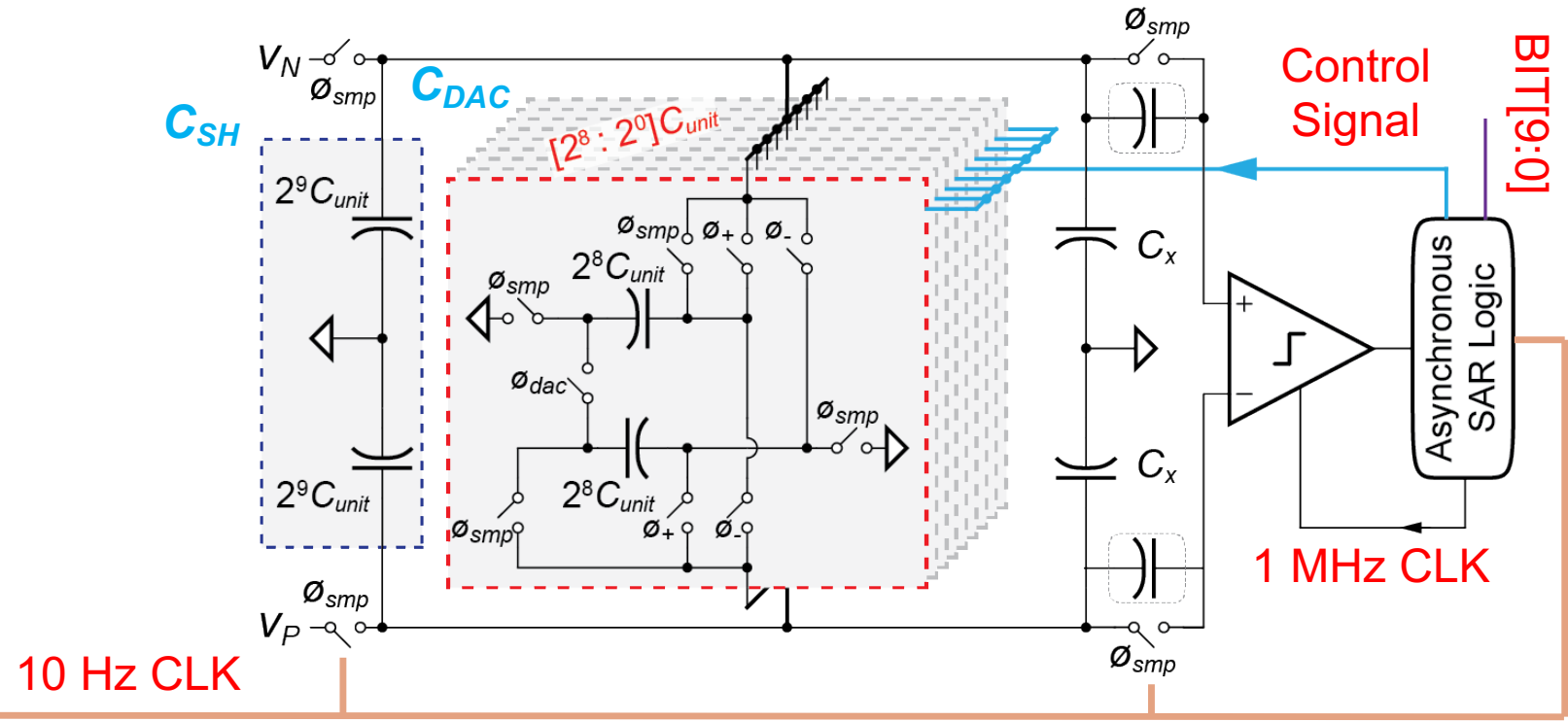
Temperature sensor measurement results



Consumes only 110pW with +/- 1.9°C inaccuracy

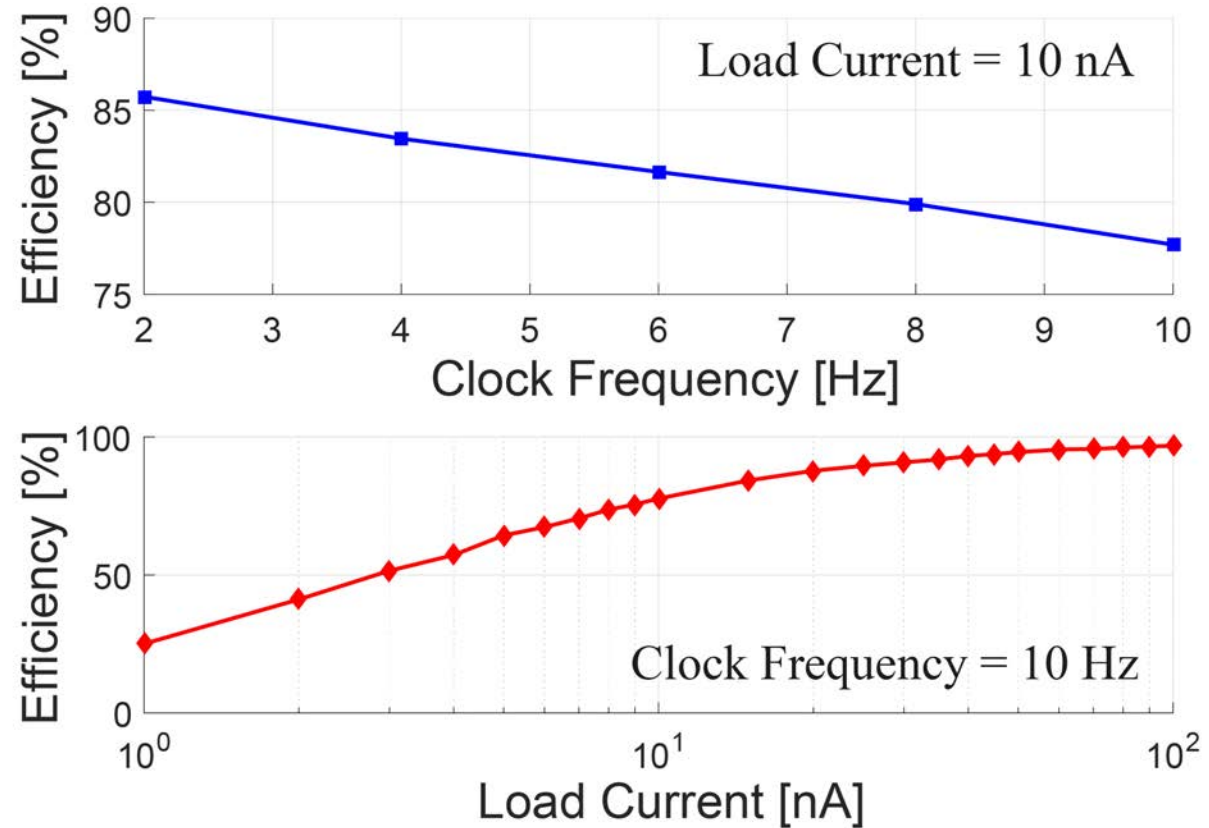
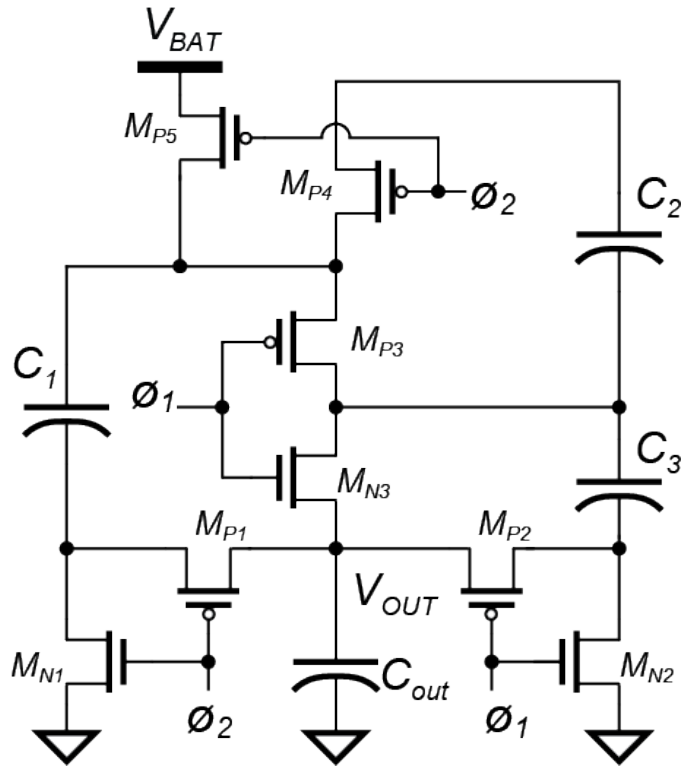
➡ New design with better performance under review

Sub-nW SAR ADC



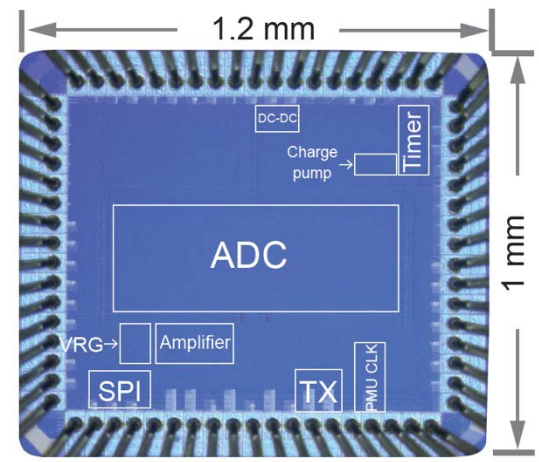
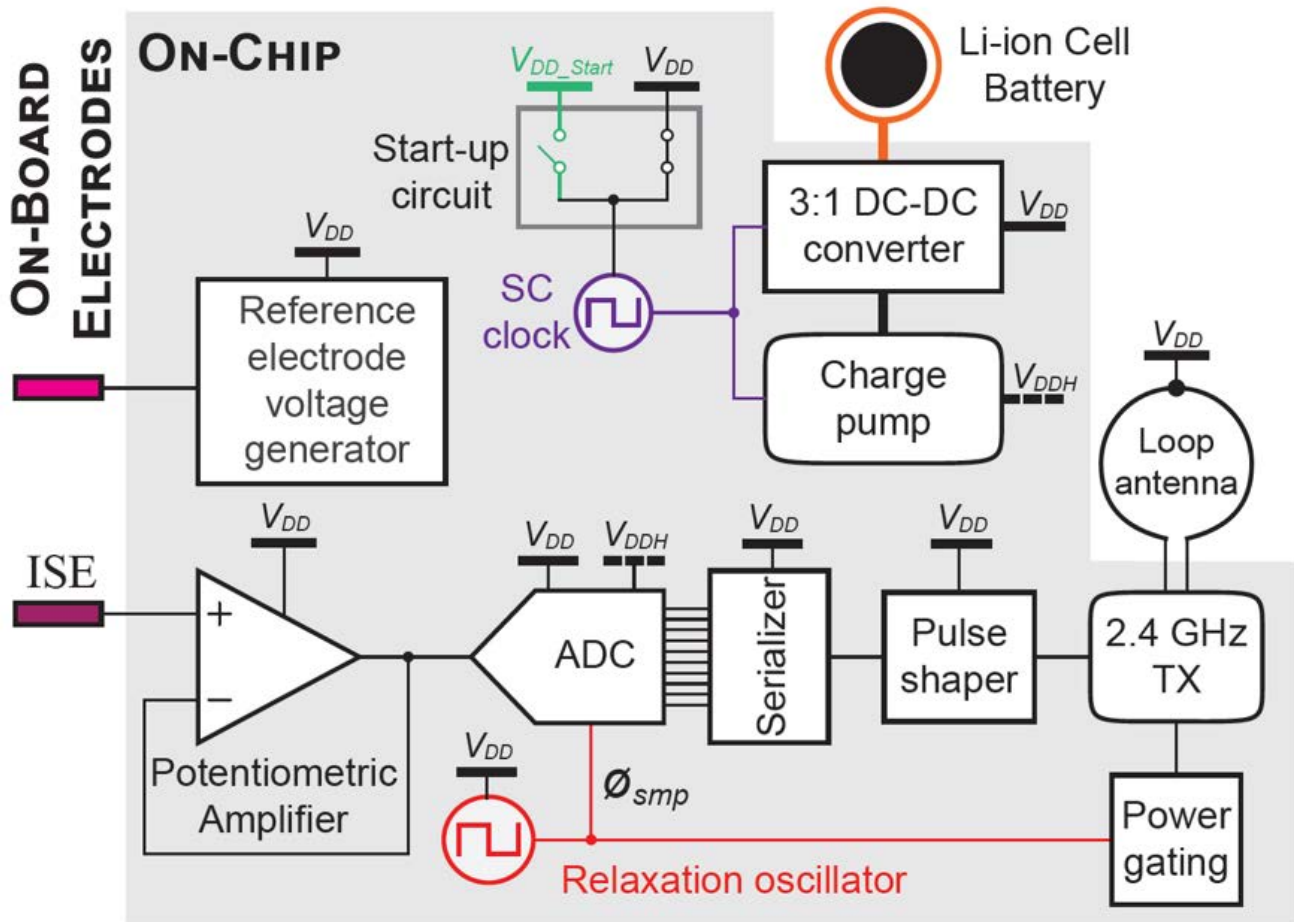
Power: 780pW
 Sampling rate: 10 S/s
 ENOB: 8.3b

