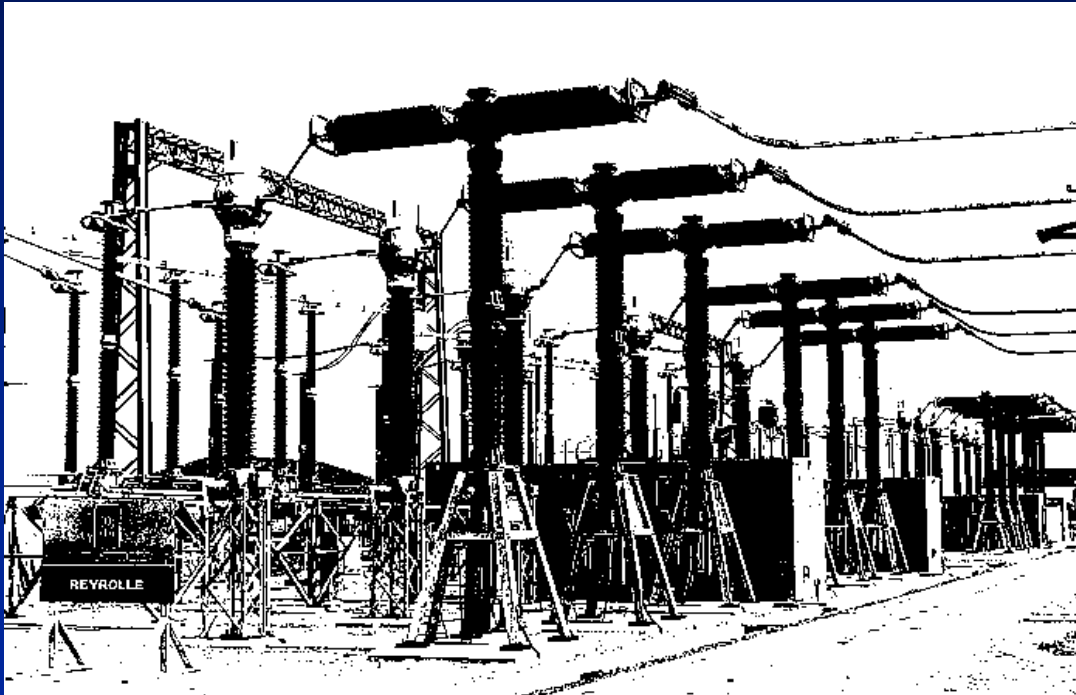


# Breaker Condition Monitoring

## Development and Applications



# CIRCUIT BREAKER TESTING AND MONITORING

- Off line testing
- On line testing(periodic)
- Continuous monitoring

# SYSTEM RELIABILITY

- Proper Breaker Operation
- Maintenance when required
  - Contact wear
  - Mechanism problems

# PAST PRACTICE MAINTENANCE

- Manufacturer or user schedule
  - Elapsed time
  - Number of operations
- Breaker mis-operation

