Magnetoresistance and spin-transfer torque in magnetic tunnel junctions

S. Yuasa

IEEE Distinguished Lecturer 2012

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IEEE Magnetics Society

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FIELD OF INTEREST

"Treatment of all matters in which the dominant factors are the fundamental developments, design, and certain applications of magnetic devices. This includes consideration of materials and components as used therein, standardization of definitions, nomenclature, symbols, and operating characteristics; and exchange of information as by technical papers, conference sessions, and demonstrations."

MEMBERSHIP STATISTICS

- Approx. 3000 members in 33 chapters
- USA, Canada, South America
  - Alabama, Brazil, Boston, Chicago, Denver Rocky Mountain, Houston, Milwaukee, Oakland-East Bay, Pikes Peak, Philadelphia, San Diego, Santa Clara Valley, Twin Cities, Washington/North Virginia, Toronto
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  - Italy, France, Germany, Poland, Romania, Spain, Sweden, UK and Rep. of Ireland
- Asia and Asia-Pacific
  - Japan Council, Nagoya, Sendai, Seoul, Singapore, Taipei, Hong Kong, Nanjing, Beijing

PUBLICATIONS

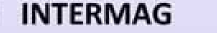
- Society Newsletter
- IEEE Transactions on Magnetics
- IEEE Magnetics Letters

For more information and to join visit
www.ieeemagnetics.org

ACTIVITIES/OUTREACH

Conferences:

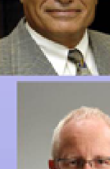
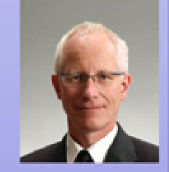
- INTERMAG
- MMM/Intermag (joint w/ AIP)
- TMRC



- Education:
  - Graduate Student Summer Schools

- Awards
  - Student Travel Grants to attend conferences
  - Best Student Presentation at Intermag
  - Achievement Award

- Distinguished Lecturers 2012
- Shinji Yuasa, "Magnetoresistance and spin torque in magnetic tunnel junctions"
- George C. Hadjipanayis, "Science and Technology of Modern Permanent Magnet Materials"
- Gerrit Bauer, "Spin Caloritronics"
- Masahiro Yamaguchi, "Soft Magnetic Thin Film Applications at Radio Frequencies"

12th Joint MMM-Intermag Conference

January 14 to January 18, 2013 (Abstracts:June 2012)

Location: Chicago, Illinois USA
Hyatt Regency Hotel

Chairperson: Paul Crowell
crowell@umn.edu

Program Co-Chair: Ilya Krivorotov
ikrivoro@uci.edu

Program Co-Chair: Werner Scholz
werner.scholz@seagate.com

Program Co-Chair: Shinji Yuasa
yuasa-s@aist.go.jp

Collaborations

Toshiba Corp. (H. Yoda)
(STT-MRAM)

Canon Anelva Corp.
(sputtering deposition process)

Osaka University (Y. Suzuki)
(rf & high-speed experiments)

CNRS/Thales (A. Fert, V. Cros, J. Grollier)
(spin-torque oscillator)

Outline

(1) Spintronics

(2) Tunnel magnetoresistance (TMR)

- Magnetoresistance
- Tunnel magnetoresistance in magnetic tunnel junction (MTJ)
- Giant TMR in MgO-based MTJ
- CoFeB/MgO/CoFeB structure for device applications

(3) Spin-transfer torque (STT)

- Physics of spin-transfer torque
- Spin-transfer torque MRAM (STT-RAM or Spin-RAM)
- Microwave applications

What is *spintronics*?

Electron

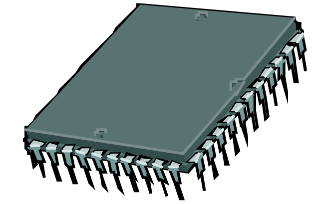
Spin (a small magnet)

N

S

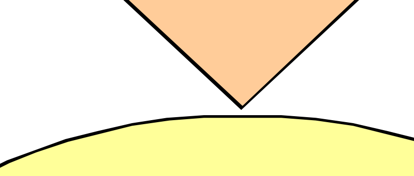
Electronics
- power amplification
- logic operation

basically volatile



Transistor, LSI

TMR & STT



Magnetics
- magnetic recording

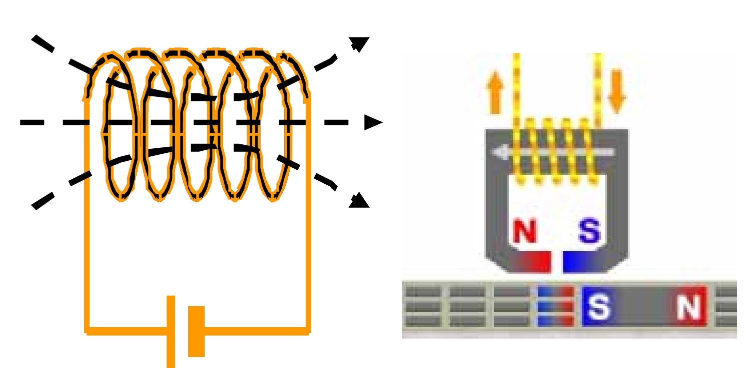
non-volatile

Hard Disk Drive (HDD)

Spintronics

Both ***charge*** and ***spin*** of electrons are utilized for new functions.

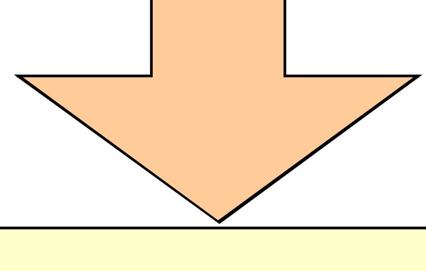
Difference between conventional magnetics and spintronics ?

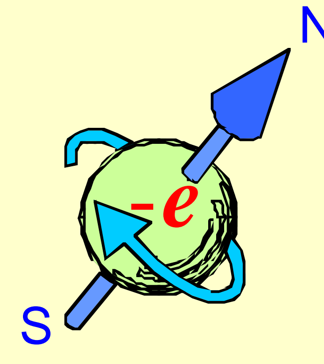


Magnetics

Coupling between charge and spin
by ***induction coil***

Most of the energy is wasted.





Spintronics

Coupling between charge and spin
by ***quantum mechanical effects***
(*e.g.* **tunnel magnetoresistance**, **spin-transfer torque**)

Highly efficient !

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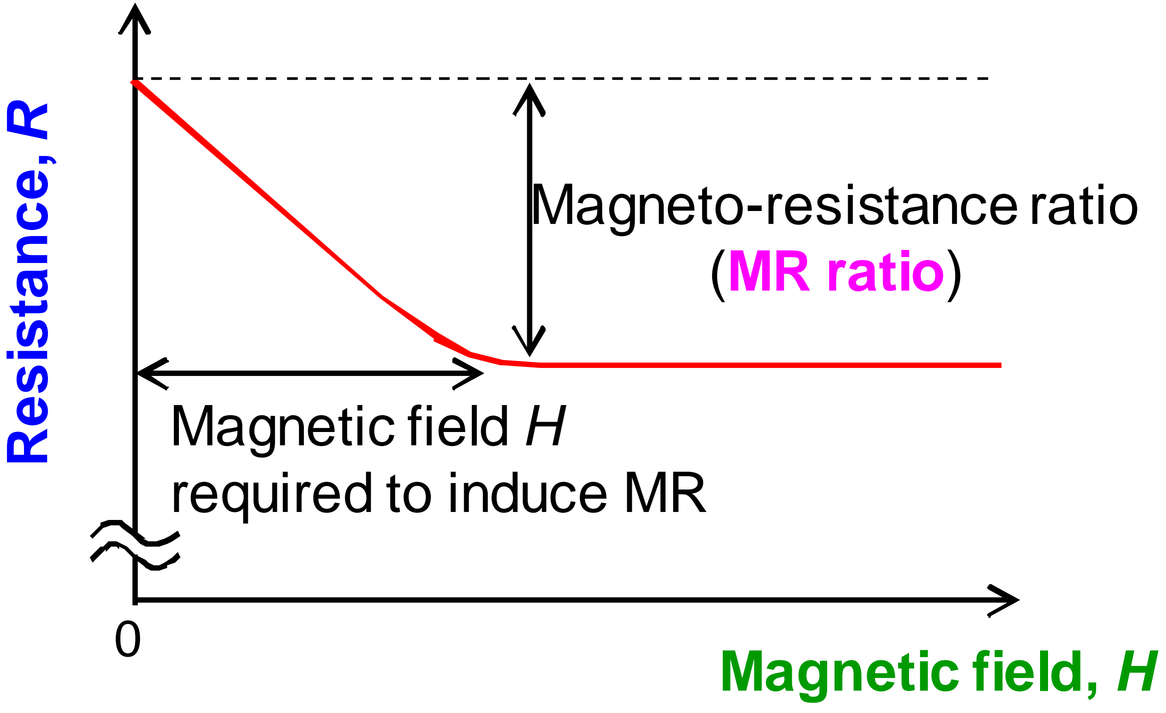
Magneto-Resistance (MR)

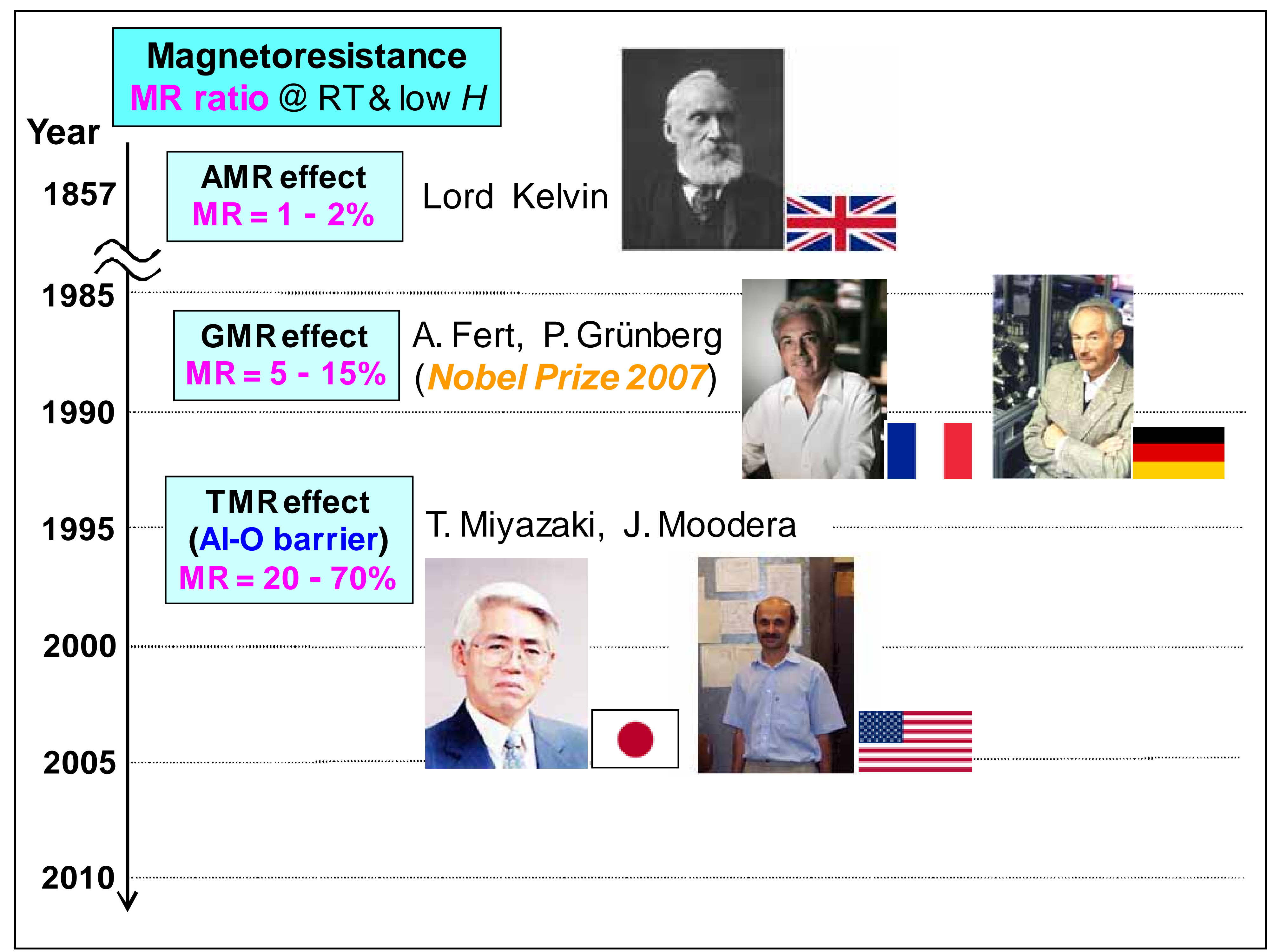
Change in electric resistance induced by magnetic field.



MR converts **magnetic signals** into **electric signals**.

(*cf*. **STT** converts **electric signals** into **magnetic signals**.)

MR ratio at **RT & a low *H* (~1 mT)** is important for device applications.



Magnetoresistance
MR ratio @ RT & low H
Year
1857
AMR effect
MR = 1 - 2%
Lord Kelvin
1985
GMR effect
MR = 5 - 15%
A. Fert, P. Grünberg
(Nobel Prize 2007)
1990
1995
TMR effect
(Al-O barrier)
MR = 20 - 70%
T. Miyazaki, J. Moodera
2000
2005
2010

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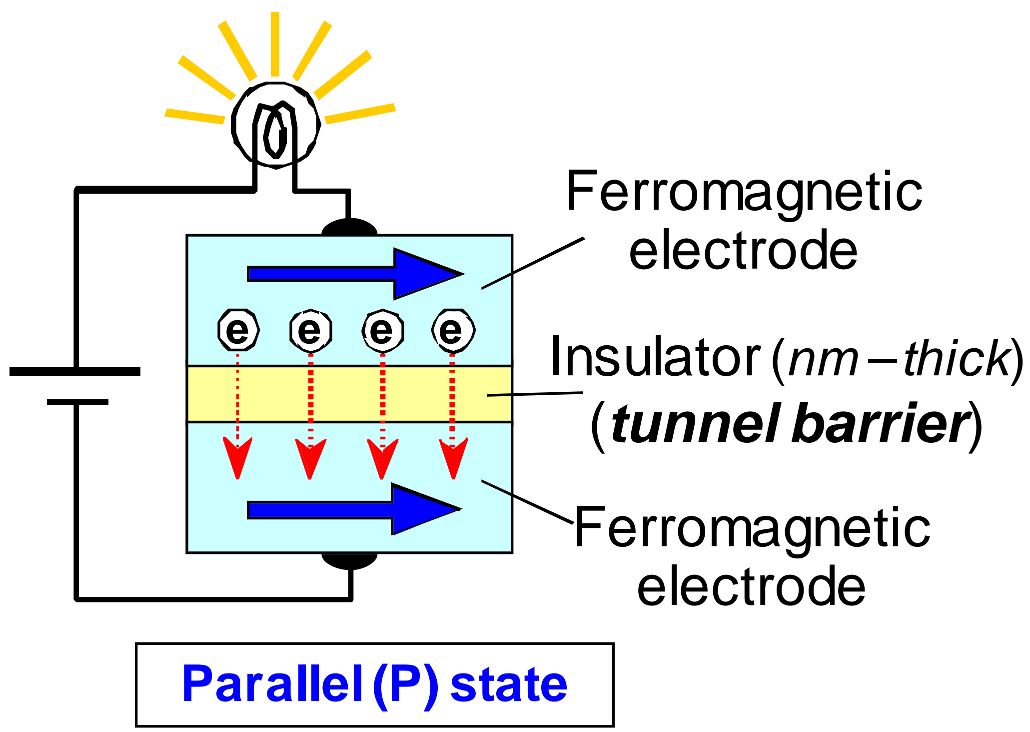
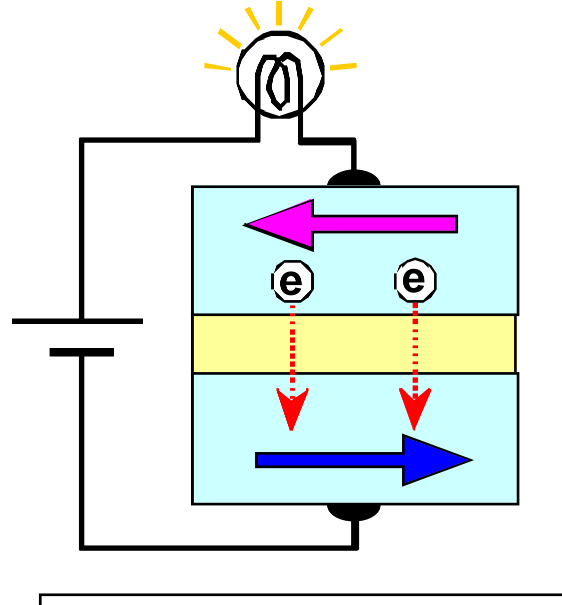
Tunnel MagnetoResistance (**TMR**) effect in magnetic tunnel junction (**MTJ**)





Parallel (P) state

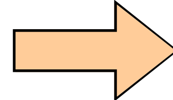
Resistance R_P : **low**

Antiparallel (AP) state

Resistance R_{AP} : **high**

MR ratio $\equiv (R_{AP} - R_P) / R_P \times 100\%$ (performance index)

3d ferromagnet
Amorphous Al-O
3d ferromagnet



MR ratios of 20 – 70% at RT

Read head of hard disk drive (HDD)

スイング
高速回転
Head
Medium

Sense current
Magnetic field signal
Recording media
Read head (magnetic sensor)

AMR
GMR
TMR

Recording density (Gbit/in^2)
1000
100
10
1
0.1
0.01

1990 1992 1994 1996 1998 2000 2002 2004 2006 2008
Year

GMR head

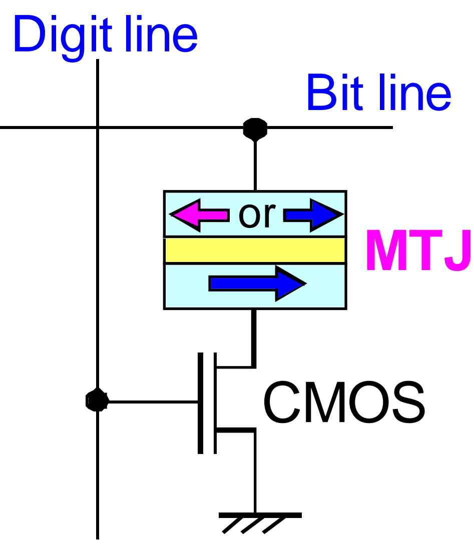
TMR head (amorphous tunnel barrier)

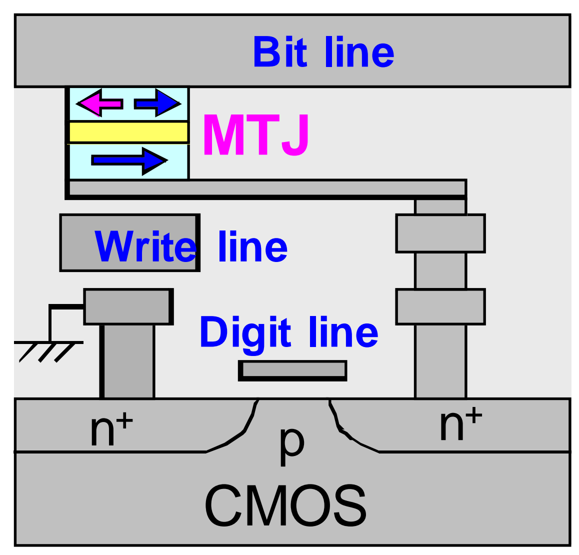
Higher MR ratio is required for > 200 Gbit/inch^2.

Non-volatile Magnetoresistive Random Access Memory (MRAM)

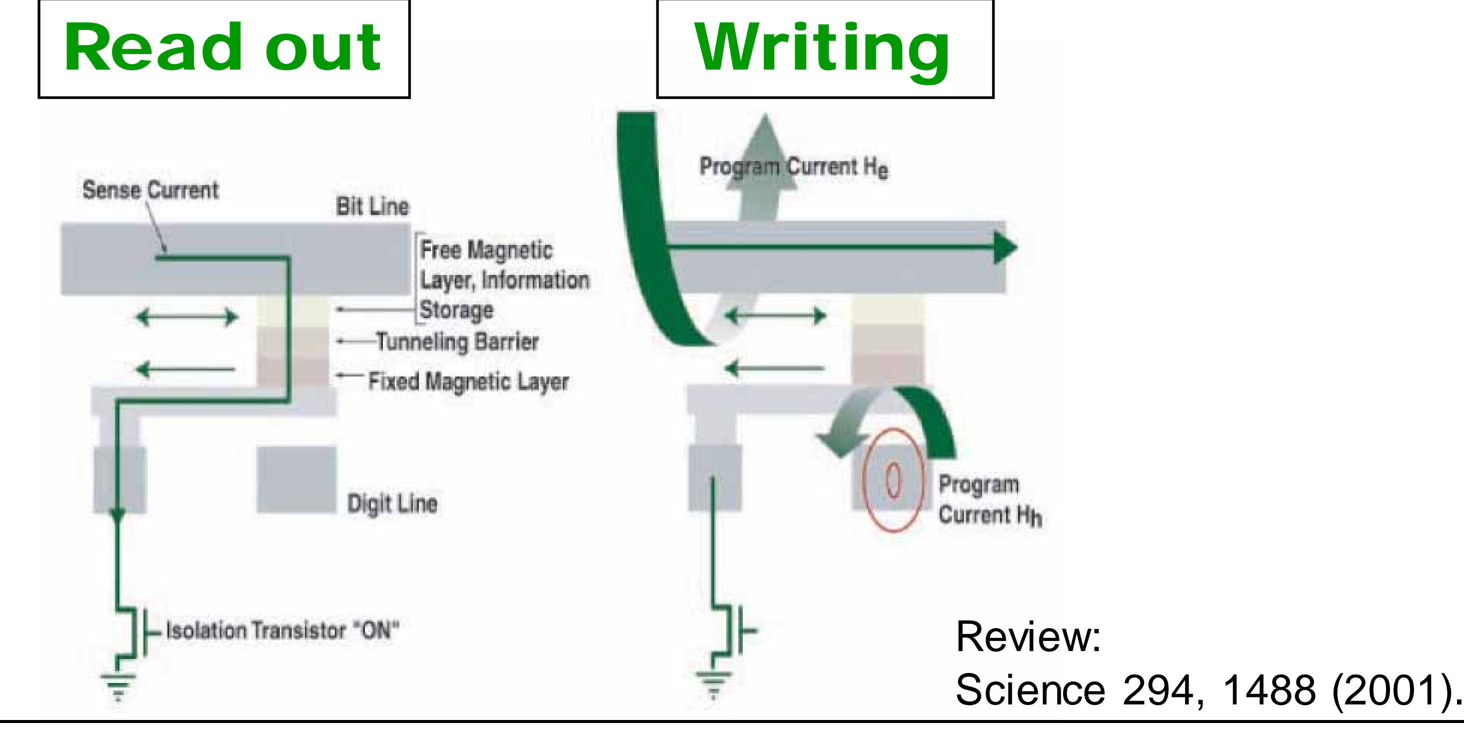
Parallel：“0”
Antiparallel：“1”

Non-volatile
magnetic memory



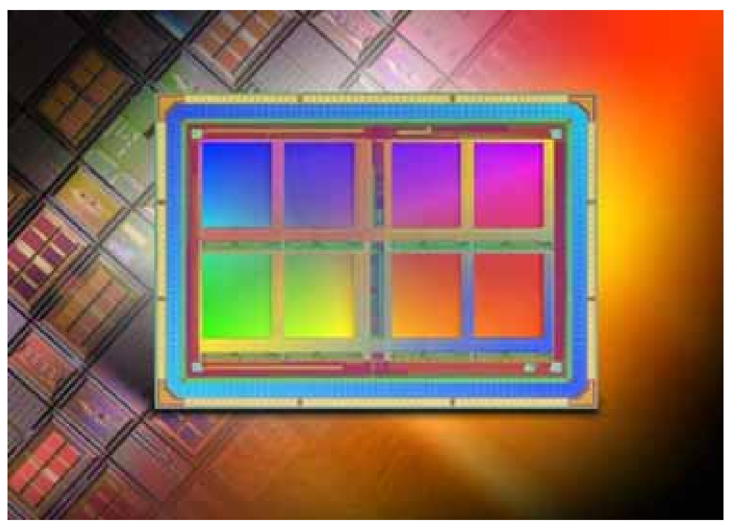


Read out **Writing**



Review:
Science 294, 1488 (2001).