Power Management Unit

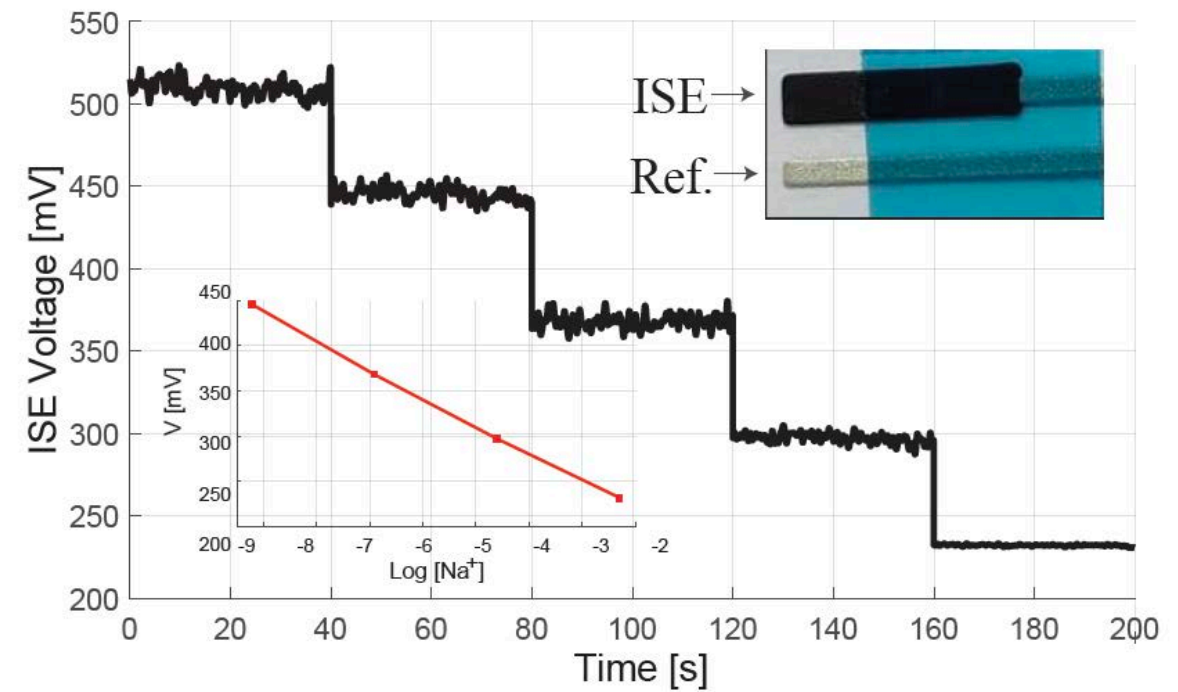


- ❑ 1.8V battery to 0.6V load conversion via a 3:1 Dickson topology
- ❑ Minimized leakage power and high SSL metric
- ❑ Non-overlapping clock reduces quiescent power by 21%
- ❑ Peak efficiency: 96.8% at 100nA, 10Hz

A 5.5nW Wireless Ion-Sensing System

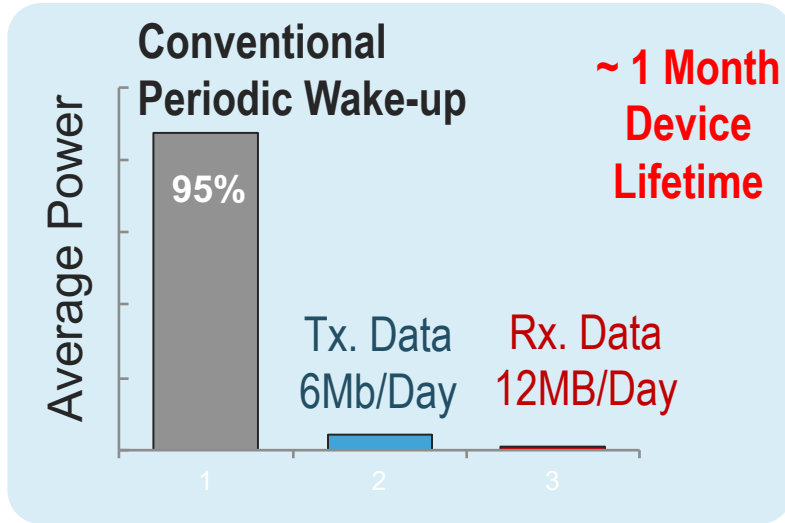


Average power consumption: 5.5nW



Power-saving receiver approach: wake-up receivers

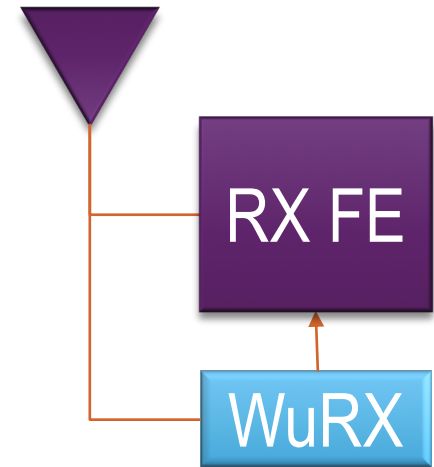
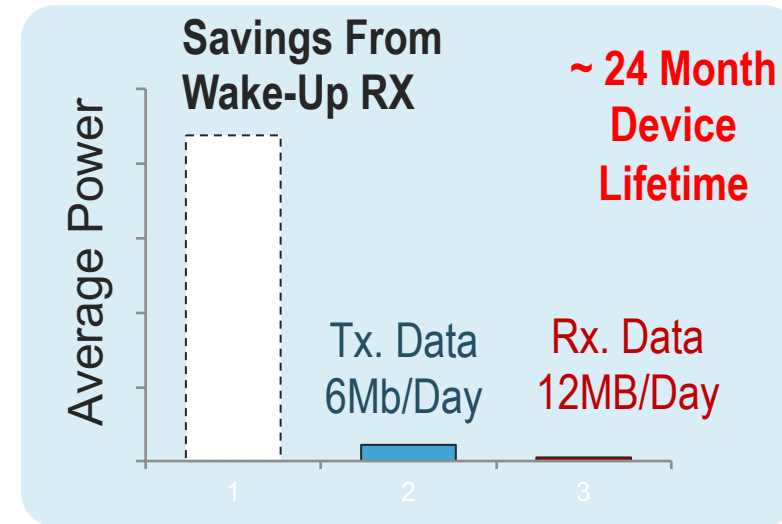
Conventional “wake-on” radio



Courtesy of Troy Olsson (DARPA)



Wake-up receiver (WuRX)



Near-zero power WuRXs can greatly extend lifetime in low-average throughput scenarios

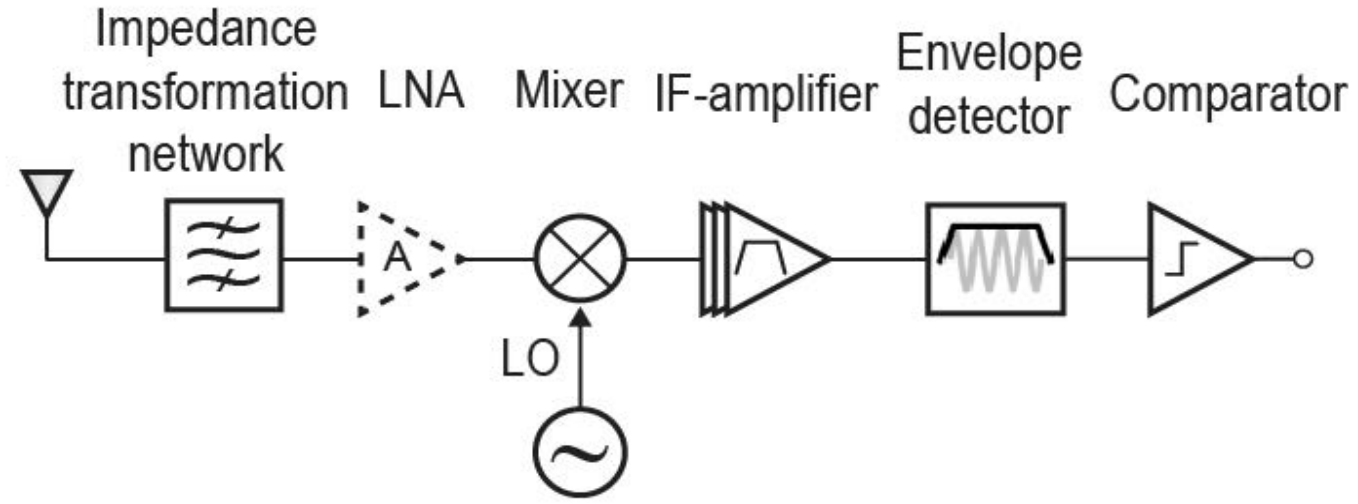
Wake-up receiver requirements:

- Low-power (always on)
- Good sensitivity (ideally comparable to main radio for good network coverage)
- Reasonable latency (depends on application)
- Robustness to interferers (may operate in congested environments)



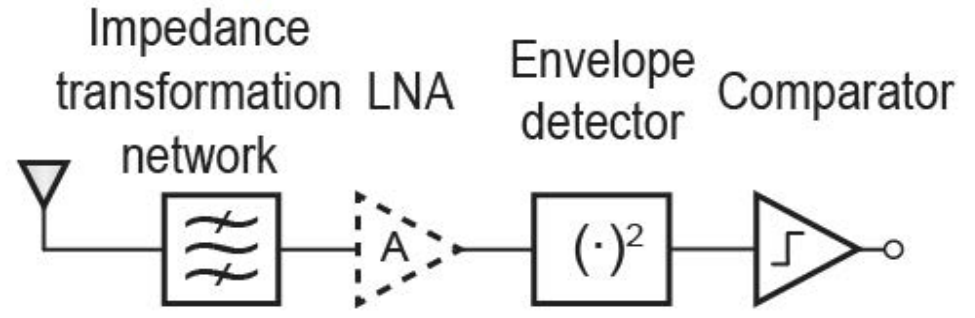
Conventional WuRX Architectures

IF/uncertain-IF:



Problem:
Power hungry LO generation and IF amplification

Direct envelope detection:

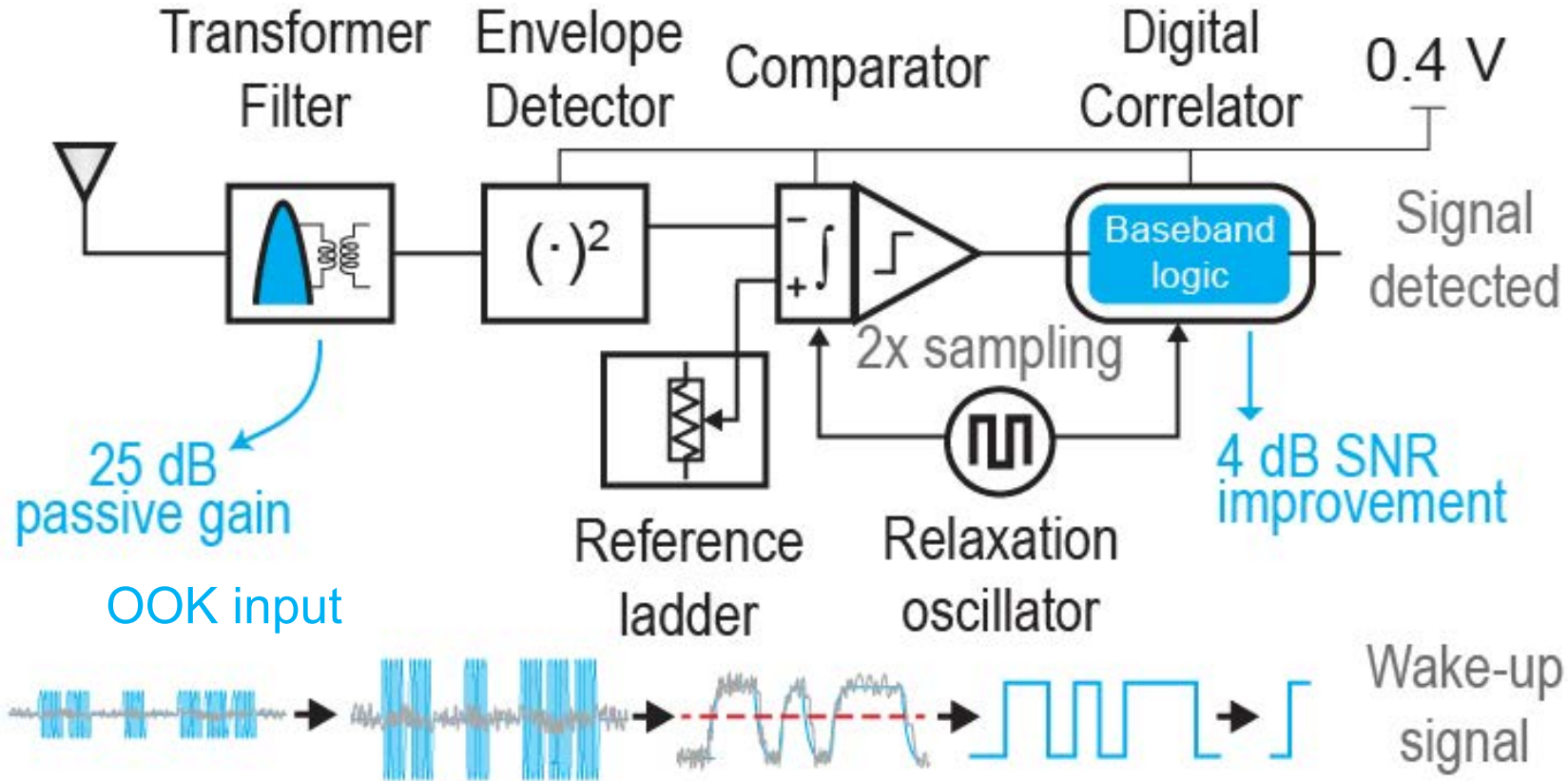


Problems:
Moderate RF/conversion gain
→ poor sensitivity
Low-Q front-end
→ poor interferer tolerance

Challenge: achieving both high gain and low power

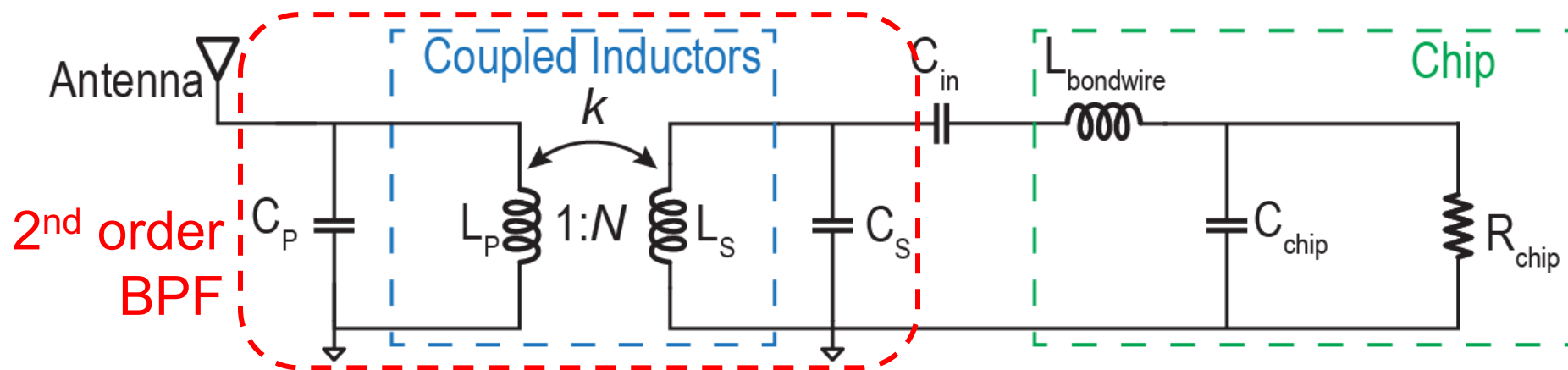


A nW Wake-up Receiver



High R_{in} ED supports high passive gain front-end w/ high-Q filtering at low power