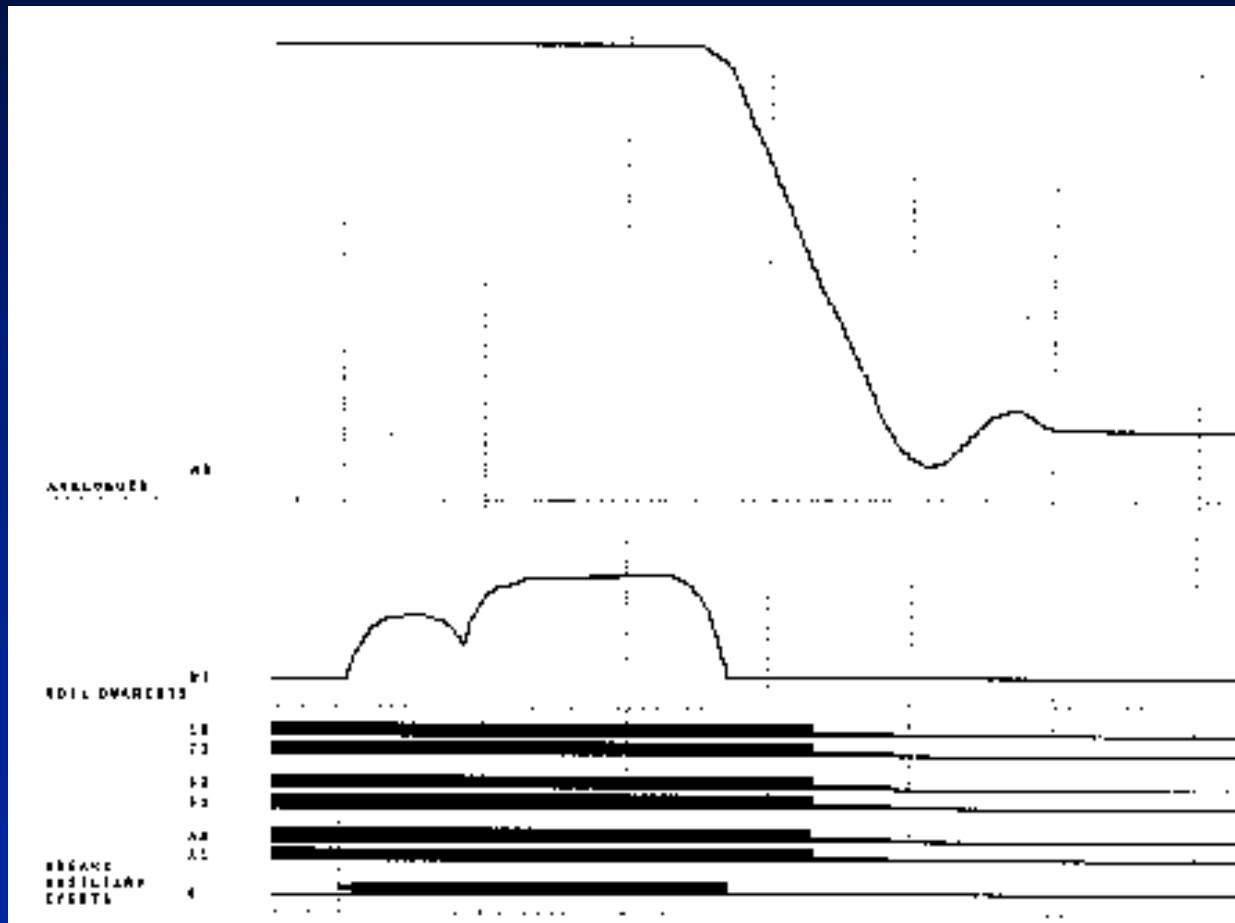
## OFF LINE TESTING

- Contact timing and synchronization
- Mechanical travel distance and velocity tests
- Contact resistance tests

## DIGITAL TECHNOLOGY

- Main & resistive contacts
- Coil current profile
- Breaker travel distance
- Velocity
- Overshoot
- Rebound
- Dynamic contact resistance
- Station battery response