Non-volatile Magnetoresistive Random Access Memory (MRAM)



Freescale (US)'s 4 Mbit – MRAM based on Al-O MTJs
(volume production since 2006)

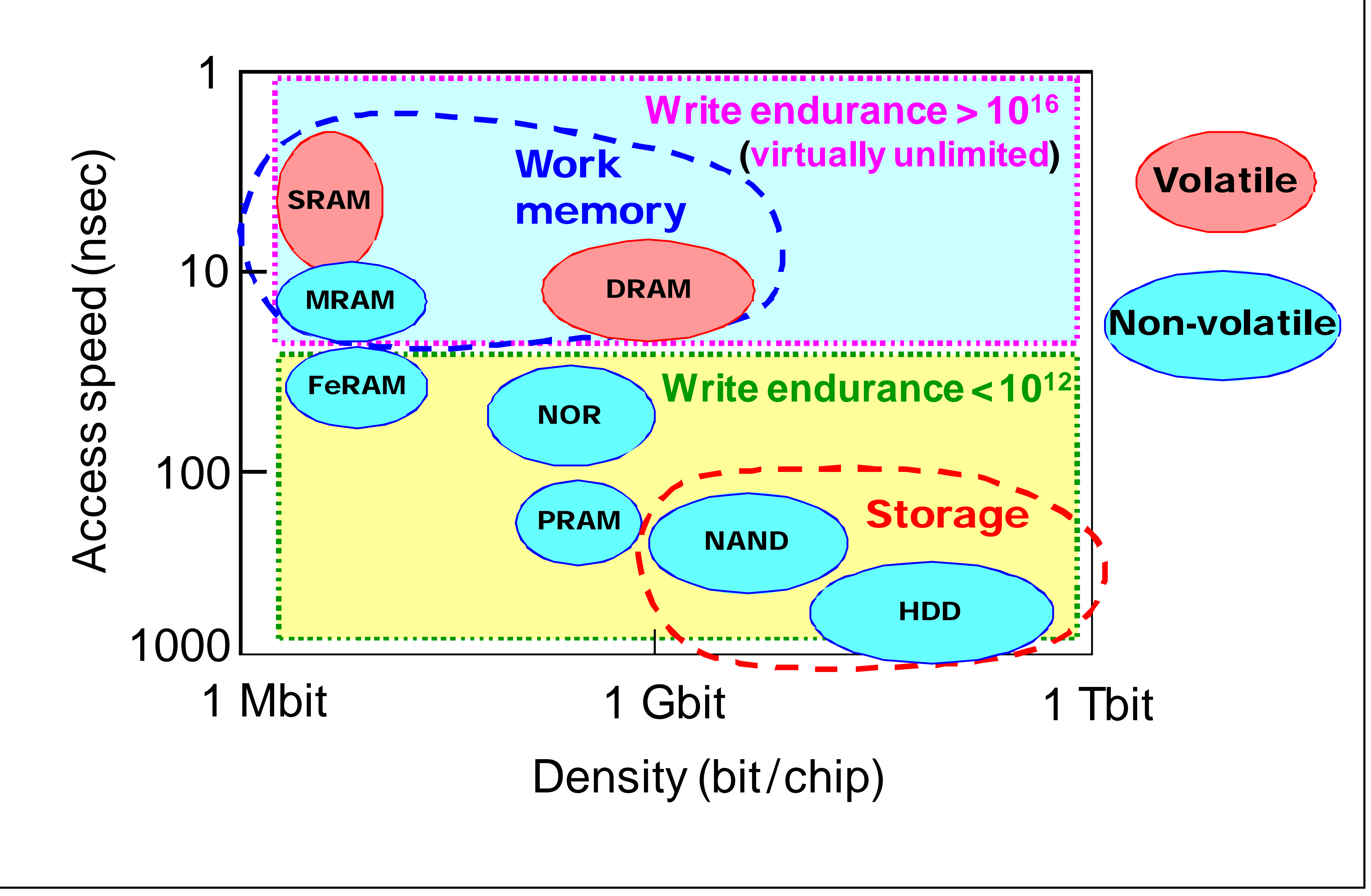
<Advantages>

Non-volatile, high speed, write endurance > 10^{16}

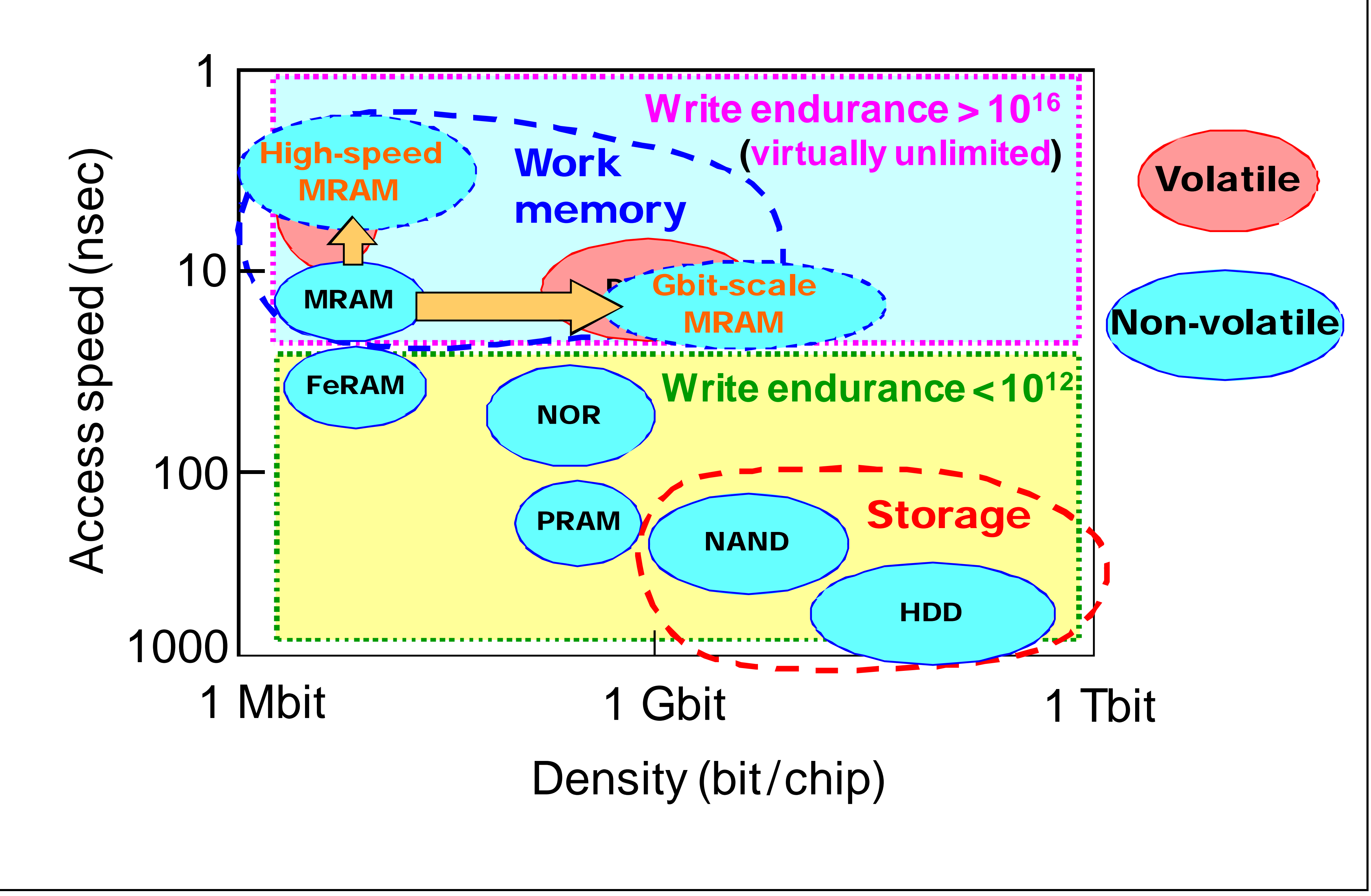
<Disadvantage>

High-density MRAM is difficult to develop.

Three important properties for memory device: speed, density, and write endurance



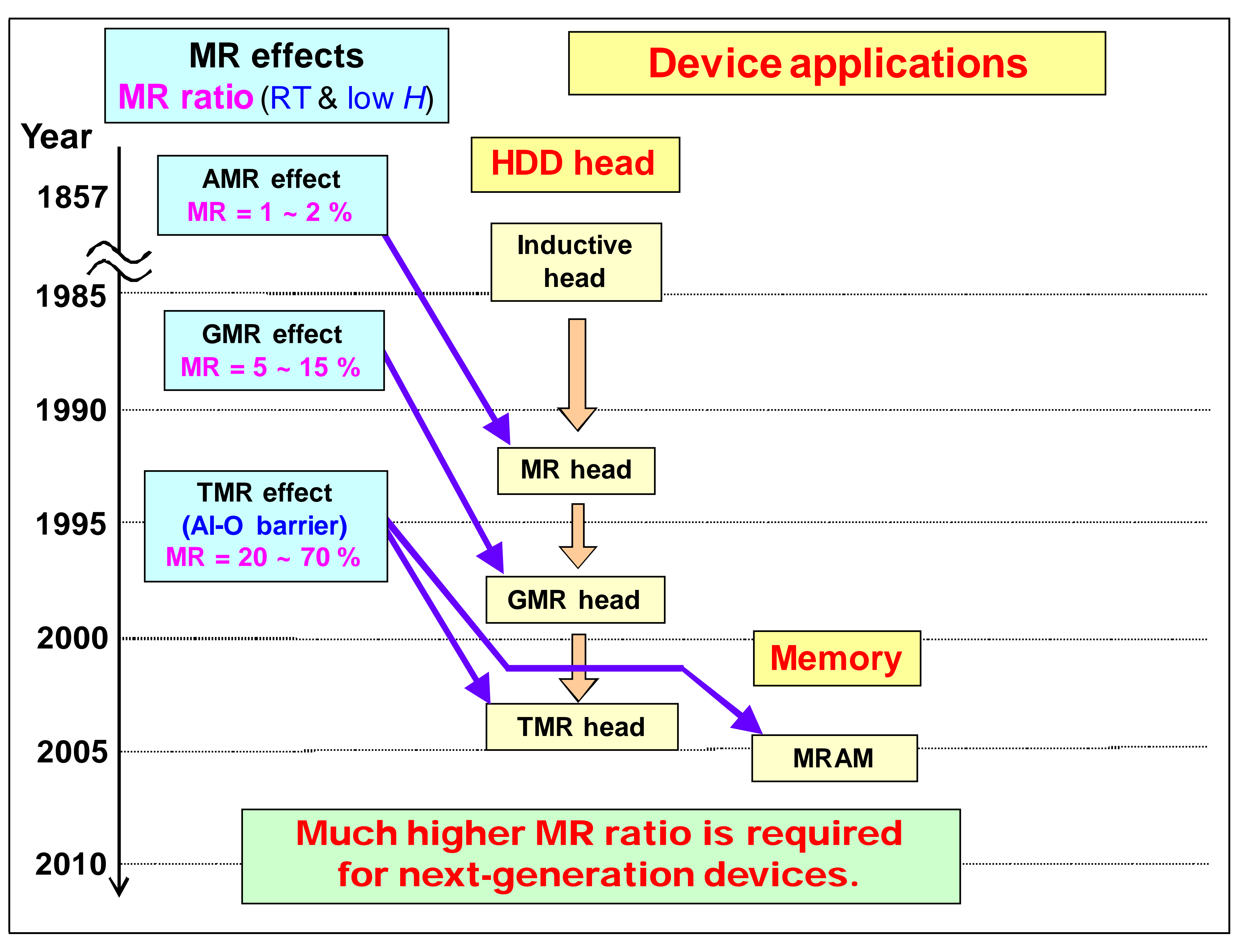
Three important properties for memory device: speed, density, and write endurance



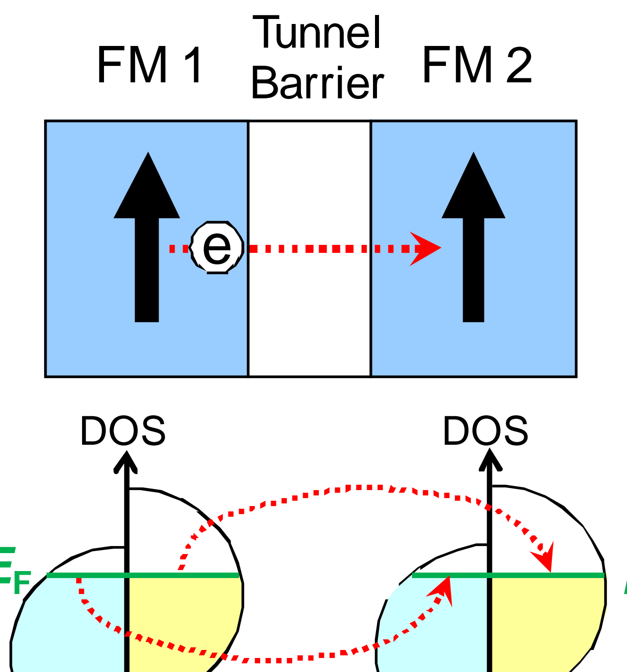
How can we develop Gbit-scale MRAM ?

Major requirement for Gbit-MRAM

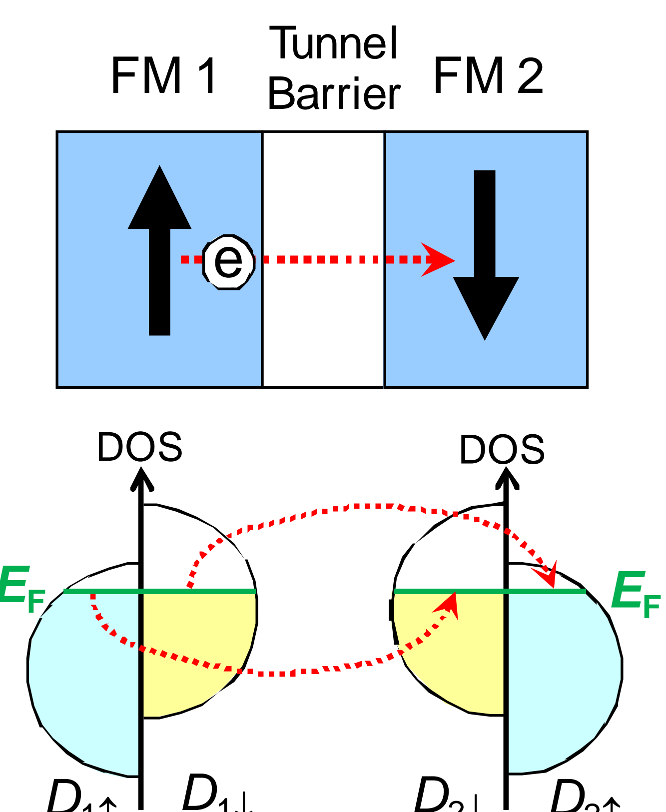
- **Large output voltage ⇒ MR ratio >> 100%**
- **Reduction of writing power ⇒ spin-torque switching**


MR effects
MR ratio (RT & low H)
Device applications
Year
1857
1985
1990
1995
2000
2005
2010
AMR effect
MR = 1 ~ 2 %
GMR effect
MR = 5 ~ 15 %
TMR effect
(Al-O barrier)
MR = 20 ~ 70 %
HDD head
Inductive head
MR head
GMR head
TMR head
Memory
MRAM
Much higher MR ratio is required for next-generation devices.

Simple model for TMR effect : Julliere's model



P alignment



AP alignment

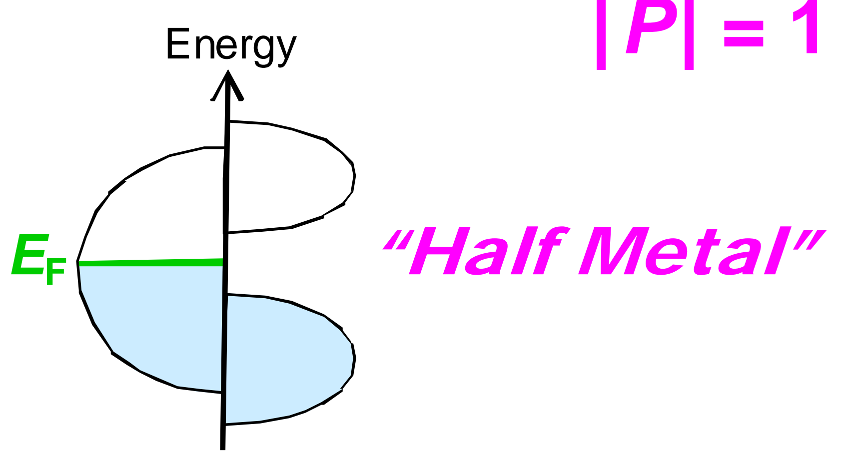
$$MR \equiv \frac{(R_{AP} - R_P)}{R_P} = \frac{2P_1P_2}{1 - P_1P_2}, \qquad P_\alpha = \frac{(D_{\alpha\uparrow}(E_F) - D_{\alpha\downarrow}(E_F))}{(D_{\alpha\uparrow}(E_F) + D_{\alpha\downarrow}(E_F))}, \qquad \alpha = 1, 2$$

Spin Polarization, *P*

How can we attain giant MR ratio ?

(1) Electrode material with full spin-polarization

$|P| = 1$



(E.g.) some Heusler alloys, Fe_3O_4, CrO_2, $LaSrMnO_3$ perovskite

Room-temperature MR ratios for half-metal electrodes have never exceeded those for simple 3d alloys such as Co-Fe.

(2) Crystalline tunnel barrier such as MgO(001)

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- Physics of spin-transfer torque
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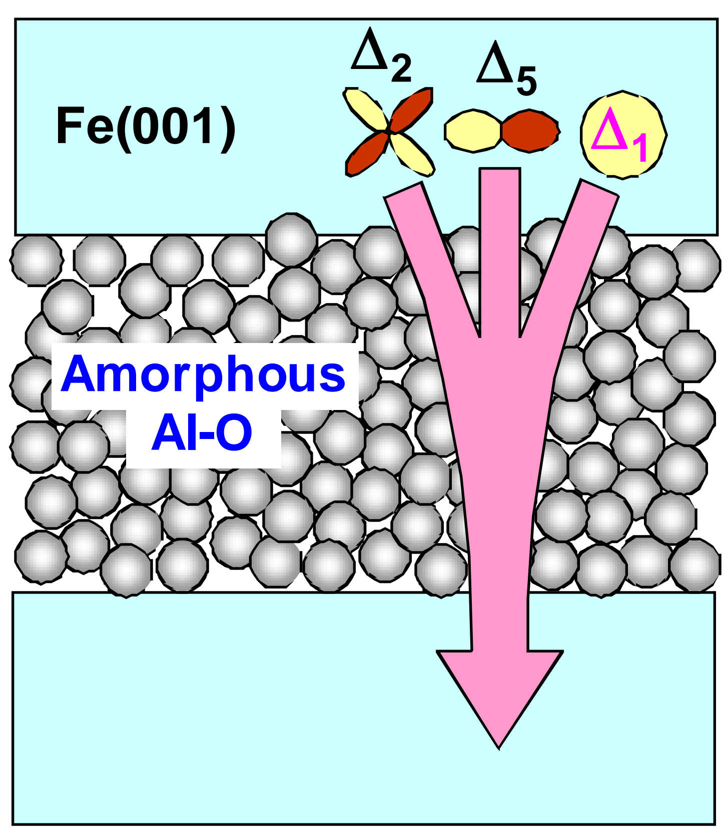
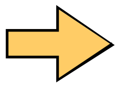
Amorphous Al-O barrier *vs.* crystal MgO barrier (theory)

Amorphous Al-O barrier
(conventional MTJ)

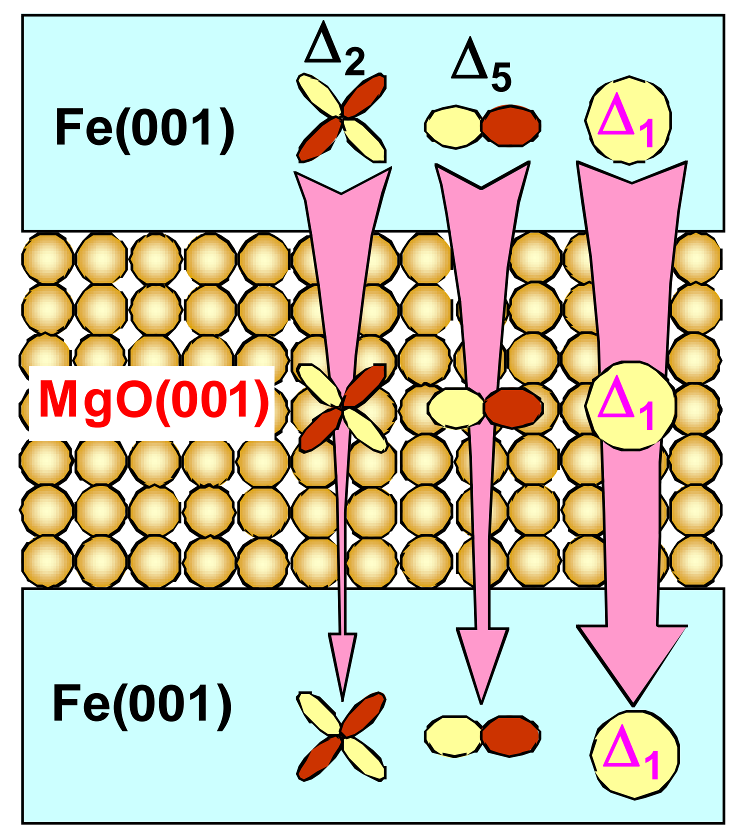


Incoherent tunneling of various Bloch states.