Transformer Filter



↳ 25dB gain → 1:316 impedance transformation ratio

Requirements:

1. High ED R_{in} ($>15.8\text{k}\Omega$)
2. Large L_s/L_p ratio ($=316$)
3. Small, well-controlled k ($\lesssim 0.04$)

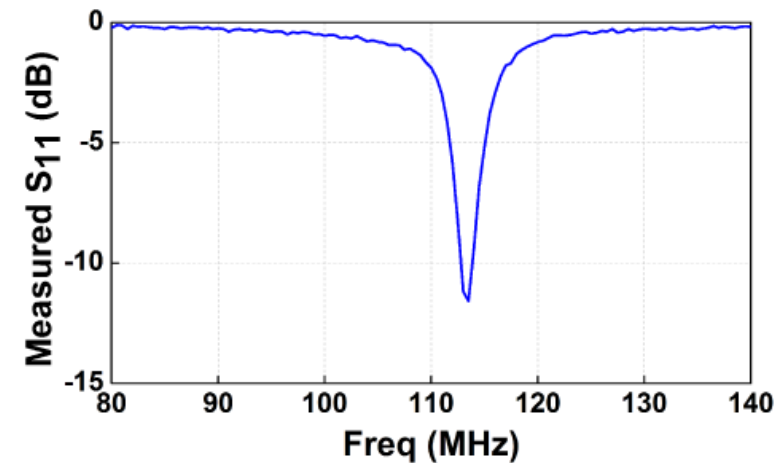
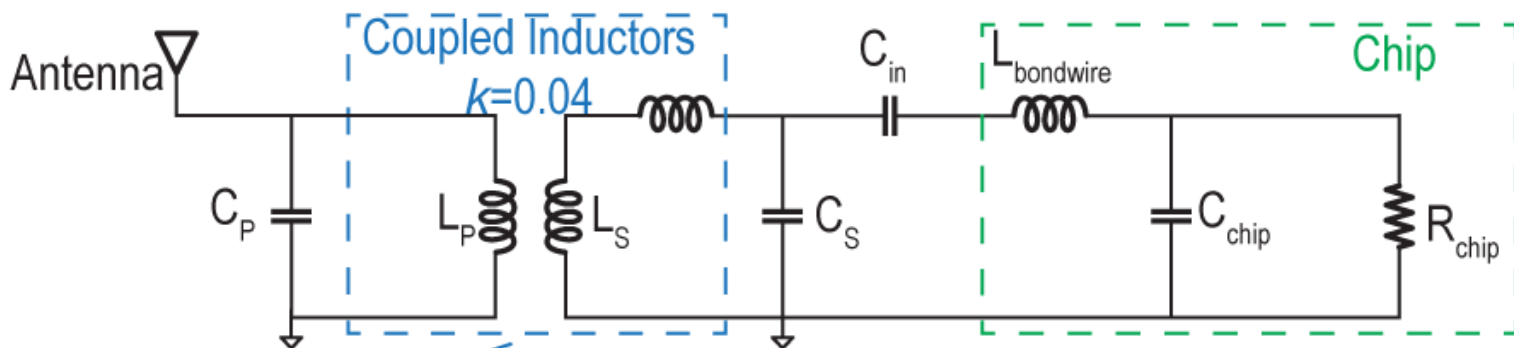
Implementation options:

1. Lumped L_p/L_s
→ Large L , but poor-defined k
2. Distributed L_p/L_s
→ Well-controlled k , but small L

Challenge: implement large L_p/L_s ratio
with low and well-controlled k

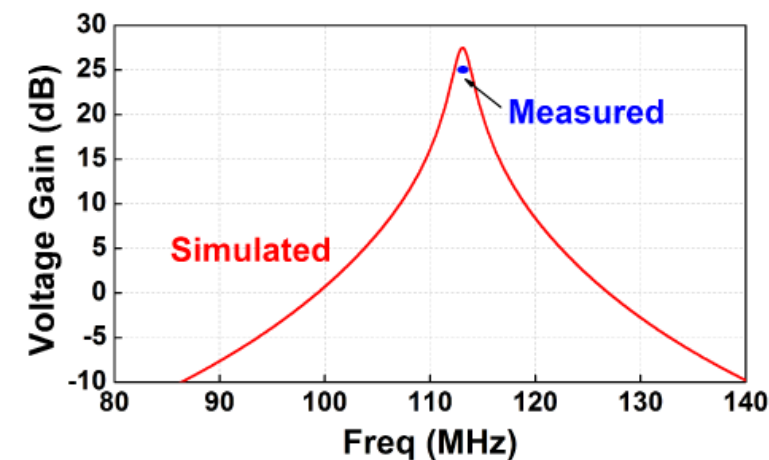
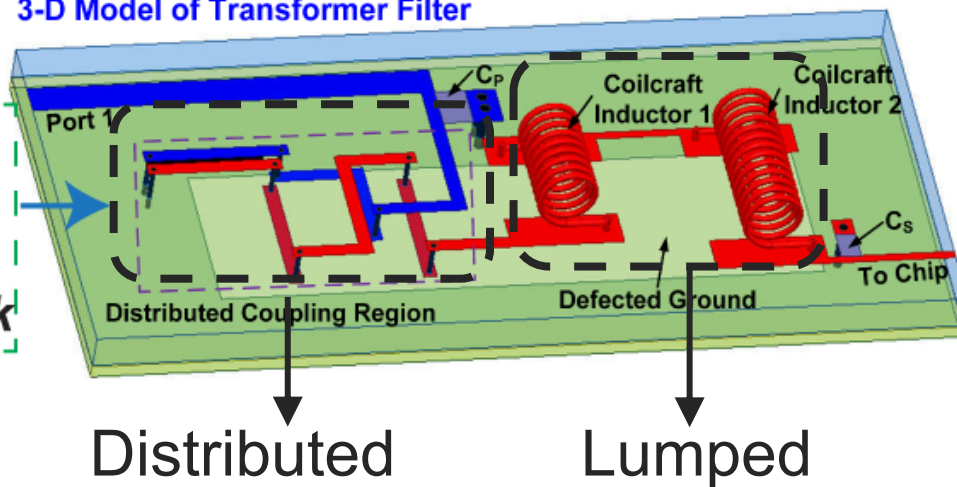
Transformer Filter

Schematic of Transformer Filter



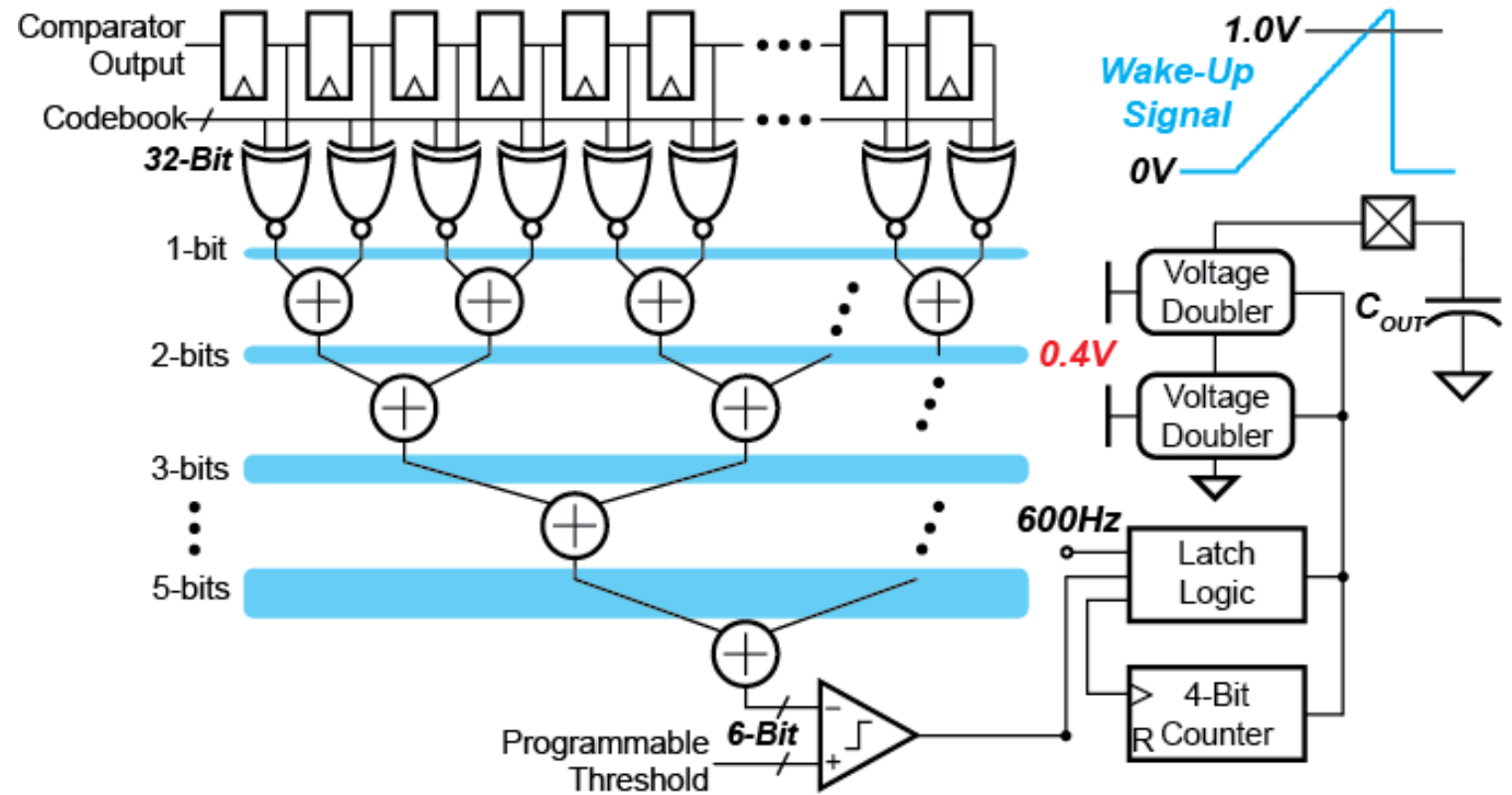
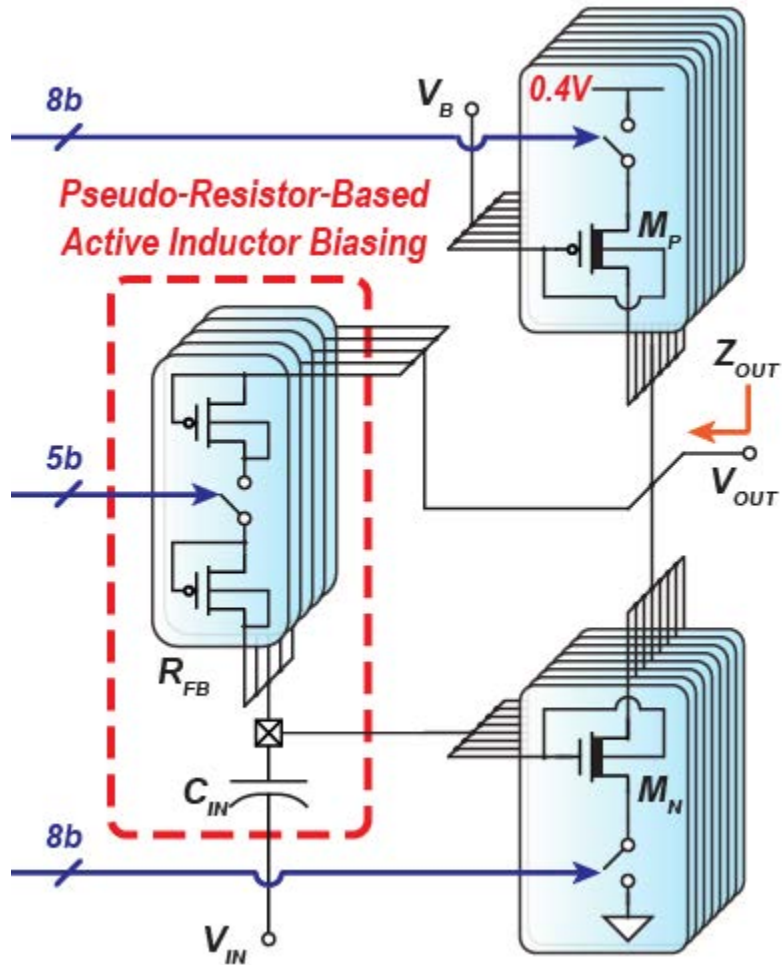
L_P : Distributed
 +
 L_S : Lumped+Distributed
 Realize large L with well-controlled k