# FIGURE 1

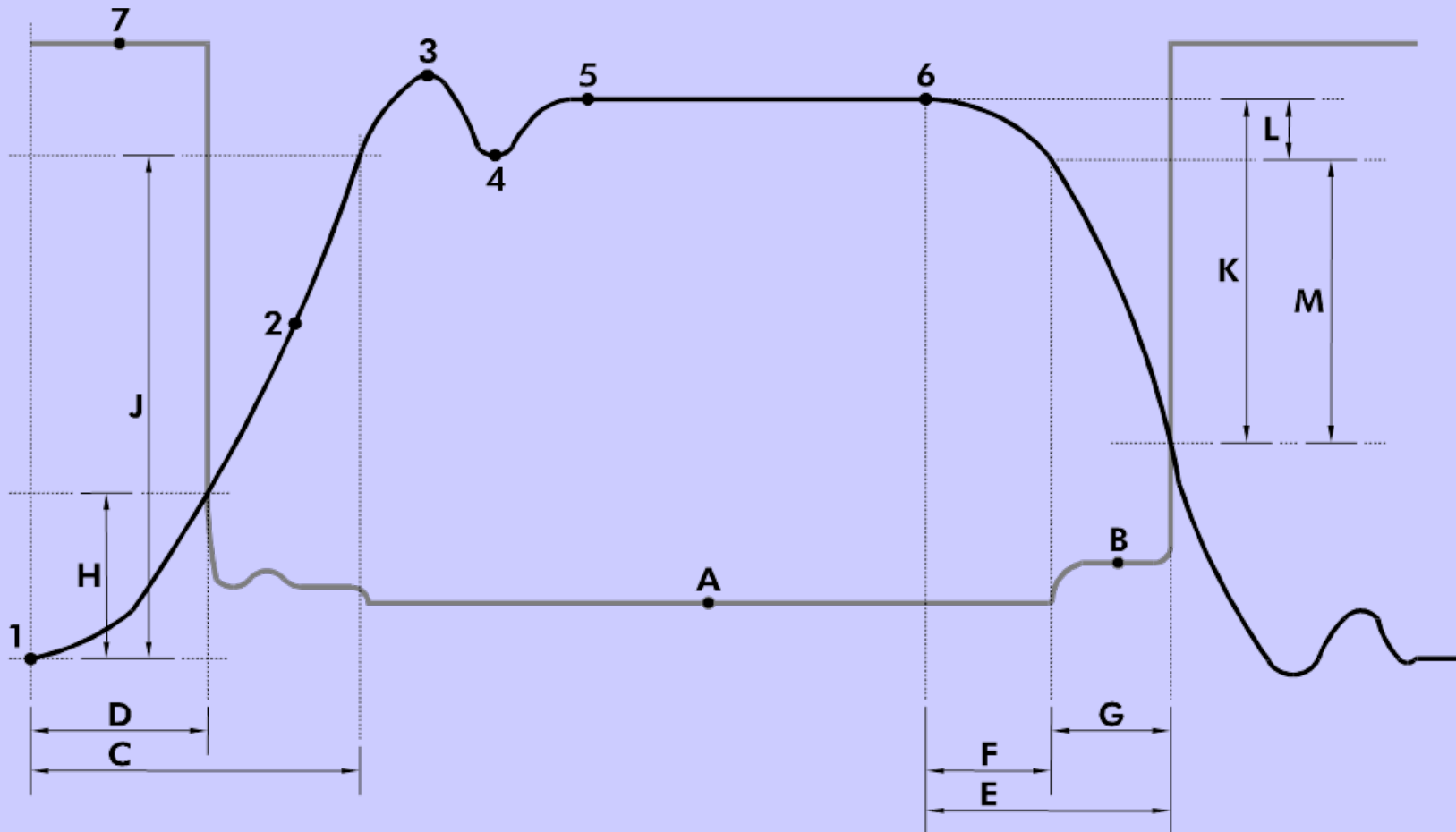


## FIGURE 1 CONT'D

- Displacement of main contact
- Trip coil characteristics
- Each phase main/resistive contact status
- Trip initiate signal