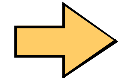


MR < 100% at RT

Crystal MgO(001) barrier



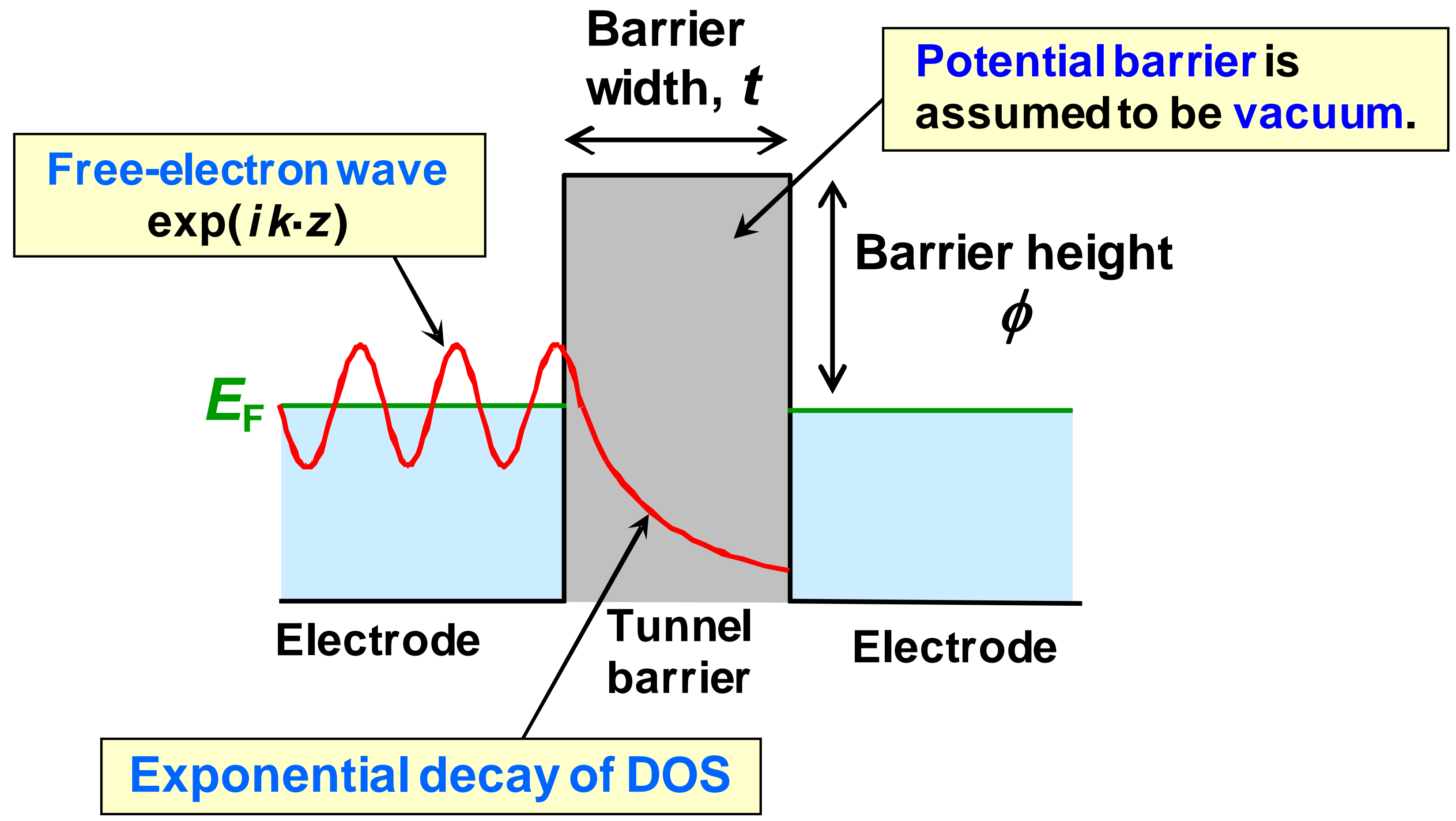
Dominant tunneling of fully spin-polarized Δ_1 Bloch states



MR >> 1000% (theory)

Butler *et al. PRB* 2001; Mathon *ibid* 2001.

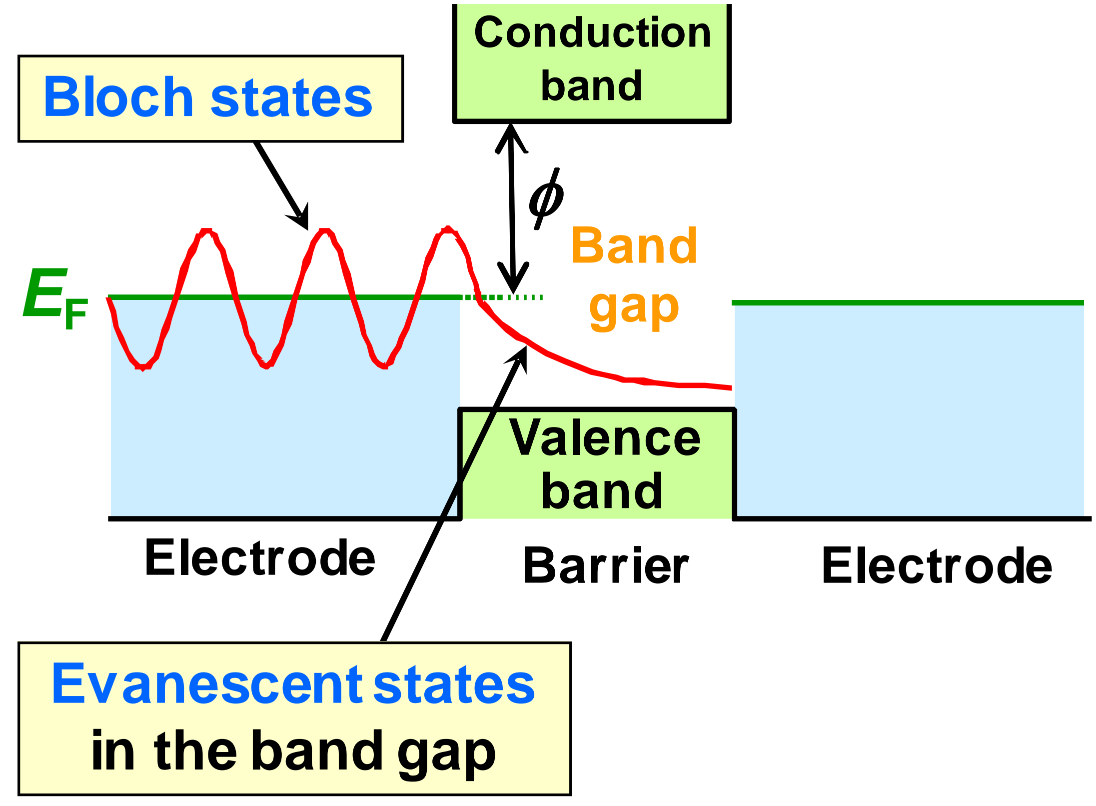
What we learn about *"tunneling effect"* at an undergraduate course



Tunneling transmittance (*T*) decays exponentially as a function of *t*.

(WKB approx.) $T \propto \exp(-\sqrt{8m\phi/\hbar^2} \times t)$ *m*: effective mass

Realistic tunneling effect



Both Bloch states and evanescent states have
(i) specific orbital symmetry & (ii) specific band dispersion.
(complex wave vector $k = k_r + i\kappa$)

Bloch states and evanescent states couple at interface.

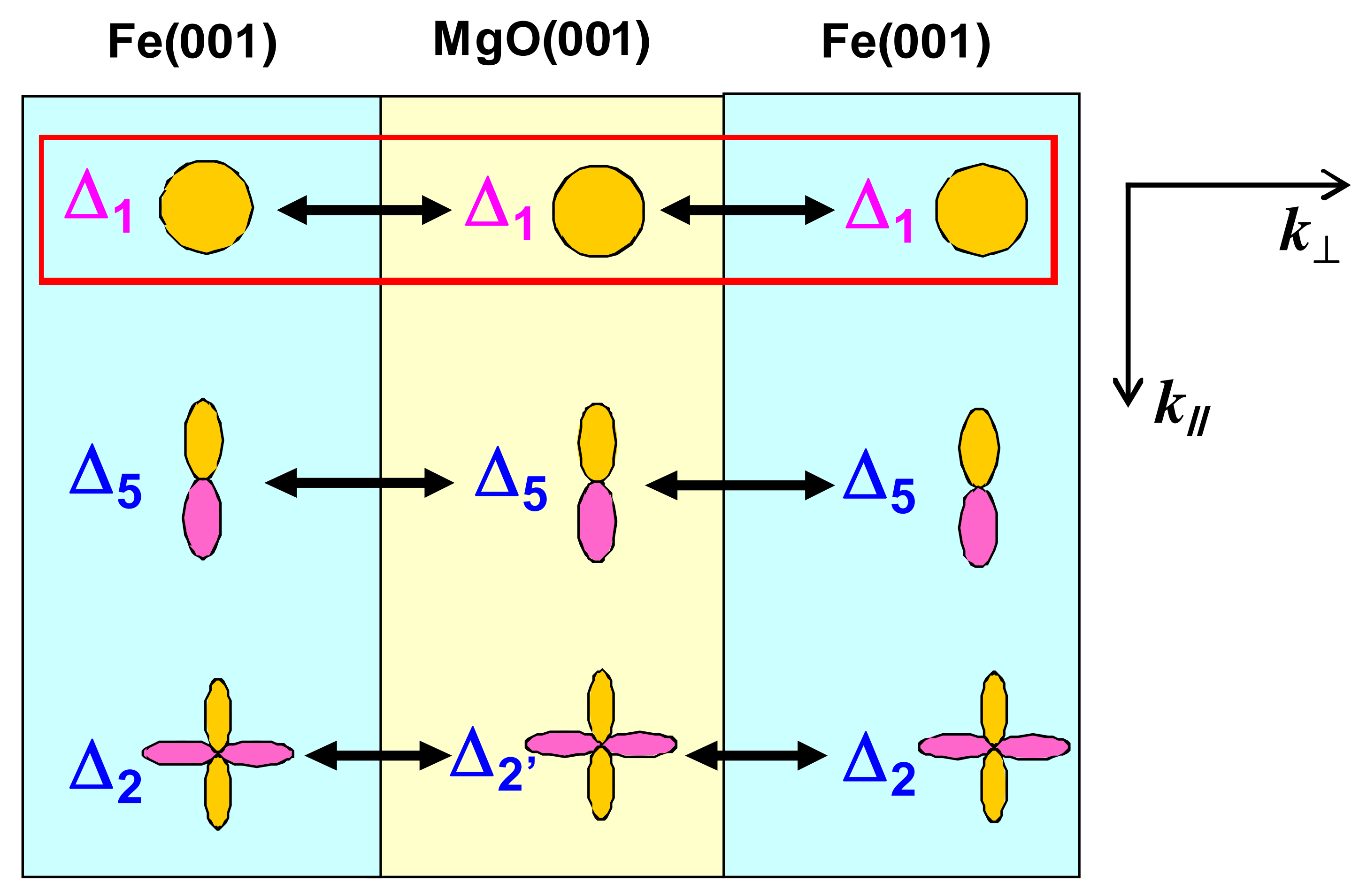
Decay of evanescent state largely depends on orbital symmetry.

$$\Delta_1 : s + p_z + d_{2z^2 - x^2 - y^2}$$

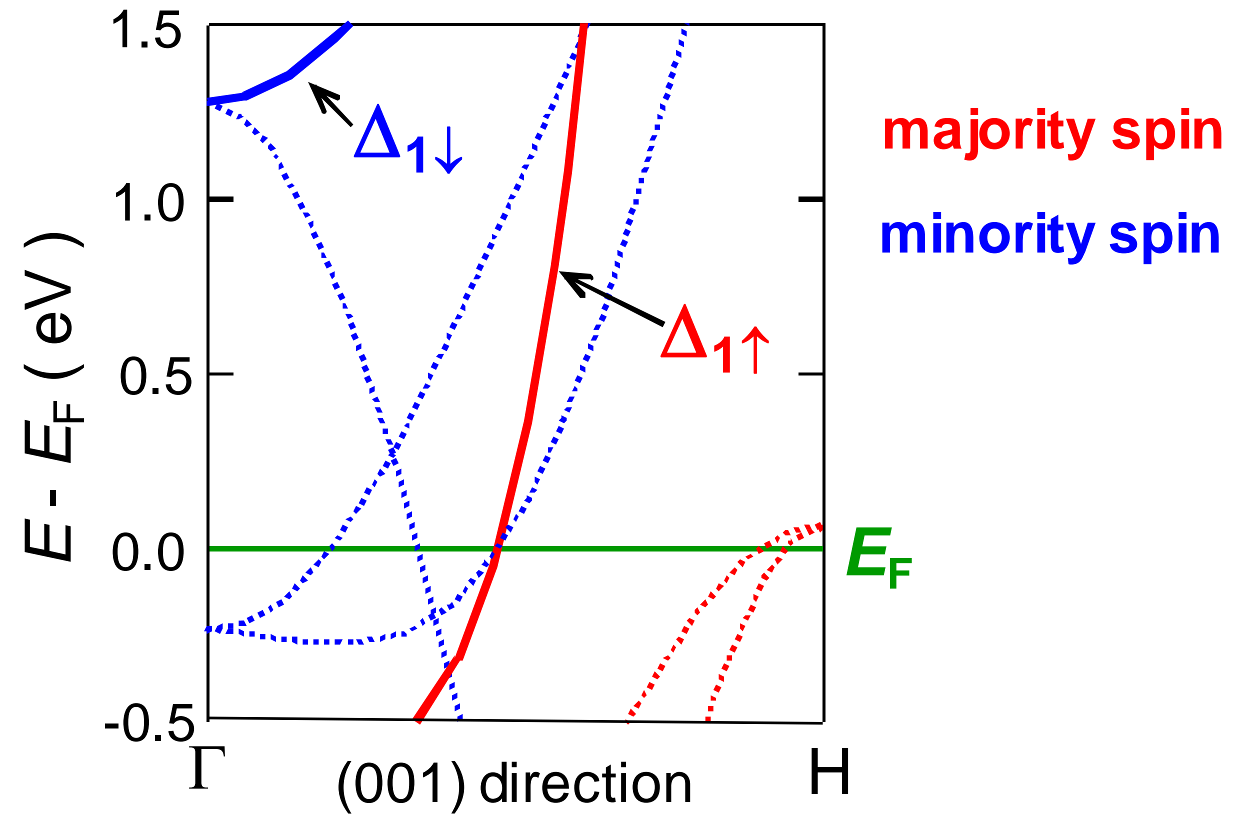
Butler (2001).

Coupling between Bloch states and evanescent states

Ideal coherent tunneling for $k_{//} = 0$ direction



Fully spin-polarized Δ_1 band in bcc Fe(001)



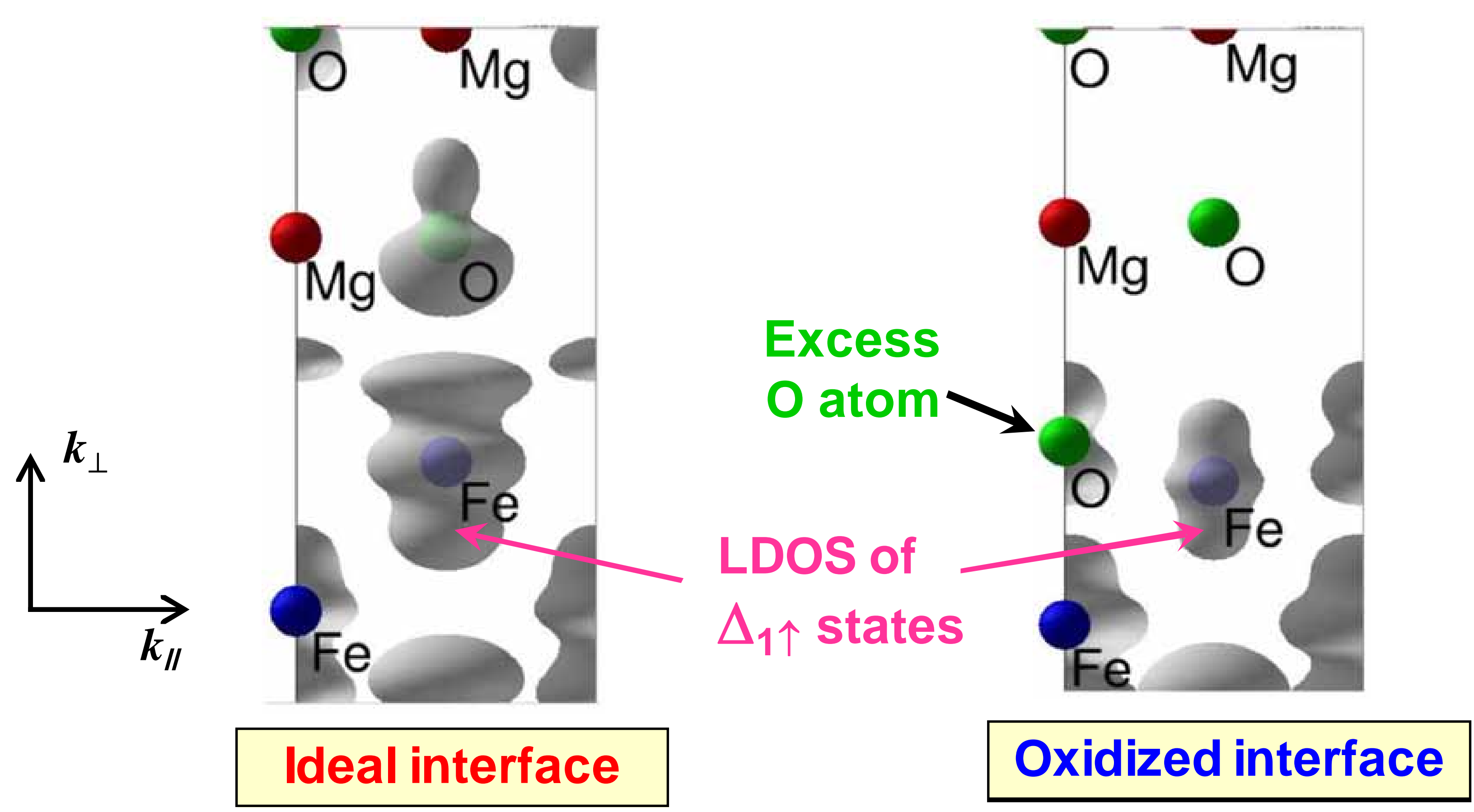
Fully spin-polarized Δ_1 band

⇒ **Giant MR ratio is theoretically expected.**

Not only bcc Fe but also many other bcc alloys based on Fe or Co have fully spin-polarized Δ_1 band.
(*e.g.* bcc $Fe_{1-x}Co_x$, some Heusler alloys)

Importance of interface (theory)

X.-G. Zhang, *et al*., *PRB* **68**, 092402 (2003).



Fe- $\Delta_{1\uparrow}$ states couple with MgO-Δ_1 states at $k_{//} = 0$.

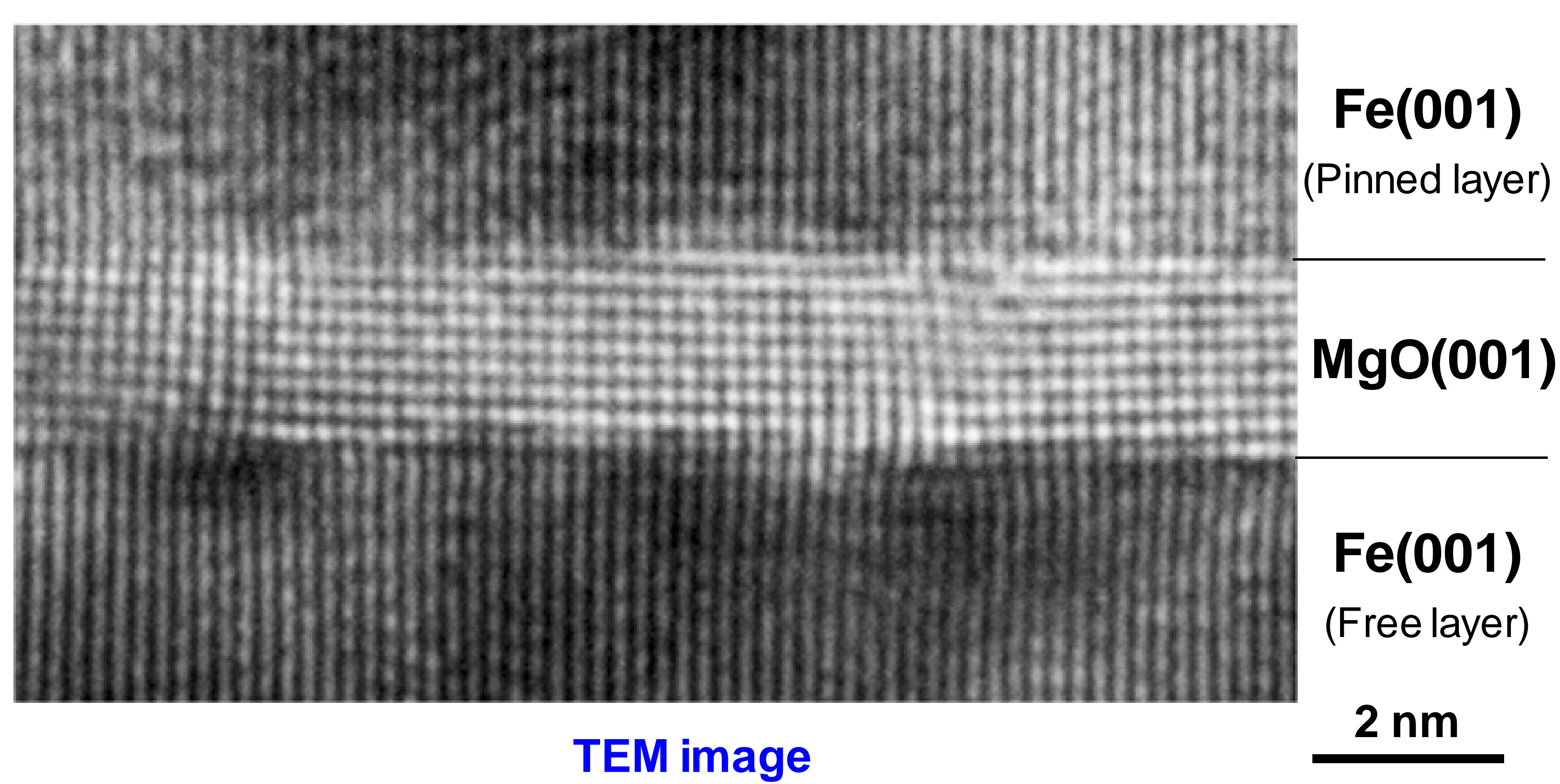
MR ratio > 1000%

Fe- $\Delta_{1\uparrow}$ states do not couple with MgO-Δ_1 states at $k_{//} = 0$.