3-D Model of Transformer Filter



Discrete inductors + stripline inductor control k precisely

Active Envelope Detector & Digital Baseband

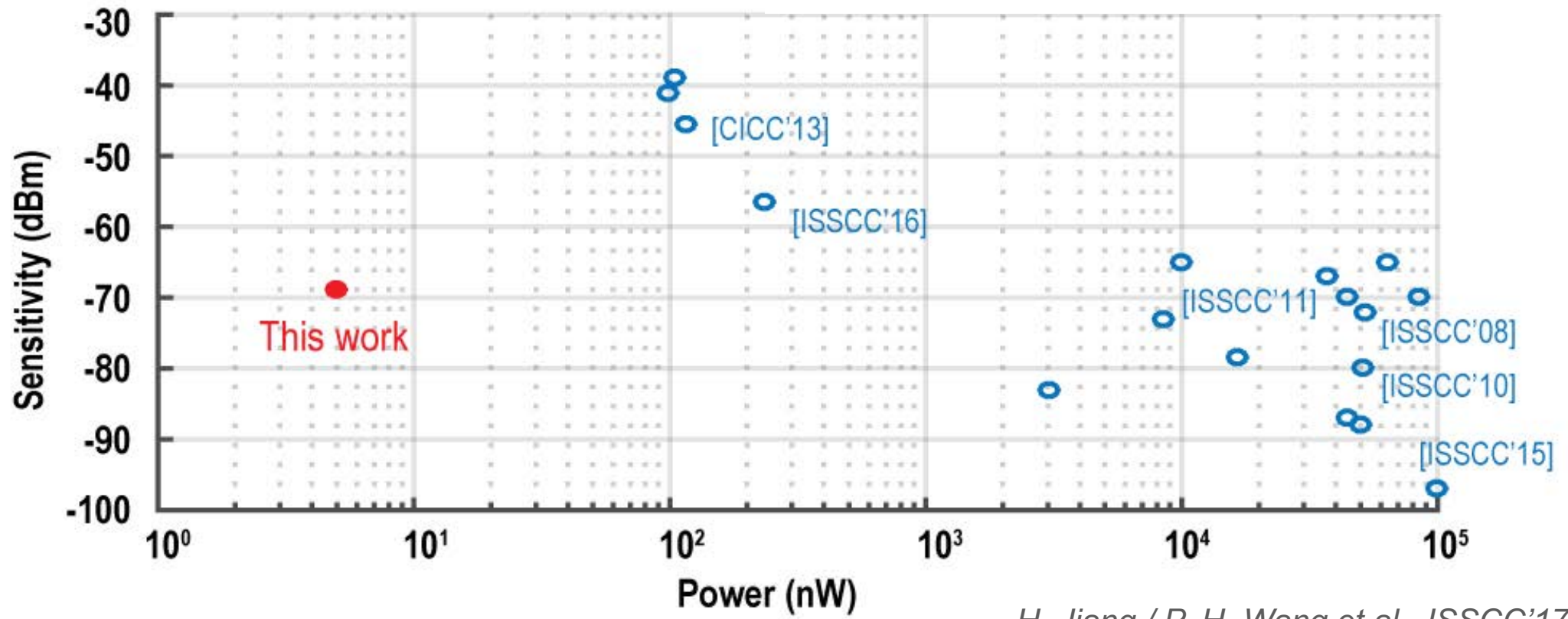
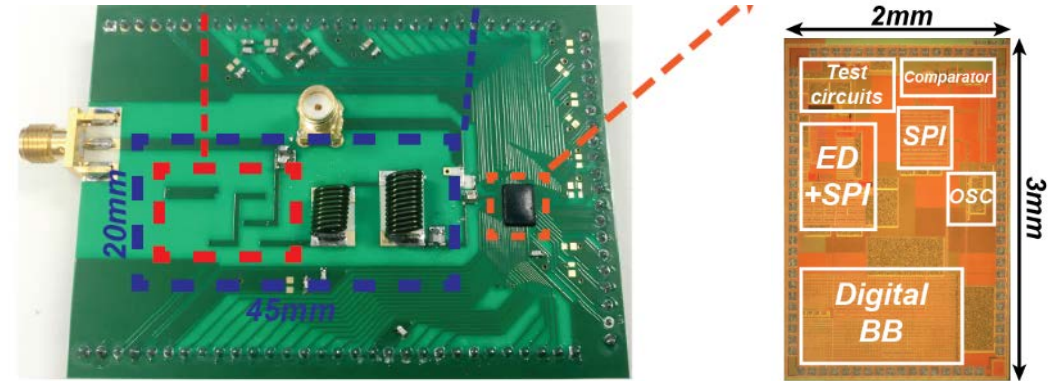


Active-inductor bias improves SNR by 3-25dB over conventional common-source

Optimal 16b code improves SNR by 4dB at ~1nW power cost

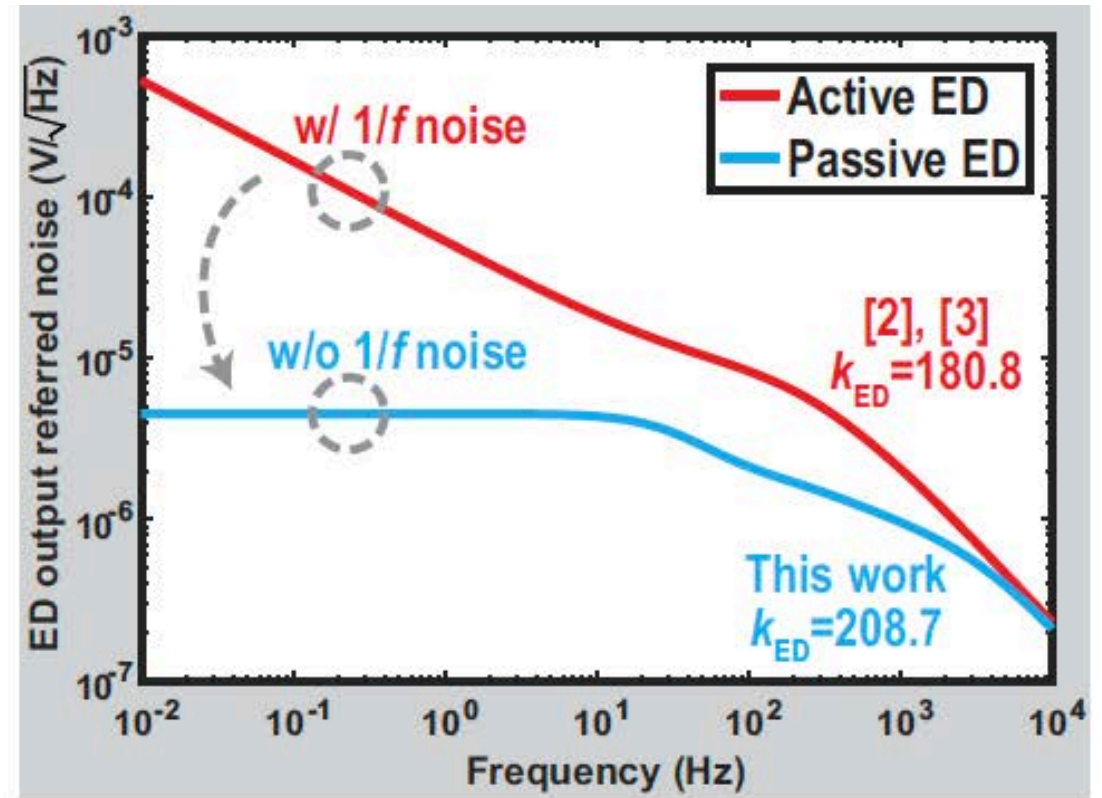
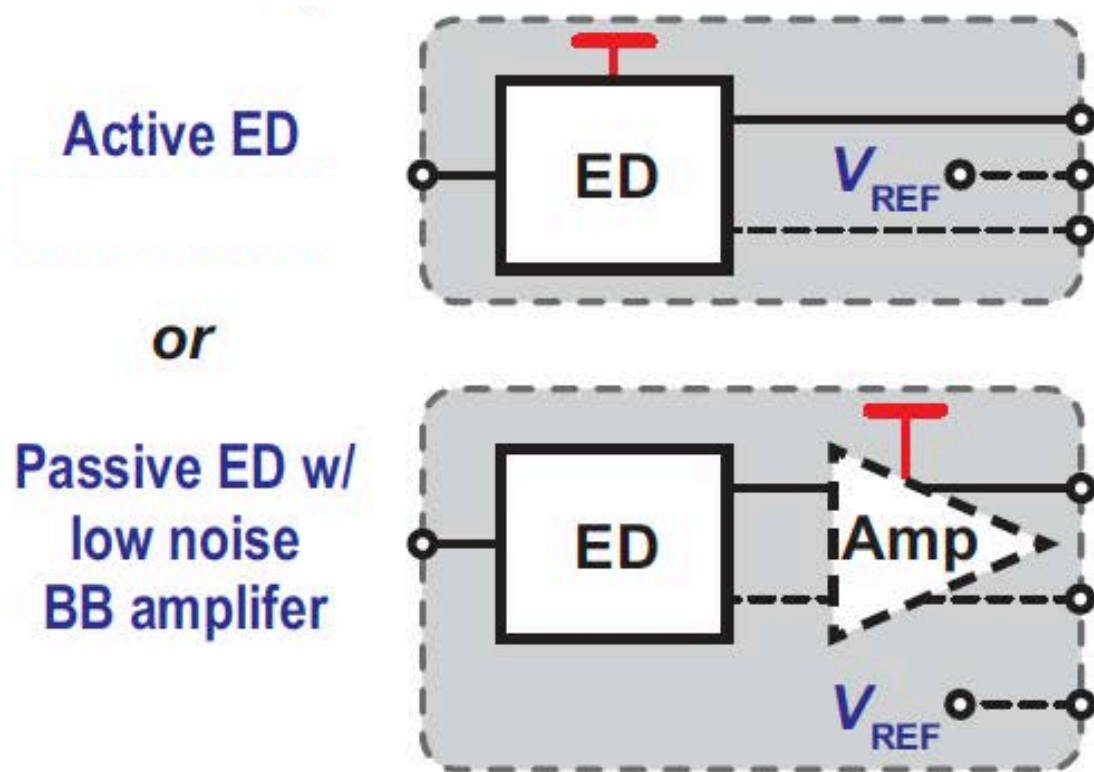
WuRX Measurement Results

- Power consumption: 4.5nW
- Sensitivity: -69dBm
- Wake-up latency: 53ms

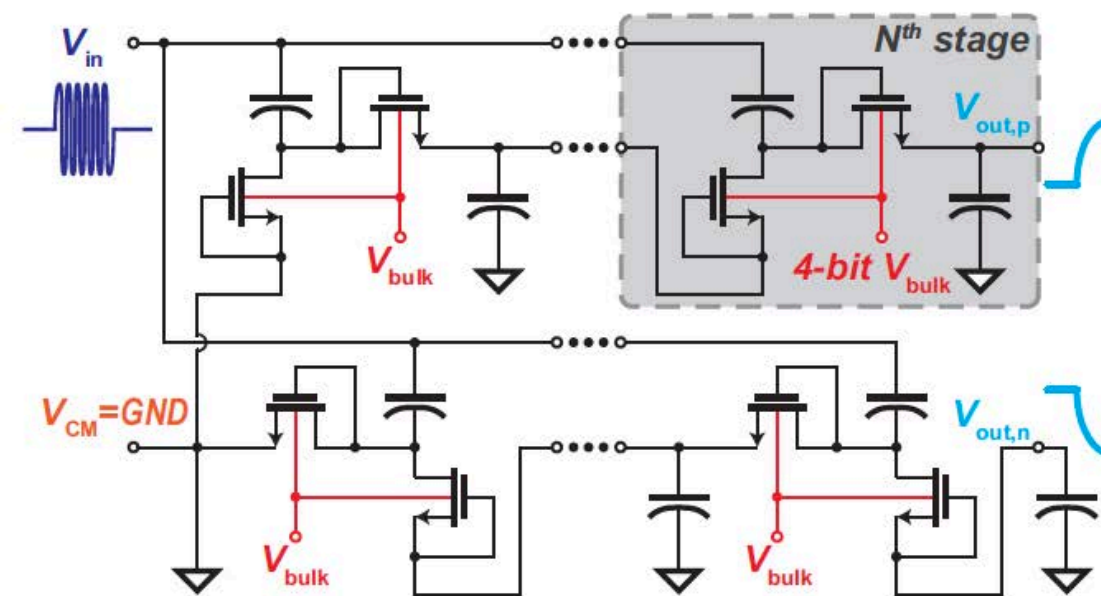
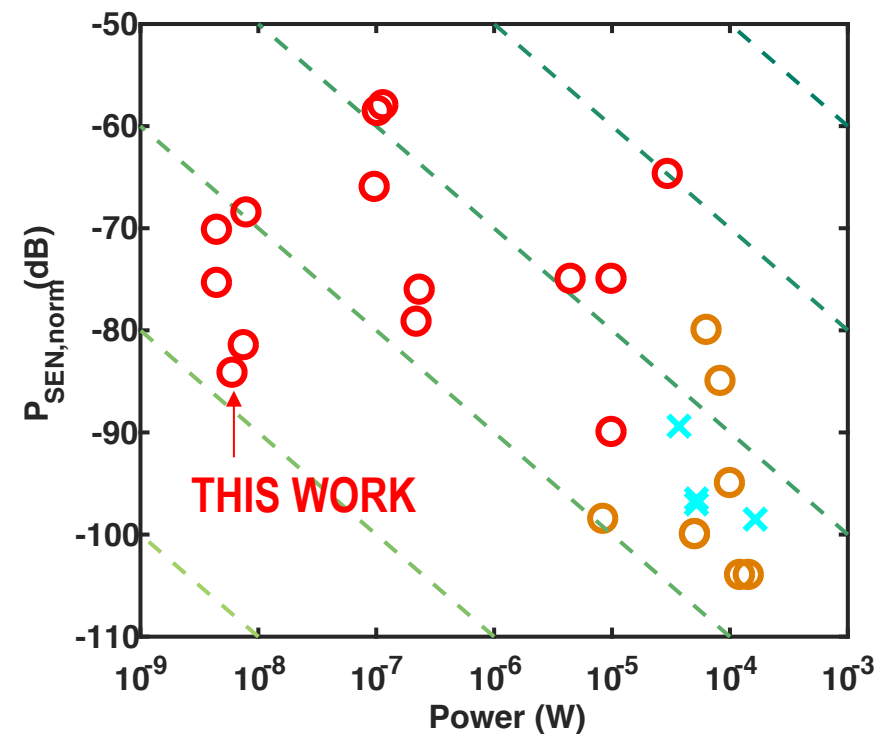
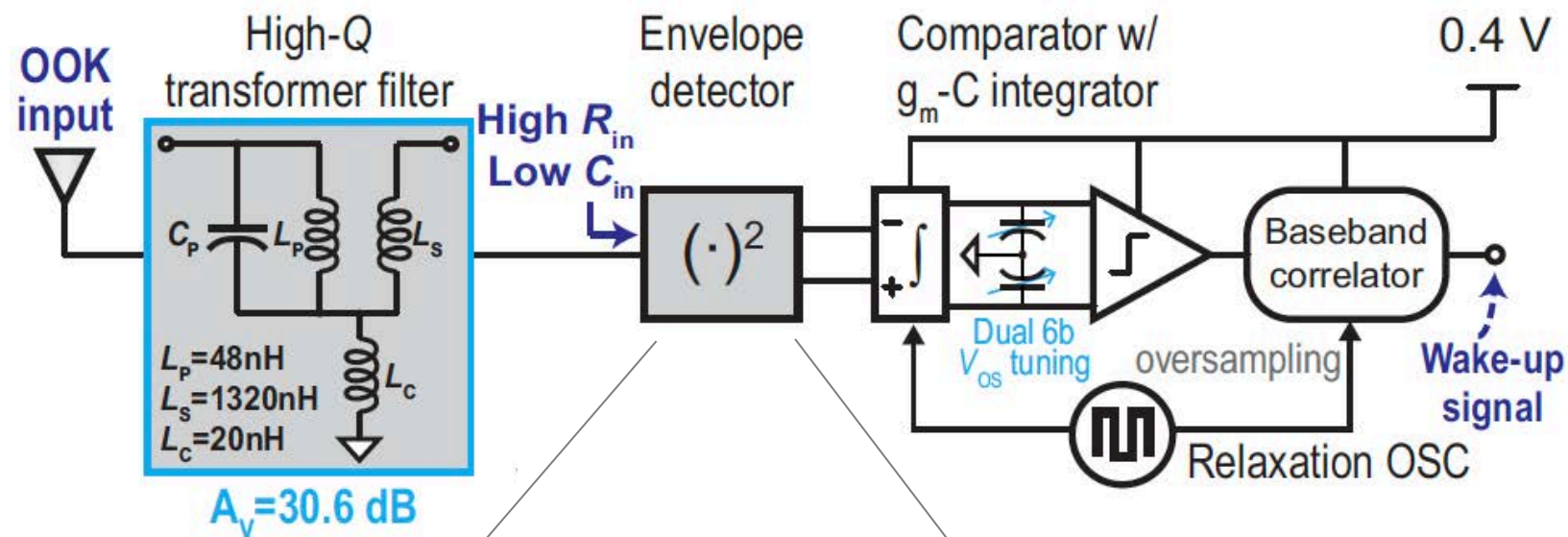