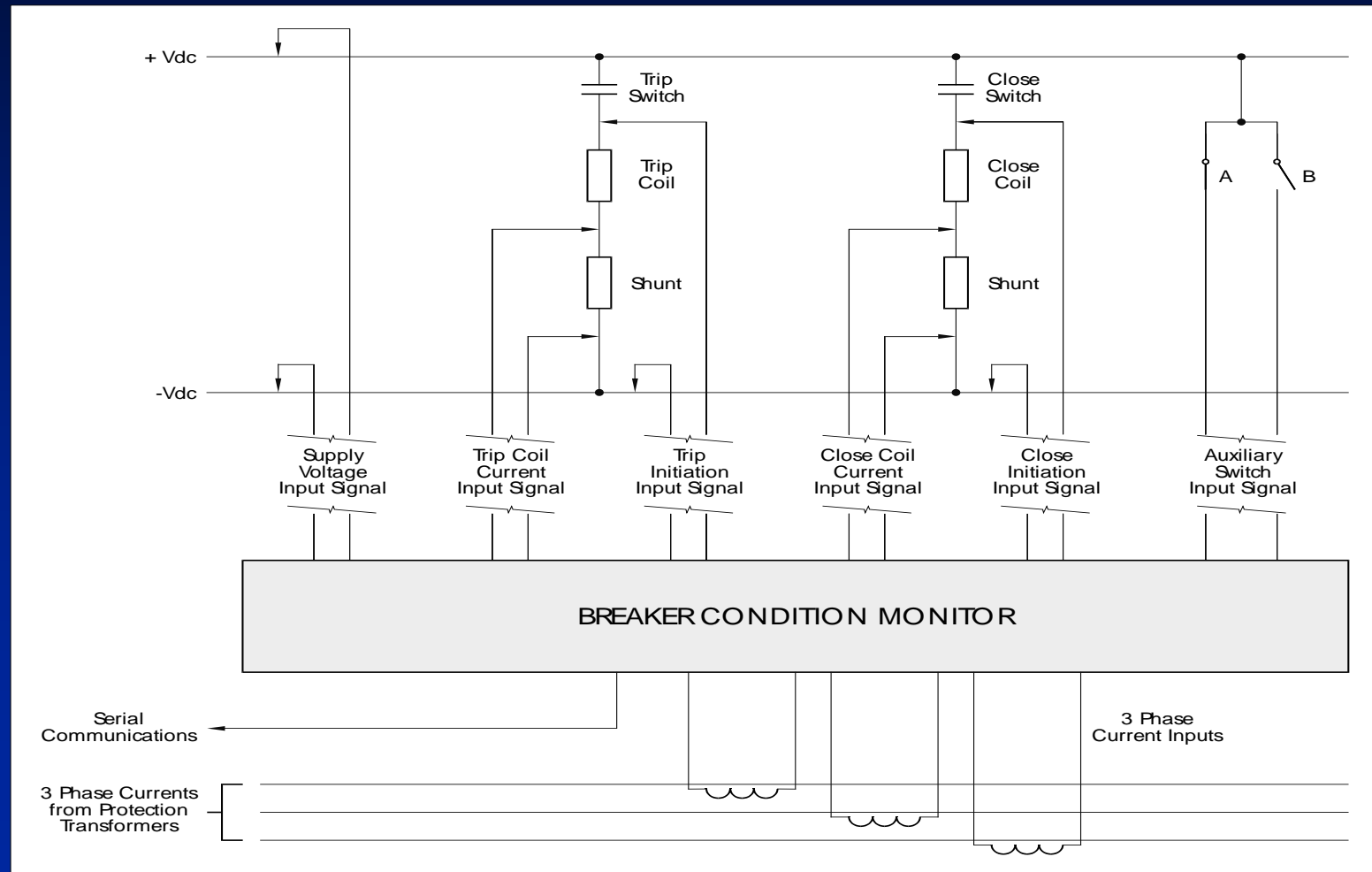
## FIGURE 2 ON PAGE THREE



## FIGURE 2 CONT'D

- *A Main contact resistance.*
  - *B Arcing contact resistance.*
  - *C Time for Main contacts to make.*
  - *D Time for Arcing contacts to make.*
  - *E Time for Arcing contacts to break.*
  - *F Time for Main contacts to break.*
  - *G Time Arcing contacts made.*
  - *H Distance for Arcing contacts to make.*
  - *J Distance for Main contacts to make.*
  - *K Distance for Arcing contacts to break.*
  - *L Distance for Main contacts to break (wipe of Main contact).*
  - *M Distance Arcing contacts made (wipe of Arcing contact).*
- 
- *1 Start of mechanism movement for Closing sequence.*
  - *2 Travel curve.*
  - *3 Mechanism Overtravel for Closing sequence.*
  - *4 Mechanism Rebound for Closing Sequence.*
  - *5 Mechanism fully Closed position.*
  - *6 Start of mechanism movement for Opening sequence.*
  - *7 Contact resistance waveform.*

# ON LINE MONITORING



# PERIODIC ON LINE TESTING

- Wiring harness permanent connection
- Portable recorder
- Scheduled test or on demand
- Compare to previous breaker operations

## Problems detected include.....

- Burned or damaged trip coils
- Sticking coil armatures
- Mal-adjusted trip latches
- Slow breaker mechanisms
- Auxiliary contacts out of adjustment
- Battery charging and dc supply problems

# CONTINUOUS ONLINE MONITORING

- Compare to fingerprint reference
- Fault current magnitude and time
- Summation of contact duty
- Alarm operation
- Software for archive to memory