MR ratio < 100%

Fully epitaxial Fe/MgO/Fe MTJ grown by MBE

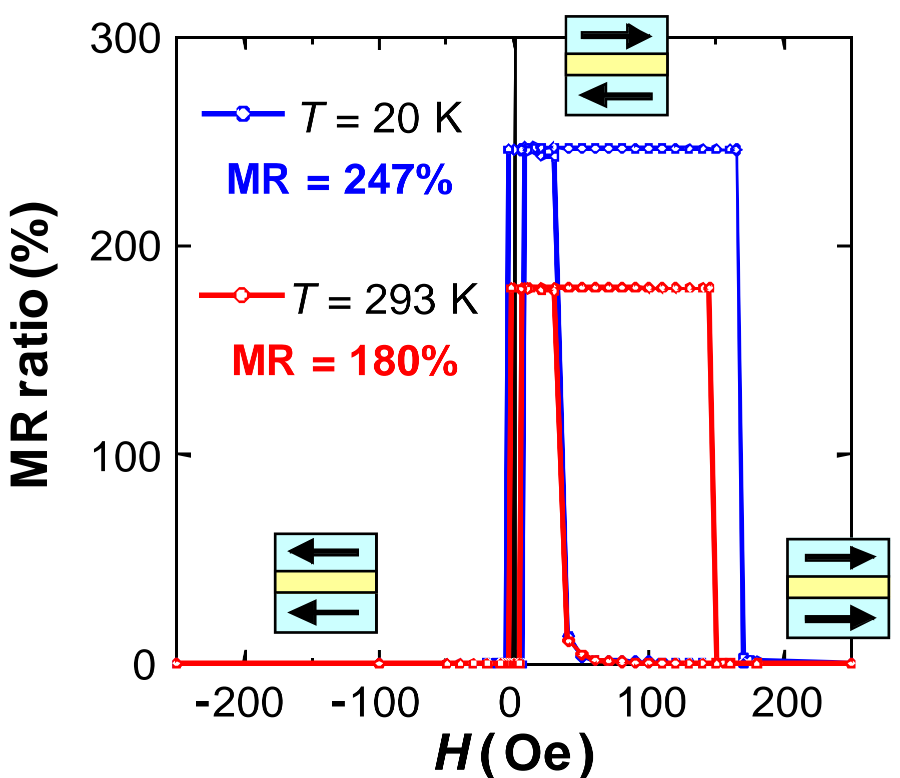
Yuasa *et al.*, *Nature Mater.* **3**, 868 (2004).



TEM image

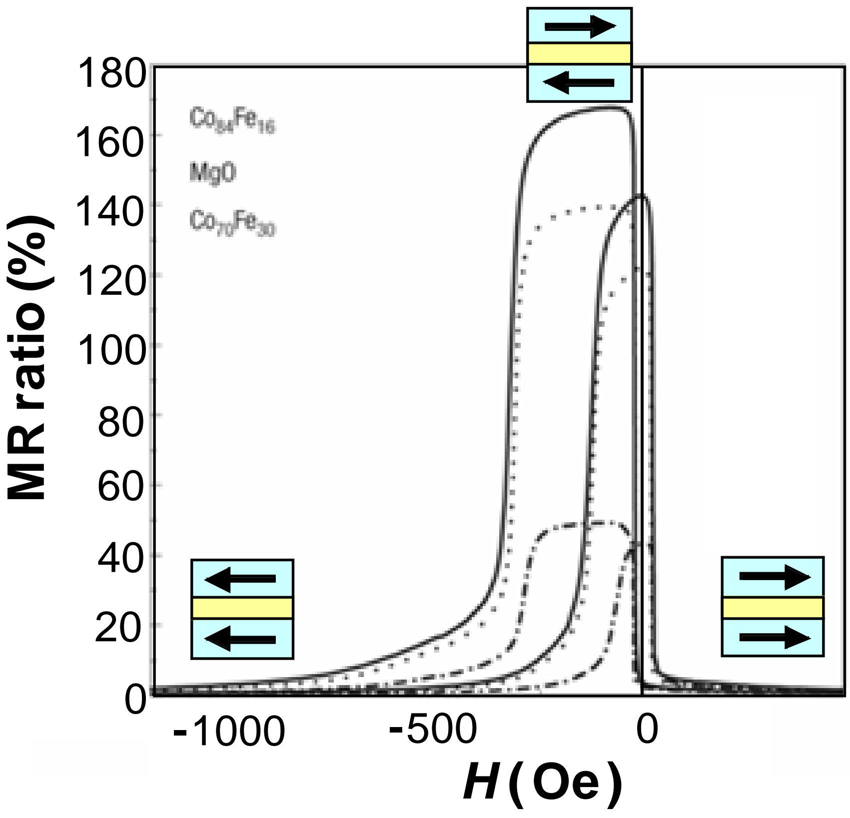
Experimental demonstrations of giant TMR

Single-crystal MgO(001) barrier

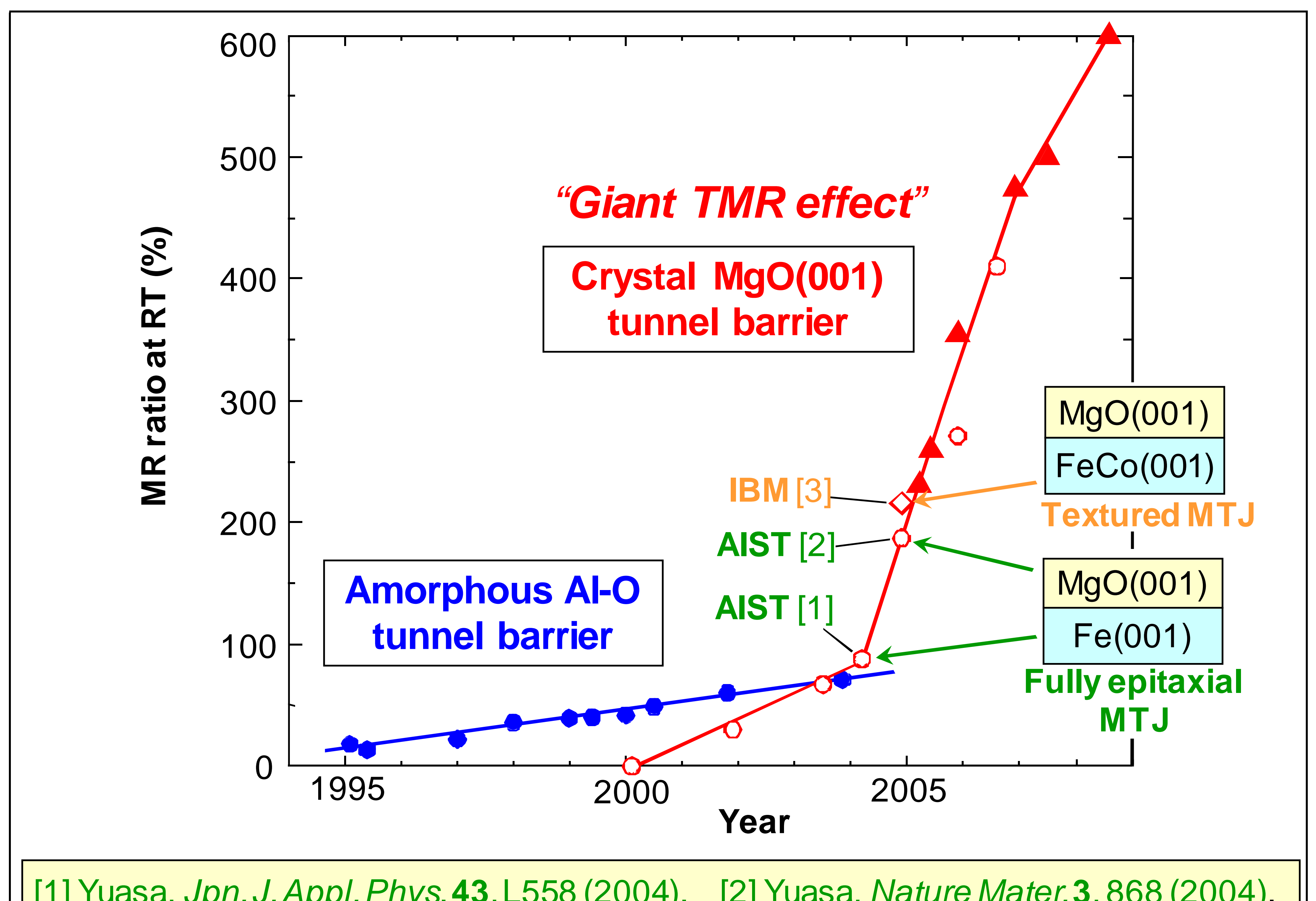


Yuasa *et al.*, *Nature Mater.* **3**, 868 (2004).

Textured MgO(001) barrier



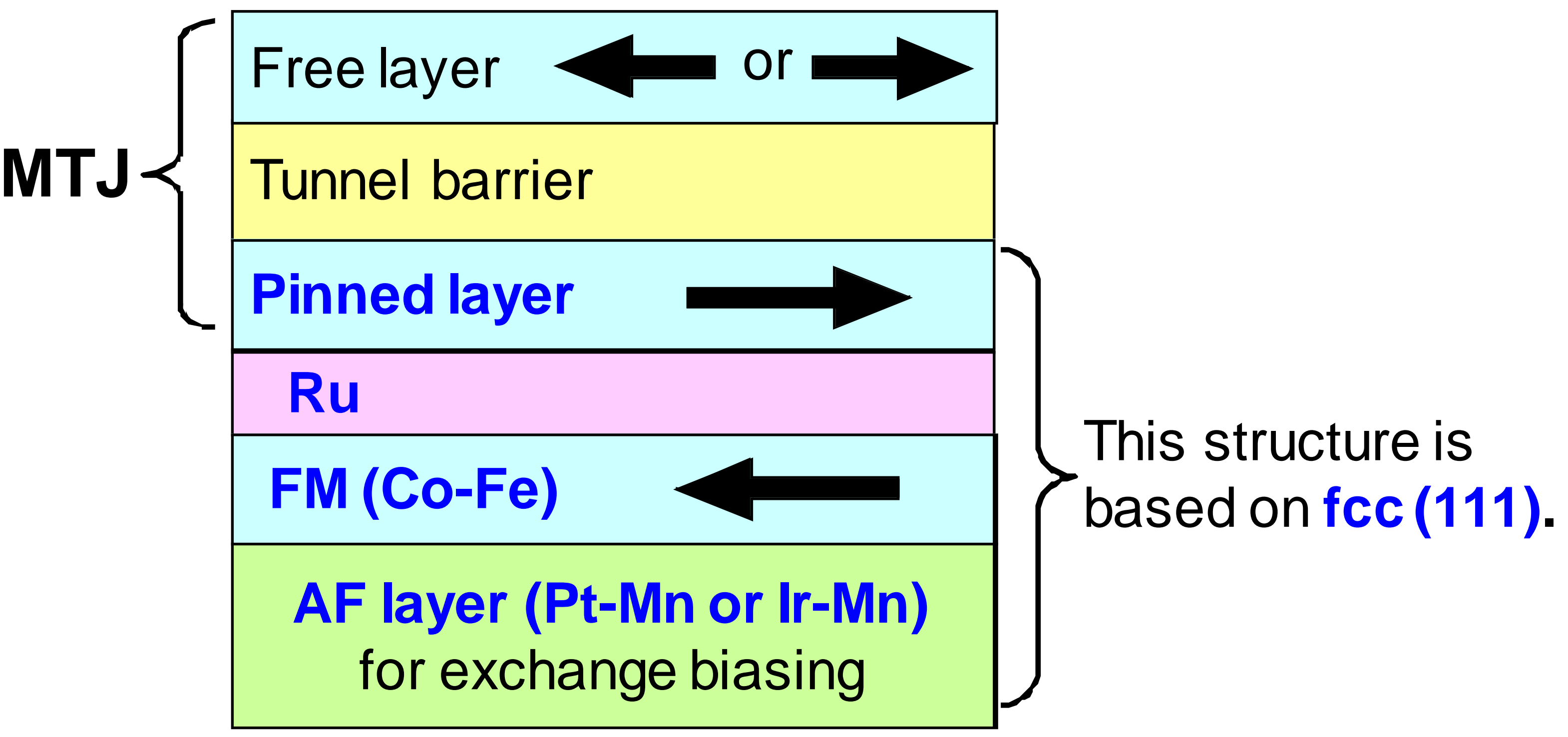
Parkin (IBM), *Nature Mater.* **3**, 862 (2004).



[1] Yuasa, *Jpn. J. Appl. Phys.* **43**, L558 (2004). [2] Yuasa, *Nature Mater.* **3**, 868 (2004).
[3] Parkin, *Nature Mater.* **3**, 862 (2004).

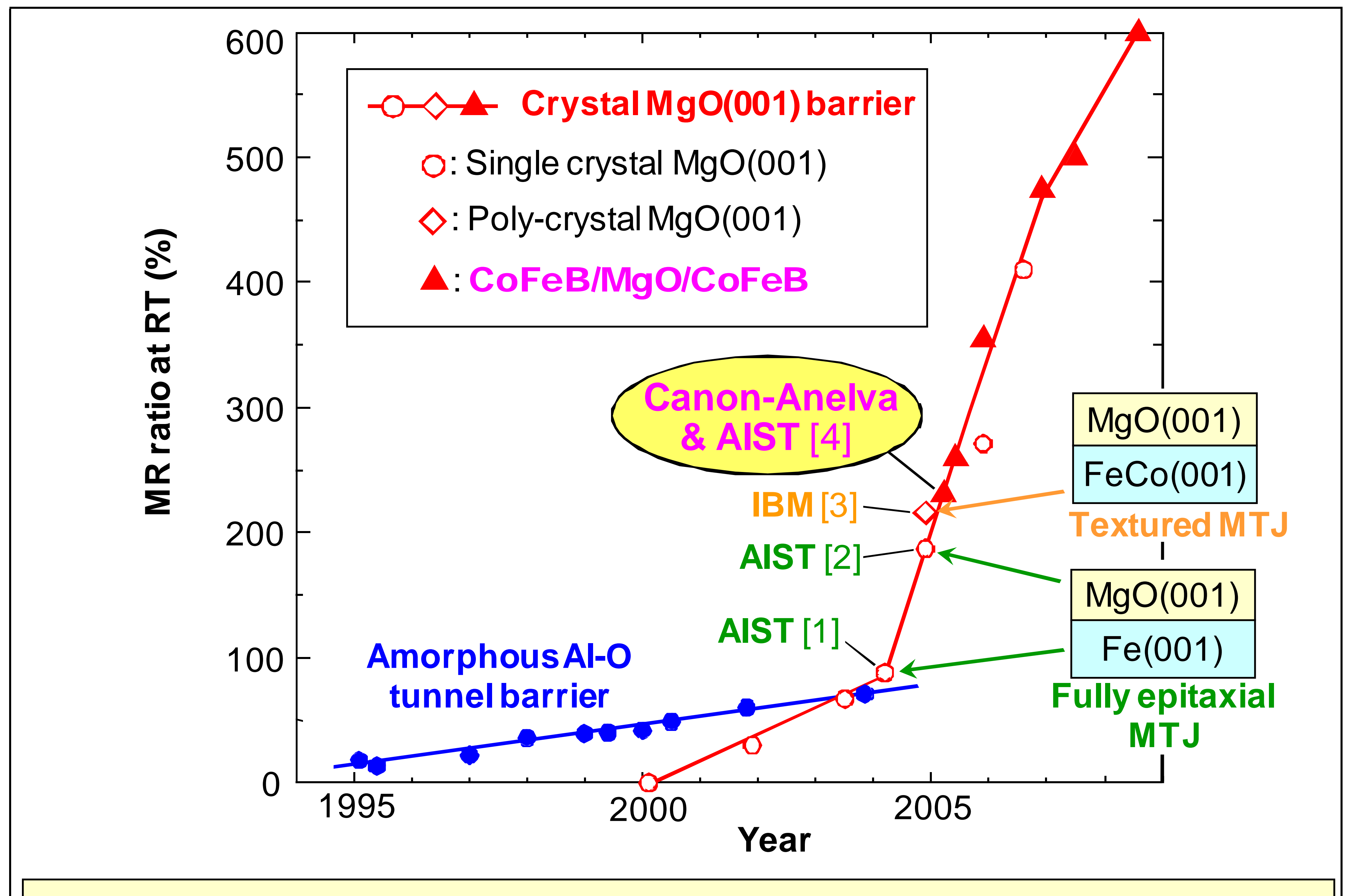
Fundamental problem on thin film growth

MTJ structure for practical applications



MgO(001) cannot be grown on **fcc (111)**.

4-fold symmetry **3-fold symmetry**



[1] Yuasa, *Jpn. J. Appl. Phys.* **43**, L558 (2004). [2] Yuasa, *Nature Mater.* **3**, 868 (2004).
[3] Parkin, *Nature Mater.* **3**, 862 (2004). [4] Djayaprawira, SY, *APL* **86**, 092502 (2005).

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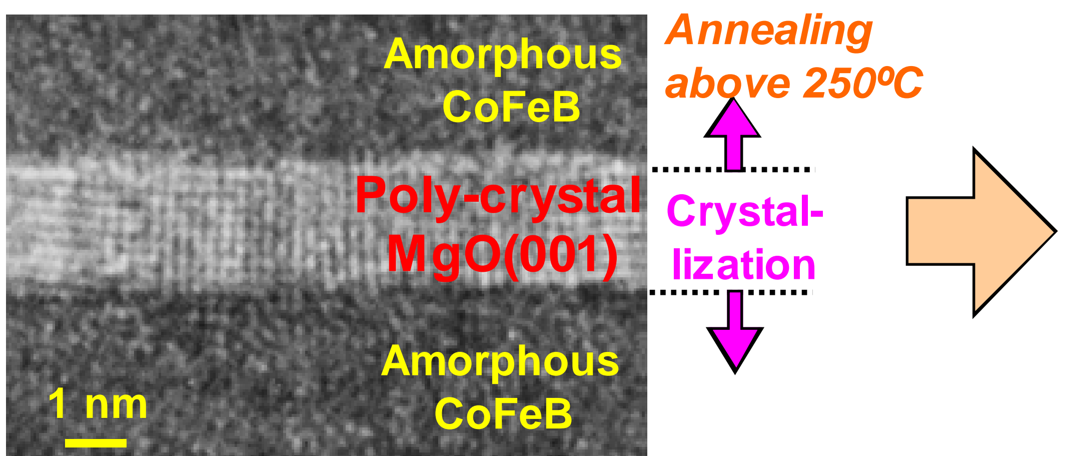
CoFeB/MgO/CoFeB structure for device applications

Canon-Anelva, AIST

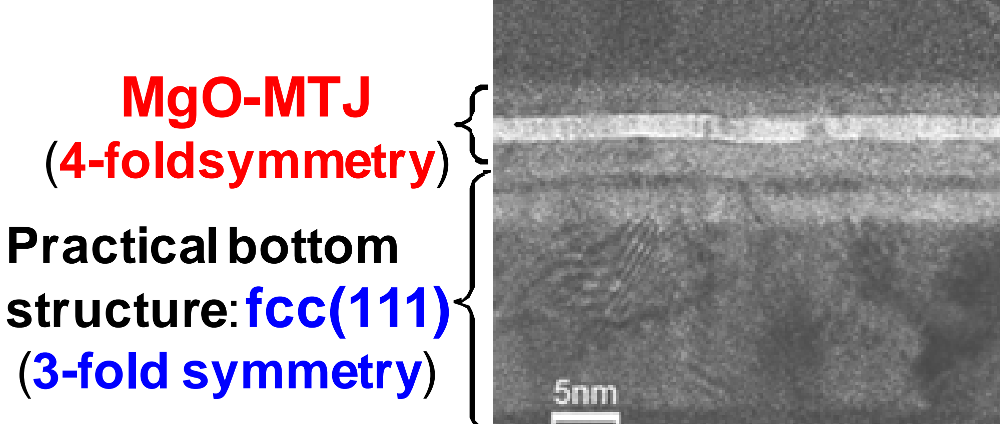
Djayaprawira, SY, *Appl. Phys. Lett.* **86**, 092502 (2005).
Yuasa & Djayaprawira, *J. Phys. D: Appl. Phys.* **40**, R337 (2007).