Improving WuRX sensitivity

- Key limiter in previous work: ED noise
- Idea: replace active ED with passive ED → eliminates 1/f noise



A 6.1nW Wake-up Radio with -80.5dBm Sensitivity

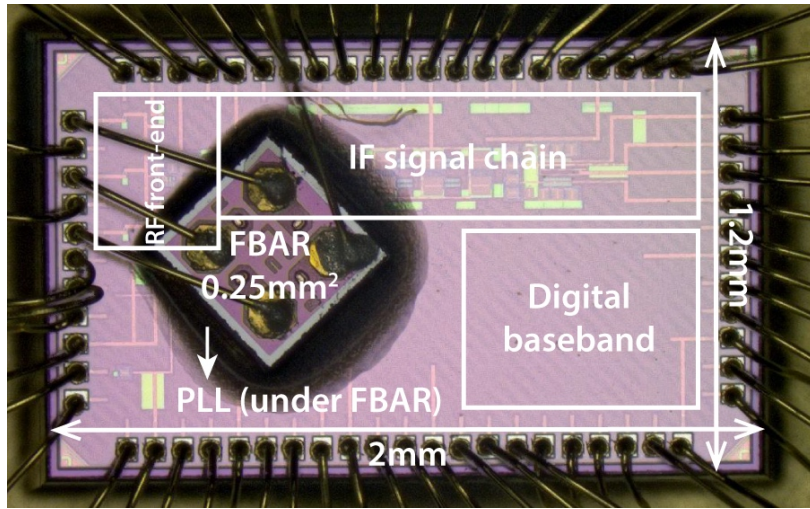


Pseudo-balun ED
Benefit 1: 2X conversion gain w/o output bandwidth penalty
Benefit 2: 1.5 dB sensitivity improvement vs. single branch only

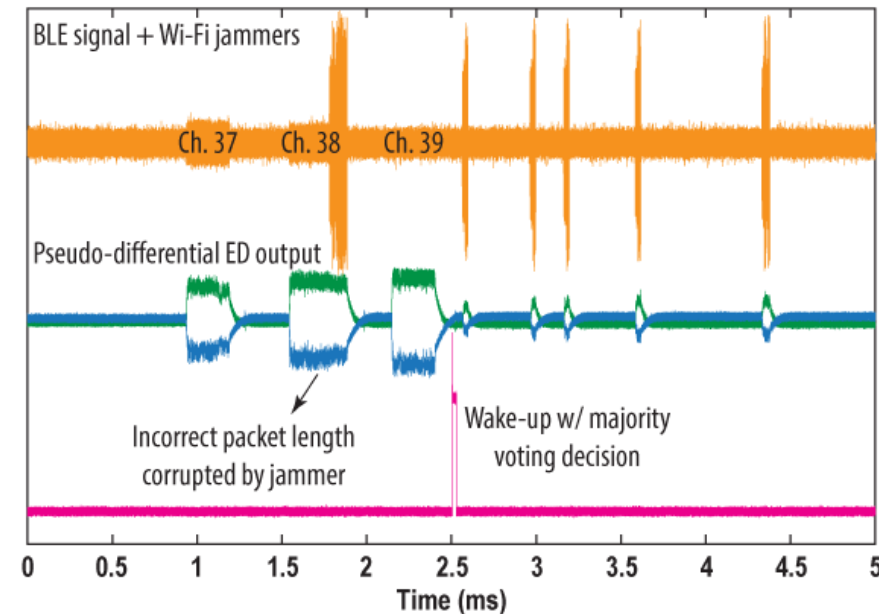
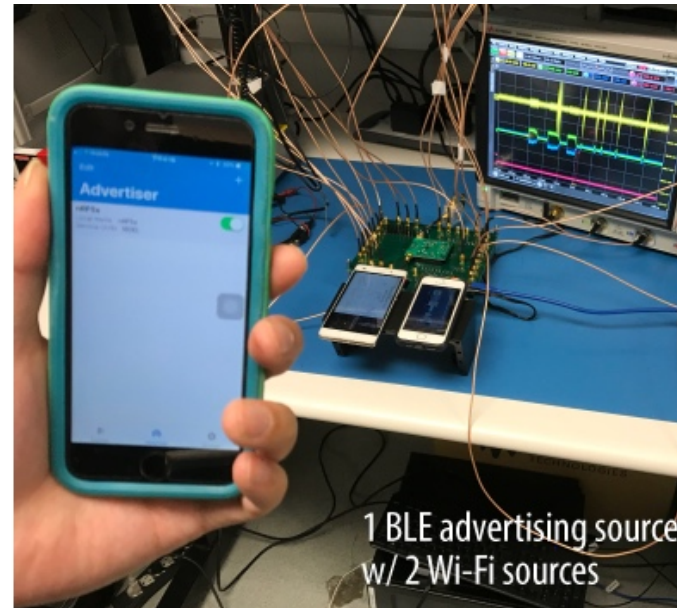
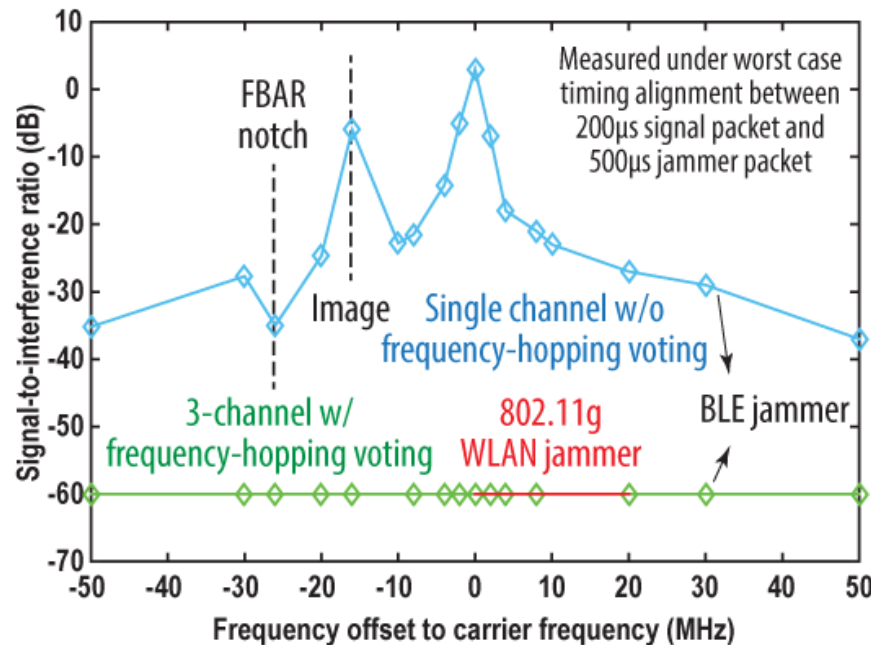
Bulk tuning unit cell
Benefit 1: tunable V_t for PVT or sizing for lower C_{in}
Benefit 2: no extra loading @ RF for biasing network

- Challenges:**
1. Not standard compliant
 2. Low-frequency operation @ FM band
 3. Susceptible to interferers

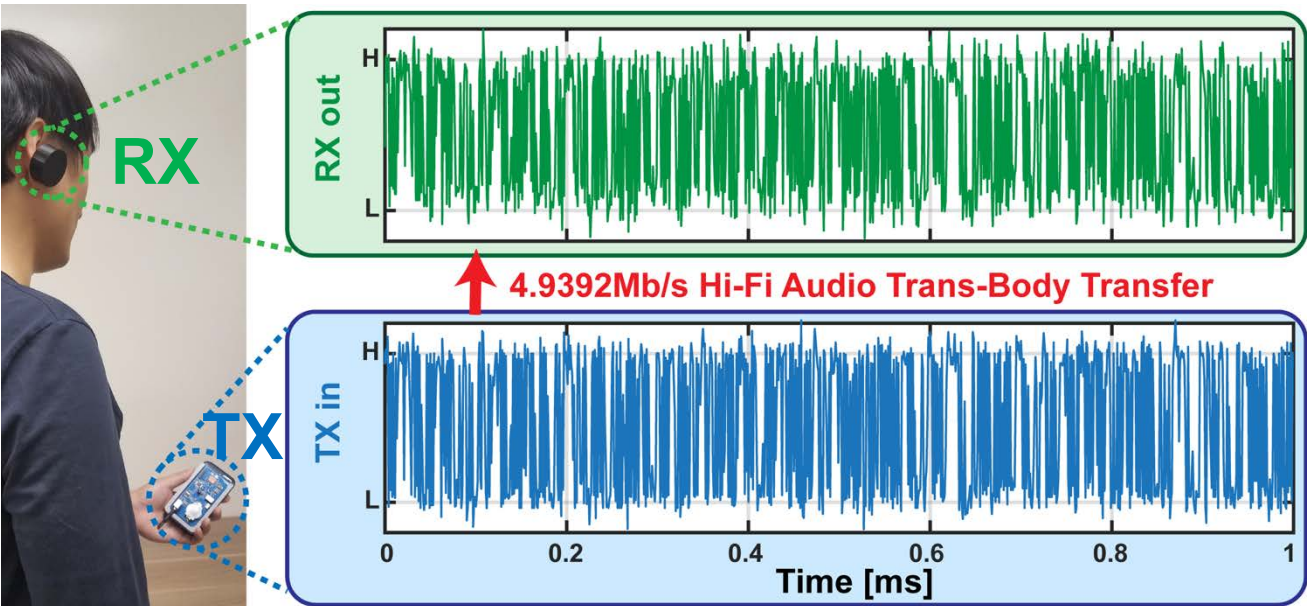
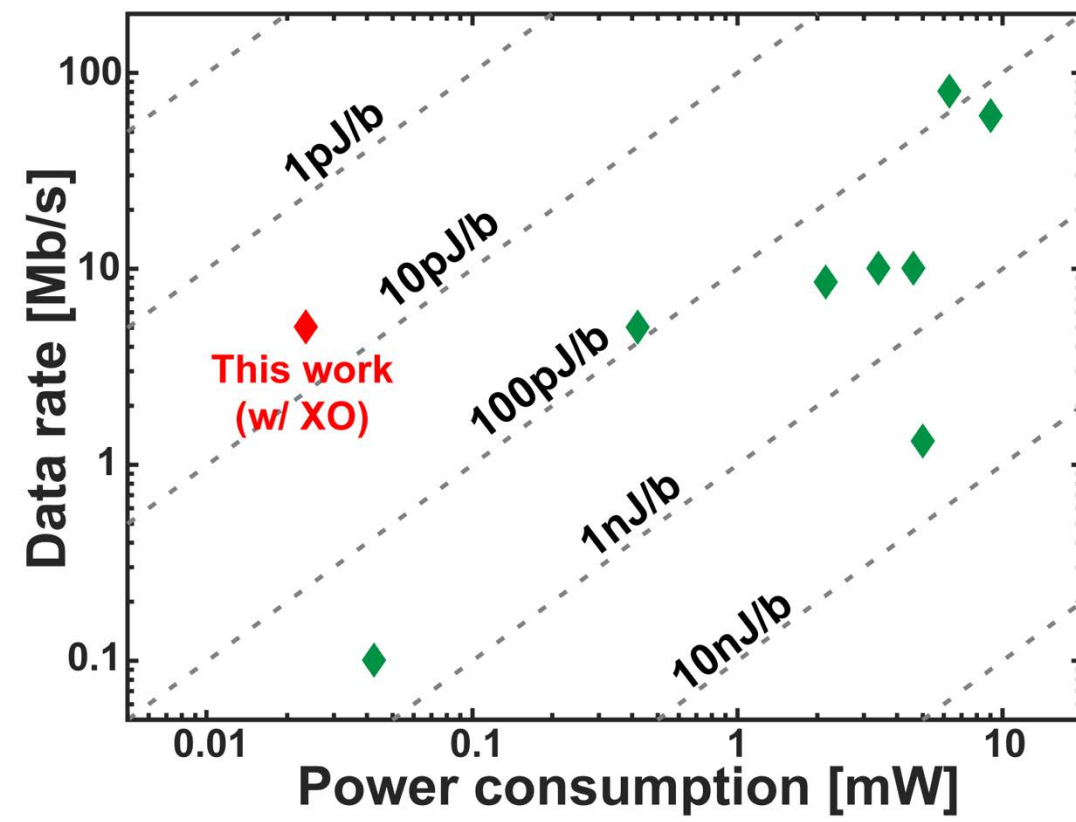
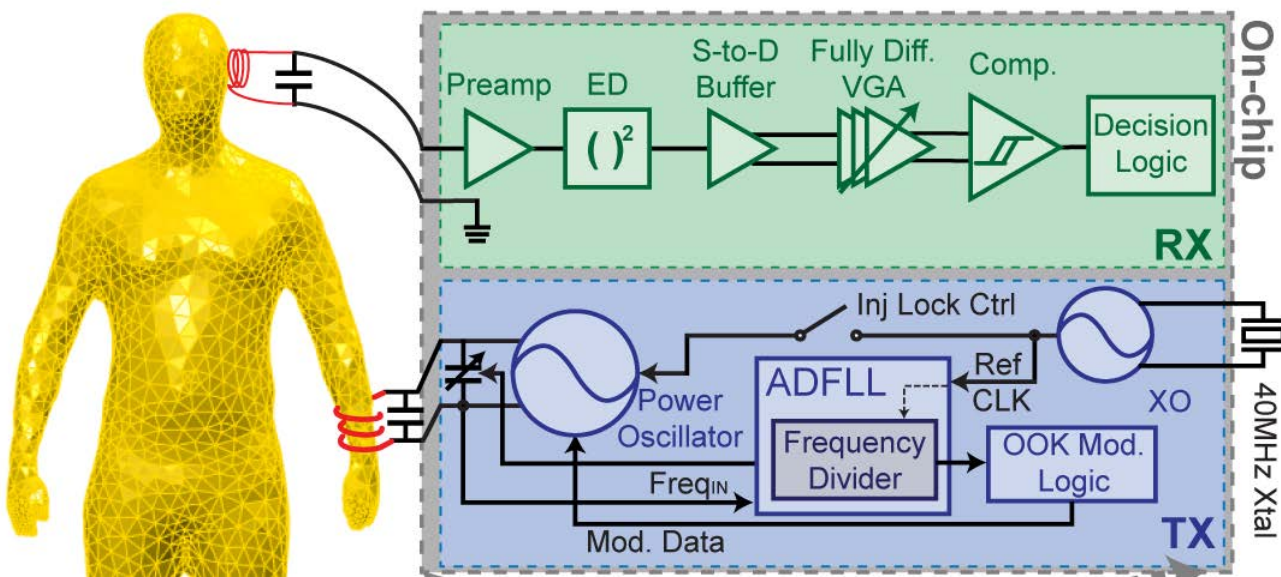
An Interference-Robust BLE-Compliant Wake-up Receiver