# PROGRAMMABLE LIMIT ALARMS

- Response time (trip until “A” opens)
- Operate time (“A” contact until “B” contact)
- Battery voltage dip
- Coil current profile
- Primary contact accumulated duty
- Breaker malfunction
- Monitor malfunction

# COMMUNICATIONS

- RS 232

- Modem to remote master station

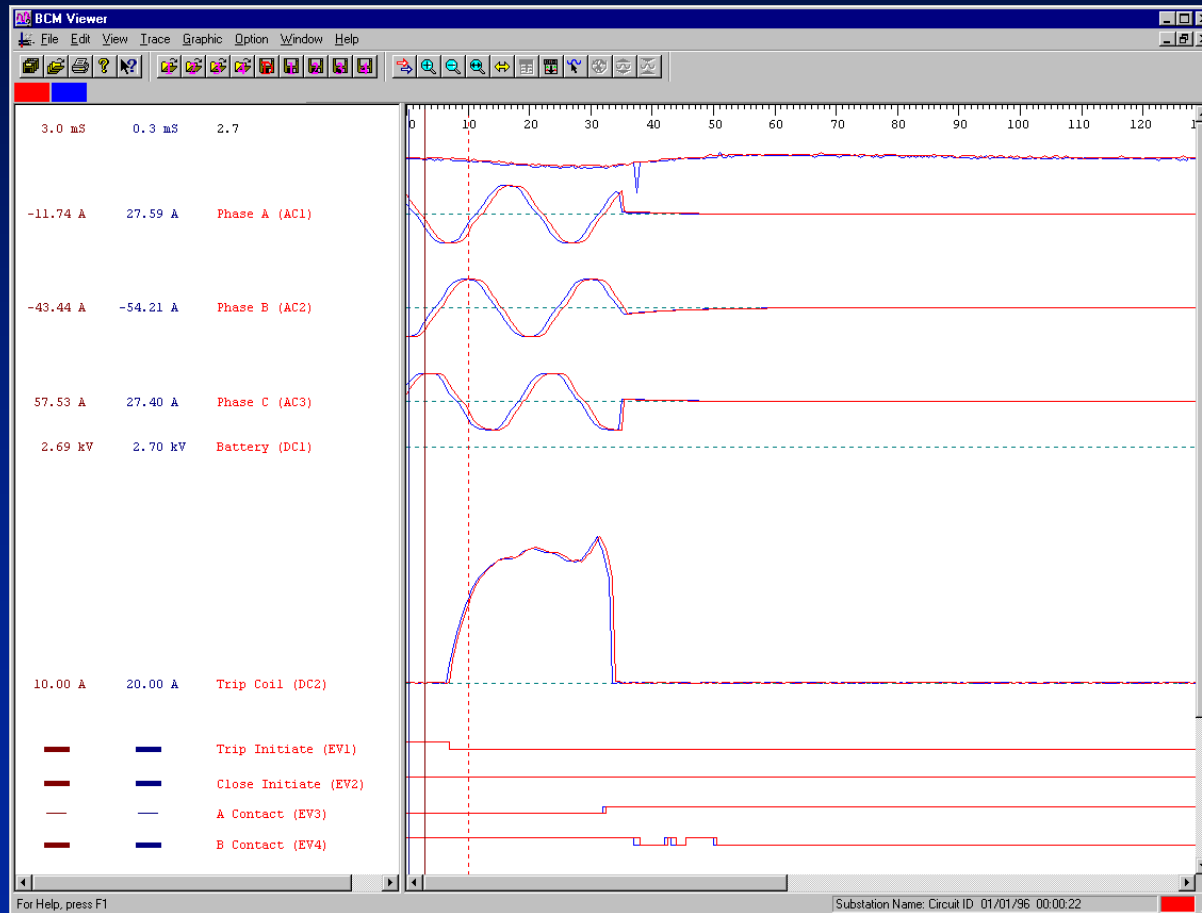
- Direct connect to local PC

- RS 485

- Interconnect monitors



## BCM 200 records in Replay Plus



# SUMMARY

## ON LINE/ OFF LINE/ CONTINUOUS

- Keep breaker in service until  
maintenance required
- Continuous permits alarming when  
limits exceeded
- Continuous provides for archiving in  
data base
  - System Reliability