As-grown state

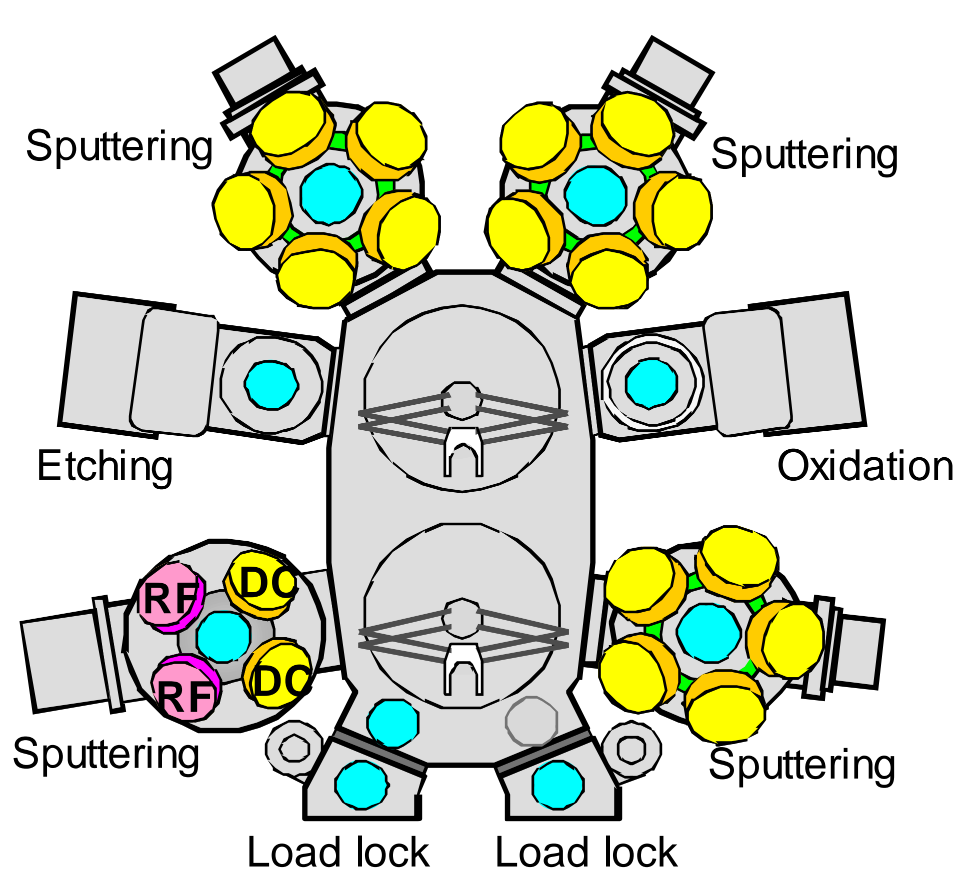
Poly-crystal
bcc CoFeB(001)
Poly-crystal
MgO(001)
Poly-crystal
bcc CoFeB(001)
1 nm

After annealing

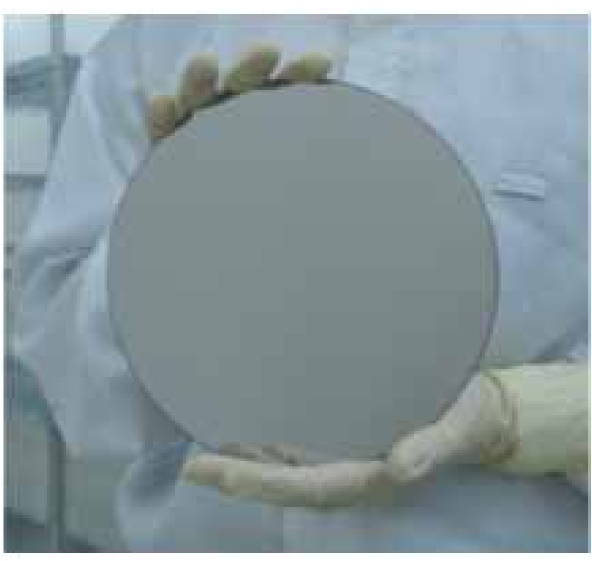


Core technology for device applications

Mass-manufacturing technology for HDD industry

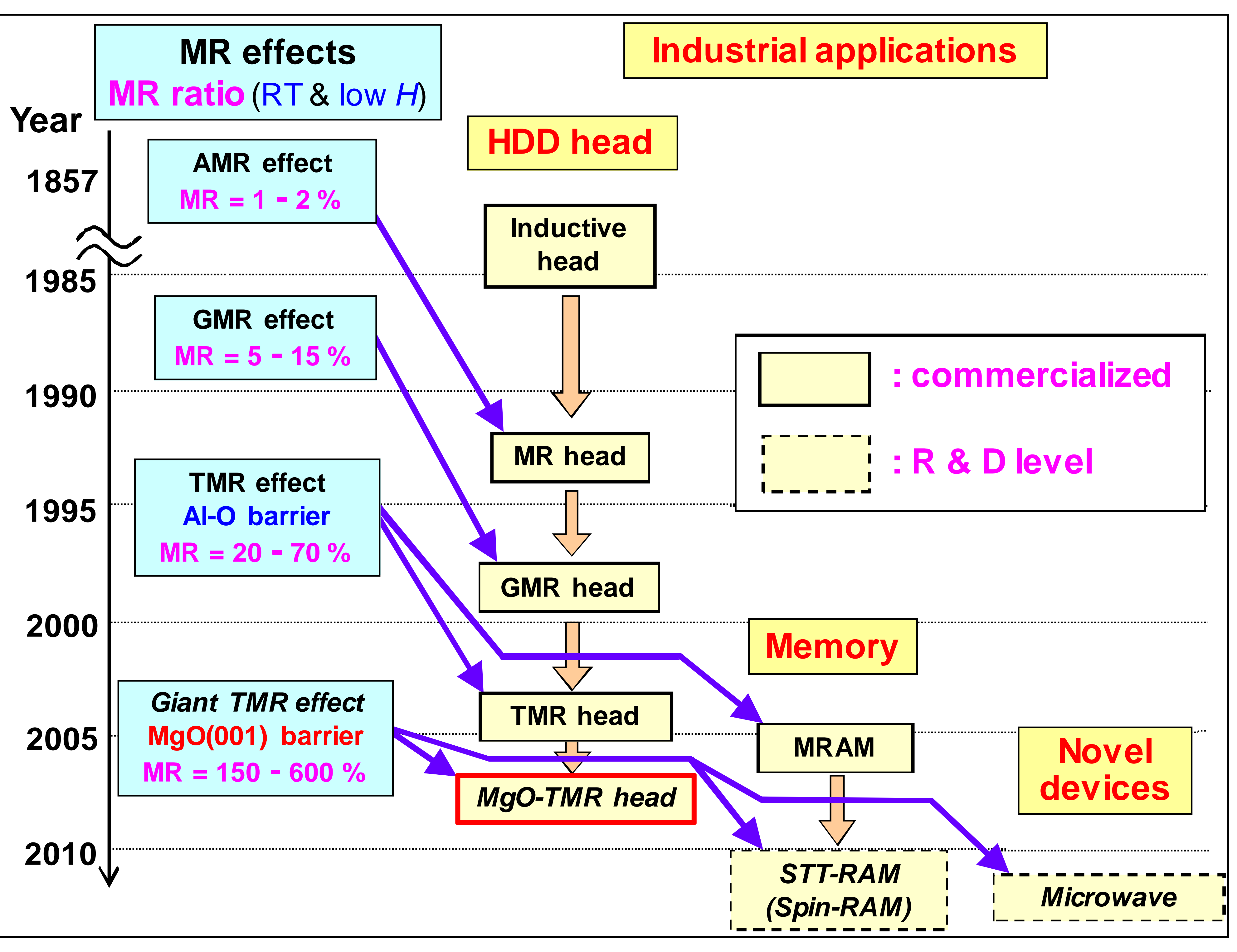


Canon-Anelva C-7100 sputtering system

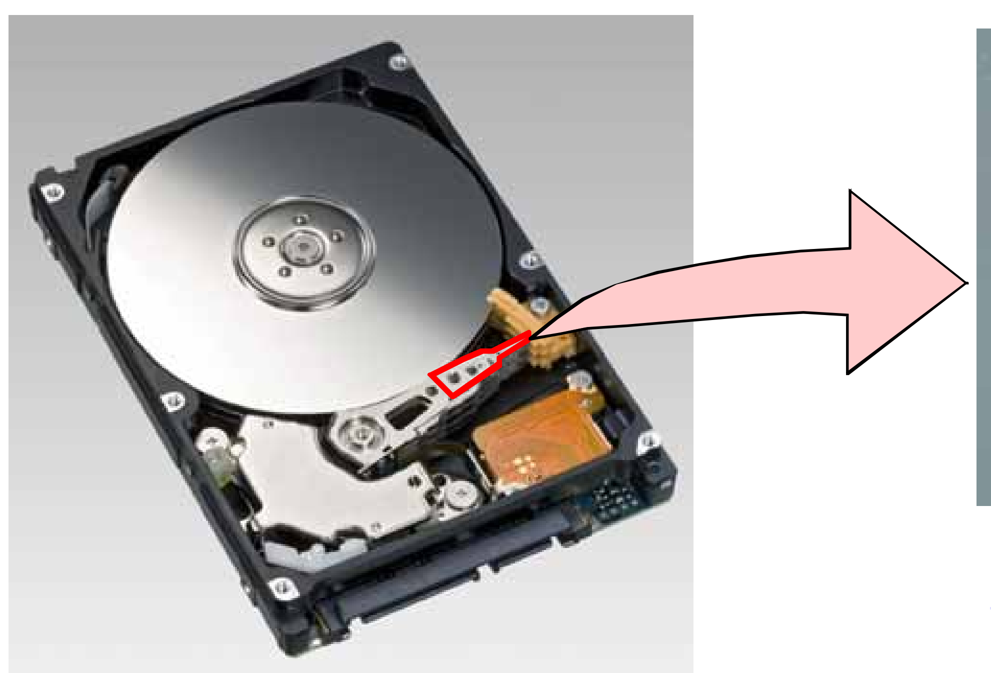


ϕ200 – 300 mm wafer

All the HDD manufacturers use this type of sputtering machine for the production of HDD magnetic heads.


MR effects
MR ratio (RT & low H)
Industrial applications
Year
1857
1985
1990
1995
2000
2005
2010
AMR effect
MR = 1 - 2 %
GMR effect
MR = 5 - 15 %
TMR effect
Al-O barrier
MR = 20 - 70 %
Giant TMR effect
MgO(001) barrier
MR = 150 - 600 %
HDD head
Inductive head
MR head
GMR head
TMR head
MgO-TMR head
: commercialized
: R & D level
Memory
MRAM
STT-RAM (Spin-RAM)
Novel devices
Microwave

MgO-TMR head for ultrahigh-density HDD



MgO-TMR head

FUJITSU

Top lead

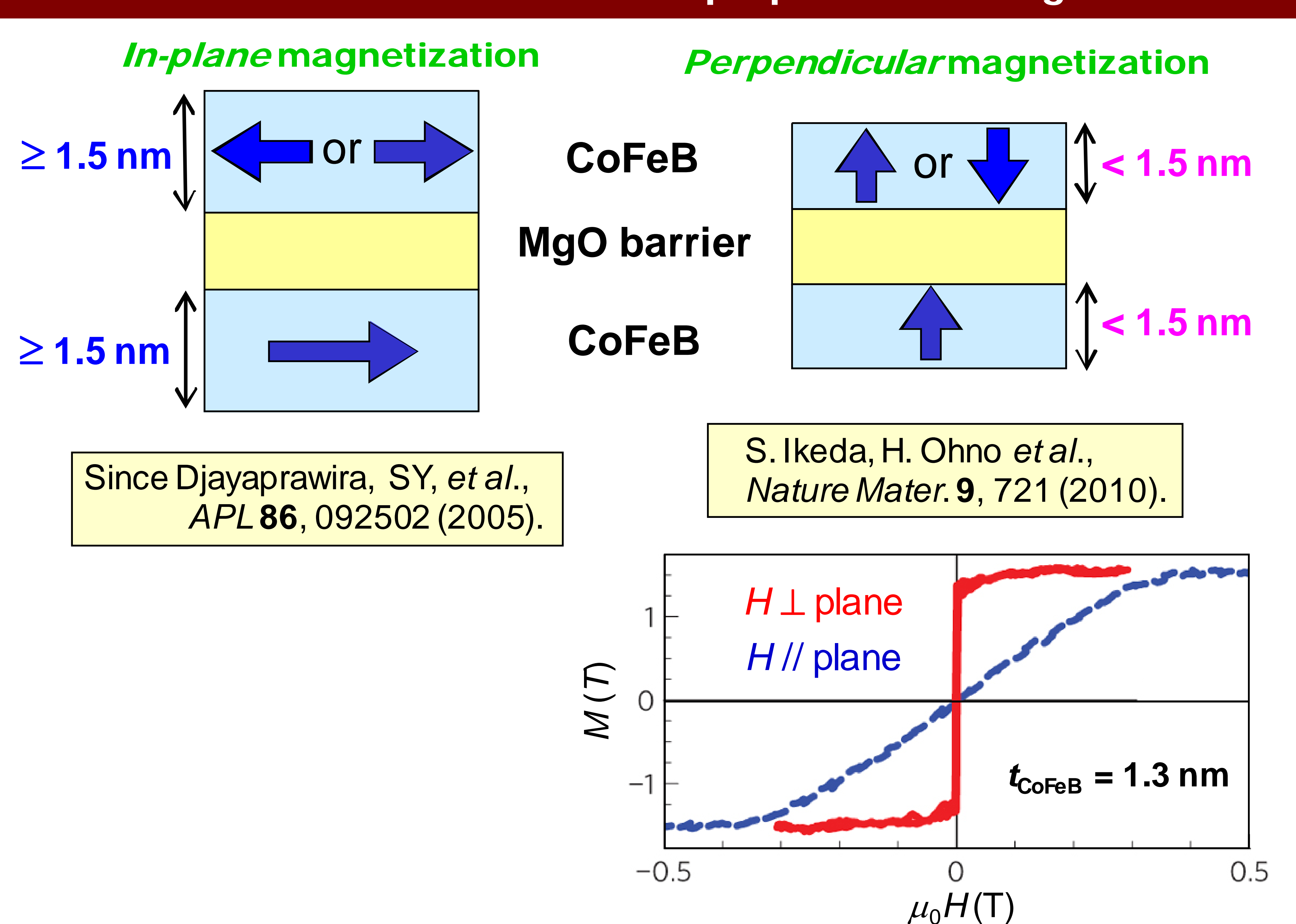
MgO MTJ

20 nm

Bottom lead

TEM image

- **Volume production** since 2007.
- **700 Gbit/inch²** achieved (×**5 increase**).
- Applicable up to 1 – 2 Tbit/inch².
- World market of **HDD: 25 billion USD**
  head: 5 billion USD


Ultrathin CoFeB electrode can have perpendicular magnetization.
In-plane magnetization
Perpendicular magnetization
≥ 1.5 nm
or
CoFeB
MgO barrier
CoFeB
≥ 1.5 nm
or
< 1.5 nm
< 1.5 nm
Since Djayaprawira, SY, et al., APL 86, 092502 (2005).
S. Ikeda, H. Ohno et al., Nature Mater. 9, 721 (2010).
H ⊥ plane
H // plane
M (T)
1
0
−1
−0.5
0
0.5
μ0H (T)
tCoFeB = 1.3 nm

Outline

(1) Spintronics

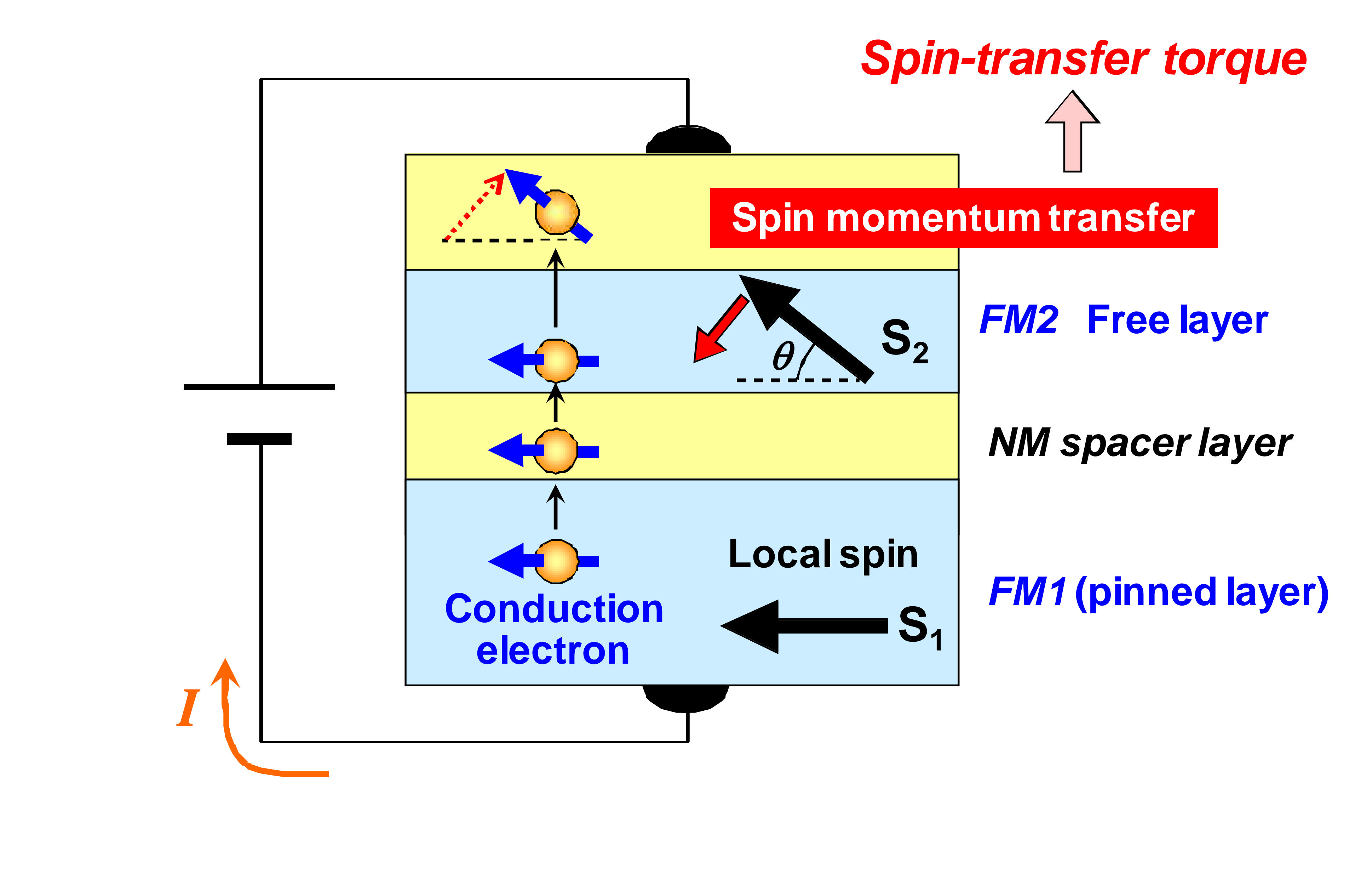
(2) Tunnel magnetoresistance (TMR)

- Magnetoresistance
- Tunnel magnetoresistance in magnetic tunnel junction (MTJ)
- Giant TMR in MgO-based MTJ
- CoFeB / MgO / CoFeB structure for device applications

(3) Spin-transfer torque (STT)

- Physics of spin-transfer torque
- Spin-transfer torque MRAM (STT-RAM or Spin-RAM)
- Microwave applications

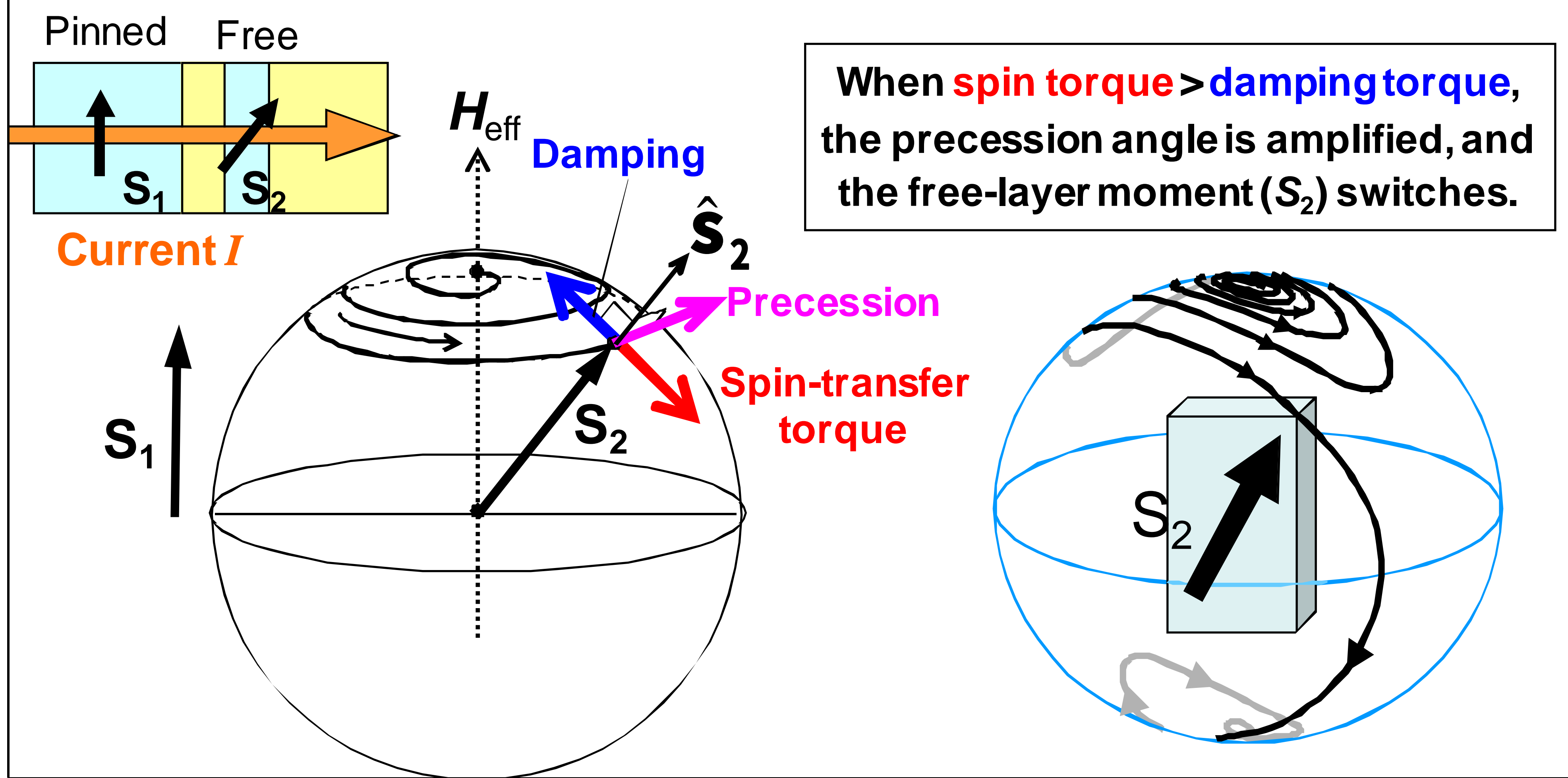
Spin-transfer torque in magnetic nano-pillar



Theory of spin-transfer torque

J. Slonczewski, *J. Magn. Magn. Mater.* **159**, L1 (1996).
L. Berger, *Phys. Rev. B* **54**, 9353 (1996).

$$\dot{\mathbf{S}}_2 = \underbrace{\gamma \mathbf{S}_2 \times \mathbf{H}_{eff}}_{\text{Precession}} \underbrace{- \alpha \hat{\mathbf{s}}_2 \times \dot{\mathbf{S}}_2}_{\text{Damping}} + \underbrace{\gamma \beta_{ST} I_e \hat{\mathbf{s}}_2 \times (\hat{\mathbf{s}}_2 \times \hat{\mathbf{s}}_1)}_{\text{Spin-transfer}}$$



Outline

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(2) Tunnel magnetoresistance (TMR)