- ❑ **Sensitivity:** -85dBm @ 220μW
 - ❑ 27.5dB better than prior-art
- ❑ **Latency:** 200μs-to-1.47ms
- ❑ **SIR:** at least -60dB SIR (limited by measurement setup)



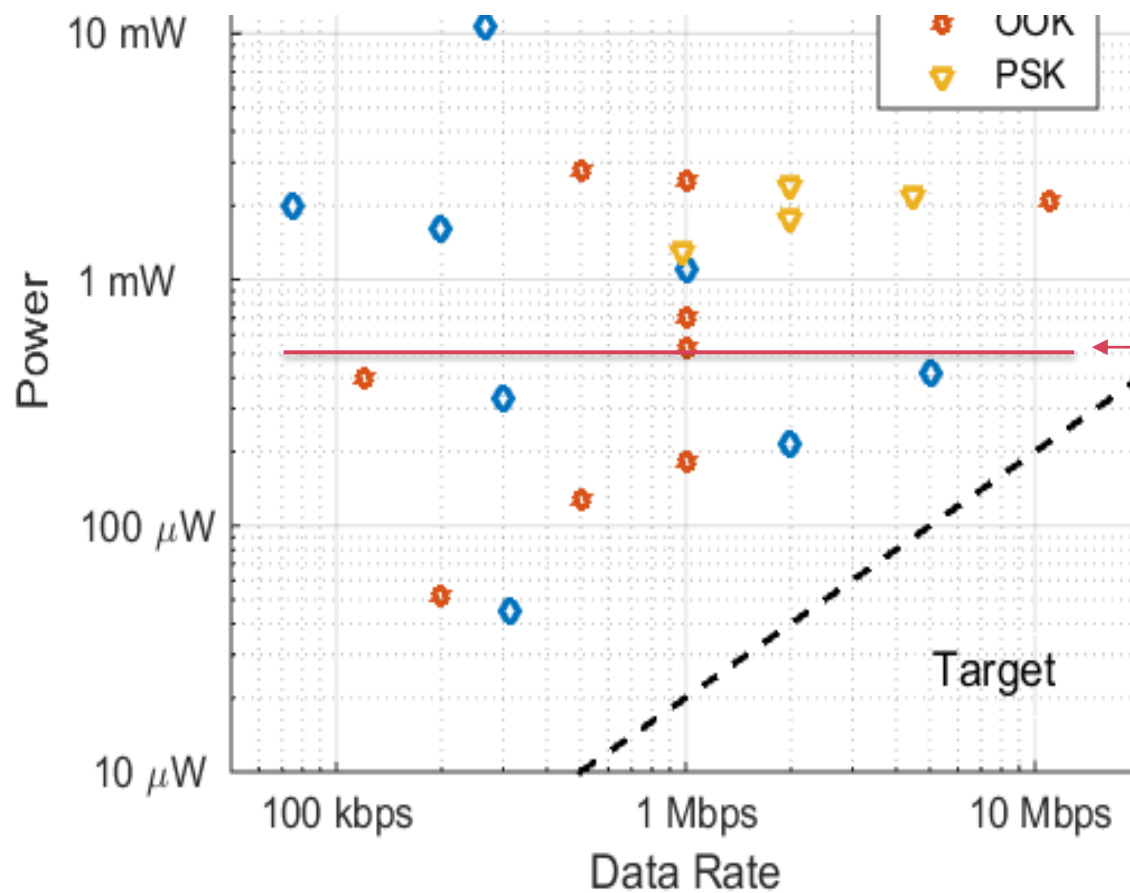
Magnetic Human Body Communication



<40 μ W @ 5Mbps across the body:
<8pJ/bit!



Ultra-low-power radios & spectral efficiency



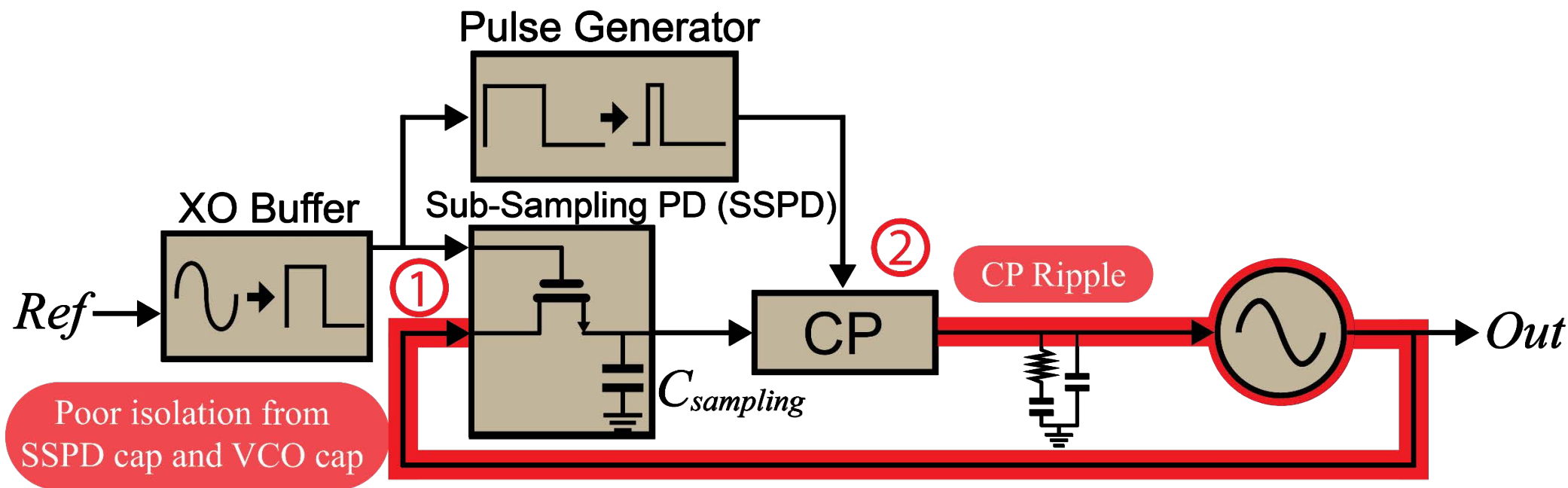
No PSK-capable receivers under 1mW

Why?
Because PLLs with sufficient phase noise require $> 1\text{mW}$ at 2.4GHz

All low power radios designs utilize OOK or FSK modulation
→ extremely spectrally inefficient

Research Need: Low-power high performance PLLs

Sub-Sampling PLLs: Low-Power and High-Performance

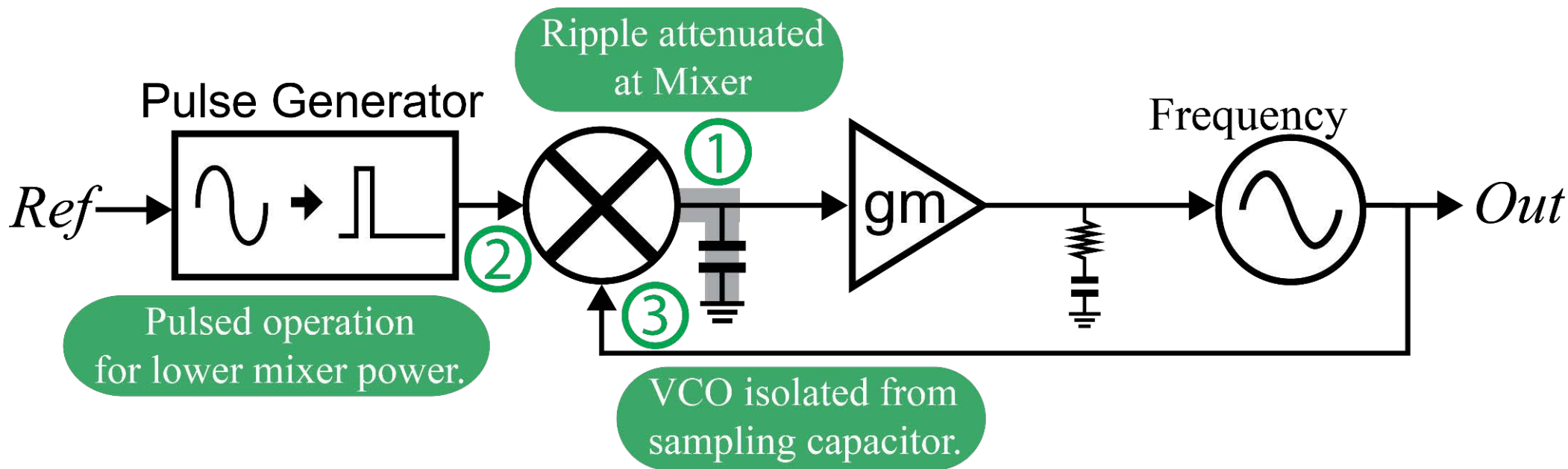


Advantage: No divider leads to lower in-band noise, lower power

Challenges:

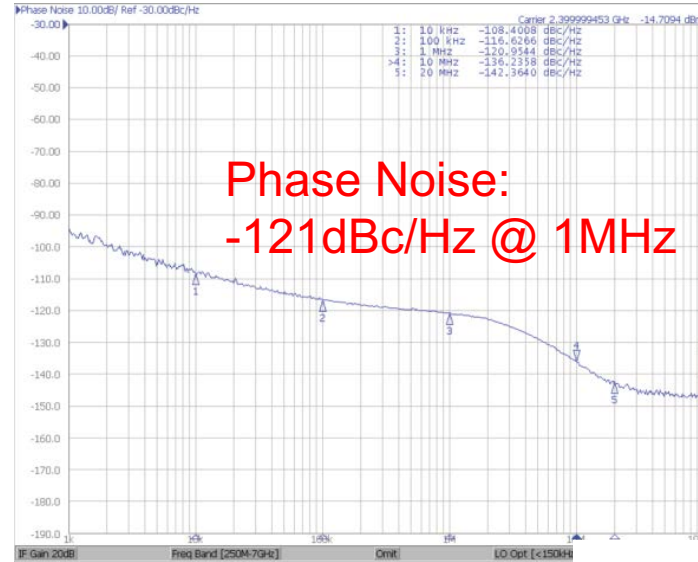
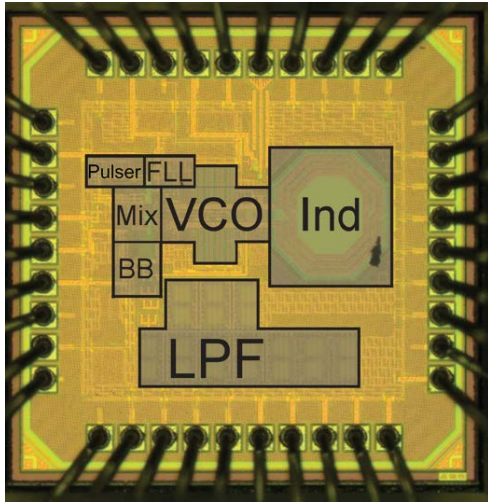
1. Periodic connection between SSPD cap and VCO resonator yields spurs
2. Charge pump ripple attenuated only by 1st order RC filter

Active mixer-adopted sub-sampling (AMASS) PLL

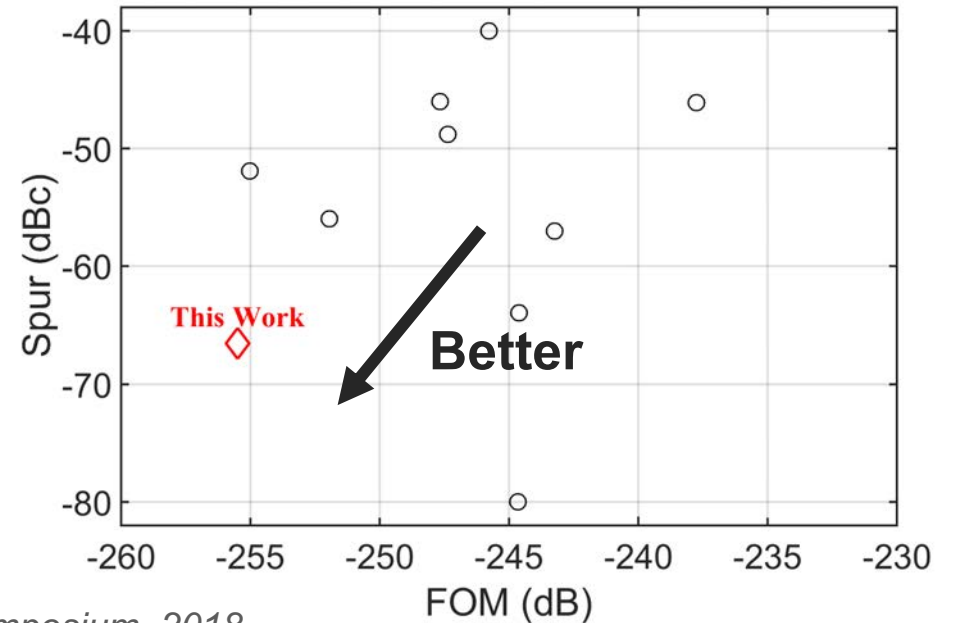
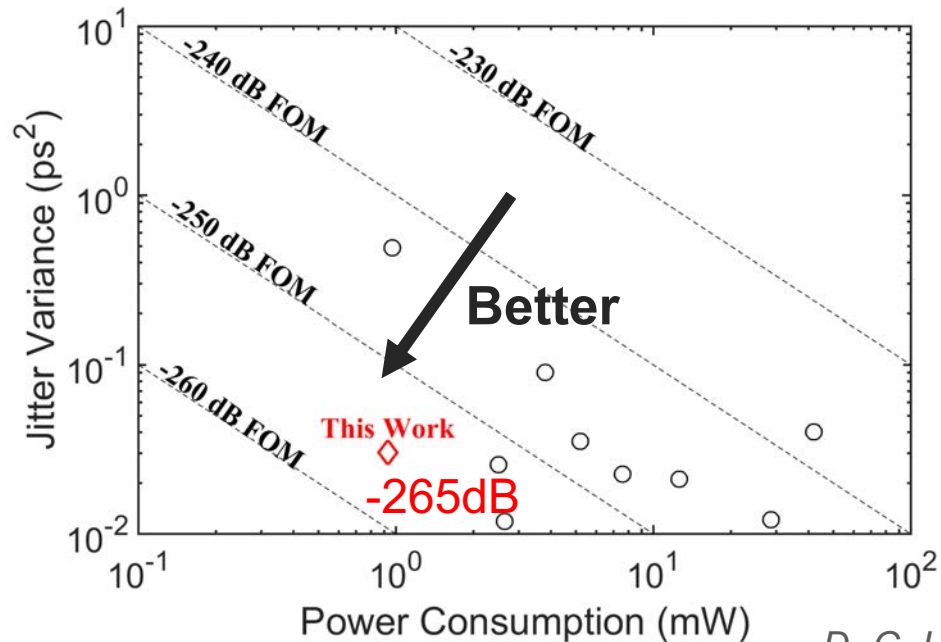


- Sub-sampling phase detector switches essentially perform passive mixing between LO and pulse generator
- **Main idea:** perform active mixing instead for improved isolation of VCO and more ripple attenuation
 - Additionally, pulse active mixer to reduce power (by $\sim 50x$)

AMASS-PLL: Measurement Results



Sub-mW power with excellent performance: record-setting FoM with low spurs



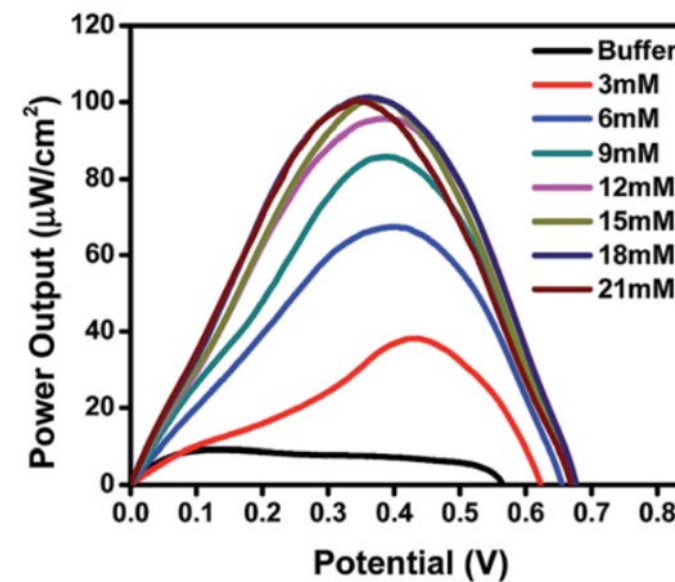
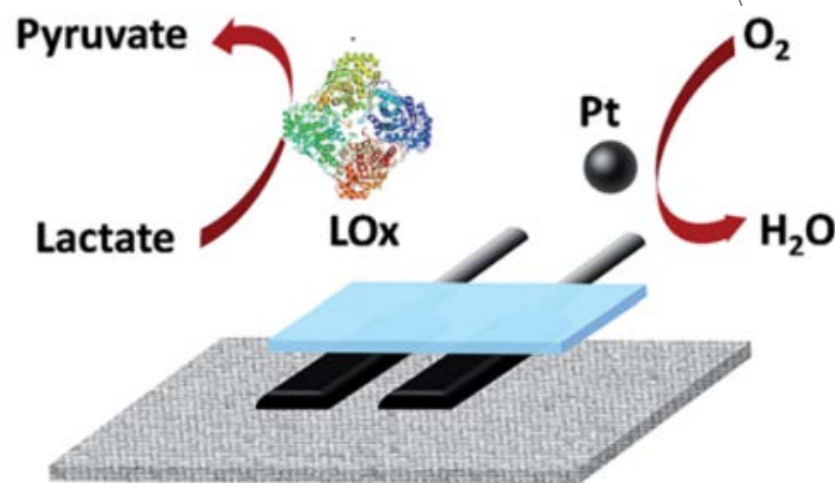
Harvesting energy from human perspiration via lactate biofuel cells



Watch "OFF"

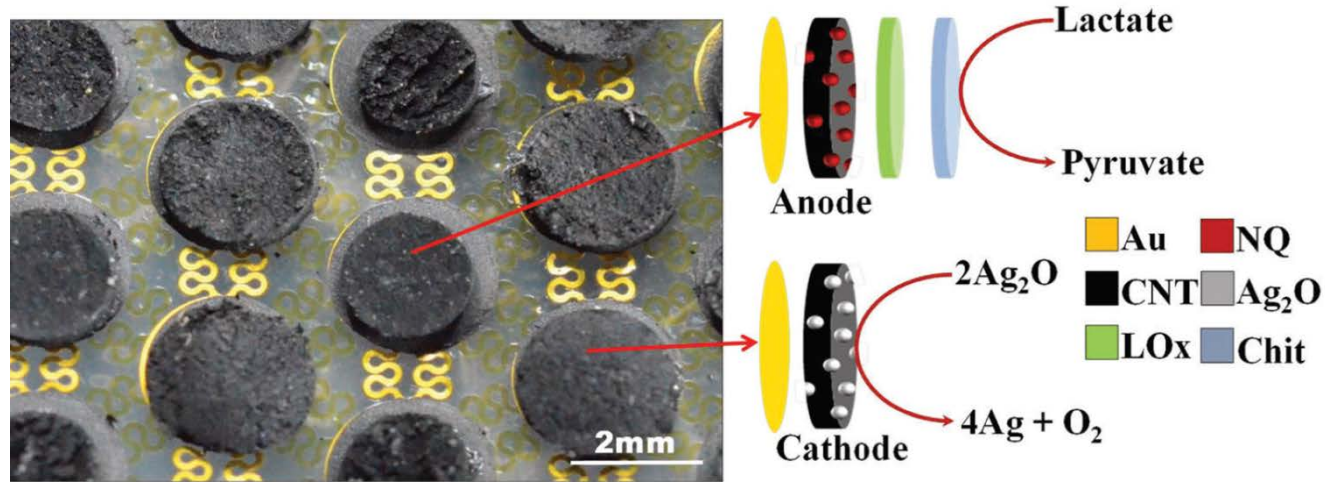


Watch "ON"

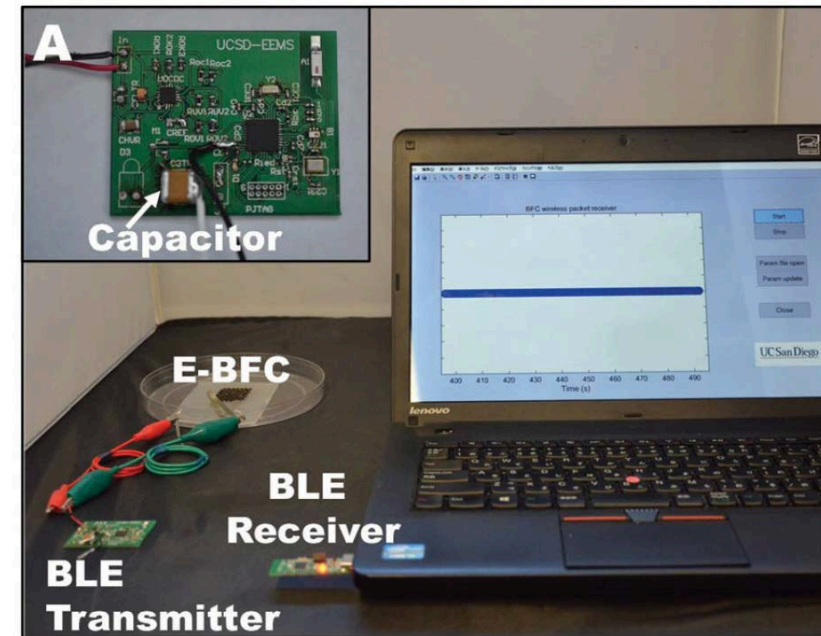
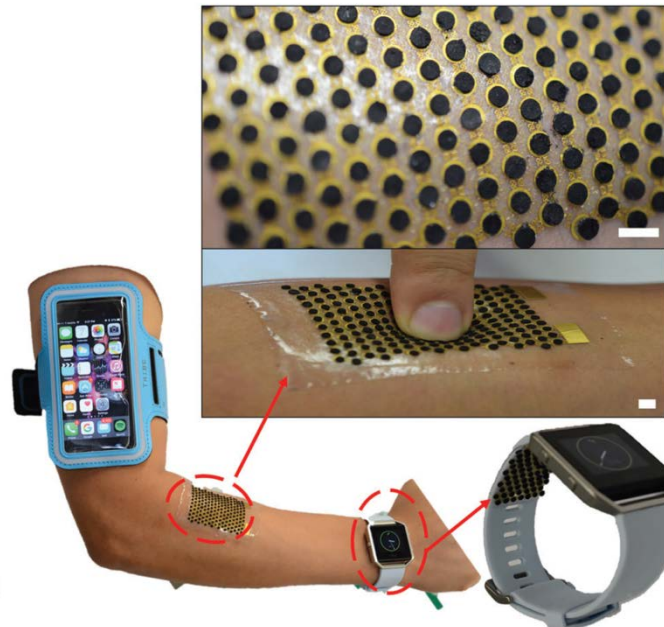
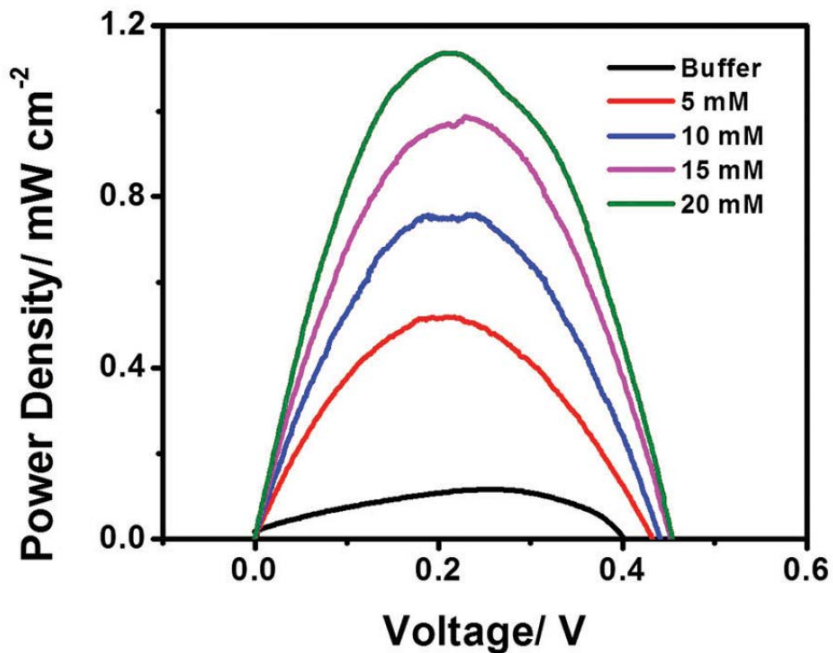


Increasing BFC power density

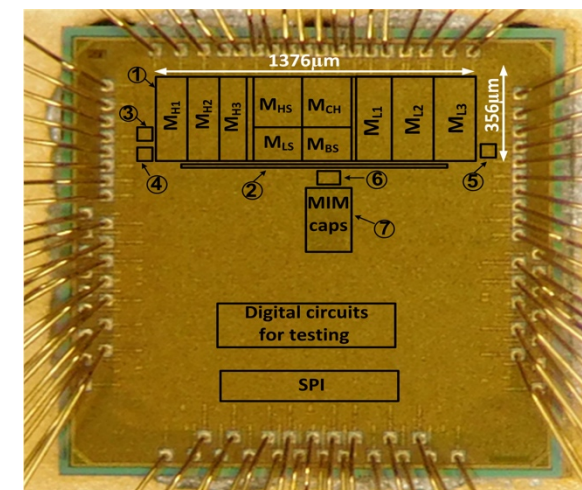
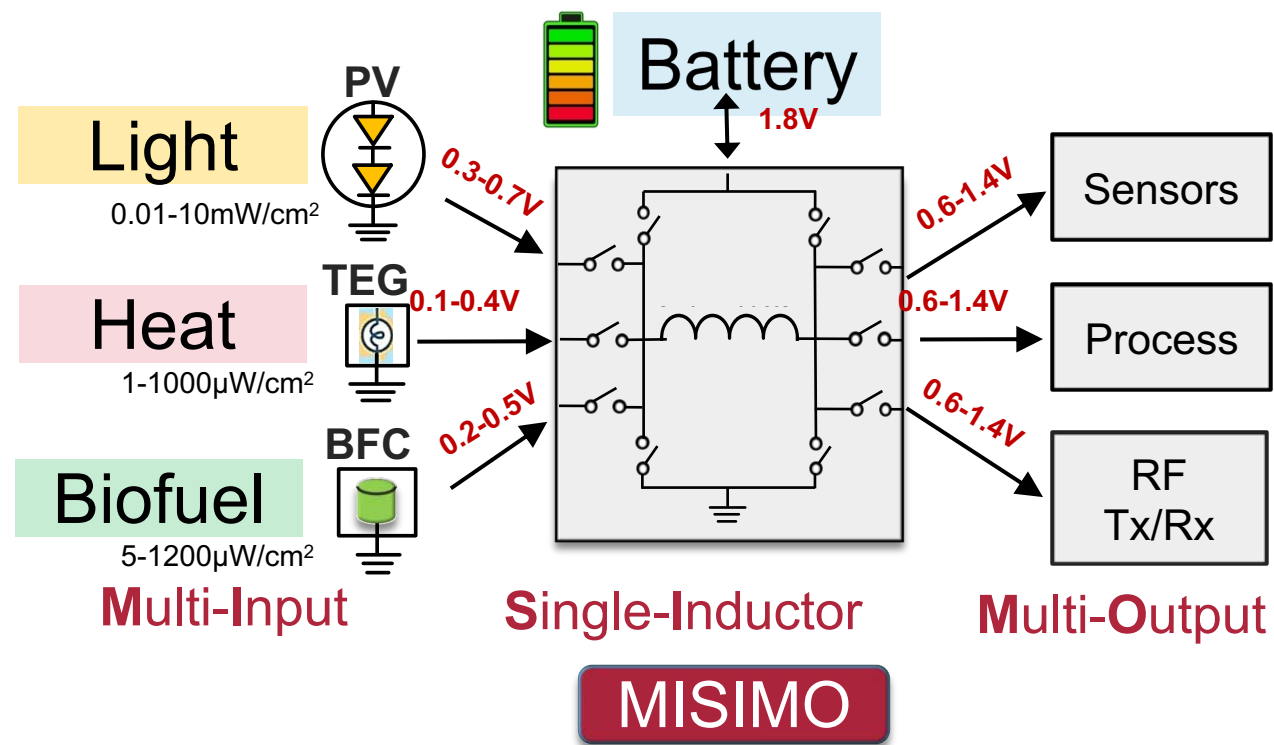
Islands-bridge structure enables high power density (**1mW/cm²**) while retaining stretchability