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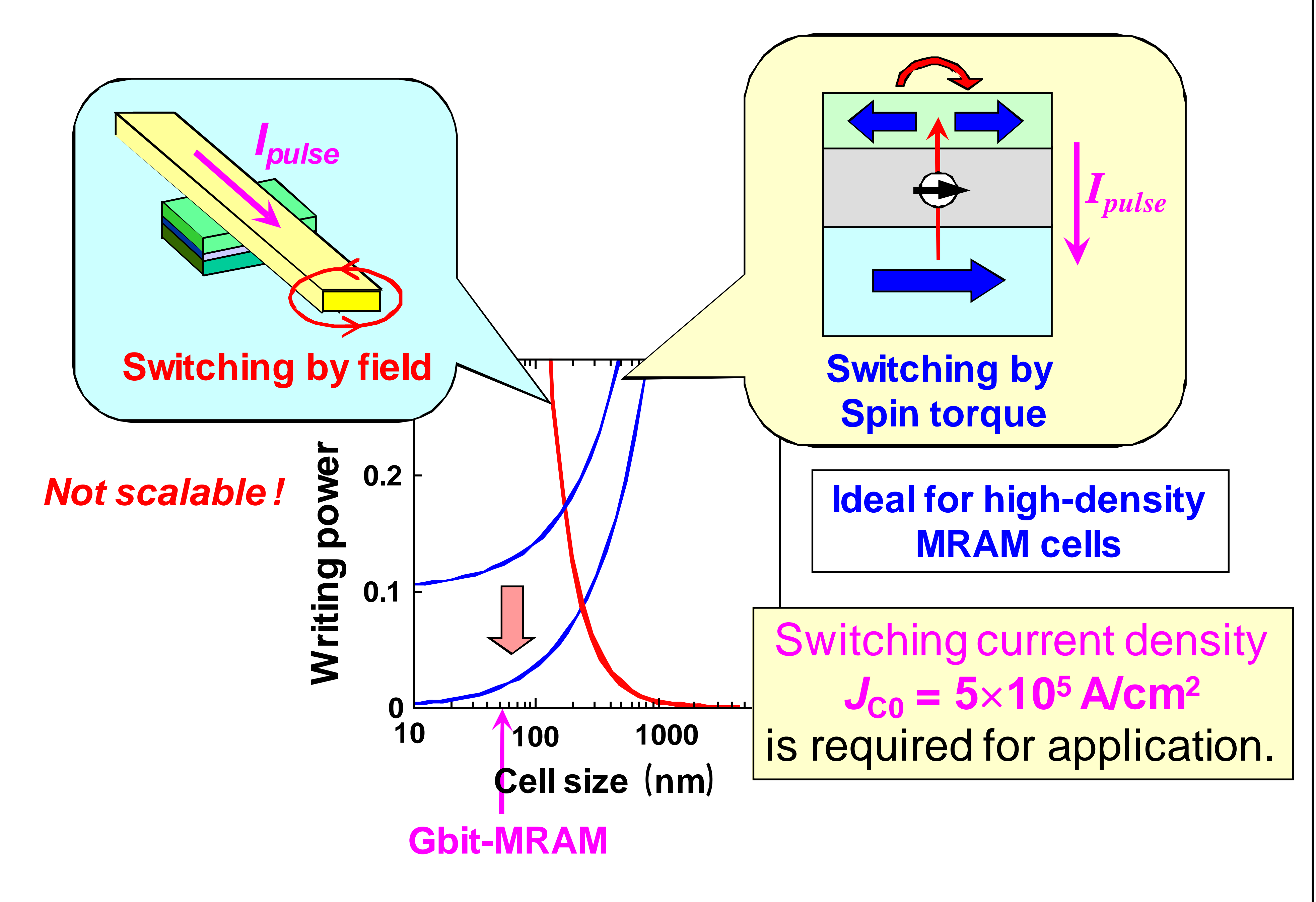
(3) Spin-transfer torque (STT)

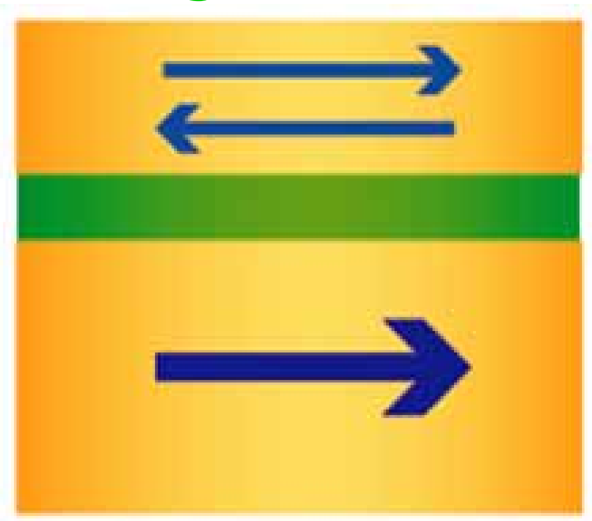
- Physics of spin-transfer torque
- ➡ Spin-transfer torque MRAM (STT-RAM or Spin-RAM)
- Microwave applications

Writing (magnetization switching) by spin-transfer torque



In-plane magnetization *vs.* Perpendicular magnetization

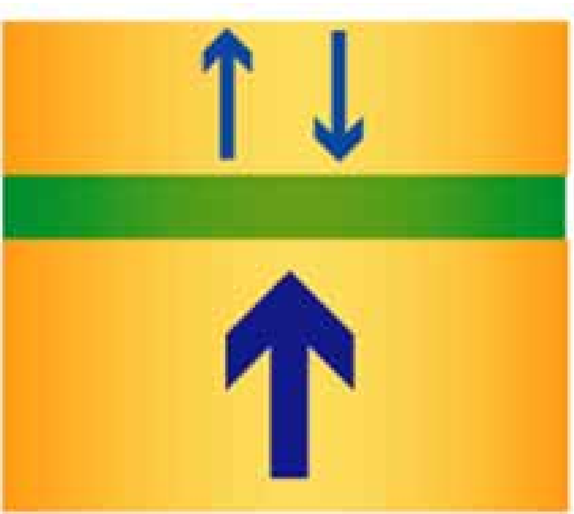
***In-plane* magnetization**



<Materials>

- CoFeB
- Co-Fe
- Ni-Fe

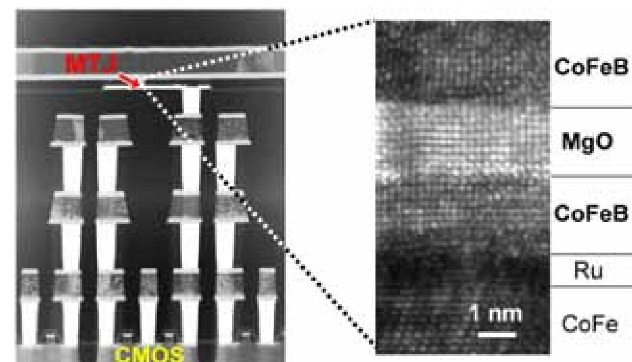
***Perpendicular* magnetization**



<Materials>

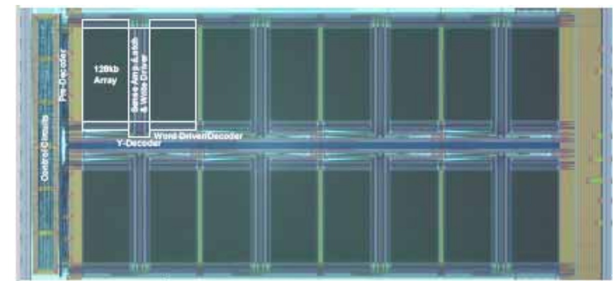
- $L1_0$-ordered alloy (*e.g.* FePt)
- Multilayer, **superlattice**
- RE-TM alloy (*e.g.* Tb-Co)
- HCP alloy (*e.g.* Co-Cr)
- ultrathin CoFeB

Development of Spin-RAM

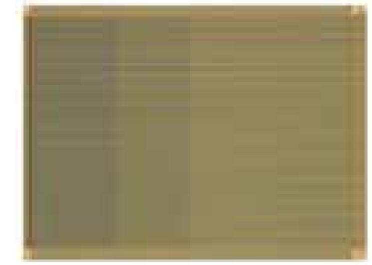


2005 Sony (IEDM 2005)
- in-plane MTJ cells
- 4 kb

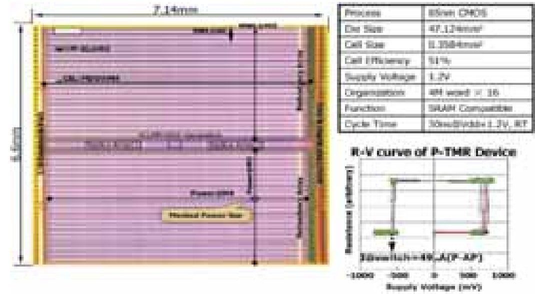
2007 Hitachi/Tohoku U. (ISSCC 2007)
- in-plane MTJ cells
- 2 Mb



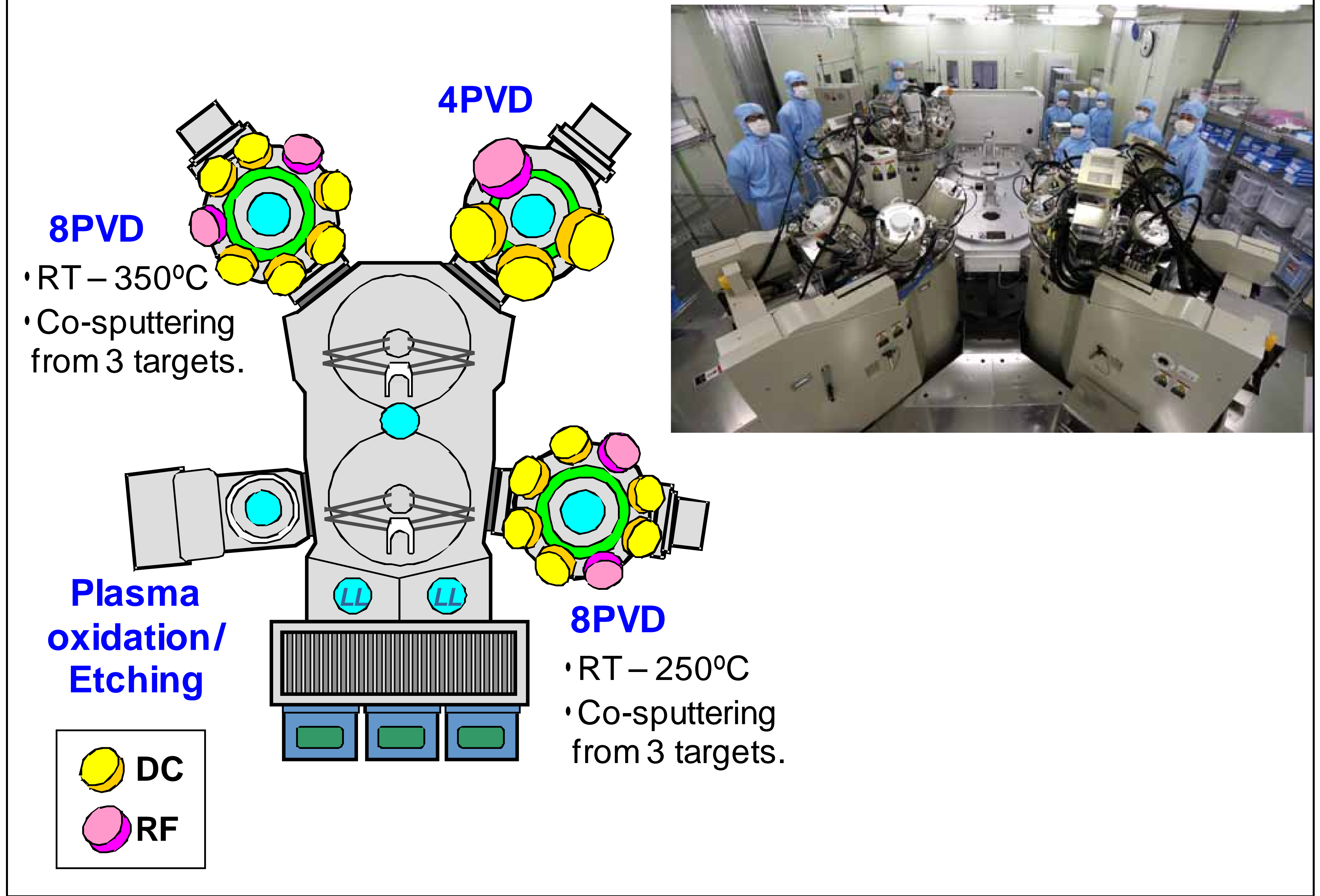
2008 Toshiba, AIST etc. (IEDM 2008)
- p-MTJ cells
- 1 kb



2010 Toshiba (ISSCC 2010)
- p-MTJ cells
- 64 Mb, 65 nm

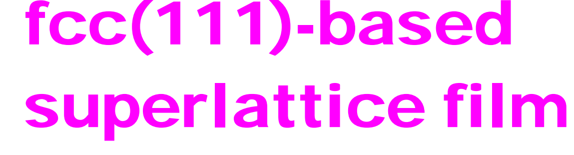


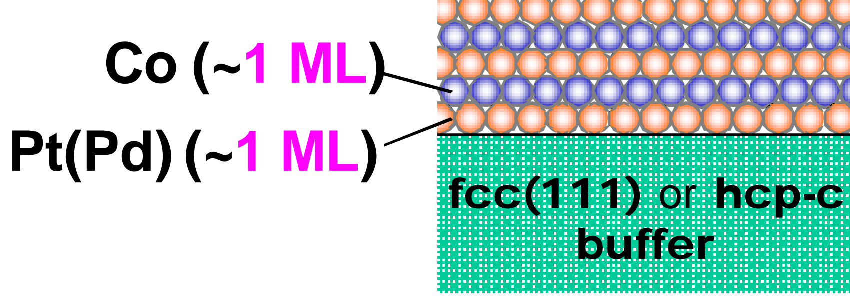
Canon-Anelva C-7100 sputtering system installed at AIST

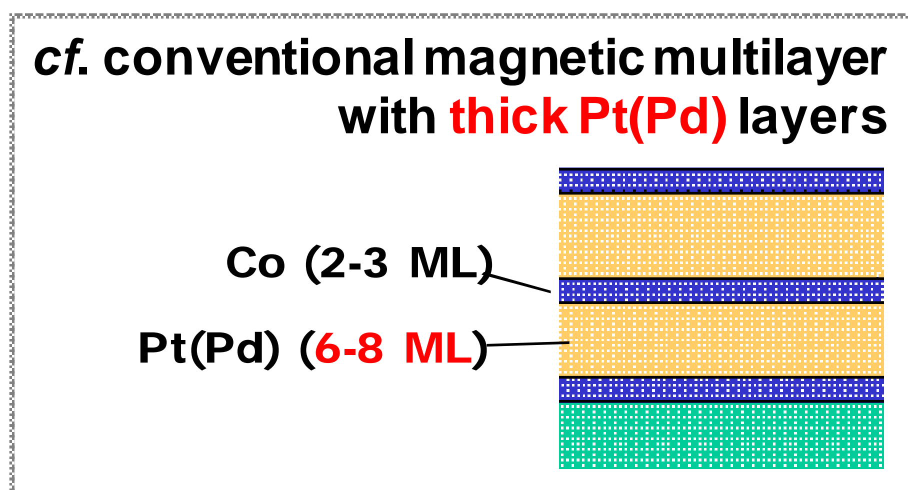


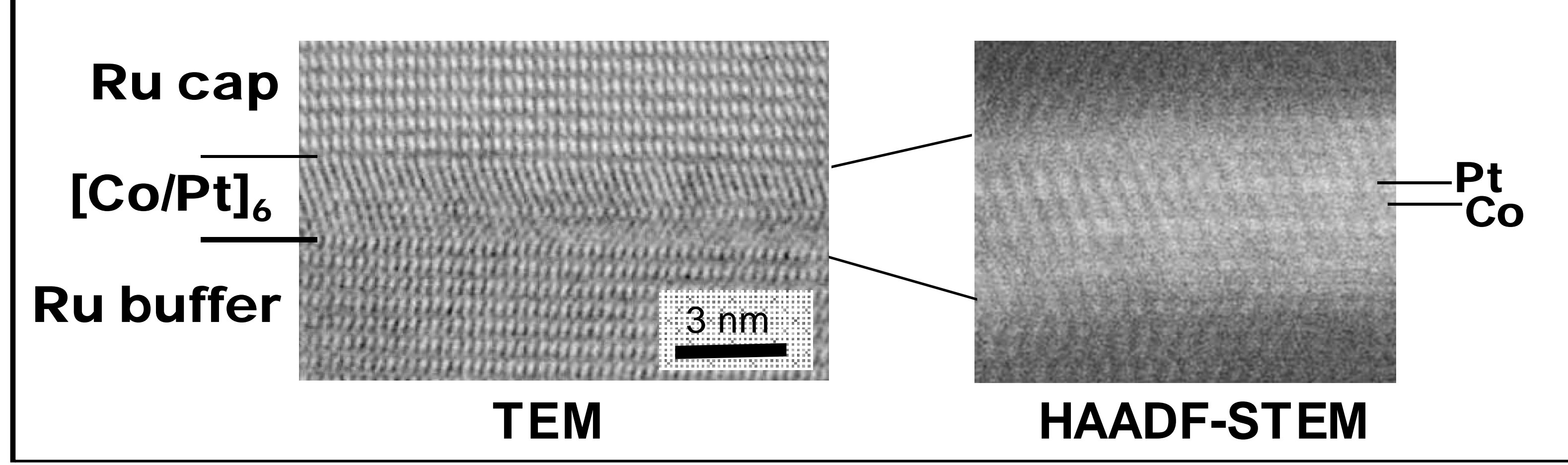
New perpendicular magnetic material : superlattice film

Yakushiji, SY *et al.*, *Appl. Phys. Express* **3**, 053003 (2010).
Yakushiji, SY *et al.*, *Appl. Phys. Lett.*, **97**, 232508 (2010).

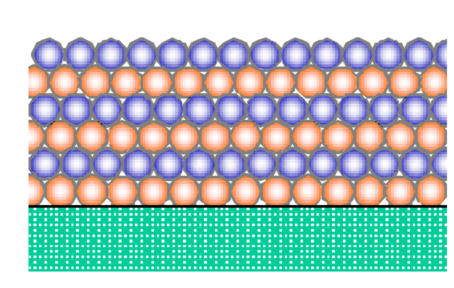








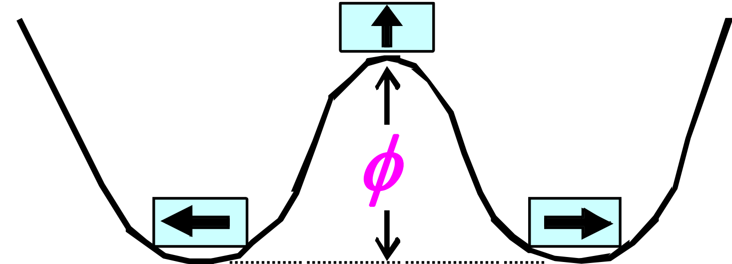
Magnetic superlattice *vs.* conventional multilayer



	Superlattice film	Conventional multilayer film
Thickness of total stack	**Ultra-thin** (< 1.2 nm possible)	Relatively thick (> 3 nm)
Structure	**Artifical alloy**	Mutilayer
K_u	Up to **12 Merg/cc** (*tunable*)	~ 5 Merg/cc
Annealing stability	**Very good** > 370°C	Poor ~ 200°C
Origin of perp. magnetic anisotroy	**Magneto-crystalline anisotropy**	Interfacial anisotropy

Basic requirements for Gbit-scale Spin-RAM

(1) $\Delta \equiv \phi / k_B T > 60\text{–}80$ for cell size < 50 nm



(2) MR ratio > 100 – 150% and low *RA* product

(3) Switching current density, $J_{C0} = 5 \times 10^5$ A/cm^2

(4) Switching speed < 20 ns to replace DRAM

< 1 – 3 ns to replace SRAM

Thermal stability of MTJ, $\Delta = K_u V / k_B T$

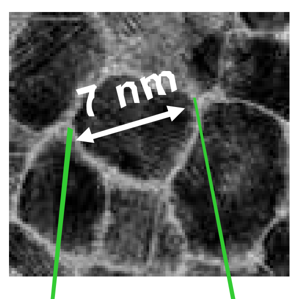
When cell size is smaller than 50 nm,
the uniaxial **shape anisotropy** cannot yield $\Delta > 60$.

MTJ with *in-plane* magnetization is hopeless !

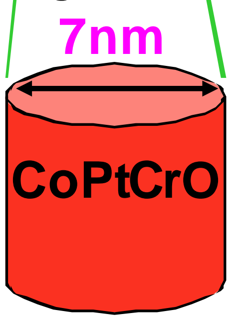
Perpendicular magnetic recording

HDD

500 Gbit/inch^2



TEM image of HDD media



$\Delta > 80$ for the grain size < 10 nm

Basic requirements for Gbit-scale Spin-RAM

(1) $\Delta \equiv \phi / k_B T$ **>** 60–80 for cell size < 50 nm

(2) MR ratio > 100 – 150% and low *RA* product

(3) Switching current density, $J_{C0} = 5\times10^5$ A/cm^2

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< 1 – 3 ns to replace SRAM

MRA ratio and *RA* product required for Gbit Spin-RAM

- **MR > 100 – 150%** is required to attain a high read-out signal (voltage) with a small read-out current.

- **Low *RA*** is required to satisfy the impedance matching with the pass transistor (CMOS).

The MTJ resistance should be about **10 kΩ.**

1 Gbit (F = 65 nm) → ***RA*** **< 30** $\Omega\mu m^2$, **MR > 100%**

5 Gbit (F = 30 nm) → ***RA*** **< 7** $\Omega\mu m^2$, **MR > 100%**

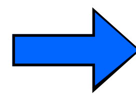
10 Gbit (F = 20 nm) → ***RA*** **< 3.5** $\Omega\mu m^2$, **MR > 100%**

How to achieve high MR with perpendicular electrodes ?