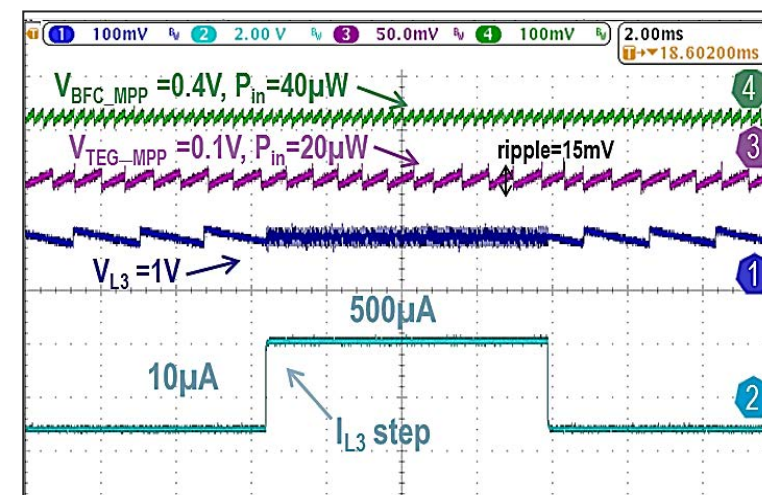
Sufficient power to operate a Bluetooth radio



Small and efficient energy harvesting electronics

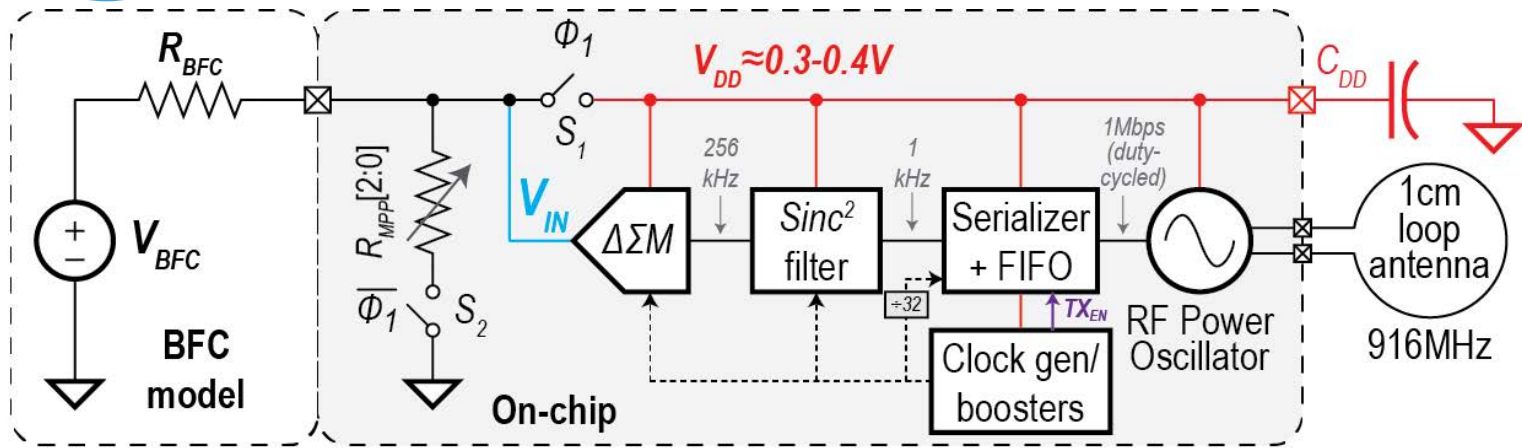


28nm FDSOI test chip

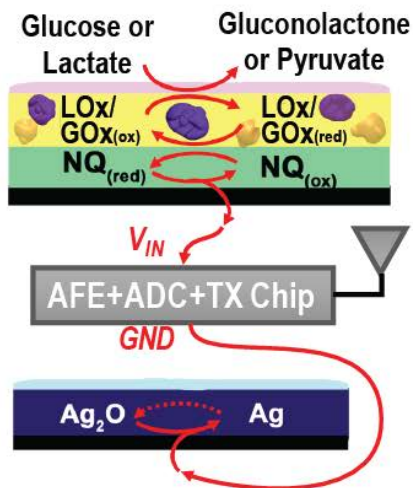
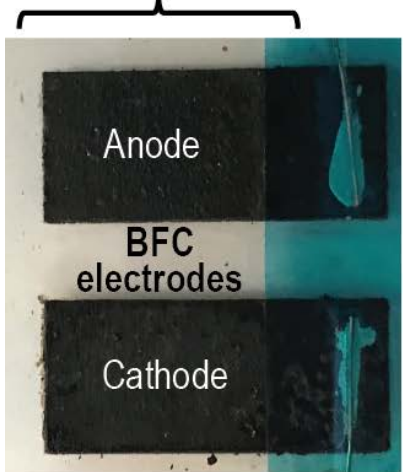
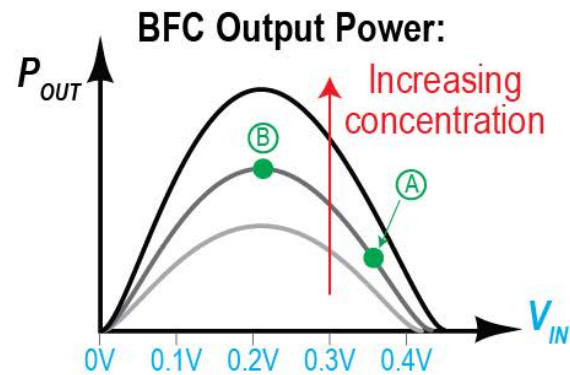
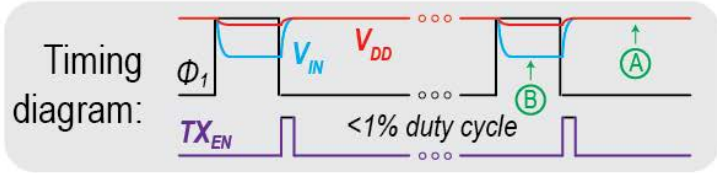


- Multi-input maximum power point tracking *AND* multi-output regulation, all with a single inductor
- 89% peak efficiency
- >70% efficiency from 1µW-60mW

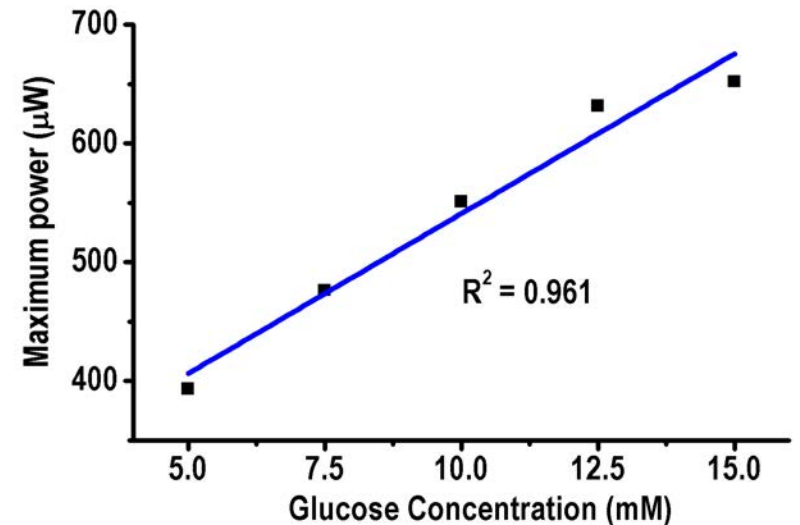
Self-powered glucose sensing



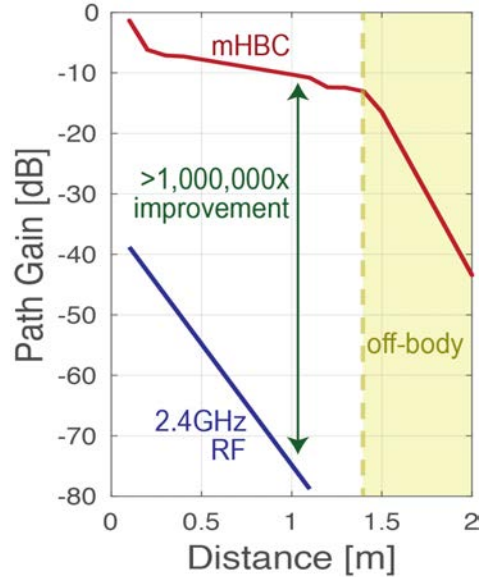
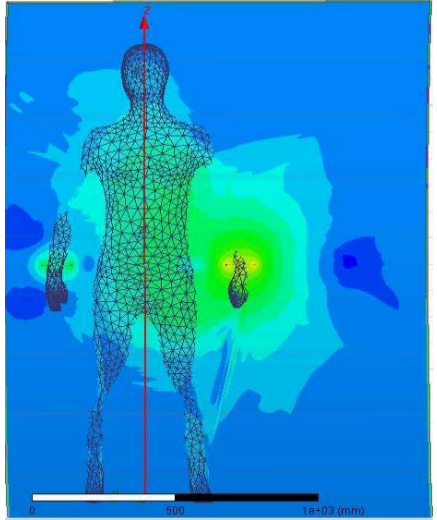
- No DC-DC converter
 - All circuits optimized to operate at 0.3V
- Full wireless capabilities
- 1μW average power



- BFC Material Comp**
- GOx/LOx
 - BSA
 - Cl
 - Electrical collector
 - EI
 - CNTs/NQ mediator nanocomposi
 - Ag₂O nanocomposite

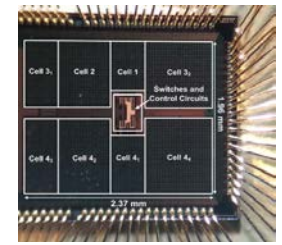


Magnetic Human Body Communication

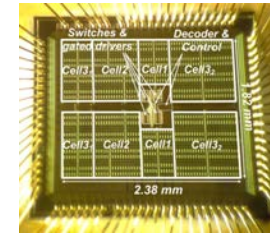


J. Park et al., EMBC'15 / ISSCC'19

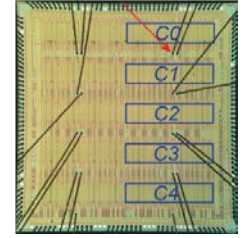
New DC-DC Converters Topologies



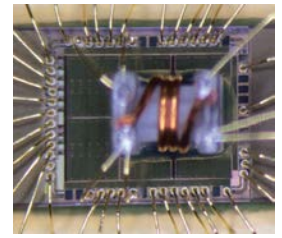
ISSCC'14



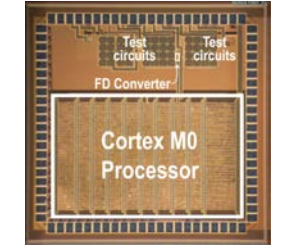
CICC'14



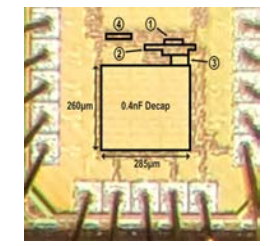
VLSI'15



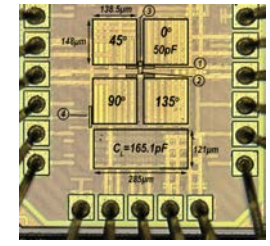
CICC'15



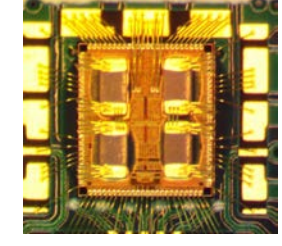
ISSCC'16



ISSCC'17

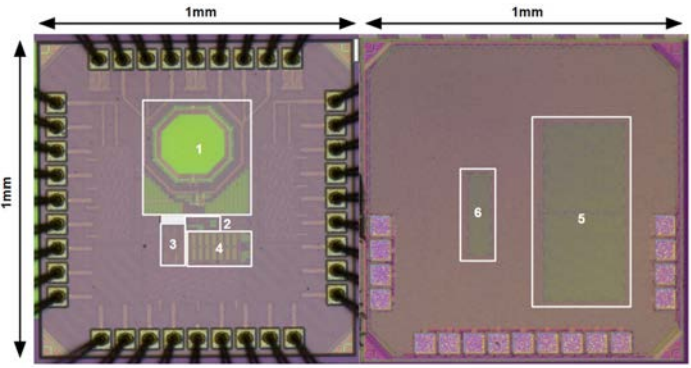


ISSCC'18



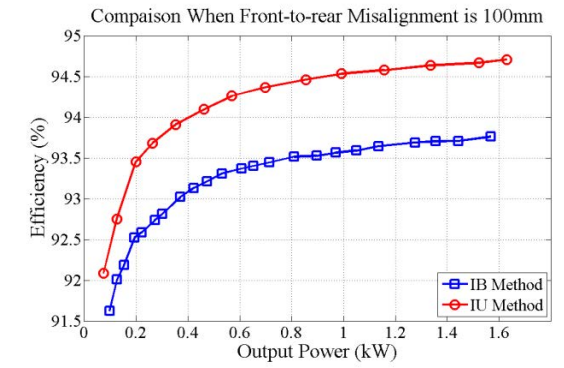
ISSCC'19

High-Dynamic Range Bio-Front Ends

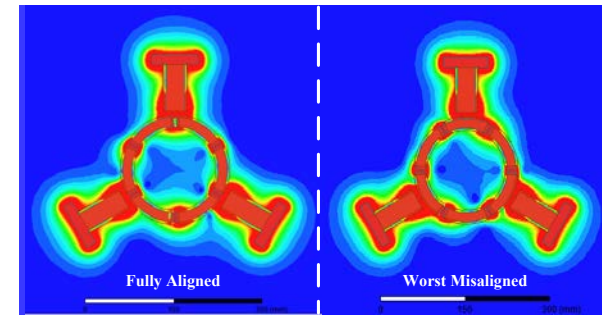


J. Warchall et al., ISSCC'19

Wireless Power Transfer



T. Kan et al., TPEL'18



T. Kan et al., TPEL'18

Conclusions

- Next generation IoT, mobile, and “unawearable” devices require:
 - New sensors and sensing techniques
 - Small form factors
 - Long/infinite battery life
- Meet these needs through:

Application Engineering

- Sample rate adjustment to fit application needs
- New sensor development

Architectural Innovations

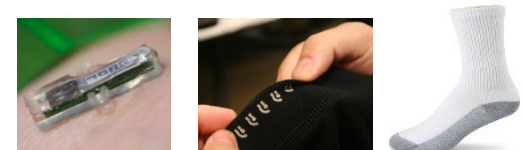
- New sensor transduction/digitization techniques
- New power conversion circuit topologies

New Circuit Techniques

- Topologically-defined “digitally-replaced analog”
- Deep subthreshold DTMOS



Exciting new
“unawearable”
applications!





Acknowledgements



FOUNDATION