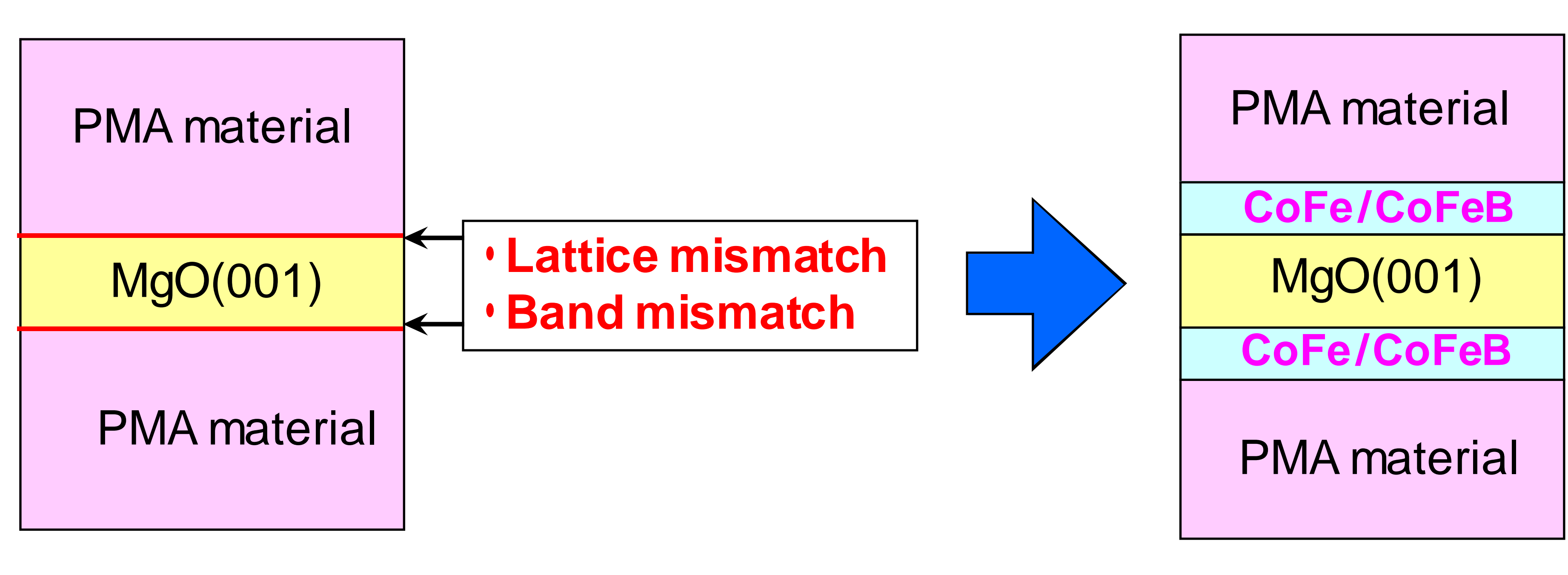
<Issues>

(i) The Δ_1 band of perpendicular materials are not fully spin-polarized.

(ii) Lattice matching between perp. materials and MgO(001) is not good.

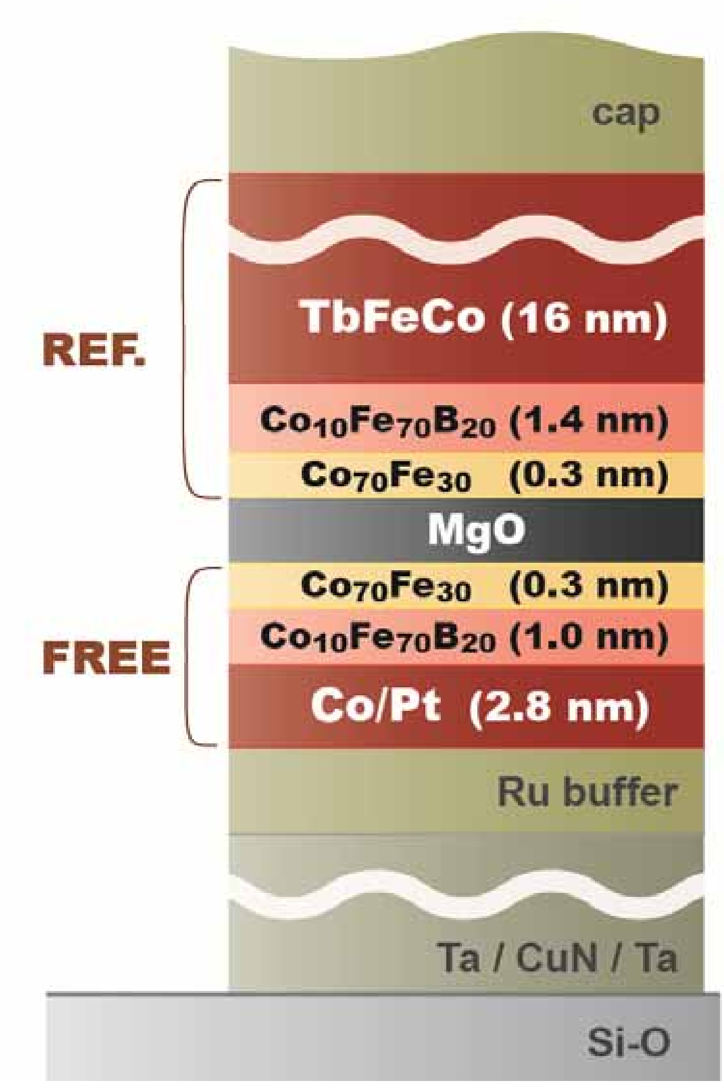


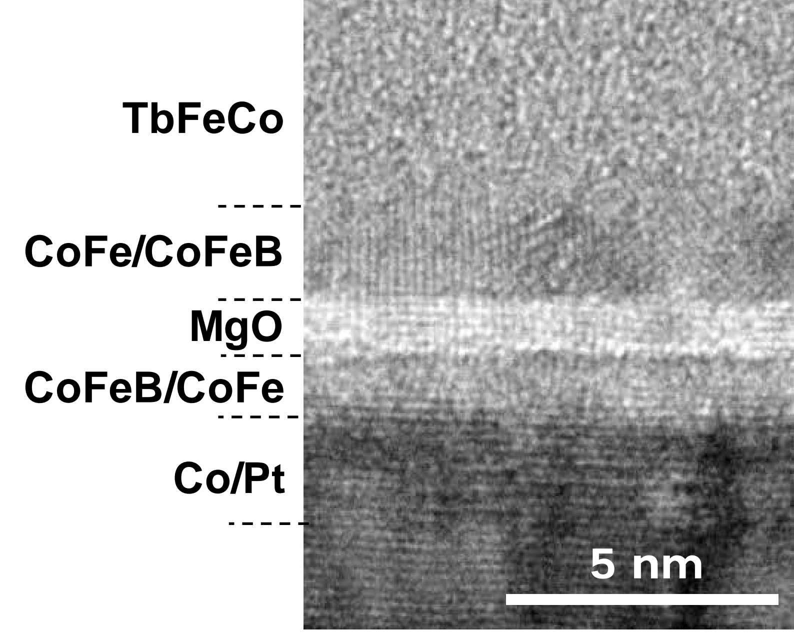
Insertion of CoFeB between MgO and PMA layer



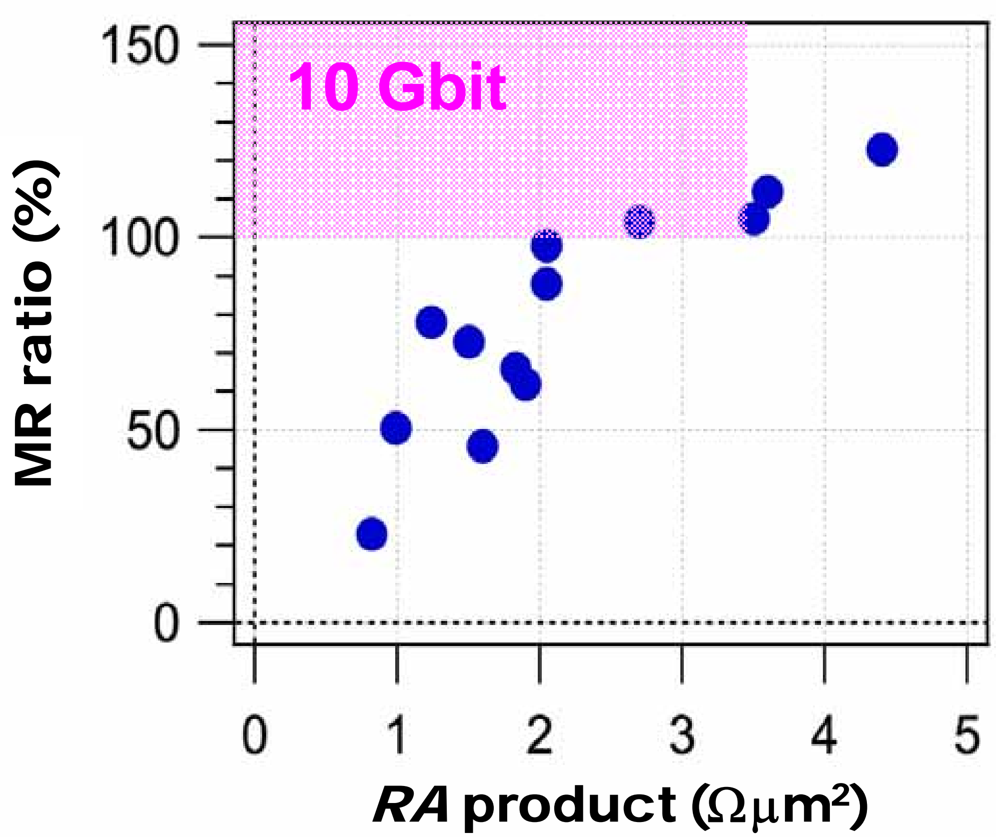
Typical structure of p-MgO-MTJ

Yakushiji, SY *et al.*, *Appl. Phys. Express* **3**, 053003 (2010).
Yakushiji, SY *et al.*, *Appl. Phys. Lett.*, **97**, 232508 (2010).





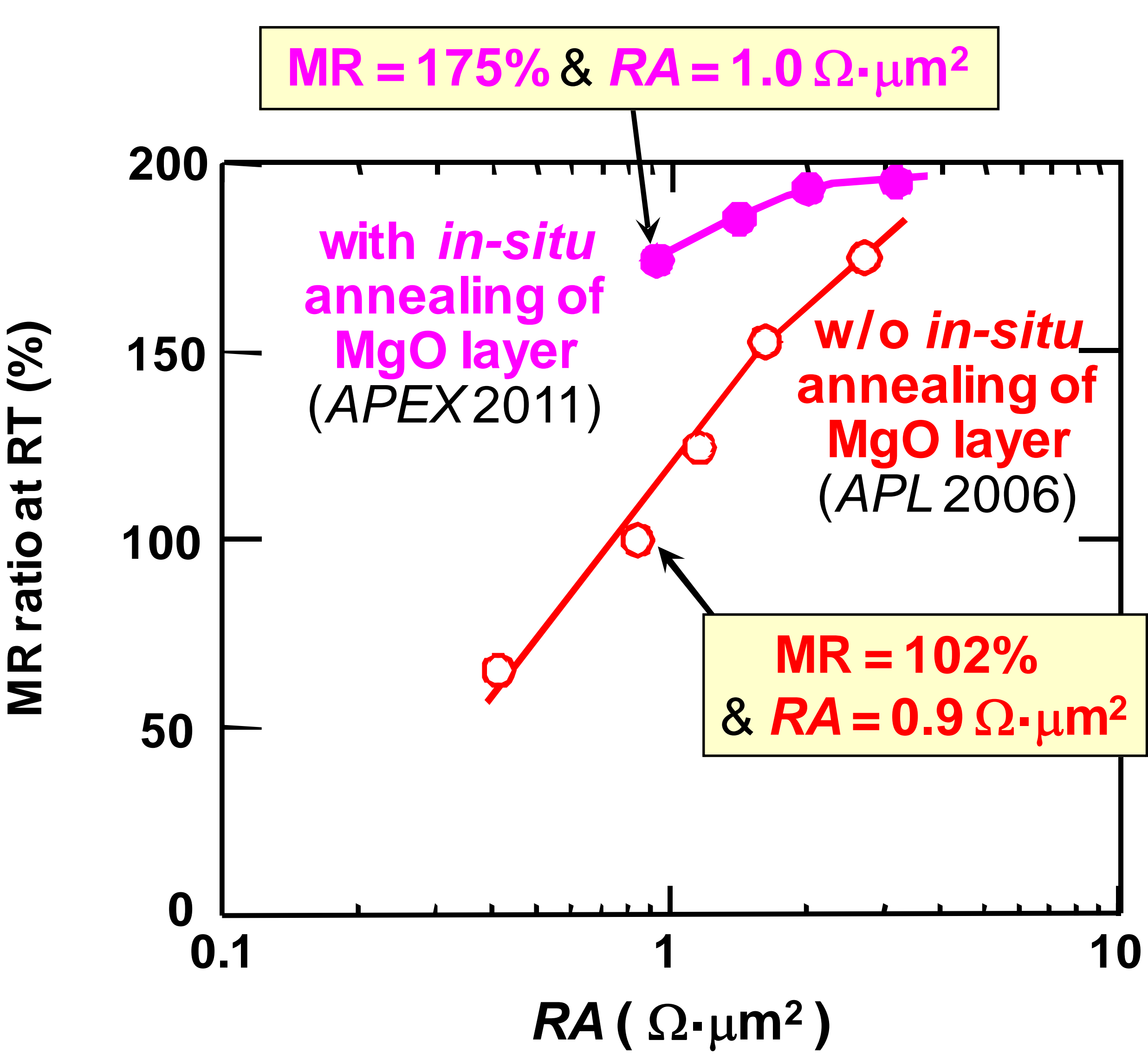
Can we simultaneously attain high MR & low *RA*? – *Yes!*



The p-MTJs basically satisfy the requirements for 10 Gbit Spin-RAM (*RA* < 3.5 Ωμm², MR > 100%).

The best properties attained with *in-plane* magnetization

Nagamine, SY *et al.*, *Appl. Phys. Lett.* **89**, 162507 (2006).
Maehara, SY *et al.*, *Appl. Phys. Express* **4**, 033002 (2011).



Basic requirements for Gbit-scale Spin-RAM

(1) $\Delta \equiv \phi / k_B T$ **>** 60 – 80 for cell size < 50 nm

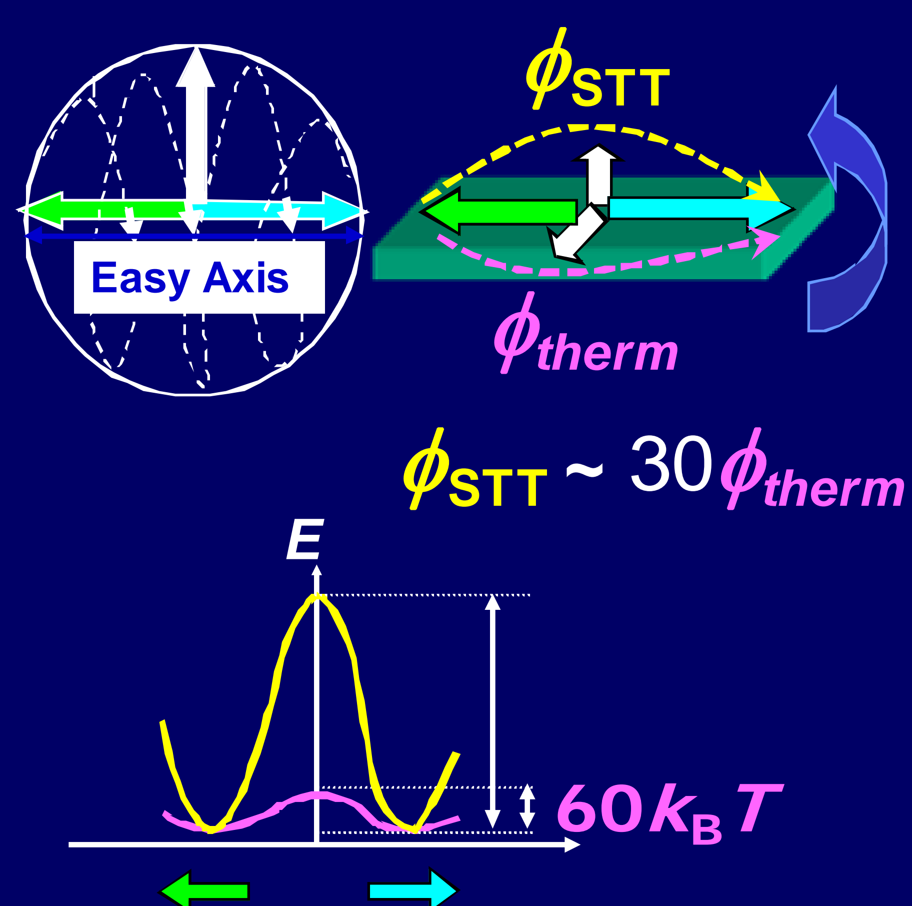
(2) MR ratio > 100 – 150% and low *RA* product

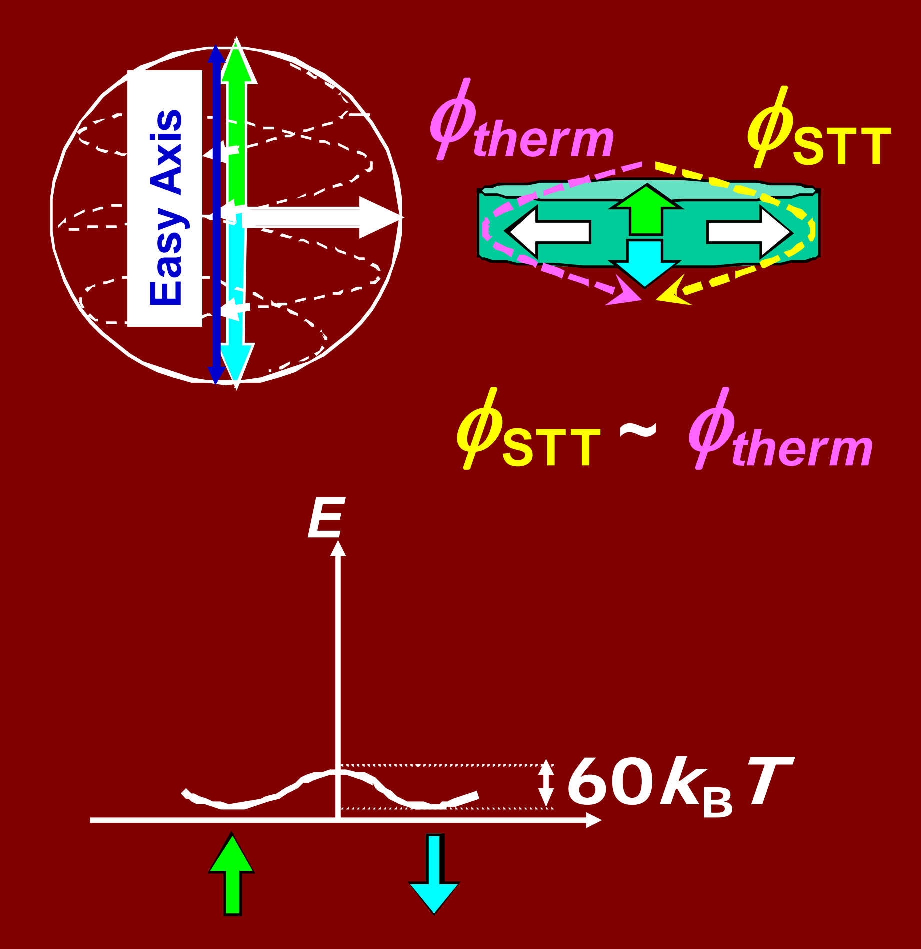
(3) Switching current density, $J_{C0} = 5 \times 10^5$ A/cm^2

(4) Switching speed **<** 20 ns to replace DRAM

< 1 – 3 ns to replace SRAM

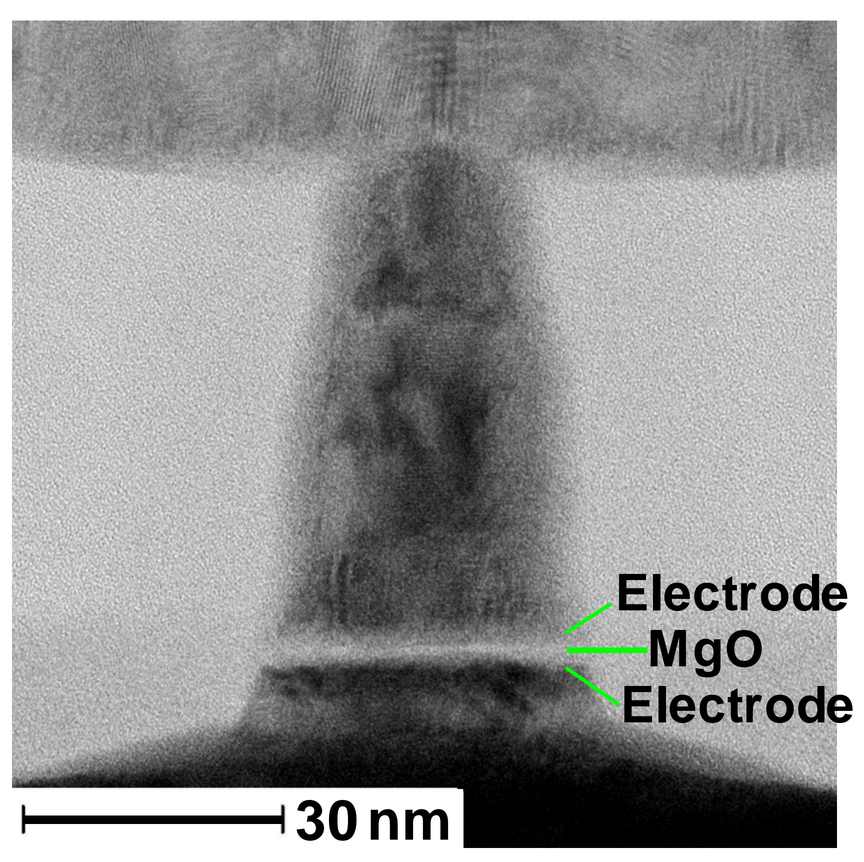
Potential barrier for magnetization switching



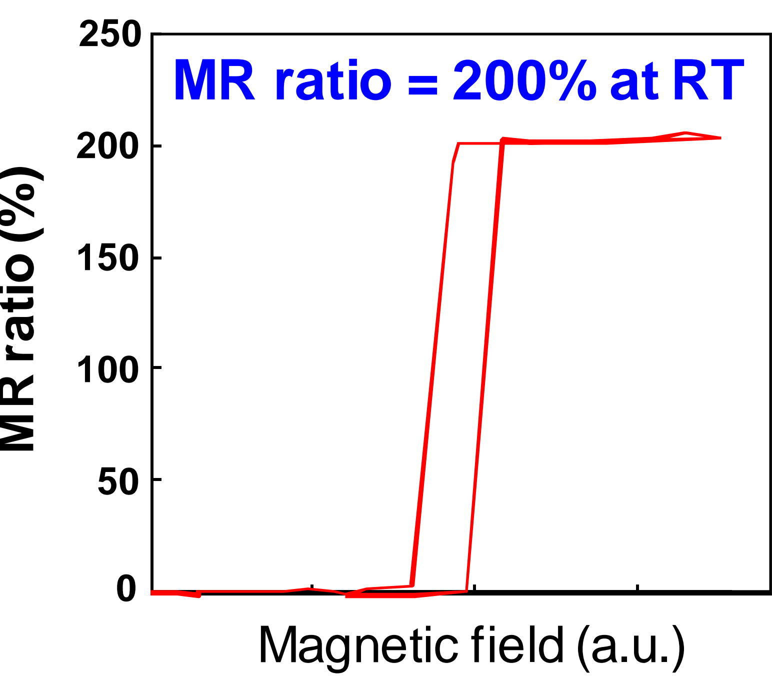


Our latest data (Courtesy of Toshiba)

NEDO – Spintronics Non-Volatile Devices Project
(Toshiba, AIST, *etc.*)



ϕ 30 nm MgO-MTJ with perp. magnetization



$J_{c0} = 5 \times 10^5$ A/cm^2

$\Delta = 45$

Basic requirements for Gbit-scale Spin-RAM

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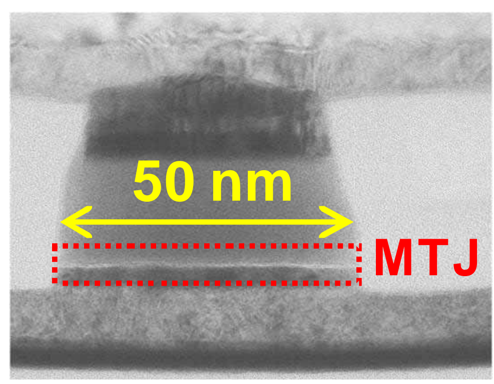
(4) Switching speed < 20 ns to replace DRAM

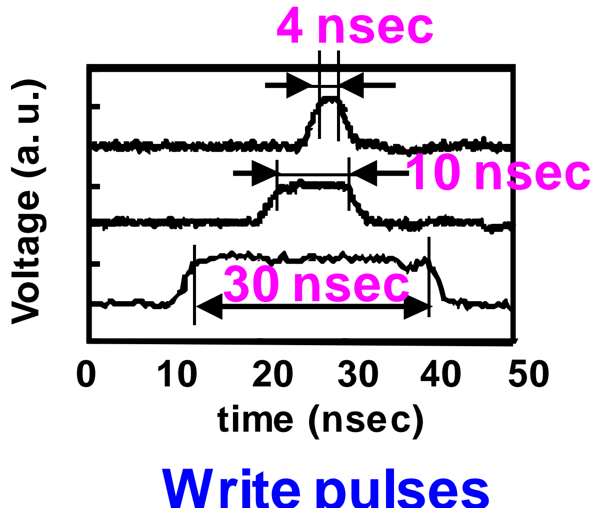
< 1 – 3 ns to replace SRAM

Demonstration of high-speed switching

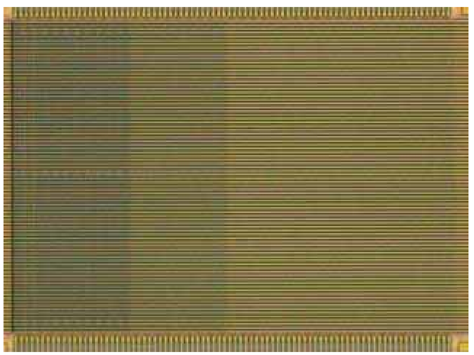
Kishi, SY *et al*. *IEDM 2008*, 12.6.
(Toshiba, AIST, *etc*.)



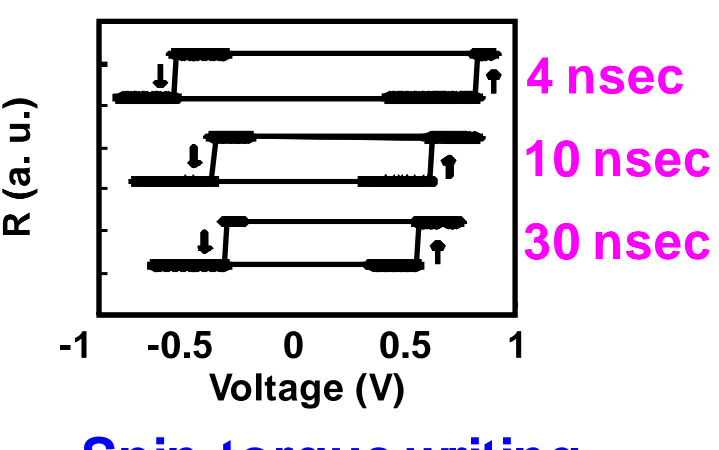
TEM image



Write pulses



CMOS-integrated
MTJ array



Spin-torque writing

Summary on Spin-RAM

		Perp. MTJ	In-plane MTJ
WRITE (I_c)	< drive current of CMOS	○	×
READ (MR & *RA*)	MR ratio > 100–150% & low *RA*	○	◎
STABILITY Δ for MTJ size < 50 nm	Δ > 60 – 80	○	×
SPEED	< 20 ns writing	○	○
ENDURANCE	> 10^{16} write cycles	○	○

Toshiba – Hynix alliance to commercialize Spin-RAM

About Toshiba

Hynix and Toshiba Sign Joint Development for MRAM

13 Jul, 2011

SEOUL, South Korea and TOKYO, Japan--July 13, 2011—Hynix Semiconductor Inc. (KRX: 000660) and Toshiba Corporation (TOKYO: 6502) today announced that they have agreed to strategic collaboration in the joint development of Spin-Transfer Torque Magnetoresistance Random Access Memory (MRAM), a fast emerging next generation memory device. Once technology development is successfully completed, the companies intend to cooperate in manufacturing MRAM products in a production joint venture. Hynix and Toshiba have also extended their patent cross licensing and product supply agreements.

Toshiba recognizes MRAM as an important next-generation memory technology with the potential to sustain future growth in its semiconductor business. Hynix has a cutting-edge memory technology, most notably in manufacturing process optimization and cost competitiveness. The collaboration announced today, between two of the world's leading semiconductor manufacturers in a promising new technology, is expected to make a significant contribution to the continued progress of the world semiconductor industry.

A number of exceptional features have earned MRAM the status of promising future memory technology. A non-volatile memory, it is also power efficient and operates at ultra-high speed. Applications requiring high-density memory are expected to take advantages of MRAM, and major initial applications are expected in the mobile market, which notably demands low power consumption.

http://www.toshiba.co.jp/about/press/2011_07/pr1302.htm

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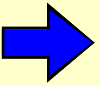
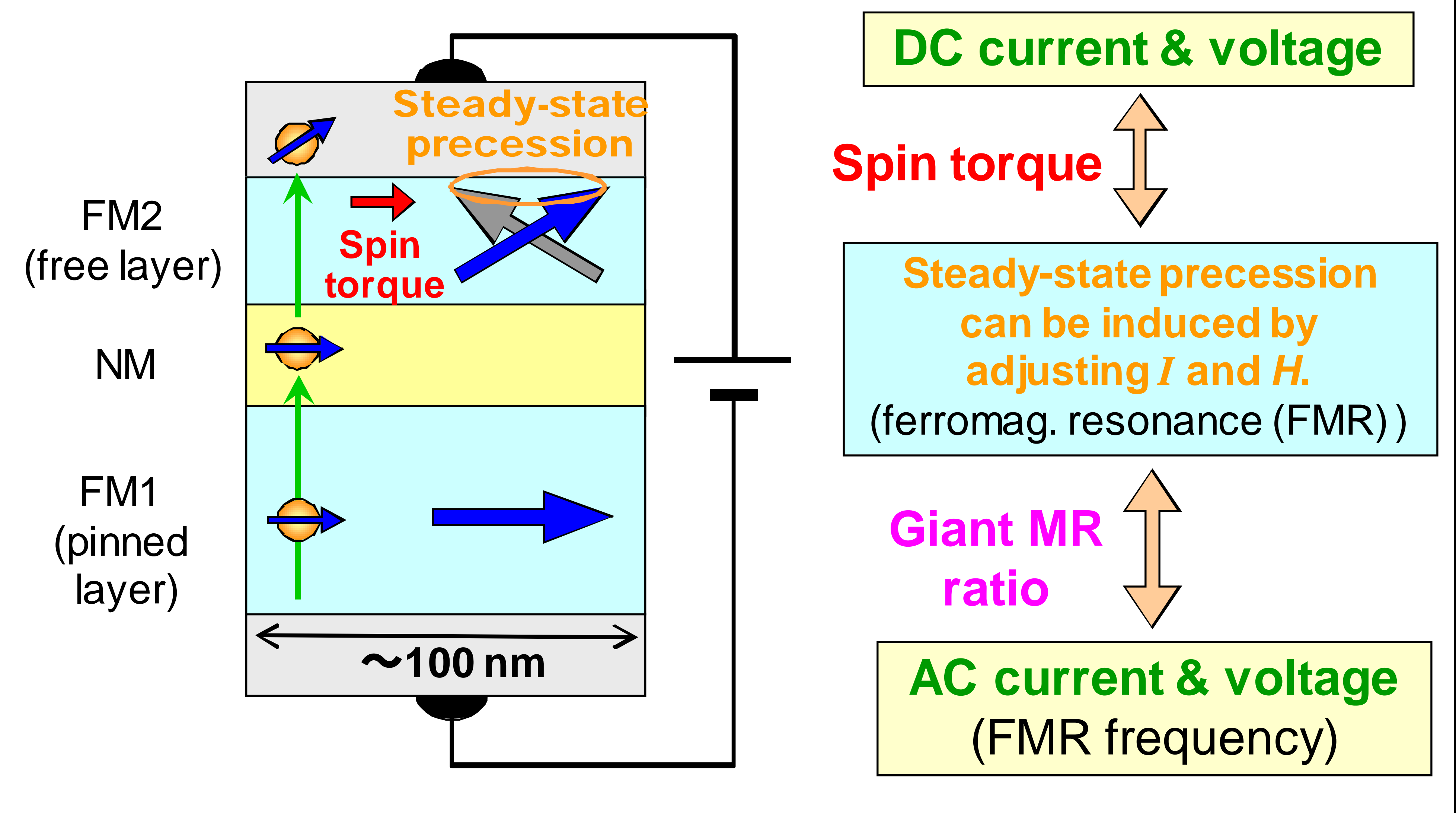
- Physics of spin-transfer torque
- Spin-transfer torque MRAM (STT-RAM or Spin-RAM)

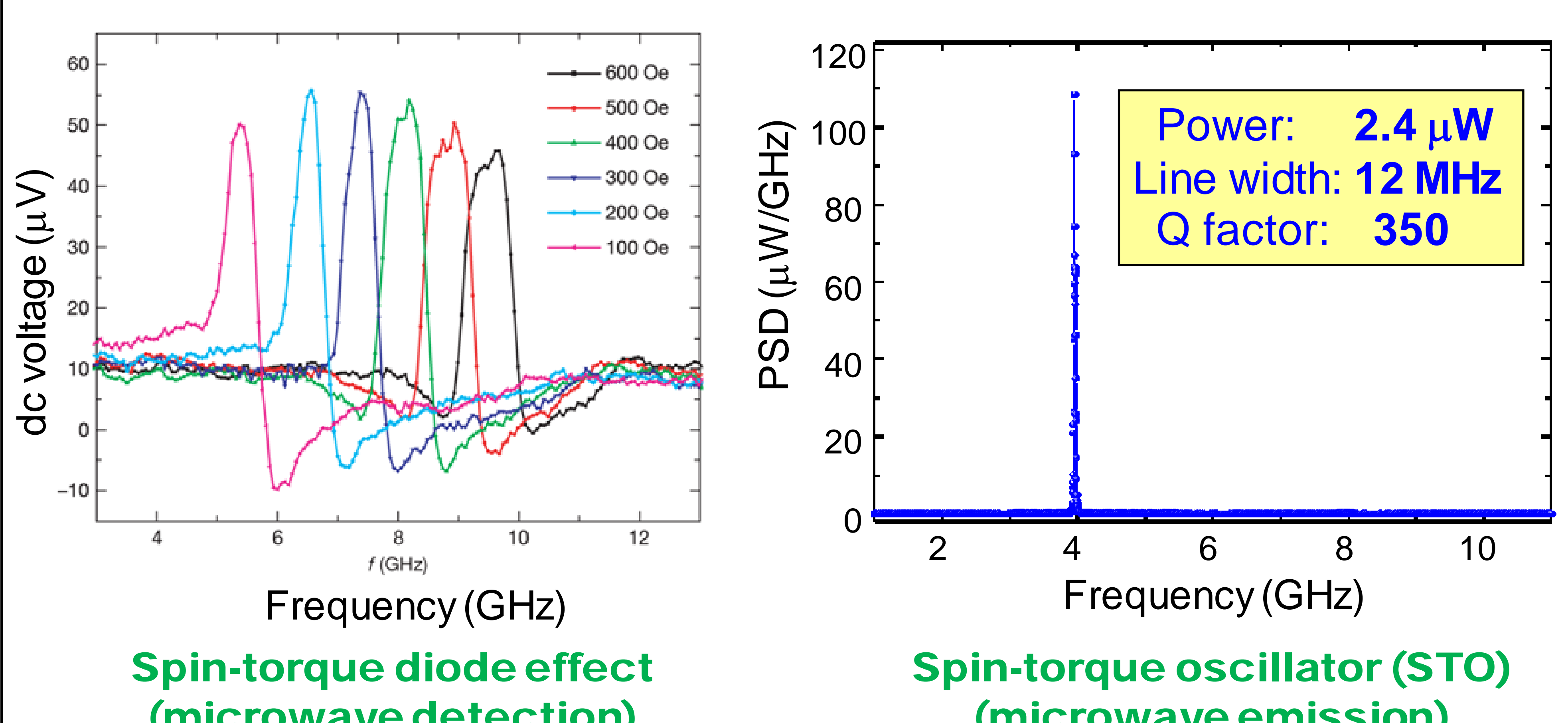


- Microwave applications


Steady-state precession induced by spin torque
Steady-state precession
FM2
(free layer)
Spin torque
NM
FM1
(pinned layer)
~100 nm
DC current & voltage
Spin torque
Steady-state precession can be induced by adjusting I and H.
(ferromag. resonance (FMR))
Giant MR ratio
AC current & voltage
(FMR frequency)
MgO-MTJ is expected to act as a microwave oscillator and detector.
Microwave power ∝ (MR ratio)²

Microwave functions of MgO-based MTJs

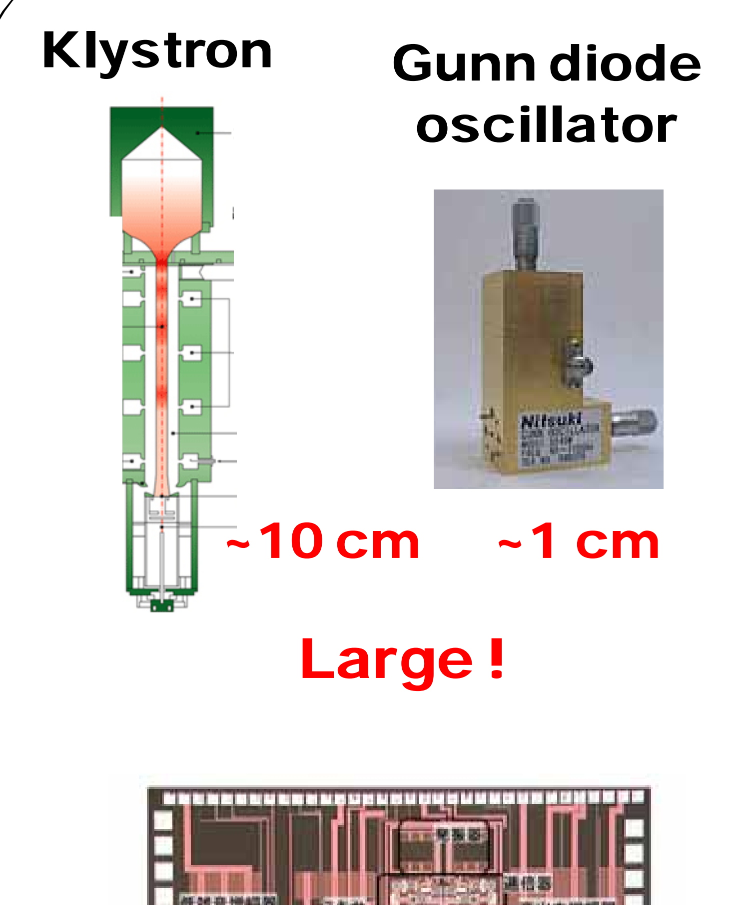
Tulapurkar, SY, *Nature* **438**, 339 (2005).
Kubota, SY *et al*., *Nature Phys.* **4**, 37 (2008).
Deac, SY *et al*., *Nature Physic* **4**, 803-809 (2008).
Dussaux, SY *et al*., *Nature Comm.* **1**, 8 (2010).
H. Maehara, SY *et al*., *MMM 2010.*



Spin-torque diode effect (microwave detection)

Spin-torque oscillator (STO) (microwave emission)

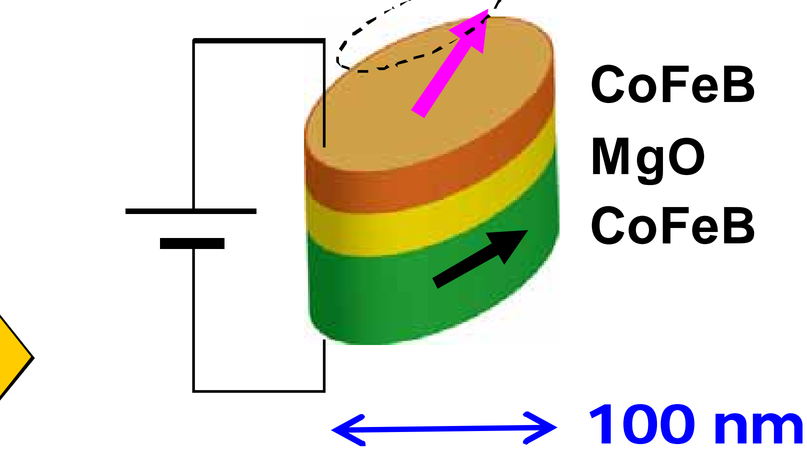
Advantages of STO over conventional microwave oscillators



MMIC : low efficiency

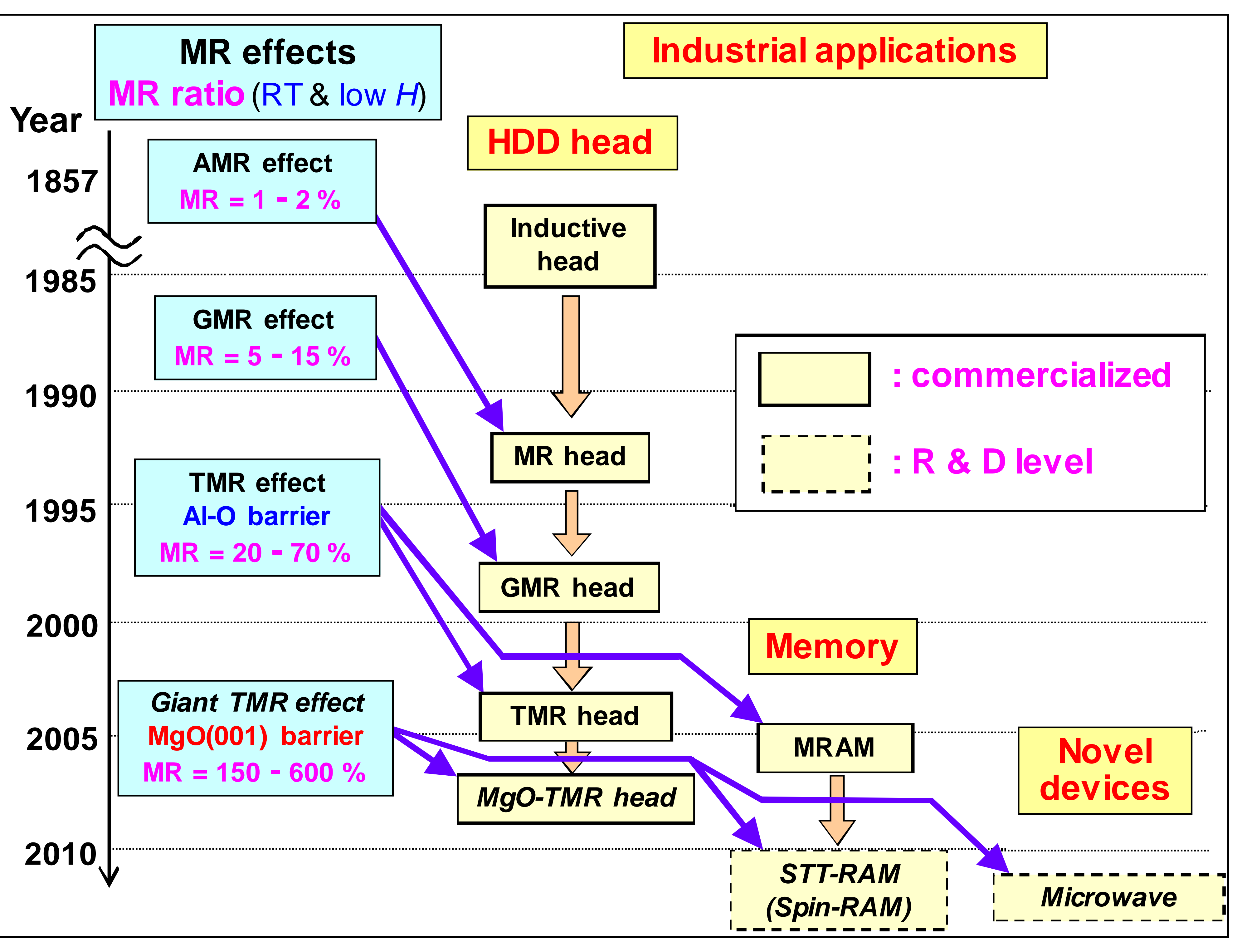
MMIC: Monolithic Microwave IC

MgO-MTJ-based STO



Ferromagnetic resonance
⇒ No resonance circuit is necessary.

Small (~100 nm), cheap,
easily integrated in Silicon LSI


MR effects
MR ratio (RT & low H)
Industrial applications
Year
1857
1985
1990
1995
2000
2005
2010
AMR effect
MR = 1 - 2 %
GMR effect
MR = 5 - 15 %
TMR effect
Al-O barrier
MR = 20 - 70 %
Giant TMR effect
MgO(001) barrier
MR = 150 - 600 %
HDD head
Inductive head
MR head
GMR head
TMR head
MgO-TMR head
: commercialized
: R & D level
Memory
MRAM
STT-RAM (Spin-RAM)
Novel devices
Microwave